

dc motors



DC motors
Sizes 100 to 630
0.45 kW to 1610 kW

SIEMENS

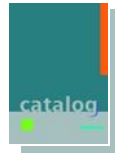


Catalogs for "Large Drives"

SINAMICS G150 Drive Converter Cabinet Units 75 kW to 560 kW

D 11

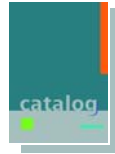
Order No.:
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English: E86060-K5511-A101-A2-7600



DC Motors Sizes 100 to 630 0.45 kW to 1610 kW

DA 12

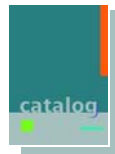
Order No.:
German: E86060-K5312-A101-A1
English: E20002-K5312-A101-A1-7600



SIMOREG DC-MASTER 6RA70 Digital Chassis Converters

DA 21.1

Order No.:
German: E86060-K5121-A111-A1
English: E86060-K5121-A111-A1-7600
French: E86060-K5121-A111-A1-7700



SIMOREG K 6RA22 Analog Chassis Converters

DA 21.2

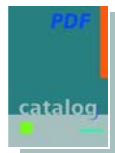
Order No.:
German: E86060-K4021-A121-A1
English: E86060-K4021-A121-A1-7600



Spare Parts for SIMOREG Chassis Converters

DA 21 E

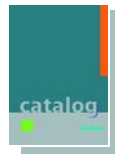
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SIMOREG DC MASTER 6RM70 Digital Converter Cabinet Units

DA 22

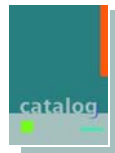
Order No.:
German: E86060-K5122-A101-A1
English: E86060-K5122-A101-A1-7600



SIMOVERT MV Medium-Voltage Drives 660 kVA to 7200 kVA

DA 63

Order No.:
German: E86060-K5363-A101-A2
English: E86060-K5363-A101-A2-7600



Components for Automation

CA 01

Order No.:
German: E86060-D4001-A100-C1
English: E86060-D4001-A110-C1-7600



A&D Mail

Internet:
www.siemens.com/automation/mall



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DC motors

Sizes 100 to 630

0.45 kW to 1610 kW

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SIEMENS

Introduction

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Welcome to Automation and Drives

We would like to welcome you to Automation and Drives and our comprehensive range of products, systems, solutions and services for production and process automation and building technology worldwide.

With Totally Integrated Automation and Totally Integrated Power, we deliver solution platforms based on standards that offer you a considerable savings potential.

Discover the world of our technology now. If you need more detailed information, please contact one of your regional Siemens partners. They will be glad to assist you.



True values endure – DC technology remains of prime importance



– even if its immediate demise has been forecast for more than fifteen years: Siemens Automation & Drives will continue to provide this simple and user-friendly technology into the future. After all, it has proved itself to be reliable in daily use for decades and therefore remains of prime importance.

With our extensive know-how and with more than 125 years of experience, we remain your reliable partner for all your DC drive requirements. We offer perfect up-to-date solutions for both new plants or retrofitting. We are constantly working on the further development of the DC technology.

The perfect example: SIMOREG[®] Control Module, the perfect retrofit solution for your DC drives – and the most effective method to safeguard your investments permanently.



DC motors – For what types of application?



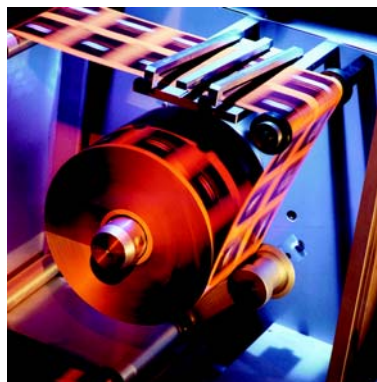
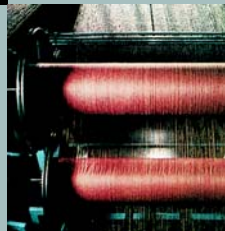
The modular DC motors are well-proven in combination with static converters as variable-speed drives in almost all industry sectors.

This secures competitive strength and efficiency – internationally as well.

Our DC drives are the optimum solution, no matter which functions have to be fulfilled in drive, power or process engineering.

For example:

- In elevators and cable cars
- In rolling mills
- In the printing industry
- In the textile and man-made fiber industries
- For hoisting equipment
- In the basic industries



Why use DC motors from Siemens?

Siemens DC drives distinguish themselves as follows:

- Their excellent static and dynamic control response
- Their wide range with high control precision
- The high efficiency of the complete drive system.

DC motors continue to be a high-quality alternative to three-phase motors. Together with SIMOREG drive converters, they form optimum, variable-speed drives for numerous branches of industry and are used wherever there is a requirement for favorably priced technology and high availability.

Outstanding features:

- High power density with small motor dimensions
- High thermal reserves for continuous duty and overload thanks to the DURIGNIT 2000[®] insulating system
- Minimal losses thanks to excellent efficiency
- High quality of smooth running and vibration
- Low noise values
- High mechanical rigidity
- Low weight
- Long brush lifetimes thanks to optimized commutation system
- High operational reliability and availability thanks to numerous diagnostic functions when fed from SIMOREG drive converters.



Explanations



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Motor design

All DC motors are fully laminated and, up to and including Size 280, they are uncompensated. From Size 355, the motors are equipped with a compensation winding.

At constant torque, the forced-cooled motors 1GH, 1GG, 1GF, 1HQ and 1HS can be coasted down to 10 rpm by means of armature control.

The self-ventilated 1HA motors can be coasted down when the torque falls by means of armature control 1:3.

At constant torque, the non-ventilated 1HC motors can be coasted down to approximately 50 rpm by means of armature control.

Magnetic circuit, rate of change of current

The motors have a fully laminated magnetic circuit and are therefore suitable for being fed from converter units. In the case of dynamic processes, a rate of change of current up to $250 I_N/s$ is permissible.

Rotors

The laminated rotor packages have screwed slots to minimize noise and torque ripple. The rotors are dynamically balanced.

Carbon brushes, commutation

Practically spark-free commutation when fed from drive converters is achieved as a result of the optimum motor design, even in the overload range. This results in extremely long brush lifetimes.

Brush wear is essentially dependent on the operating and ambient conditions of the DC motor, so the following conditions should apply in order to achieve a long brush lifetime:

- Relative air humidity 10 to 50%
- Effective load $> 50\% \cdot I_N$
- Cooling air temperature $> 10^\circ\text{C}$

For conditions outside these ranges, information is available on request.

Critical applications can also be mastered if the appropriate brush materials are chosen.

Supply, converter connection, armature voltage and smoothing reactor

The rated voltages listed in the selection tables are rated voltages according to DIN 40 030.

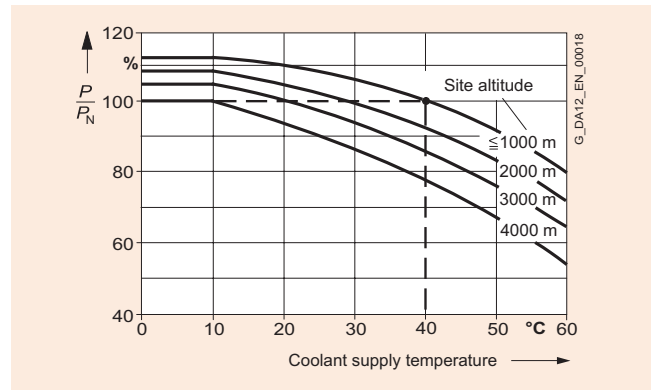
The rated data assigned to each of these rated voltages is only valid in combination with the specified converter connection and supply voltage. The inductances specified in the "Selection and ordering data" tables are applicable for 100 Hz with single-phase and for 300 Hz with three-phase bridge connections and a line frequency of 50 Hz, which is generally specified on the rating plate.

Installation and operating conditions

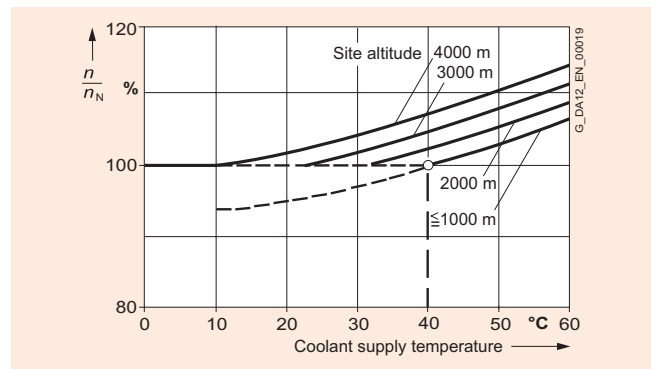
Operating conditions

The motors are designed for the following conditions of operation:

- Site altitude $\leq 1000\text{ m}$ ($> 1000\text{ m}$, see adjacent characteristics)
- Cooling air temperature up to 40°C ($> 40^\circ\text{C}$, see adjacent characteristics)
- Cooling air must not contain any foreign bodies or aggressive components
- Maximum permissible vibration levels (see adjacent table).



Output changes as a function of the site altitude and the coolant supply temperature for DC motors.



Speed deviations as a function of the site altitude and the coolant supply temperature for DC motors.

Vibration frequency Hz		Vibration values	
		Frame size Up to 160	160 and above
< 6.3	Vibration displacement s mm	≤ 0.16	≤ 0.25
6.3 – 63	Vibration velocity V_{rms} mm/s	≤ 4.5	≤ 7.1
> 63	Vibration acceleration a m/s^2	≤ 2.55	≤ 4.0

Condensation

If there is a risk of condensation, anti-condensation heating can be fitted to the motors. Supply voltages of 115 V and 230 V are permitted.

Overload capacity

Overloading of the motors is possible in accordance with the following table. In the event of frequent overloading, it is assumed that the effective load of the motor does not exceed the rated load.

	Overload capacity (with reference to P_N and n_N) for			
	motors without compensation		motors with compensation	
	Torque	Current	Torque	Current
15 s	M_{max}/M_N 1.6	I_{max}/I_N ~ 1.85	M_{max}/M_N 1.8	I_{max}/I_N ~ 1.85
5 s	1.8	~ 2.2	2.0	~ 2.1

Intermittent duty

The following increases in output can be assumed with reference to the rated outputs listed in the "Selection and ordering data" for separately ventilated motors in S3 mode (intermittent duty):

S3 operating mode	Increase in output from P_N in S1 operating mode
-60%	1.15
-40%	1.3
-25%	1.5

DURIGNIT 2000 insulating system

The high-quality DURIGNIT 2000 insulating system mainly comprises plastic materials with a high temperature overload capability and track resistance. It also meets the requirements placed on motors that are operating in tropical conditions (humid and hot climate).

Temperature class F (overtemperature limit 105 K at KT 40 °C) is implemented for 1G.5/1H.5 motors (1HA5 motors, temperature class H in the stator). For utilization in temperature class B, derating of 13% to 87% must be implemented (106% speed, for Sizes 100 to 160 only).

Temperature class H (overtemperature limit 125 K at KT 40 °C) is implemented for 1G.6/1H.6 and 1G.7/1H.7 motors. For utilization in temperature class F, derating of 8% to 92% is necessary (103% speed).

Rated power

The rated output power specified in the selection tables is applicable for S1 continuous duty according to EN 60 034-1 when the motors are fed from drive converters using the applicable converter connections and supply voltages specified for the rated armature voltages and, where necessary, combined with the series-connected inductance specified in the selection tables.

In the case of self-ventilated motors for a control range of 1:3 and falling torque, linear interpolation is possible between the rated torque and the torque at the lower limit of the control range over the speed.

Direction of rotation

The motors are designed for both clockwise and anti-clockwise rotation or reversing operation. The direction of rotation only has to be specified for motors of Size 500 and 630.

Field control range

The motor speed can be increased by field weakening

- At constant armature voltage and power as far as the field weakening speeds n_{Fmax} specified in the "Selection and ordering data" tables
- Beyond these values, as far as the maximum permissible mechanical limit speed n_{mech} as specified in the "Selection and ordering data" tables with reduced power P_{red} as follows:

$$P_{red} = \frac{\frac{n^*}{n_F} - 1}{\frac{n^*}{n_{Fmax}} - 1} \cdot P_N$$

n^* Fictitious reference value with units of speed from the table shown below

n_F Required field weakening speed in the range $n_{Fmax} < n_F \leq n_{mech}$

Speeds n^* (fictitious reference values only)

Motor Size	Speed n^* rpm
100	26000
112	22800
132	18100
160 (1G.5/1H.5)	14900
160 (1G.6)	14400
180	13000
200	11700
225	10500
250	9400
280	8300
355	6400
400	5700
450	4950
500	4580
630	3580

In the speed range from n_{Fmax} to n_{mech} , the series inductances and noise values can increase; further details on request.

Speed data on the rating plate

If specified in the order, the field weakening speed will be given on the rating plate as shown in the following table.

Design	Field weakening speed n_F rpm
Standard design	$1.15 \cdot n_N$ maximum n_{Fmax} (see selection tables)
Special design in accordance with the section of the catalog "Selection and ordering" - "Options" for an additional price, with short order code	C05 $1.7 \cdot n_N$ maximum n_{Fmax} (see selection tables) C06 $n_{Fmax} > 1.7 \cdot n_N$

If the speeds of the respective motor deviate from those specified in the "Selection and ordering data" tables, for example, due to

- Speed compensation by means of armature voltage changes and/or field weakening
- Additional, permissible field weakening speeds not specified for the standard design (without a short code or for short codes **C05** and **C06**)

the short code **Y80** "Deviating rating plate data" and information in plain text must also be specified, see "Selection and ordering" - "Options".

Sector-specific applications

Short codes are specified for the following sector-specific applications (see "Selection and ordering" - "Options").

Paint finish

The standard paint color is anthracite according to RAL 7016. Motors can be supplied with a special paint finish (short code **L53**) or with primer only (short code **K24**).

Aggressive gases and vapors

If chemically aggressive gases and vapors are expected at the installation site, additional precautions must be taken with regard to insulation, surface protection and brush types. Please enquire specifying the substance type and concentration.

Explanations

Noise levels

The noise levels of the motors have been determined according to EN ISO 1680 and lie far below the values permitted according to EN 60 034-9. This has been achieved thanks to the mechanical design and by optimizing the magnetic circuit and the ventilation.

The sound pressure level L_{pA} and the acoustic power level L_{WA} (acc. to the table below, including tolerance) are applicable at full load up to 2000 rpm, for converter infeed in B6C connection and with a standard external fan at 50 Hz.

The acoustic power level L_{WA} is the sum of measuring surface size and the measuring surface sound pressure level L_{pA} .

For comparisons with the standard, a no-load/load differential of the machine noise of 3 to 5 dB can be assumed. The no-load noise values for an infeed of pure DC current lie about 3 dB below the noise values for converter infeed.

When a filter is installed, the noise values are reduced by 1 to 2 dB.

When a silencer is used (see "Selection and ordering" - "Options"), the noise values are reduced by approx. 5 dB.

Frame size	Measuring surface sound pressure level		Acoustic power level	
	L_{pA} dB (A)		L_{WA} dB (A)	
1GF5, 1GG5 and 1GH5 motors				
100	68		80	
112	68		80	
132	71		83	
160	74		86	
1H.5 motors				
	1HC5	1HA5	1HC5	1HA5
100	55	–	67	–
112	62	–	74	–
132	63	74	75	86
160	64	77	76	89
1GF6, 1GG6 and 1GH6 motors				
160	73		86	
1G.6/ and 1H.6 motors				
	1GH6	1GG6	1GH6	1GG6
	1HS6	1HQ6	1HS6	1HQ6
180	72	76	85	90
200	73	77	87	91
225	76	80	90	94
250	78	82	93	97
280	80	84	95	99

Noise values are available for larger motors on request.

Bearings

Motors up to and including Size 200 have roller bearings (grooved ball bearings) with permanent lubrication. Larger motors are provided with a regreasing device. In the case of increased lateral forces, a special design of the drive-end bearing is required (see "Selection and ordering" - "Options" and the project engineering manual).

In motors up to Size 160, the fixed bearings are at the drive end and in larger sizes they are at the non-drive end.

For positioning angles up to the vertical, the bearings of the motors up to Size 280 can carry the weight of the rotor as well as one half of the coupling. In the case of additional axial loads, please enquire.

Cooling and ventilation

Cooling:

The cooling air is normally fed from the non-drive end (NDE) to the drive end (DE), i.e. from the commutator end to the output end, where it discharges through vents to the left and right. This direction of air flow is necessary to achieve adequate cooling for the commutator for motors operating at high speeds and outputs.

The direction of air flow can be reversed (from the drive end to the non-drive end; i.e. from the output end to the commutator end). This is recommended for motors operated with weak loads, low cooling-air intake temperature, or under harsh ambient conditions (aggressive gases, organic liquids, dust, etc.) Derating may be necessary under some circumstances (request).

The fan unit of the 1GG motors can also be retrofitted to 1GH motors.

Frame size	Cooling air flow	Permissible pressure drop in the ducts for 1GF and 1GG motors	Required pressure for 1GH motors
	V	Δp	Δp
	m ³ /s	Pa	Pa
1GF5, 1GG5, 1GH5			
100/102	0.045	40	300
104 - 108	0.06	45	500
114/116	0.07	45	500
118	0.08	70	650
132 - 136	0.09	45	500
162 - 166	0.2	60	700
1GF6, 1GG6, 1GH6			
160	0.20	60	1300
180	0.30	70	1350
200	0.35	70	1250
225	0.50	80	1600
250	0.60	80	1500
280	0.75	80	1600
1GG7, 1GH7			
351	1.3	100	1800
352			1900
353			2000
354			2300
355			2500
401	1.6	100	1800
402			1900
403			2100
404			2200
405			2500
451	2.0	100	1700
452			1800
453			2000
454			2200
455			2400
1GG5, 1GH5			
500	2.0	70	1400
630	3.0	70	1350

Duct connection

Fans are not included in the scope of supply of motors designed for use with a separately-driven fan 1GH. The ducts should be dimensioned to ensure that the motor is provided with a cooling air flow V and pressure Δp as specified in the above table.

Separately-driven fan

In the case of separately-driven fan assemblies for 1GG, 1HS and 1HQ motors, three-phase induction motors with supply voltages of 50 Hz 380 V to 420 V AC are used (according to EN 60 034 \pm 5%). Motors up to Size 160 are provided with fan motors with a wide-range winding of 50 Hz 380 to 500 V AC. For other supply voltages and frequencies, a three-phase induction motor with a non-standard winding is required (short code **Y81**). Separately-driven fan motors for cooling air temperatures of 55 °C or higher or at site altitudes above 3000 m are available on request.

Filter installation

A dry-type air filter can be mounted and even retrofitted on all 1GG motors without any derating.

Air/water coolers for 1HS5, 1HS6 and 1HS7 motors

For 1HS5, 1HS6 and 1HS7 motors, the heated internal air is cooled down by the air/water coolers installed in the heat exchanger assembly. The internal air is circulated by separately-driven fans.

For a cooling water inlet temperature of 25 °C, 1HS motors have the same output data as 1GH motors; output data can be supplied on request for other temperatures.

The water connections are mounted as standard on the right-hand side (viewed from the drive end).

It is only possible with coolers in special design to subsequently change over the cooler for water connection from the left.

If a water analysis is not provided when ordering the motors, a standard cooler is supplied.

The cooling water temperature rise is, for the standard version, up to 10 K and the maximum water pressure is up to 6 bar (test overpressure 9 bar).

For motors	Required cooling water flow	Pressure drop in cooler
1HS. ...	m ³ /h	bar
... 186	2.3	0.1
... 188	2.5	0.1
... 206	2.7	0.1
... 208	3.0	0.12
... 226	3.5	0.15
... 228	3.8	0.18
... 256	4.5	0.15
... 258	4.8	0.18
... 286	5.7	0.22
... 288	6.0	0.24
... 351 - 355	5.7	0.13
... 401 - 405	6.6	0.2
... 451 - 455	7.5	0.26
... 500 - 504	6.9	0.3
... 631 - 634	9.0	0.37
... 635	9.6	0.43

Standard design

Cooler with copper ducts and copper collectors (not removable) for water that has been cleared of solid particles and that does not contain aggressive substances.

Special version

Cooler with CuNi10Fe ducts, removable plastic coated steel chambers, suitable for brackish water. Cooling ducts can be cleaned mechanically.

Encoders

Various tachometers and pulse encoders can be mounted on the motors, see "Selection and ordering" - "Options".

Speed encoder types and variants other than those specified in the list of options can be obtained order-specifically and fitted. The possible design variants and combinations of tachometers or pulse encoders can be found in the catalog product ranges of the following manufacturers:

- Hübner Berlin
- Hübner Gießen
- Heidenhain
- Radio Energie
- Leine & Linde.

The encoder type required must be accurately described and requested in combination with the motor from the factory. When ordering, the option **Y70** = "Tacho / pulse encoder, special version" must be specified and supplemented with the order number or type number and the manufacturer in plain text. The required encoders are then procured by the factory and fitted.

In the case of encoder types with long delivery times, it is important to note that the delivery time for the motors may be extended.

The motors can be supplied without encoders but with a mounting flange and mounting components for fitting a speed sensor. The types of speed sensors for which the mounting assembly can be prepared are listed under "Selection and ordering data".

Protection and monitoring

Thermal motor protection

The motors can be fitted with temperature sensors if required. The temperature sensors are installed in the coil end of the commutating pole winding on the air outlet side or, in the case of compensated motors, in the compensation winding. Reliable motor protection can be achieved thanks to current limiting and βt monitoring of the associated SIMOREG DC MASTER. Temperature sensors are connected on auxiliary terminals in the motor terminal box.

Continuous temperature monitoring can be implemented by selecting a KTY84-130 silicon sensor (short code **A23**) or a PT100 resistance thermometer (short code **A62**). For limit value monitoring (2 components are installed if both "Warning" and "Shutdown" are required), PTC thermistors are available (PTC resistors, short codes **A11** and **A12**) and bi-metal strip temperature monitors (short code **A31**).

Bearing temperature monitoring

The bearing temperature can be monitored for motors from Size 180 by means of PT100 resistance thermometers (short code **A76**). They are connected on the auxiliary terminals in the motor terminal box.

Air flow monitor

For motors with an externally mounted separately-driven fan, the internal air can be monitored using an air flow monitor (short code **A97**). The air flow monitor cannot be used for monitoring the air filter.

Brush monitoring

The brush length can be monitored (limit value) using a microswitch mounted on the brush holder (short code **A06**). The output signal is floating and can be evaluated by the SIMOREG DC MASTER.

For motors of Sizes 500 and 630, non-floating evaluation only is possible by means of signaling brushes (short code **A00**). For evaluation, the KM01 signaling unit can be ordered from Schunk Kohlenstofftechnik GmbH, Wettenburg, Germany.

Cooling air thermometer

In the internal air circuit of the air-to-air and air-to-water cooled motors, a PT100 cooling air thermometer can be installed for detecting the temperature of the heated air (short code **A45**). The PT100 is connected on an auxiliary terminal block mounted in the cooler assembly.

Leak warning device

Motors with an air/water cooler assembly can be equipped with a warning electrode for monitoring water leakage (short code **H08**). The warning electrode is connected in the electrode casing.

Anti-condensation heating

For motors that are subjected to a risk of frequent condensation of the winding due to climatic conditions, e.g. motors that are at a standstill in humid ambient air or motors that are subjected to large temperature variations, anti-condensation heating can be provided (short code **K45** for 230 V). This heats the air in the motor and condensation does not form inside the motor. Anti-condensation heating must not be switched on during operation. They are connected on the auxiliary terminals in the motor terminal box.

The motor can also be heated, however, through the excitation winding. For this purpose, a current of 30% to 40% of the rated excitation current is applied to the excitation terminals of the motor with the armature circuit open (without external cooling). In this case, approximately 10% to 15% of the rated excitation output is available as heat output.

Terminal box

All motors are equipped with a terminal box to the IP55 degree of protection which houses the power connections, excitation and terminals for connecting temperature sensors, anti-condensation heating, etc.

For the size of conductor cross-sections, see DIN VDE 0298.

Terminal box design

The terminal boxes of the motors with a rated current of <105 A are supplied with pre-drilled cable inlets fitted with blanking plugs. For higher currents, the terminal boxes are fitted with a removable cable entry plate. This is normally supplied undrilled.

For motors up to Size 160, the cable entry plate can be drilled for fitting with the maximum number of heavy-gauge threaded joints to DIN 46320 (short code **K55**). The drilled holes are sealed with blanking plugs. When ordered with the short code **K57**, adapters for conversion from heavy-gauge to metric threads are also supplied loose.

For motors of Size 180 and above, the plate can be pre-drilled for a maximum number of heavy-gauge threaded joints to DIN 46320 (short code **K55**) or with metric threads to DIN 89280 (short code **K57**). The gland is enclosed.

Shaft end

The shaft ends comply with IEC 60072, the centering holes comply with (60°) DIN 332 Part 2 and the keyways are constructed according to DIN 6885 Page 1. The featherkeys are included in the scope of supply.

If required, the motors can also be supplied with a non-standard shaft end (please enquire).

With the exception of 1GF motors, a second shaft end can be provided for the motors. For output over an elastic coupling, the full rated torque can be transferred from the non-drive shaft end.

Balancing

The motors of the 1G.5/1H.5 and 1G.6/1H.6 series are balanced with full-key. Balancing with half-key is possible (short code **L69**).

Motors of the 1G.7/1H.7 series are balanced with half-key. Balancing with full-key is possible (short code **L68**).

Selection and ordering



3/2	Guide for drive selection	
3/3	Specification of motor type according to cooling method and degree of protection	
3/4	Preselection of the motor according to torque and output	
	Order No. code	
3/5	Order No., identification codes	
	Order No. supplements	
3/6	Exciting voltage, designs	
	Series 1GF5, 1GG5 and 1GH5	
	Sizes 100 to 160	
3/7	Size 100	
3/9	Size 112	
3/12	Size 132	
3/14	Size 160	
	Series 1GF6, 1GG6, 1GH6 and 1HS6	
	Sizes 160 to 180	
3/18	Size 160	
3/20	Size 180	
	Series 1GG6, 1GH6 and 1HS6	
	Sizes 200 to 280	
3/23	Size 200	
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3/32	Size 280	
	Series 1GG7, 1GH7 and 1HS7	
	Sizes 355 to 450	
3/35	Size 355	
3/45	Size 400	
3/56	Size 450	
	Series 1GG5, 1GH5 and 1HS5	
	Sizes 500 to 630	
3/67	Size 500	
3/78	Size 630	
	Series 1HA5	
	Size 160	
3/89		
	Series 1HC5	
	Sizes 100 to 160	
3/91	Size 100	
3/93	Size 112	
3/94	Size 132	
3/96	Size 160	
	Series 1HQ6	
	Sizes 180 to 280	
3/97	Size 180	
3/99	Size 200	
3/102	Size 225	
3/105	Size 250	
3/108	Size 280	
	Series 1HQ7	
	Sizes 355 to 450	
3/111	Size 355	
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	Options	
3/137	Mounting accessories	
3/139	Operation and diagnostics	
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Selection and ordering

Guideline for drive selection

These "Recommendations for drive selection" guide you step-by-step through this catalog to the required motor







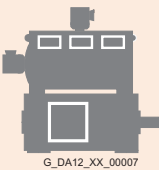
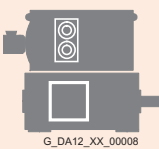
For further notes and support with project engineering, see the project engineering manual.

Details and explanations for the converters can be found in Catalogs DA 21 (Chassis Converters) and DA 22 (Converter Cabinet Units).

Step 1	Technical requirements for the motor		
Determine the required product profile	Rated supply voltage	3 AC 50/60 Hz, 400, 500 or 690 V	
	Operating mode	1Q/4Q	
	Degree of protection and type of cooling	IP.. / IC..	
	Speed range	$n = \dots\dots\dots$ rpm	
	Output	$P = \dots\dots\dots$ kW	
	Torque	$M = P \cdot 9550/n = \dots\dots\dots$ Nm	
	Type of construction	IM ..	
Determine the rated armature voltage	Rated supply voltage	Operating mode	Rated armature voltage
	2 AC 50/60 Hz 400 V	4Q	280 V DC
	2 AC 50/60 Hz 400 V	1Q	310 V DC
	3 AC 50/60 Hz 400 V	4Q	420 V DC
	3 AC 50/60 Hz 400 V	1Q	470 V DC
	3 AC 50/60 Hz 500 V	4Q	520 V DC
	3 AC 50/60 Hz 500 V	1Q	600 V DC
	3 AC 50/60 Hz 690 V	4Q	720 V DC
3 AC 50/60 Hz 690 V	1Q	810 V DC	
Step 2	Environmental requirements for the motor → Page 2/2		
Determine the installation conditions	Ambient temperature	≤ 40 °C	> 40 °C
	Site altitude	≤ 1000 m	> 1000 m
	Determining the factors for output and speed change	–	For determining the factors for output and speed change (see Part 2 under "Installation and operating conditions")
Step 3	Select the motor → Pages 3/3 and 3/4		
Determine the range of possible motors	Select the size and therefore the possible motors on the basis of the following parameters: type of cooling, degree of protection, torque and output range .		
Step 4	Detailed selection of the motor → Pages 3/7 to 3/136		
Determine the motor Order No.	Determine the motor Order No. according to the following parameters: rated armature voltage, speed, torque and output from the "Selection- and ordering data" for the motors that have already been identified as possibilities.		
Step 5	Adapt the speed if necessary		
Speed adaptation and the associated parameter change	$n = n_N$	$n < n_N$	$n > n_N$
	Speed adaptation: not required	Speed adaptation: through armature control	Speed adaptation: through field weakening
		$U = U_N \cdot n / n_N$	$U = \text{constant}$
		$P = P_N \cdot n / n_N$	$P = \text{constant}$
		$M_N = \text{constant}$	$M = M_N \cdot n_N / n$
Step 6	Selection of the options → Page 3/137 to 3/140		
Complete the motor order No.	Determine the options and the associated short codes for special versions (mounted assemblies, operation and diagnostics).		
Step 7	Select the SIMOREG converter and the line-side components		
	For Order No. of the converter and the line-side components, see Catalogs DA 21 and DA 22.		

3

Determining the motor type according to type of cooling and degree of protection (for further selection according to torque and output, see overleaf)

	Cooling method	Designation to DIN 34, Part 6	With duct connection	Degree of protection	Designation to DIN 34, Part 5	Adapting the basic motor module	Motor type	
<p>Modular configuration in series enables the following cooling methods and degrees of protection to be derived from one basic motor module</p> 	Internally cooled motors							
	Suitable for use in dry indoor rooms with low dust levels	Internal cooling with axially mounted fan unit	IC05	–	IP23	Fan unit	 G_DA12_XX_00006	1GF
		Internal cooling with radially mounted fan unit	IC06	–	IP23	Fan unit	 G_DA12_XX_00002	1GG
		Internal cooling using separately-mounted fan through duct	IC17	Single-end (cooling air inlet)	IP23	No	 G_DA12_XX_00005	1GH
			IC37	Both ends (cooling air inlet and outlet)	IP54			
	Surface-cooled motors							
	Suitable for use outdoors or in extremely dusty and/or humid environments	Heat exchange through self-cooling using air-to-air heat exchanger	IC A01 A61	–	IP54	Air-to-air heat exchanger	 G_DA12_XX_00003	1HA
		Surface cooling through natural cooling	IC0041	–	IP54	No	 G_DA12_XX_00005	1HC
		Heat exchange through external cooling using air-to-air heat exchanger	IC A06 A66	–	IP54	Air-to-air heat exchanger, fan unit	 G_DA12_XX_00007	1HQ
		Heat exchange through external cooling using air-to-water heat exchanger	IC W37 A86	–	IP54	Air-to-water heat exchanger, fan unit	 G_DA12_XX_00008	1HS

Selection and ordering

Guideline for drive selection

Selection of the motor according to torque and output

Motor type/ series	Size	Torque Nm						Output kW						Detailed selection and ordering data Page			
		0	1	10	100	1000	10000	0	1	10	100	1000	10000				
1GF5	112	27.8	-	56				2.45	-	16.2					3/9	-	3/10
	132	68	-	148				6.90	-	39					3/12	-	3/13
	160	132	-	276				13	-	76					3/14	-	3/17
1GF6	160	256	-	506				30	-	111					3/18	-	3/19
1GG5/1GH5	100	8.7	-	36.3				1.09	-	9.9					3/7	-	3/8
	112	27.8	-	61.5				2.45	-	17.9					3/9	-	3/11
	132	68	-	148				6.9	-	39					3/12	-	3/13
	160	132	-	176				13	-	76					3/14	-	3/17
1GG6/1GH6	160	256	-	506				30	-	111					3/18	-	3/19
	180	450	-	670				44.2	-	191					3/20	-	3/22
	200	670	-	965				64.5	-	256					3/23	-	3/25
	225	1070	-	1550				94.5	-	340					3/26	-	3/28
	250	1630	-	2300				121	-	436					3/29	-	3/31
	280	2400	-	3360				170	-	510					3/32	-	3/34
1GG7/1GH7	355	2950	-	8280				236	-	770					3/35	-	3/44
	400	4400	-	12920				230	-	880					3/45	-	3/55
	450	6830	-	18400				197	-	1020					3/56	-	3/66
1GG5/1GH5	500	5700	-	20600				288	-	1110					3/67	-	3/77
	630	16000	-	44500				344	-	1610					3/78	-	3/88
1HA5	160	75.5	-	95.5				8.4	-	25.2					3/89	-	3/90
1HC5	100	3.15	-	10.7				0.45	-	2.15					3/91	-	3/92
	112	10	-	19.1				1.24	-	4.55					3/93	-	
	132	13.7	-	45.7				1.87	-	8.55					3/94	-	3/95
	160	40.3	-	69				6.3	-	15.3					3/96	-	
1HQ6	180	264	-	482				36.7	-	110					3/97	-	3/98
	200	422	-	715				55.5	-	169					3/99	-	3/101
	225	630	-	1180				82	-	264					3/102	-	3/104
	250	1170	-	1780				107	-	340					3/105	-	3/107
	280	1770	-	2750				151	-	436					3/108	-	3/110
1HQ7	355	2300	-	7440				220	-	645					3/111	-	3/116
	400	3400	-	11700				225	-	770					3/117	-	3/126
	450	5610	-	15800				176	-	845					3/127	-	3/136
1HS6	180	450	-	670				44.2	-	191					3/20	-	3/22
	200	670	-	965				64.5	-	256					3/23	-	3/25
	225	1070	-	1550				94.5	-	340					3/26	-	3/28
	250	1630	-	2300				121	-	436					3/29	-	3/31
	280	2400	-	3360				170	-	510					3/32	-	3/34
1HS7	355	2950	-	8280				236	-	770					3/35	-	3/44
	400	4400	-	12920				230	-	880					3/45	-	3/55
	450	6830	-	18400				197	-	1020					3/56	-	3/66
1HS5	500	5700	-	20600				288	-	1110					3/67	-	3/77
	630	16000	-	44500				344	-	1610					3/78	-	3/88
		Torque Nm		0	1	10	100	1000	10000								
										Output kW		0	1	10	100	1000	10000

3

Order No.

The Order No. comprises a combination of letters and numbers and for clarity it is subdivided into three blocks which are connected by hyphens, e.g. **1GG6 288-0ND40-1VV1**

The first block (positions 1 to 7) identifies the machine type; further characteristics of the version are coded in the second (positions 8 to 12) and third (positions 13 to 16) blocks. For deviations in the third block from the catalog codes, either Z or 9 should be used as appropriate.

Ordering data:

- Complete Order No. and short code(s) or plain text.
- If a quotation has been requested, please specify the quotation number in addition to the Order No.
- When ordering a complete motor as a spare part, please specify the works serial No. for the previously supplied motor as well as the Order No.

Structure of the Order No.:		Position:	1	2	3	4	5	6	7	-	8	9	10	11	12	-	13	14	15	16	
Positions 1 to 3:		Internally cooled DC machines																			
digit,	• Separate ventilation using axially-mounted, standard fan		1	G	F																
character,	• Separate ventilation using radially-mounted, standard fan		1	G	G																
character	• Separate ventilation using external fan (not included in scope of supply), connected via duct		1	G	H																
		Surface-cooled DC machines																			
	• Self-ventilated		1	H	A																
	• Self-cooled		1	H	C																
	• Separate ventilation using mounted air-to-air heat exchanger		1	H	Q																
	• Separate ventilation using mounted air-to-water heat exchanger		1	H	S																
Position 4:	Series 5					5															
digit	Series 6					6															
	Series 7					7															
Positions 5 to 7:	Motor size																				
digits	(the size is encoded in positions 5 and 6)																				
Position 8:	Connection and mode of operation																				
digit																					
Position 9:	Field power level																				
character																					
Position 10:	Armature circuit type of construction																				
character																					
Position 11:	Rated field voltage																				
digit																					
Position 12:	Type of construction																				
digit																					
Position 13:	Converter circuit and terminal data																				
digit																					
Position 14:	Rated armature voltage																				
character																					
Position 15:	Armature control range																				
character																					
Position 16:	Load-torque characteristic, performance data (latest edition)																				
digit																					
	Special versions:																				- Z
	<u>coded</u>																				
	short code also required																				
	<u>not coded</u>																				
	plain text also required																				

Selection and ordering

Order No. supplements

Field voltage

The standard field voltage is 310 V. Other field voltages have been determined in accordance with the recommended field voltages according to DIN 40 030 and in accordance with the SIMOREG product range as "Standard versions". They can be coded using a digit at position 11 of the Order No. or using a short code.

• Standard rated field voltages:

Field voltage	Position:																Short code
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
110 V DC											3						
180 V DC											1						
190 V DC											9						L5C
200 V DC											9						L5A
210 V DC											6						
220 V DC											2						
310 V DC											4						
325 V DC											9						L5D
330 V DC											9						L5F
340 V DC											9						L5E
350 V DC											9						L5B
360 V DC											7						
500 V DC											5						

• Non-standard rated field voltages:

If a field voltage is required that is not covered by the "Standard versions", the digit "9" must be placed in position 11 of the Order No. The short code for the field voltage range must be specified in accordance with the table below and the required field voltage must be specified in plain text.

Field voltage	Position:																Short code *)
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
Motor Sizes 100 to 160:																	
< 110 V DC											9						L2Y
from 110 V DC to 440 V DC											9						L1Y
from >440 V DC to 500 V DC											9						L2Y
Motor Sizes 180 to 630:																	
< 110 V DC											9						L4Y
from 110 V DC to 500 V DC											9						L3Y
> 500 V DC											9						L4Y

*) Short codes only determine the price of the versions, so plain text is also required.

Type of constructions

acc. to IEC 34, Part 7; flange type of construction to DIN 42 948.

The Order No. listed in the selection tables must be supplemented with the type of construction code digit in Position 12. In the case of type of construction code digit "9", the short code for the required type of construction must also be specified (see table below).

Type of constructions for motor Sizes 100 to 280 ¹⁾

Type of construction	Position:																Short code
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
IM B 3												0					
IM B 35												6					
IM B 5 ²⁾												1					
IM V 1 ²⁾												4					
IM B 6 ³⁾												9					M1A
IM B 7 ³⁾												9					M1B
IM B 8												9					M1C
IM V 15												9					M1H
IM V 3 ²⁾												9					M1G
IM V 36												9					M1J
IM V 5 ³⁾												9					M1D
IM V 6 ³⁾												9					M1E

1) DC motors in Sizes 355 to 630 are only offered in the catalog in the IM B 3 type of construction

2) The motors are supplied in IM B 35 type of construction for IM B 5, in IM V 15 type of construction for IM V 1 and in IM V 36 type of construction for IM V 3. 1HQ and 1HS motors are only supplied in the type of constructions IM B 3 and IM B 35.

3) For these type of constructions, special support feet must be provided for relieving the strain on the fixing bolts in the transverse direction (not included in scope of supply).

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		Series inductance mH
							Resistance at 120 °C R_a Ω	Inductance L_a mH	
at rated armature voltage 280 V 310 V 420 V 470 V									
Overall length 2									
1170	1.09	8.9	1400	1G 5 102-0ED -4TV1	5.4	63	10.7	40.5	73
1290	1.37	10.1	1600	-3UV1	6.15	64			54
1840	2.2	11.4	4900	-6VV1	6.95	70			-
2110	2.5	11.3	5000	-6WV1	6.85	73			-
1640	1.52	8.85	2000	1G 5 102-0EE -4TV1	7.2	68	6.41	23	63
1820	1.93	10.1	2300	-3UV1	8.2	69			54
2590	2.85	10.5	6300	-6VV1	8.65	74			-
2950	3.15	10.2	5600	-6WV1	8.4	75			-
1890	1.72	8.7	2300	1G 5 102-0EF -4TV1	7.95	69	5.08	18	59
2090	2.2	10.1	2650	-3UV1	9.1	71			52
2970	3.1	9.95	6300	-6VV1	9.2	75			-
3380	3.4	9.6	5600	-6WV1	8.9	76			-
Overall length 4									
1100	1.65	14.3	1300	1G 5 104-0ED -4TV1	8.2	64	7.45	27	48
1210	2.15	17	1500	-3UV1	9.6	65			43
1750	3.3	18	4200	-6VV1	10.4	71			-
2010	3.7	17.6	4350	-6WV1	10.2	73			-
1500	2.2	14	1800	1G 5 104-0EE -4TV1	10.4	69	4.6	16.5	43
1650	2.9	16.8	2100	-3UV1	12.3	70			43
2370	4.2	16.9	5300	-6VV1	12.5	75			-
2710	4.6	16.2	4750	-6WV1	12.1	77			-
1820	2.6	13.6	2250	1G 5 104-0EF -4TV1	11.8	73	3.29	12	40
2010	3.4	16.2	2550	-3UV1	13.9	74			41
2850	4.7	15.7	5300	-6VV1	13.7	78			-
3240	5.1	15	4750	-6WV1	13.2	79			-
Overall length 6									
850	1.85	20.8	1000	1G 5 106-0EC -4TV1	9.3	63	7.03	26.5	39
930	2.35	24.2	1150	-3UV1	10.9	64			34
1350	3.75	26.5	3250	-6VV1	12	70			-
1550	4.3	26.5	3300	-6WV1	11.9	73			-
1110	2.4	20.6	1350	1G 5 106-0ED -4TV1	11.3	68	4.53	17.5	37
1220	3.15	24.6	1550	-3UV1	13.5	69			37
1750	4.75	26	4150	-6VV1	14.3	74			-
2010	5.3	25.2	4150	-6WV1	14	76			-
1530	3.2	20	1900	1G 5 106-0EE -4TV1	14.5	73	2.63	10.5	32
1690	4.25	24	2150	-3UV1	17.3	74			34
2400	6	23.8	4600	-6VV1	17.3	78			-
2720	6.6	23.2	4150	-6WV1	16.9	80			-
1980	4	19.3	2500	1G 5 106-0EF -4TV1	17.5	76	1.69	6.6	29
2190	5.2	22.6	2800	-3UV1	20.6	78			30
3080	6.9	21.4	4600	-6VV1	19.6	80			-
3500	7.55	20.6	4100	1G 5 106-0FF -6WV1	19.1	81			-
Fan unit	Radially mounted — G Separate — H								
Rated field voltage	310 V — 4								
Type of construction	IM B 3 — 0								
	IM B 35 — 6								

Selection and ordering

1GG5, 1GH5 Size 100

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		Series inductance mH
							Resistance at 120 °C R_a Ω	Inductance L_a mH	
at rated armature voltage 280 V 310 V 420 V 470 V									
Overall length 8									
1060	3.15	28.4	1250	1G 5 108-0ED -4TV1	14.6	70	3.19	13	29
1160	4.15	34.3	1450	-3UV1	17.5	71			29
1660	6.3	36.3	3850	-6VV1	18.7	76			-
1890	7.05	35.5	3700	-6WV1	18.4	78			-
1370	4.05	28.2	1700	1G 5 108-0EE -4TV1	18.2	74	2.06	8.3	26
1510	5.35	33.7	1900	-3UV1	21.8	75			27
2150	7.7	34.3	4150	-6VV1	22.2	79			-
2440	8.55	33.5	3700	-6WV1	21.8	80			-
1730	5	27.6	2150	1G 5 108-0EF -4TV1	22	76	1.43	5.5	23
1920	6.6	32.7	2450	-3UV1	26	78			25
2700	8.9	31.5	4150	-6VV1	25.2	81			-
3060	9.8	30.5	3700	-6WV1	24.6	81			-
2330	6.35	26	2950	1G 5 108-0EG -4TV1	27.2	79	0.801	3.25	20
2590	8.25	30.5	3350	-3UV1	31.7	80			21
3630	9.9	26	4150	1G 5 108-0FG -6VV1	27.8	83			-

Fan unit	Radially mounted	G
	Separate	H
Rated field voltage	310 V	4
Type of construction	IM B 3	0
	IM B 35	6

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG5 102	0.23	0.013	7000	39
1GH5 102	0.23	0.013	7000	34
1GG5 104	0.27	0.016	7000	50
1GH5 104	0.27	0.016	7000	42
1GG5 106	0.33	0.02	7000	61
1GH5 106	0.33	0.02	7000	53
1GG5 108	0.4	0.025	7000	76
1GH5 108	0.4	0.025	7000	68

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a Ω	Armature circuit inductance L_a mH	Series inductance mH
Overall length 4									
885	3.9	42	2450	1G 5 114-0FA -6VV1	13.1	67	7.87	62	-
1030	4.5	41.7	2450	-6WV1	13	70			-
735	2.45	31.7	850	1G 5 114-0FB -4TV1	12.2	65	5.22	39.5	10
820	3.05	35.5	1000	-3UV1	13.6	67			-
1170	5.1	41.7	3100	-6VV1	16.2	71			-
1350	5.85	41.5	3100	-6WV1	16.1	74			-
865	2.9	32	1000	1G 5 114-0FC -4TV1	13.9	68	4.11	30	14
980	3.35	32.7	1200	-3UV1	14.5	70			-
1370	5.95	41.5	3550	-6VV1	18.4	74			-
1570	6.75	41	3600	-6WV1	18.3	76			-
1060	3.5	31.5	1300	1G 5 114-0FD -4TV1	16.2	72	2.83	22	16
1180	4.45	36	1450	-3UV1	18.5	73			9
1670	7.15	41	4200	-6VV1	21.2	78			-
1910	8.05	40.3	4250	-6WV1	21	79			-
1320	4.3	31	1650	1G 5 114-0FE -4TV1	19.3	75	1.96	15.5	16
1470	5.55	36	1850	-3UV1	22.2	76			13
2070	8.6	39.7	5100	-6VV1	24.8	80			-
2350	9.6	39	5200	-6WV1	24.4	81			-
1550	5	30.7	1950	1G 5 114-0FF -4TV1	22	77	1.53	11.5	16
1720	6.45	35.7	2200	-3UV1	25.6	78			13
2420	9.8	38.7	6000	-6VV1	28	81			-
2750	10.9	37.7	6000	1G 5 114-0GF -6WV1	27.4	83			-
1870	5.95	30.5	2350	1G 5 114-0FG -4TV1	25.8	79	1.07	8.3	16
2080	7.65	35	2650	-3UV1	29.8	80			13
2940	11.2	36.5	6000	1G 5 114-0GG -6VV1	31.5	83			-
3350	12.2	34.7	6000	-6WV1	30.3	84			-
2080	6.55	30	2650	1G 5 114-0FH -4TV1	28.2	80	0.871	6.8	15
2320	8.4	34.5	3000	-3UV1	32.3	81			13
3300	12	34.7	6000	1G 5 114-0GH -6VV1	33.3	84			-
2340	7.25	29.6	3000	1G 5 114-0FJ -4TV1	30.7	81	0.703	5.5	15
2610	9.2	33.7	3350	1G 5 114-0GJ -3UV1	35	82			13
2660	8.1	29	3400	1G 5 114-0GK -4TV1	34	82	0.55	4.4	14
2990	10.7	34.3	3850	-3UV1	40.5	83			18
3100	9	27.8	4000	1G 5 114-0GL -4TV1	37.7	83	0.432	3.35	14
3490	11.7	32	4500	1G 5 114-0HL -3UV1	44	84			17
Fan unit	Axially mounted — F Radially mounted — G Separate — H								
Rated field voltage	310 V — 4								
Type of construction	IM B 3 — 0 IM B 35 — 6								

Selection and ordering

1GF5, 1GG5, 1GH5
Size 112

Rated speed n_N rpm at rated armature voltage 280 V 310 V 420 V 470 V	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit Resistance at 120 °C R_a Ω	Inductance L_a mH	Series inductance mH
Overall length 6									
900	5.3	56	2500	1G 5 116-0FC -6VV1	16.9	70	5.22	41.5	-
1040	6.05	55.5	2550	-6VV1	16.8	73			-
1160	6.75	55.5	3100	1G 5 116-0FD -6VV1	20.5	75	3.41	28	-
1330	7.7	55.5	3150	-6VV1	20.4	77			-
1440	8.25	54.5	3750	1G 5 116-0FE -6VV1	24.4	78	2.38	19.5	-
1640	9.35	54.5	3800	-6VV1	24.2	79			-
1850	10.4	53.5	4750	1G 5 116-0FF -6VV1	29.8	80	1.59	12.5	-
2100	11.6	52.5	4850	-6VV1	29.5	81			-
2270	12.4	52	5900	1G 5 116-0FG -6VV1	34.7	83	1.06	8.6	-
2570	13.8	51.5	6000	-6VV1	34.3	83			-
2550	13.6	51	6000	1G 5 116-0FH -6VV1	38	83	0.857	7	-
2900	14.9	49	6000	1G 5 116-0GH -6VV1	37	84			-
2920	14.9	48.7	6000	1G 5 116-0GJ -6VV1	41	84	0.662	5.5	-
3330	16.2	46.5	5700	-6VV1	39.7	85			-
3400	16.2	45.5	6000	1G 5 116-0GK -6VV1	44.3	85	0.529	4.25	-
Fan unit	Axially mounted — F Radially mounted — G Separate — H								
Rated field voltage	310 V — 4								
Type of construction	IM B 3 — 0								
	IM B 35 — 6								

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GF5 114	0.33	0.032	6000	93
1GG5 114	0.33	0.032	6000	93
1GH5 114	0.33	0.032	6000	86
1GF5 116	0.4	0.042	6000	115
1GG5 116	0.4	0.042	6000	115
1GH5 116	0.4	0.042	6000	110

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature resistance at 120 °C R_a Ω	Armature circuit inductance L_a mH	Series inductance mH
Overall length 8									
915	5.85	61	2350	1G 5 118-0FC -6VV1	16.4	72	5.5	45	-
1020	6.55	61.5	2850	1G 5 118-0FD -6VV1	20	74	3.62	30	-
1170	7.45	61	2850	-6VV1	20	76			-
1270	8	60	3450	1G 5 118-0FE -6VV1	23.8	76	2.59	21	-
1450	9.1	60	3500	-6VV1	23.6	78			-
1630	10.1	59	4350	1G 5 118-0FF -6VV1	29.4	79	1.71	13.5	-
1850	11.4	59	4400	-6VV1	29.2	81			-
2020	12.2	57.5	5300	1G 5 118-0FG -6VV1	34.5	82	1.14	9.3	-
2280	13.6	57	5400	-6VV1	34	83			-
2270	13.5	57	5500	1G 5 118-0FH -6VV1	37.5	83	0.912	7.5	-
2560	15	56	5500	-6VV1	37	84			-
2580	14.9	55	5500	1G 5 118-0FJ -6VV1	41.3	84	0.717	5.9	-
2920	16.3	53.5	5500	1G 5 118-0GJ -6VV1	40.3	84		6	-
3000	16.4	52	5500	1G 5 118-0GK -6VV1	45	84	0.564	4.55	-
3410	17.9	50	5500	1G 5 118-0GK -6VV1	43.7	85		4.6	-

Fan unit	Radially mounted	G
	Separate	H
Rated field voltage	310 V	4
Type of construction	IM B 3	0
	IM B 35	6

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG5 118	0.44	0.046	5500	121
1GH5 118	0.44	0.046	5500	114

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GF5, 1GG5, 1GH5
Size 132

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm at rated armature voltage 420 V 470 V	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit Resistance at 120 °C R_a Ω	Armature circuit Inductance L_a mH	Series inductance mH
Overall length 2									
740	6.9	89	1350	1G 5 132-0GA -6VV1	22.4	70	4.5	56	-
860	7.95	88.5	1350	-6VV1	22.4	73			-
900	8.15	86.5	1600	1G 5 132-0GB -6VV1	25.4	73	3.42	41.5	-
1040	9.35	86	1600	-6VV1	25.2	75			-
1050	9	82	1900	1G 5 132-0GC -6VV1	27.4	75	2.86	31.5	-
1210	10.3	81.5	1900	-6VV1	27.2	78			-
1280	11.3	84.5	2100	1G 5 132-0GD -6VV1	33	79	1.91	23	-
1470	12.8	83	2150	-6VV1	32.7	81			-
1470	12.7	82.5	2400	1G 5 132-0GE -6VV1	36.3	80	1.58	18.5	-
1670	14.3	82	2400	-6VV1	36	82			-
1720	14.8	82	2700	1G 5 132-0GF -6VV1	41.5	83	1.16	14	-
1950	16.6	81.5	2700	-6VV1	41	84			-
1950	16.7	82	2950	1G 5 132-0GG -6VV1	46.3	84	0.928	11	-
2210	18.7	81	3000	-6VV1	45.7	85			-
2240	17.7	75.5	3550	1G 5 132-0GH -6VV1	48.3	85	0.776	8.6	-
2530	19.7	74.5	3600	-6VV1	47.7	86			-
2620	20.2	73.5	4050	1G 5 132-0GJ -6VV1	54.5	86	0.595	6.4	-
2960	21.6	69.5	4250	-6VV1	51.5	88			-
3160	22.5	68	4900	1G 5 132-0GK -6VV1	60	88	0.409	4.55	-
Overall length 4									
705	8.5	115	1300	1G 5 134-0GA -6VV1	27.4	70	3.58	43.5	-
815	9.8	115	1300	-6VV1	27.4	73			-
840	9.4	107	1600	1G 5 134-0GB -6VV1	29.4	73	2.93	32.5	-
970	10.8	106	1600	-6VV1	29.2	76			-
1050	12	109	1850	1G 5 134-0GC -6VV1	35.7	78	1.97	23	-
1200	13.8	110	1850	-6VV1	35.7	79			-
1240	15	116	1950	1G 5 134-0GD -6VV1	43	80	1.4	17.5	-
1410	17	115	2000	-6VV1	43	82			-
1460	16.5	108	2400	1G 5 134-0GE -6VV1	47	81	1.14	13	-
1660	18.7	108	2450	-6VV1	46.7	83			-
1710	19.8	111	2650	1G 5 134-0GF -6VV1	55.5	83	0.844	9.9	-
1940	22.2	109	2650	-6VV1	54.5	85			-
1910	21.4	107	3000	1G 5 134-0GG -6VV1	58.5	84	0.717	8.1	-
2160	23.8	105	3050	-6VV1	57.5	86			-
2300	24.2	100	3600	1G 5 134-0GH -6VV1	65.5	86	0.52	5.7	-
2600	26.8	98.5	3700	-6VV1	64	88			-
2660	27	97	4150	1G 5 134-0GJ -6VV1	72	88	0.407	4.4	-
3000	28.8	91.5	4300	-6VV1	68.5	88			-
3140	33	100	4500	1G 5 134-0GK -6VV1	87.5	88	0.297	3.2	-
Fan unit	Axially mounted				F				
	Radially mounted				G				
	Separate				H				
Rated field voltage	310 V				4				
Type of construction	IM B 3				0				
	IM B 35				6				

Rated speed n_N rpm at rated armature voltage 420 V 470 V	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit Resistance at 120 °C R_a Ω	Armature circuit Inductance L_a mH	Series inductance mH
Overall length 6									
715	11.1	148	1300	1G 5 136-0GA -6VV1	34.7	73	2.6	32.5	-
825	12.8	148	1300	-6VV1	34.7	75			-
910	13.7	144	1600	1G 5 136-0GB -6VV1	41	76	1.81	22	-
1040	15.7	144	1600	-6VV1	41	78			-
1090	16.2	142	1850	1G 5 136-0GC -6VV1	47.3	79	1.37	16	-
1240	18.5	142	1900	-6VV1	47.3	81			-
1350	20.2	143	2200	1G 5 136-0GD -6VV1	57	82	0.921	11.5	-
1540	23	143	2200	-6VV1	57	83			-
1730	24.8	137	2750	1G 5 136-0GE -6VV1	68.5	84	0.627	7.2	-
1960	27.8	135	2800	-6VV1	67.5	86			-
2000	28.2	135	3150	1G 5 136-0GF -6VV1	77	86	0.486	5.5	-
2260	31.5	133	3200	-6VV1	76	87			-
2370	32.3	130	3700	1G 5 136-0GG -6VV1	86.5	88	0.355	4.05	-
2680	35.5	126	3750	-6VV1	84	88			-
2600	34	125	3400	1G 5 136-0GH -6VV1	91	88	0.302	3.4	-
2940	36.5	119	3550	-6VV1	86	89			-
2890	36.7	121	3750	1G 5 136-0GJ -6VV1	97	89	0.244	2.8	-
3250	39	115	3800	-6VV1	91	89			-
3220	38	113	4250	1G 5 136-0GK -6VV1	100	89	0.204	2.25	-
Fan unit	Axially mounted — F								
	Radially mounted — G								
	Separate — H								
Rated field voltage	310 V — 4								
Type of construction	IM B 3 — 0								
	IM B 35 — 6								

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GF5 132	0.47	0.09	5000	125
1GG5 132	0.47	0.09	5000	125
1GH5 132	0.47	0.09	5000	115
1GF5 134	0.54	0.11	5000	145
1GG5 134	0.54	0.11	5000	145
1GH5 134	0.54	0.11	5000	135
1GF5 136	0.62	0.14	5000	170
1GG5 136	0.62	0.14	5000	170
1GH5 136	0.62	0.14	5000	160

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GF5, 1GG5, 1GH5
Size 160

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature resistance at 120 °C R_a Ω	Armature circuit inductance L_a mH	Series inductance mH
Overall length 2									
730	13	170	1500	1G 5 162-0GB -6VV1	35.7	74	2.59	31	-
830	14.7	169	1500	-7MV1	35.5	76			-
985	17.4	169	1500	-7NV1	35.5	79			-
760	14.2	178	1600	1G 5 162-0GC -6VV1	43	76	1.8	24	-
875	16.3	178	1600	-6VV1	43	78			-
985	18.3	177	1600	-7MV1	42.7	80			-
1170	21.2	173	1650	-7NV1	41.7	82			-
915	16.8	175	1850	1G 5 162-0GD -6VV1	49.5	78	1.37	17.5	-
1040	19.2	176	1850	-6VV1	49.5	80			-
1170	21.5	175	1850	-7MV1	49.5	82			-
1390	24.4	168	1950	-7NV1	47	84			-
1120	20	171	2250	1G 5 162-0GE -6VV1	57.5	81	1	12	-
1280	22.6	169	2250	-6VV1	57	83			-
1440	25.4	168	2250	-7MV1	56.5	84			-
1690	28.6	162	2350	-7NV1	54.5	85			-
1370	24	167	2650	1G 5 162-0GF -6VV1	67	83	0.705	8.6	-
1560	27.2	167	2650	-6VV1	66.5	84			-
1740	30	165	2700	-7MV1	66.5	85			-
2040	33	154	2850	-7NV1	62	87			-
1630	28.6	168	3000	1G 5 162-0GG -6VV1	78.5	85	0.518	6.3	-
1850	32.3	167	3000	-6VV1	78	86			-
2060	35.3	164	3050	-7MV1	77	87			-
2410	37.5	149	3300	-7NV1	69.5	88			-
1860	32.5	167	3300	1G 5 162-0GH -6VV1	88	86	0.411	5	-
2100	36.3	165	3350	-6VV1	87	87			-
2340	39.7	162	3400	-7MV1	85.5	88			-
2730	41	143	3600	-7NV1	76	89			-
2150	36.3	161	3750	1G 5 162-0GJ -6VV1	97	88	0.305	3.8	-
2430	40.3	158	3800	-6VV1	96	88			-
2710	43.3	153	3900	-7MV1	92	89			-
3150	45.3	137	3600	-7NV1	83	89			-
2530	42	159	4250	1G 5 162-0GK -6VV1	112	88	0.237	2.8	-
2850	45.3	152	4400	-6VV1	107	89			-
3180	47	141	4150	-7MV1	100	89			-
2770	43.7	151	4500	1G 5 162-0GL -6VV1	116	88	0.208	2.35	-
3120	46.7	143	4500	-6VV1	110	89			-
3470	48	132	4150	1G 5 162-0GL -7MV1	102	89			-
Fan unit	Axially mounted — F Radially mounted — G Separate — H								
Rated field voltage	310 V — 4								
Type of construction	IM B 3 — 0								
	IM B 35 — 6								

Selection and ordering

1GF5, 1GG5, 1GH5
Size 160

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		Series inductance mH
							Resistance at 120 °C R_a Ω	Inductance L_a mH	
at rated armature voltage 420 V 470 V 520 V 600 V									
Overall length 4									
685	16	223	1500	1G 5 164-0GB -6VV1	48.5	76	1.62	21.5	-
785	18.3	223	1500	-6VV1	48.5	78			-
885	20.6	222	1500	-7MV1	48.3	80			-
1050	24.4	222	1500	-7NV1	48.3	82			-
850	19	213	1800	1G 5 164-0GC -6VV1	55.5	79	1.18	15	-
970	21.6	213	1800	-6VV1	55.5	81			-
1090	24.2	212	1850	-7MV1	55.5	83			-
1280	28.5	213	1850	-7NV1	55.5	84			-
1040	23	211	2150	1G 5 164-0GD -6VV1	65.5	82	0.832	10.5	-
1180	26.2	212	2150	-6VV1	65.5	83			-
1330	29	208	2150	-7MV1	64.5	84			-
1560	33.7	206	2200	-7NV1	64	86			-
1240	28.2	217	2400	1G 5 164-0GE -6VV1	78.5	83	0.607	7.8	-
1410	31.7	215	2400	-6VV1	78	85			-
1580	35.3	213	2450	-7MV1	77	86			-
1840	38.7	201	2550	-7NV1	72.5	88			-
1520	33.3	209	2850	1G 5 164-0GF -6VV1	91	85	0.423	5.4	-
1720	37.5	208	2900	-6VV1	90	87			-
1920	41.3	205	2950	-7MV1	89	88			-
2240	45	192	3100	-7NV1	83.5	89			-
1780	37.7	202	3300	1G 5 164-0GG -6VV1	101	87	0.325	4.05	-
2010	42.3	201	3350	-6VV1	100	88			-
2240	46	196	3400	-7MV1	98	88			-
2600	50.5	185	3350	-7NV1	93	89			-
2130	45.3	203	3750	1G 5 164-0GH -6VV1	120	88	0.23	2.9	-
2400	50.5	201	3800	-6VV1	119	89			-
2670	54.5	195	3900	-7MV1	115	89			-
3090	57.5	178	3350	-7NV1	105	90			-
2350	47	191	4200	1G 5 164-0GJ -6VV1	124	88	0.199	2.4	-
2640	52	188	4300	-6VV1	122	89			-
2940	54	175	3900	-7MV1	115	90			-
3410	58.5	164	3410	-7NV1	107	90			-
2620	51	186	4500	1G 5 164-0GK -6VV1	134	89	0.164	1.95	-
2950	57.5	186	4300	-6VV1	134	89			-
3270	59	172	3850	-7MV1	125	90			-
2960	55	177	3850	1G 5 164-0GL -6VV1	145	89	0.127	1.5	-
3330	58.5	168	3400	1G 5 164-0GL -6VV1	137	90			-

Fan unit

- Axially mounted → F
- Radially mounted → G
- Separate → H

Rated field voltage

- 310 V → 4

Type of construction

- IM B 3 → 0
- IM B 35 → 6

Selection and ordering

1GF5, 1GG5, 1GH5
Size 160

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		Series inductance mH
							Resistance at 120 °C R_a Ω	Inductance L_a mH	
at rated armature voltage 420 V 470 V 520 V 600 V									
Overall length 6									
725	20.2	266	1450	1G 5 166-0GB -6VV1	53	78	1.43	20.5	-
815	22.8	267	1450	-7MV1	53	80			-
965	26.8	265	1450	-7NV1	53	83			-
820	23.6	275	1750	1G 5 166-0GC -6VV1	68.5	80	0.918	13.5	-
935	27	276	1750	-6VV1	68.5	81			-
1050	30.3	276	1750	-7MV1	68.5	83			-
1240	35.3	272	1750	-7NV1	68	85			-
1060	30.3	273	2150	1G 5 166-0GD -6VV1	84.5	83	0.588	8.5	-
1210	34.3	271	2150	-6VV1	84	84			-
1350	38	269	2150	-7MV1	84	86			-
1590	43.5	261	2250	-7NV1	81.5	88			-
1340	37	264	2600	1G 5 166-0GE -6VV1	101	85	0.397	5.6	-
1520	41.7	262	2650	-6VV1	100	86			-
1690	46	260	2650	-7MV1	100	88			-
1980	52	251	2750	-7NV1	96	88			-
1610	44	261	3050	1G 5 166-0GF -6VV1	118	88	0.279	4	-
1820	49.5	260	3050	-6VV1	118	88			-
2030	54	254	3100	-7MV1	116	89			-
2360	59.5	241	3250	-7NV1	109	90			-
1790	48.5	259	3300	1G 5 166-0GG -6VV1	129	88	0.229	3.3	-
2020	54	255	3350	-6VV1	128	89			-
2250	59	250	3400	-7MV1	125	89			-
2610	64	234	3500	-7NV1	117	90			-
2000	51	244	3750	1G 5 166-0GH -6VV1	134	89	0.188	2.7	-
2250	57	242	3750	-6VV1	134	89			-
2510	63.5	242	3750	-7MV1	134	90			-
2910	69.5	228	3500	-7NV1	126	91			-
2260	57.5	243	3450	1G 5 166-0GJ -6VV1	151	89	0.154	2.1	-
2540	64	241	3500	-6VV1	149	90			-
2820	63.5	215	3200	-7MV1	133	90			-
2600	65	239	3900	1G 5 166-0GK -6VV1	171	90	0.118	1.6	-
2920	70	229	3550	-6VV1	163	90			-
3230	70	207	3250	-7MV1	147	91			-
3030	72	227	4000	1G 5 166-0GL -6VV1	188	90	0.0969	1.2	-
3400	76	213	3550	1G 5 166-0GL -6VV1	178	90			-

Fan unit

- Axially mounted — F
- Radially mounted — G
- Separate — H

Rated field voltage

- 310 V — 4

Type of construction

- IM B 3 — 0
- IM B 35 — 6

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GF5 162	0.68	0.24	4500	225
1GG5 162	0.68	0.24	4500	225
1GH5 162	0.68	0.24	4500	215
1GF5 164	0.75	0.29	4500	255
1GG5 164	0.75	0.29	4500	255
1GH5 164	0.75	0.29	4500	240
1GF5 166	0.81	0.36	4500	300
1GG5 166	0.81	0.36	4500	300
1GH5 166	0.81	0.36	4500	290

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GF6, 1GG6, 1GH6
Size 160

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
							Resistance at 120 °C R_a Ω	Inductance L_a mH	
at rated armature voltage 420 V 470 V 520 V 600 V									
Overall length 2									
995	31.5	302	2500	1G 6 162-0JC -6VV5	90	79	0.65	6.6	
1130	35.7	302	2550	-6WV5	90	81			
1270	40	301	2550	-7MV5	90	83			
1490	47	301	2550	-7NV5	90	84			
1310	41.5	303	2350	1G 6 162-0JD -6VV5	114	83	0.403	4	
1480	47	303	2350	-6WV5	115	84			
1660	52.5	302	2400	-7MV5	114	85			
1940	60.5	298	2250	-7NV5	113	87			
1660	53	305	2500	1G 6 162-0JE -6VV5	142	86	0.252	2.65	
1880	59.5	302	2500	-6WV5	141	87			
2140	63.5	283	4500	1G 6 162-0JF -6VV5	168	88	0.173	1.65	
2410	71	281	4500	-6WV5	168	88			
2690	77	273	4500	-7MV5	163	89			
3120	88.5	271	4500	-7NV5	161	90			
2750	78.5	273	4400	1G 6 162-0JG -6VV5	206	89	0.108	1	
3100	87.5	270	4450	-6WV5	204	90			
3430	92	256	4500	-7MV5	193	90			
3440	93.5	260	4500	1G 6 162-0JH -6VV5	242	90	0.0691	0.66	
Overall length 4									
725	30	395	2000	1G 6 164-0JC -6VV5	88	77	0.774	8.7	
830	34.3	395	2000	-6WV5	87.5	79			
935	38.5	393	2000	-7MV5	87.5	81			
1100	45.3	393	2000	-7NV5	87.5	83			
960	39.5	393	1850	1G 6 164-0JD -6VV5	111	81	0.479	5.3	
1090	45	394	1850	-6WV5	111	83			
1220	50	391	1900	-7MV5	111	84			
1430	59	394	1750	-7NV5	111	86			
1220	52	407	1950	1G 6 164-0JE -6VV5	142	84	0.299	3.55	
1390	58.5	402	1950	-6WV5	141	85			
1590	64.5	387	3550	1G 6 164-0JF -6VV5	173	86	0.197	2.15	
1800	72.5	385	3600	-6WV5	171	88			
2000	79	377	3650	-7MV5	168	88			
2330	91	373	3700	-7NV5	166	89			
2050	81.5	380	3400	1G 6 164-0JG -6VV5	214	88	0.122	1.35	
2310	90.5	374	3450	-6WV5	212	89			
2580	97.5	361	3550	-7MV5	204	90			
2990	111	355	3200	-7NV5	200	91			
2570	99.5	370	4000	1G 6 164-0JH -6VV5	258	90	0.0762	0.88	
2890	110	363	3750	1G 6 164-0JH -6WV5	252	91			
Fan unit	Axially mounted ————— F Radially mounted ————— G Separate ————— H								
Rated field voltage	310 V ————— 4								
Type of construction	IM B 3 ————— 0								
	IM B 35 ————— 6								

Rated speed n_N rpm	Rated output				Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	at rated armature voltage 420 V 470 V 520 V 600 V									Resistance at 120 °C R_a Ω	Inductance L_a mH
Overall length 6											
	710				36	484	1650	1G 6 166-0JC -7MV5	84	78	0.932 11.5
		840			42.7	485	1650	-7NV5	84	81	
730					37.3	488	1500	1G 6 166-0JD -6VV5	107	79	0.578 7
	830				42.5	489	1500	-6VV5	107	80	
		930			47.5	488	1550	-7MV5	107	83	
			1100		56	486	1400	-7NV5	107	84	
935					49.5	506	1550	1G 6 166-0JE -6VV5	138	83	0.361 4.7
	1060				56	504	1550	-6VV5	138	84	
1220					61.5	481	3000	1G 6 166-0JF -6VV5	167	85	0.237 2.9
	1380				69.5	481	3000	-6VV5	167	86	
		1540			77.5	481	3000	-7MV5	166	88	
			1800		89	472	3050	-7NV5	164	88	
1580					79.5	480	2800	1G 6 166-0JG -6VV5	210	88	0.147 1.75
	1780				89	477	2850	-6VV5	210	88	
		1990			97	465	2900	-7MV5	204	89	
			2310		111	459	2500	-7NV5	200	90	
1990					98.5	473	3250	1G 6 166-0JH -6VV5	256	89	0.0914 1.15
	2240				110	469	2900	1G 6 166-0JH -6VV5	254	90	
Fan unit		Axially mounted		F							
		Radially mounted		G							
		Separate		H							
Rated field voltage		310 V		4							
Type of construction		IM B 3		0							
		IM B 35		6							

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GF6 162	1.81	0.32	4500	322
1GG6 162	1.81	0.32	4500	320
1GH6 162	1.81	0.32	4500	307
1GF6 164	2.08	0.38	4500	367
1GG6 164	2.08	0.38	4500	365
1GH6 164	2.08	0.38	4500	352
1GF6 166	2.3	0.46	4500	430
1GG6 166	2.3	0.46	4500	428
1GH6 166	2.3	0.46	4500	415

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GG6, 1GH6, 1HS6
Size 180

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Armature circuit inductance L_a mH
Overall length 6								
815	44.8	525	2150	1 6 186-0NA -1VV3	127	80	472	7.85
930	51	525	1990	-1WV3	127	82		
1050	57.5	525	1820	-7MV3	127	83		
1230	67.5	525	1500	-7NV3	127	85		
995	55.5	535	1930	1 6 186-0NB -1VV3	153	83	330	5.83
1130	63	530	1740	-1WV3	153	84		
1270	70.5	530	1500	-7MV3	153	86		
1220	65.5	515	3400	1 6 186-0NC -1VV3	177	85	242	3.89
1380	74	510	3400	-1WV3	176	86		
1540	82.5	510	3400	-7MV3	176	87		
1800	96.5	510	3400	-7NV3	176	89		
1530	83.5	520	3400	1 6 186-0ND -1VV3	220	87	156	2.72
1730	94.5	520	3400	-1WV3	220	88		
1920	105	520	3400	-7MV3	220	89		
2240	122	520	3400	-7NV3	220	90		
1770	96	520	3400	1 6 186-0NE -1VV3	252	88	118	1.96
2000	108	515	3400	-1WV3	250	89		
2240	120	510	3400	-7MV3	250	90		
2600	139	510	2720	-7NV3	248	91		
2140	117	520	3400	1 6 186-0NF -1VV3	302	90	82.5	1.46
2400	132	525	3220	-1WV3	302	91		
2680	144	515	2720	-7MV3	296	91		
2600	136	500	3400	1 6 186-0NG -1VV3	348	91	60.5	0.97
2940	151	490	3400	-1WV3	344	91		
3260	164	480	3400	-7MV3	335	92		
2840	139	468	3400	1 6 186-0NH -1VV3	354	91	51.5	0.84
3200	151	450	3400	1 6 186-0NH -1WV3	342	92		
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage	310 V — 4							
Type of construction	IM B 3 — 0							
	IM B 35 — 6							

Selection and ordering

1GG6, 1GH6, 1HS6
Size 180

Rated speed n_N rpm at rated armature voltage 420 V 470 V 520 V 600 V	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 8								
645	44.2	655	1730	1 6 188-0NA -1VV3	129	78	535	9.65
735	50.5	655	1620	-1VV3	129	80		
830	57	655	1490	-7MV3	129	82		
980	67	655	1240	-7NV3	129	84		
790	55	665	1580	1 6 188-0NB -1VV3	156	81	374	7.17
900	63	670	1410	-1VV3	157	83		
1010	70.5	665	1250	-7MV3	156	84		
970	65.5	645	2920	1 6 188-0NC -1VV3	181	83	275	4.78
1100	74	640	3300	-1VV3	180	85		
1240	82.5	635	3320	-7MV3	178	86		
1450	96.5	635	3320	-7NV3	178	88		
1230	83.5	650	3300	1 6 188-0ND -1VV3	224	86	177	3.34
1390	94	645	3320	-1VV3	222	87		
1550	104	640	3240	-7MV3	220	88		
1810	121	640	2980	-7NV3	220	90		
1420	96	645	3300	1 6 188-0NE -1VV3	254	87	134	2.41
1610	108	640	3080	-1VV3	252	89		
1800	119	630	2800	-7MV3	250	89		
2100	137	625	2200	-7NV3	246	91		
1720	116	645	3020	1 6 188-0NF -1VV3	302	89	93.5	1.79
1940	130	640	2680	-1VV3	300	90		
2160	143	630	2240	-7MV3	296	91		
2100	135	615	3400	1 6 188-0NG -1VV3	348	90	69	1.19
2380	150	600	3400	-1VV3	342	91		
2640	162	585	3400	-7MV3	332	91		
3060	183	570	3400	-7NV3	324	92		
2300	144	600	3400	1 6 188-0NH -1VV3	370	91	58.5	1.03
2580	158	585	3400	-1VV3	360	91		
2880	172	570	3400	-7MV3	352	92		
3340	191	545	3400	1 6 188-0NH -7NV3	336	92		
Separate ventilation	Fan unit, radially mounted		GG					
	Fan unit, separately-mounted		GH					
	Mounted air-to-water heat exchanger		HS					
Rated field voltage	310 V		4					
Type of construction	IM B 3		0					
	IM B 35		6					

Selection and ordering

1GG6, 1GH6, 1HS6 Size 180

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG6 186	2.5	0.6	3800	460
1GH6 186	2.5	0.6	3800	430
1HS6 186	2.5	0.6	3800	530
1GG6 188	2.7	0.7	3800	520
1GH6 188	2.7	0.7	3800	490
1HS6 188	2.7	0.7	3800	600

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "**C05**" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "**C06**" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 6								
815	66.5	780	2450	1 6 206-0NA -1VV3	186	82	292	5.81
925	76	785	2750	-1VV3	187	84		
1040	85	780	2750	-7MV3	186	85		
1220	100	785	2750	-7NV3	187	87		
960	80	795	2740	1 6 206-0NB -1VV3	220	85	212	4.28
1090	91	795	2740	-1VV3	220	86		
1220	102	800	2720	-7MV3	220	87		
1430	119	795	2740	-7NV3	220	88		
1120	93	795	3000	1 6 206-0NC -1VV3	250	86	160	3.19
1270	106	795	2980	-1VV3	252	87		
1420	118	795	2980	-7MV3	250	88		
1660	137	790	2850	-7NV3	250	90		
1340	109	775	2800	1 6 206-0ND -1VV3	288	88	117	2.29
1510	123	780	2800	-1VV3	288	89		
1690	137	775	2800	-7MV3	288	90		
1970	159	770	2350	-7NV3	286	91		
1570	131	795	2680	1 6 206-0NE -1VV3	342	89	84.5	1.66
1780	147	790	2700	-1VV3	340	90		
1980	163	785	2300	-7MV3	338	91		
1870	152	775	3100	1 6 206-0NF -1VV3	394	90	63.5	1.2
2120	170	765	3100	-1VV3	388	91		
2350	186	755	3100	-7MV3	382	92		
2720	212	745	3100	-7NV3	376	92		
2040	161	755	3100	1 6 206-0NG -1VV3	414	91	54.5	1.04
2300	181	750	3100	-1VV3	414	91		
2560	200	745	3100	-7MV3	410	92		
2960	230	740	3100	-7NV3	408	92		
2480	185	710	3100	1 6 206-0NH -1VV3	472	92	38.2	0.76
2800	202	690	3100	-1VV3	456	92		
3100	218	670	3100	1 6 206-0NH -7MV3	444	92		
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage	310 V — 4							
Type of construction	IM B 3 — 0							
	IM B 35 — 6							

Selection and ordering

1GG6, 1GH6, 1HS6
Size 200

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
							Resistance at 120 °C R_a mΩ	Inductance L_a mH
at rated armature voltage 420 V 470 V 520 V 600 V								
Overall length δ								
650	64.5	950	1950	1 6 208-0NA -1VV3	184	81	334	7.18
740	73.5	950	2220	-1WV3	184	82		
835	82.5	945	2420	-7MV3	183	84		
980	97	945	2420	-7NV3	183	86		
770	77.5	960	2320	1 6 208-0NB -1VV3	215	83	242	5.29
875	88	960	2420	-1WV3	215	85		
980	98.5	960	2420	-7MV3	215	86		
1150	116	965	2420	-7NV3	216	88		
900	90.5	960	2650	1 6 208-0NC -1VV3	246	85	183	3.95
1020	103	965	2640	-1WV3	248	86		
1140	115	965	2560	-7MV3	246	87		
1330	134	960	2300	-7NV3	246	89		
1080	106	935	2460	1 6 208-0ND -1VV3	282	87	134	2.84
1220	120	940	2460	-1WV3	282	88		
1360	133	935	2300	-7MV3	280	89		
1590	155	930	1900	-7NV3	280	90		
1270	128	965	2350	1 6 208-0NE -1VV3	336	88	96.5	2.05
1430	144	960	2150	-1WV3	336	89		
1600	160	955	1890	-7MV3	334	90		
1510	151	955	3100	1 6 208-0NF -1VV3	394	89	72.5	1.48
1700	170	955	3100	-1WV3	394	90		
1900	186	935	3100	-7MV3	385	91		
2200	212	920	3100	-7NV3	378	92		
1650	158	915	3100	1 6 208-0NG -1VV3	408	90	62	1.28
1860	178	915	3100	-1WV3	408	91		
2060	197	915	3100	-7MV3	406	91		
2400	228	905	3100	-7NV3	405	92		
2020	183	865	3100	1 6 208-0NH -1VV3	466	91	43.8	0.94
2260	206	870	3100	-1WV3	468	92		
2520	228	865	3100	-7MV3	466	92		
2920	256	835	3100	1 6 208-0NH -7NV3	450	93		

Separate ventilation	Fan unit, radially mounted	GG
	Fan unit, separately-mounted	GH
	Mounted air-to-water heat exchanger	HS
Rated field voltage	310 V	4
Type of construction	IM B 3	0
	IM B 35	6

3

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG6 206	2.8	1.2	3500	610
1GH6 206	2.8	1.2	3500	580
1HS6 206	2.8	1.2	3500	710
1GG6 208	2.9	1.3	3500	690
1GH6 208	2.9	1.3	3500	660
1HS6 208	2.9	1.3	3500	800

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "**C05**" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "**C06**" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GG6, 1GH6, 1HS6
Size 225

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 6									
745		96	1230	2020	1 6 226-0NA -1VV3	264	85	180	4.71
	845	109	1230	2020	-1WV3	264	86		
		122	1230	2020	-7MV3	262	87		
		142	1220	2040	-7NV3	262	89		
		171	1210	2050	-2XV3	258	90		
		192	1200	1850	-2YV3	256	91		
855		110	1230	2020	1 6 226-0NB -1VV3	296	86	139	3.56
	970	125	1230	2020	-1WV3	298	88		
		139	1230	2020	-7MV3	296	89		
		162	1220	2040	-7NV3	294	90		
		193	1200	1730	-2XV3	288	91		
1020		132	1240	1970	1 6 226-0NC -1VV3	350	88	103	2.7
	1150	148	1230	1990	-1WV3	348	89		
		164	1220	2000	-7MV3	346	90		
		190	1210	1790	-7NV3	342	91		
1260		156	1180	2460	1 6 226-0ND -1VV3	408	89	74	1.91
	1420	175	1180	2460	-1WV3	406	90		
		193	1160	2500	-7MV3	400	91		
		222	1150	2520	-7NV3	396	92		
		260	1110	2580	-2XV3	382	93		
		286	1080	2640	-2YV3	372	93		
1480		182	1170	2650	1 6 226-0NE -1VV3	470	90	55	1.49
	1660	205	1180	2650	-1WV3	472	91		
		225	1160	2680	-7MV3	464	92		
		256	1140	2700	-7NV3	454	92		
		296	1090	2700	-2XV3	434	93		
1750		218	1190	2660	1 6 226-0NF -1VV3	560	91	38.8	1.03
	1970	242	1170	2680	-1WV3	550	92		
		262	1150	2700	-7MV3	535	92		
		296	1110	2700	-7NV3	520	93		
2100		248	1130	2680	1 6 226-0NG -1VV3	625	92	26	0.67
	2360	272	1100	2700	-1WV3	610	93		
		294	1070	2700	-7MV3	595	93		
2300		266	1100	2700	1 6 226-0NH -1VV3	670	93	22	0.61
	2600	292	1070	2700	1 6 226-0NH -1WV3	655	93		
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS								
Rated field voltage	310 V — 4								
Type of construction	IM B 3 — 0								
	IM B 35 — 6								

Selection and ordering

1GG6, 1GH6, 1HS6
Size 225

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
	420 V	470 V	520 V	600 V	720 V	810 V						Rated output P_N kW	Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 8															
585							94.5	1540	1740	1 6 228-0NA -1VV3	264	83	206	5.83	
	665						107	1540	1750	-1WV3	262	85			
		745					120	1540	1740	-7MV3	262	86			
			875				140	1530	1750	-7NV3	260	87			
				1070			169	1510	1710	-2XV3	258	89			
					1220		190	1490	1500	-2YV3	254	90			
670							109	1550	1730	1 6 228-0NB -1VV3	298	85	160	4.4	
	765						123	1540	1750	-1WV3	296	86			
		855					137	1530	1750	-7MV3	294	87			
			1000				160	1530	1730	-7NV3	294	89			
				1220			191	1500	1400	-2XV3	288	90			
800							130	1550	1700	1 6 228-0NC -1VV3	350	86	118	3.34	
	910						146	1530	1710	-1WV3	346	88			
		1020					163	1530	1690	-7MV3	345	89			
			1190				188	1510	1450	-7NV3	340	90			
995							154	1480	2140	1 6 228-0ND -1VV3	408	88	85	2.37	
	1130						173	1460	2150	-1WV3	404	89			
		1260					191	1450	2160	-7MV3	398	90			
			1460				220	1440	2200	-7NV3	395	91			
				1770			258	1390	2250	-2XV3	382	92			
					2000		286	1370	2280	-2YV3	374	93			
1170							181	1480	2300	1 6 228-0NE -1VV3	472	89	63.5	1.84	
	1320						202	1460	2340	-1WV3	466	90			
		1470					224	1460	2340	-7MV3	464	91			
			1710				255	1420	2380	-7NV3	454	92			
				2060			296	1370	2460	-2XV3	435	93			
					2340		325	1330	2520	-2YV3	420	93			
1390							216	1480	2320	1 6 228-0NF -1VV3	555	91	44.5	1.28	
	1560						240	1470	2360	-1WV3	550	91			
		1740					262	1440	2400	-7MV3	535	92			
			2020				296	1400	2440	-7NV3	520	93			
				2440			338	1320	2550	-2XV3	492	93			
1670							255	1460	2280	1 6 228-0NG -1VV3	650	92	29.8	0.83	
	1880						282	1430	2320	-1WV3	635	92			
		2080					305	1400	2360	-7MV3	620	93			
			2420				340	1340	2440	-7NV3	595	94			
1840							270	1400	2380	1 6 228-0NH -1VV3	680	92	25.2	0.75	
	2060						302	1400	2400	-1WV3	680	93			
		2300					330	1370	2420	1 6 228-0NH -7MV3	665	93			
Separate ventilation		Fan unit, radially mounted		GG											
		Fan unit, separately-mounted		GH											
		Mounted air-to-water heat exchanger		HS											
Rated field voltage		310 V		4											
Type of construction		IM B 3		0											
		IM B 35		6											

Selection and ordering

1GG6, 1GH6, 1HS6 Size 225

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG6 226	2.9	2.2	3000	880
1GH6 226	2.9	2.2	3000	840
1HS6 226	2.9	2.2	3000	1000
1GG6 228	3.5	2.5	3000	990
1GH6 228	3.5	2.5	3000	950
1HS6 228	3.5	2.5	3000	1100

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 6								
690		122	1690	1780	1 6 256-0NA -1VV1	325	87	120 4.03
	780	138	1690	1780	-1WV1	325	88	
		154	1680	1780	-7MV1	324	89	
		180	1690	1710	-7NV1	325	90	
		218	1680	1310	-2XV1	324	91	
785		141	1720	1780	1 6 256-0NB -1VV1	372	88	93.5 3.04
	890	159	1710	1780	-1WV1	370	89	
		177	1710	1730	-7MV1	370	90	
		206	1710	1430	-7NV1	370	91	
920		165	1710	1850	1 6 256-0NC -1VV1	430	89	69 2.32
	1040	186	1710	1640	-1WV1	428	90	
		206	1700	1450	-7MV1	425	91	
1120		196	1670	2200	1 6 256-0ND -1VV1	505	90	50.5 1.72
	1260	220	1670	2220	-1WV1	505	91	
		245	1670	2200	-7MV1	505	92	
		284	1660	2220	-7NV1	505	92	
		342	1660	2220	-2XV1	500	93	
		384	1650	2220	-2YV1	500	94	
1280		224	1670	2220	1 6 256-0NE -1VV1	575	91	38.2 1.28
	1440	252	1670	2220	-1WV1	575	92	
		278	1650	2220	-7MV1	565	92	
		322	1640	2220	-7NV1	565	93	
		384	1630	2250	-2XV1	560	94	
1480		282	1820	1980	1 6 256-0NF -1VV1	720	92	27.5 0.92
	1660	316	1820	1990	-1WV1	715	92	
		344	1780	2020	-7MV1	700	93	
		372	1660	2140	-7NV1	650	94	
1720		314	1740	2300	1 6 256-0NG -1VV1	795	92	21.2 0.69
	1940	352	1730	2300	-1WV1	790	93	
		384	1710	2300	-7MV1	780	93	
1970		350	1700	2300	1 6 256-0NH -1VV1	880	93	16.1 0.55
	2220	394	1690	2300	1 6 256-0NH -1WV1	880	93	
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage	310 V — 4							
Type of construction	IM B 3 — 0							
	IM B 35 — 6							

Selection and ordering

1GG6, 1GH6, 1HS6
Size 250

Rated speed n_N rpm at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V							Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 8															
540						121	2140	1510	1 6 258-0NA -1VV1	328	85	138	5		
	615					137	2120	1520	-1WV1	326	86				
		685				153	2140	1520	-7MV1	326	87				
			800			179	2140	1380	-7NV1	328	89				
				975		218	2140	1070	-2XV1	328	90				
615						139	2160	1530	1 6 258-0NB -1VV1	372	86	107	3.77		
	700					158	2160	1530	-1WV1	372	88				
		780				176	2150	1390	-7MV1	372	89				
			910			205	2150	1180	-7NV1	370	90				
720						164	2180	1470	1 6 258-0NC -1VV1	432	88	79.5	2.87		
	815					185	2160	1320	-1WV1	432	89				
		910				206	2160	1170	-7MV1	430	90				
880						195	2120	1910	1 6 258-0ND -1VV1	510	89	58.5	2.13		
	995					220	2120	1910	-1WV1	505	90				
		1110				244	2100	1910	-7MV1	505	91				
			1290			284	2100	1910	-7NV1	505	92				
				1560		342	2100	1920	-2XV1	505	93				
					1760	386	2100	1920	-2YV1	505	93				
1010						222	2100	1920	1 6 258-0NE -1VV1	570	90	44	1.59		
	1140					250	2100	1930	-1WV1	570	91				
		1270				278	2100	1930	-7MV1	570	92				
			1480			324	2100	1920	-7NV1	570	92				
				1780		388	2080	1930	-2XV1	570	93				
					2020	416	1970	2020	-2YV1	535	94				
1170						282	2300	1700	1 6 258-0NF -1VV1	720	91	31.6	1.15		
	1310					316	2300	1710	-1WV1	720	92				
		1460				348	2280	1720	-7MV1	710	92				
			1700			394	2220	1760	-7NV1	690	93				
1360						314	2200	1990	1 6 258-0NG -1VV1	800	92	24.4	0.85		
	1530					352	2200	2000	-1WV1	795	92				
		1700				390	2200	2000	-7MV1	795	93				
			1970			436	2120	2060	-7NV1	765	94				
1560						352	2150	2000	1 6 258-0NH -1VV1	890	92	18.6	0.68		
	1750					395	2160	2000	-1WV1	890	93				
		1940				436	2150	2000	1 6 258-0NH -7MV1	885	93				
Separate ventilation		Fan unit, radially mounted		GG											
		Fan unit, separately-mounted		GH											
		Mounted air-to-water heat exchanger		HS											
Rated field voltage		310 V		4											
Type of construction		IM B 3		0											
		IM B 35		6											

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG6 256	4	3.6	2600	1160
1GH6 256	4	3.6	2600	1120
1HS6 256	4	3.6	2600	1320
1GG6 258	4.7	4.2	2600	1320
1GH6 258	4.7	4.2	2600	1280
1HS6 258	4.7	4.2	2600	1500

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "**C05**" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "**C06**" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GG6, 1GH6, 1HS6
Size 280

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
							Resistance at 120 °C R_a mΩ	Inductance L_a mH		
at rated armature voltage										
420 V	470 V	520 V	600 V	720 V	810 V					
Overall length 6										
605		171	2700	1330	1 6 286-0NA	-1VV1	452	88	80	3.44
	685	193	2700	1330		-1WV1	450	89		
		215	2680	1290		-7MV1	450	90		
		252	2700	1090		-7NV1	454	91		
715		197	2640	1390	1 6 286-0NB	-1VV1	515	89	59.5	2.59
	805	222	2640	1250		-1WV1	515	90		
		246	2620	1110		-7MV1	510	91		
815		218	2550	1660	1 6 286-0NC	-1VV1	565	90	49.4	2.19
	920	246	2550	1660		-1WV1	565	91		
		274	2560	1660		-7MV1	565	91		
		318	2550	1660		-7NV1	565	92		
		384	2550	1660		-2XV1	565	93		
		434	2540	1660		-2YV1	565	94		
915		242	2520	1880	1 6 286-0ND	-1VV1	620	91	39.6	1.66
	1030	274	2540	1870		-1WV1	625	91		
		304	2520	1880		-7MV1	620	92		
		352	2520	1880		-7NV1	620	93		
		424	2520	1880		-2XV1	620	93		
		478	2500	1880		-2YV1	620	94		
1050		292	2660	1740	1 6 286-0NE	-1VV1	745	91	29.6	1.31
	1180	328	2650	1750		-1WV1	745	92		
		364	2650	1750		-7MV1	745	93		
		422	2650	1750		-7NV1	745	93		
		480	2500	1840		-2XV1	700	94		
1260		344	2600	1740	1 6 286-0NF	-1VV1	870	92	21	1.01
	1410	386	2620	1740		-1WV1	870	93		
		428	2600	1750		-7MV1	870	93		
		474	2500	1810		-7NV1	830	94		
1410		390	2640	1710	1 6 286-0NG	-1VV1	985	93	16.3	0.74
	1590	438	2640	1710		-1WV1	980	93		
		472	2560	1760		-7MV1	955	94		
1600		428	2550	1690	1 6 286-0NH	-1VV1	1070	93	13	0.58
	1790	448	2400	1790	1 6 286-0NH	-1WV1	1000	94		
Separate ventilation			Fan unit, radially mounted	GG						
			Fan unit, separately-mounted	GH						
			Mounted air-to-water heat exchanger	HS						
Rated field voltage			310 V	4						
Type of construction			IM B 3	0						
			IM B 35	6						

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 8														
482							170	3360	1130	1 6 288-0NA -1VV1	455	86	91.5	4.24
	545						192	3360	1100	-1WV1	454	87		
		610					214	3350	1040	-7MV1	452	88		
			715				250	3340	890	-7NV1	452	90		
570							195	3260	1120	1 6 288-0NB -1VV1	515	88	68.5	3.19
	645						220	3260	1010	-1WV1	510	89		
		720					246	3260	905	-7MV1	515	90		
650							218	3200	1420	1 6 288-0NC -1VV1	570	89	56.5	2.7
	735						245	3180	1430	-1WV1	565	90		
		820					274	3200	1420	-7MV1	570	90		
			955				318	3180	1430	-7NV1	565	91		
				1150			384	3180	1430	-2XV1	565	93		
					1310		434	3160	1430	-2YV1	565	93		
730							242	3160	1620	1 6 288-0ND -1VV1	630	90	45.5	2.04
	825						272	3150	1630	-1WV1	625	90		
		920					304	3160	1620	-7MV1	625	91		
			1070				352	3140	1630	-7NV1	625	92		
				1300			426	3120	1630	-2XV1	625	93		
					1460		480	3140	1630	-2YV1	625	94		
840							290	3300	1510	1 6 288-0NE -1VV1	745	91	34	1.62
	945						328	3320	1510	-1WV1	750	91		
		1050					364	3320	1510	-7MV1	750	92		
			1220				422	3300	1510	-7NV1	745	93		
				1480			510	3300	1510	-2XV1	745	94		
1010							344	3250	1500	1 6 288-0NF -1VV1	875	92	24	1.24
	1130						386	3260	1510	-1WV1	875	92		
		1260					430	3260	1500	-7MV1	875	93		
			1460				498	3260	1510	-7NV1	875	93		
1130							390	3300	1480	1 6 288-0NG -1VV1	990	92	18.7	0.91
	1270						440	3300	1480	-1WV1	995	93		
		1420					488	3280	1480	-7MV1	990	93		
1280							430	3200	1450	1 6 288-0NH -1VV1	1080	93	15	0.72
	1440						482	3200	1450	1 6 288-0NH -1WV1	1080	93		
Separate ventilation		Fan unit, radially mounted — GG												
		Fan unit, separately-mounted — GH												
		Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												
		IM B 35 — 6												

Selection and ordering

1GG6, 1GH6, 1HS6
Size 280

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG6 286	4.8	6.4	2500	1560
1GH6 286	4.8	6.4	2500	1520
1HS6 286	4.8	6.4	2500	1780
1GG6 288	5.4	7.5	2500	1780
1GH6 288	5.4	7.5	2500	1740
1HS6 288	5.4	7.5	2500	2020

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	at rated armature voltage					Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Inductance L_a mH
	420 V	470 V	520 V	600 V	720 V								
Overall length 1													
580						244	4000	1740	1 7 351-5NA -1VV1	635	90	50.9	0.74
	655					274	3990	1840	-1WV1	635	90		
		730				305	3990	1850	-7MV1	635	91		
			850			355	3990	1850	-7NV1	635	92		
				1030		422	3920	1890	-2XV1	625	93		
					1170	476	3890	1900	-2YV1	620	94		
660						274	3960	1830	1 7 351-5NB -1VV1	715	90	43.6	0.54
	745					310	3970	1820	-1WV1	720	91		
		835				344	3940	1850	-7MV1	715	91		
			970			400	3940	1850	-7NV1	715	92		
				1180		458	3710	1920	-2XV1	675	93		
					1330	515	3700	1930	-2YV1	675	94		
735						308	4000	1810	1 7 351-5NC -1VV1	800	91	34.4	0.5
	830					348	4000	1820	-1WV1	800	92		
		925				386	3990	1840	-7MV1	800	92		
			1070			448	3990	1840	-7NV1	800	93		
				1300		510	3740	1920	-2XV1	750	94		
					1470	565	3670	1940	-2YV1	735	94		
835						344	3940	1820	1 7 351-5ND -1VV1	890	91	28.4	0.35
	940					388	3940	1810	-1WV1	890	92		
		1050				416	3780	1860	-7MV1	855	93		
			1220			482	3770	1870	-7NV1	855	93		
				1480		525	3390	2000	-2XV1	770	94		
					1670	590	3370	2020	1 7 351-5ND -2YV1	770	94		
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage	310 V — 4												
Type of construction	IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 355

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
960						394	3920	1760	1 7 351-5NE -1VV1	1010	92	20.7	0.31
	1080					442	3910	1770	-1WV1	1010	93		
		1200				472	3750	1820	-7MV1	965	93		
			1400			535	3650	1850	-7NV1	940	94		
				1690		570	3220	2020	-2XV1	835	94		
					1910	620	3100	2060	-2YV1	805	94		
1060						434	3900	1780	1 7 351-5NF -1VV1	1100	93	17.2	0.24
	1200					486	3870	1780	-1WV1	1100	93		
		1330				510	3660	1860	-7MV1	1040	94		
			1550			580	3570	1880	-7NV1	1020	94		
				1880		580	2950	2100	-2XV1	850	94		
1210						488	3850	1790	1 7 351-5NG -1VV1	1230	94	12.3	0.19
	1360					540	3790	1810	-1WV1	1210	94		
		1520				555	3490	1920	-7MV1	1120	94		
			1760			625	3390	1950	-7NV1	1100	94		
1370						515	3590	1870	1 7 351-5NH -1VV1	1300	94	10.5	0.14
	1540					575	3570	1870	-1WV1	1300	94		
		1710				565	3150	2040	-7MV1	1150	94		
1600						565	3370	2100	1 7 351-5NJ -1VV1	1420	94	8.26	0.11
	1800					620	3290	2100	1 7 351-5NJ -1WV1	1390	94		
Separate ventilation						Fan unit, radially mounted — GG							
						Fan unit, separately-mounted — GH							
						Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

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Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 2														
492							242	4700	1480	1 7 352-5NA -1VV1	635	89	54.5	0.82
	555						272	4680	1670	-1WV1	635	90		
		620					304	4680	1710	-7MV1	635	91		
			725				354	4660	1710	-7NV1	635	92		
				880			430	4670	1710	-2XV1	635	93		
					1000		485	4630	1720	-2YV1	635	93		
565							272	4590	1690	1 7 352-5NB -1VV1	715	89	46.7	0.6
	635						308	4630	1690	-1WV1	715	90		
		710					344	4630	1690	-7MV1	715	91		
			830				400	4600	1690	-7NV1	715	92		
				1010			474	4480	1730	-2XV1	700	93		
					1140		535	4480	1730	-2YV1	700	94		
625							308	4710	1670	1 7 352-5NC -1VV1	800	90	36.8	0.55
	705						346	4690	1680	-1WV1	800	91		
		790					386	4670	1680	-7MV1	800	92		
			915				448	4680	1680	-7NV1	800	93		
				1110			530	4560	1720	-2XV1	780	94		
					1260		595	4510	1730	-2YV1	775	94		
710							348	4680	1640	1 7 352-5ND -1VV1	900	91	30.4	0.38
	805						392	4650	1640	-1WV1	900	92		
		895					430	4580	1680	-7MV1	885	92		
			1040				498	4580	1680	-7NV1	885	93		
				1270			555	4170	1790	-2XV1	815	94		
					1430	625	625	4170	1790	1 7 352-5ND -2YV1	810	94		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 355

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
820						400	4660	1590	1 7 352-5NE -1VV1	1020	92	22.2	0.35
	920					450	4670	1590	-1WV1	1020	93		
		1030				490	4550	1630	-7MV1	1000	93		
			1190			560	4500	1650	-7NV1	985	94		
				1440		615	4080	1770	-2XV1	900	94		
					1630	680	3980	1790	-2YV1	880	95		
910						445	4670	1600	1 7 352-5NF -1VV1	1140	92	18.5	0.26
	1020					500	4680	1610	-1WV1	1130	93		
		1140				535	4480	1650	-7MV1	1090	94		
			1320			615	4450	1660	-7NV1	1080	94		
				1600		645	3850	1840	-2XV1	940	95		
1030						505	4680	1610	1 7 352-5NG -1VV1	1280	93	13.2	0.21
	1160					565	4650	1620	-1WV1	1270	94		
		1300				595	4370	1680	-7MV1	1210	94		
			1500			675	4300	1710	-7NV1	1180	95		
1170						545	4450	1650	1 7 352-5NH -1VV1	1380	94	11.2	0.15
	1310					605	4410	1670	-1WV1	1360	94		
		1460				615	4020	1780	-7MV1	1240	94		
1360						605	4250	1880	1 7 352-5NJ -1VV1	1520	94	8.85	0.12
	1530					670	4180	1900	1 7 352-5NJ -1WV1	1500	94		
Separate ventilation						Fan unit, radially mounted — GG			↑↑				
						Fan unit, separately-mounted — GH			↑↑				
						Mounted air-to-water heat exchanger — HS			↑↑				
Rated field voltage						310 V — 4			↑↑				
Type of construction						IM B 3 — 0			↑↑				

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Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 3														
416							240	5510	1250	1 7 353-5NA -1VV1	635	88	58.9	0.92
	472						272	5500	1420	-1WV1	635	89		
		525					302	5490	1560	-7MV1	630	90		
			615				352	5460	1560	-7NV1	630	91		
				750			428	5450	1570	-2XV1	635	92		
					845		482	5450	1570	-2YV1	635	93		
475							272	5470	1430	1 7 353-5NB -1VV1	715	89	50.5	0.66
	540						306	5420	1550	-1WV1	715	90		
		600					342	5440	1550	-7MV1	715	91		
			700				398	5430	1550	-7NV1	715	92		
				855			484	5410	1550	-2XV1	720	93		
					970		545	5370	1550	-2YV1	715	93		
530							306	5510	1540	1 7 353-5NC -1VV1	800	90	39.8	0.62
	600						345	5490	1540	-1WV1	800	91		
		670					385	5490	1540	-7MV1	800	91		
			780				448	5480	1540	-7NV1	800	92		
				945			540	5450	1550	-2XV1	795	93		
					1070		610	5440	1550	-2YV1	795	94		
605							346	5460	1510	1 7 353-5ND -1VV1	900	90	32.8	0.43
	680						390	5480	1510	-1WV1	900	91		
		760					435	5460	1510	-7MV1	900	92		
			885				505	5450	1510	-7NV1	900	93		
				1080			580	5130	1580	-2XV1	850	94		
					1220	655	5130	1580	1 7 353-5ND -2YV1	850	94			
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 355

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
695							398	5470	1460	1 7 353-5NE -1VV1	1020	92	24	0.39	
	785						448	5450	1460	-1WV1	1020	92			
		870					498	5460	1460	-7MV1	1020	93			
			1010				575	5430	1470	-7NV1	1020	94			
				1230			655	5090	1540	-2XV1	955	94			
					1390		730	5010	1560	-2YV1	945	95			
770							444	5510	1470	1 7 353-5NF -1VV1	1140	92	19.9	0.3	
	870						498	5460	1470	-1WV1	1130	93			
		965					550	5440	1470	-7MV1	1120	93			
			1120				640	5450	1470	-7NV1	1130	94			
				1360			700	4920	1590	-2XV1	1020	95			
880							505	5470	1470	1 7 353-5NG -1VV1	1280	93	14.3	0.23	
	990						570	5500	1470	-1WV1	1280	94			
		1100					625	5430	1480	-7MV1	1270	94			
			1280				715	5350	1500	-7NV1	1250	95			
995							555	5340	1490	1 7 353-5NH -1VV1	1400	93	12.1	0.17	
	1120						625	5340	1490	-1WV1	1410	94			
		1240					660	5070	1550	-7MV1	1340	94			
1160							630	5190	1680	1 7 353-5NJ -1VV1	1680	94	9.57	0.14	
	1300						705	5170	1690	1 7 353-5NJ -1WV1	1580	94			
Separate ventilation		Fan unit, radially mounted		GG											
		Fan unit, separately-mounted		GH											
		Mounted air-to-water heat exchanger		HS											
Rated field voltage		310 V		4											
Type of construction		IM B 3		0											

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Selection and ordering

1GG7, 1GH7, 1HS7
Size 355

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 4														
344							238	6610	1030	1 7 354-5NA -1VV1	635	87	64.8	1.06
	390						270	6610	1170	-1WV1	635	89		
		436					300	6570	1310	-7MV1	630	90		
			510				350	6550	1410	-7NV1	630	91		
				620			426	6560	1410	-2XV1	635	92		
					705		482	6530	1410	-2YV1	635	93		
392							268	6530	1180	1 7 354-5NB -1VV1	710	88	55.4	0.75
	445						304	6520	1340	-1WV1	715	89		
		498					340	6520	1390	-7MV1	715	90		
			580				396	6520	1390	-7NV1	715	91		
				710			480	6460	1400	-2XV1	715	92		
					805		545	6470	1400	-2YV1	715	93		
438							304	6630	1310	1 7 354-5NC -1VV1	800	89	43.8	0.71
	496						342	6590	1380	-1WV1	795	90		
		555					382	6570	1390	-7MV1	795	91		
			645				445	6590	1390	-7NV1	795	92		
				785			540	6570	1390	-2XV1	800	93		
					890		610	6540	1390	-2YV1	800	94		
500							344	6570	1350	1 7 354-5ND -1VV1	900	90	36	0.49
	565						388	6560	1360	-1WV1	900	91		
		630					432	6550	1360	-7MV1	900	91		
			735				505	6560	1360	-7NV1	900	92		
				895			600	6400	1380	-2XV1	885	93		
					1010		680	6430	1380	1 7 354-5ND -2YV1	885	94		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 355

Rated speed n_N rpm							Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage													R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V									
575						396	6580	1310	1 7 354-5NE -1VV1	1020	91	26.4	0.45	
	650					446	6550	1310	-1WV1	1020	92			
		725				496	6530	1310	-7MV1	1020	92			
			845			575	6500	1320	-7NV1	1020	93			
				1020		685	6420	1330	-2XV1	1000	94			
					1160	765	6290	1350	-2YV1	990	95			
640						440	6570	1320	1 7 354-5NF -1VV1	1130	92	21.9	0.34	
	720					496	6580	1320	-1WV1	1130	92			
		805				550	6520	1320	-7MV1	1130	93			
			935			640	6530	1320	-7NV1	1130	94			
				1130		740	6260	1370	-2XV1	1080	94			
735						505	6560	1320	1 7 354-5NG -1VV1	1280	93	15.7	0.26	
	825					565	6540	1330	-1WV1	1270	93			
		915				630	6560	1320	-7MV1	1280	94			
			1060			730	6550	1320	-7NV1	1280	94			
830						555	6410	1340	1 7 354-5NH -1VV1	1410	93	13.3	0.19	
	930					625	6410	1340	-1WV1	1410	94			
		1030				690	6370	1340	-7MV1	1400	94			
965						625	6170	1540	1 7 354-5NJ -1VV1	1580	93	10.5	0.16	
	1090					705	6190	1530	1 7 354-5NJ -1WV1	1580	94			
Separate ventilation							Fan unit, radially mounted — GG							
							Fan unit, separately-mounted — GH							
							Mounted air-to-water heat exchanger — HS							
Rated field voltage							310 V — 4							
Type of construction							IM B 3 — 0							

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Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 5														
275							236	8200	710	1 7 355-5NA -1VV1	640	86	73.5	1.25
	312						268	8200	940	-1WV1	640	87		
		350					300	8180	1050	-7MV1	640	88		
			410				352	8200	1220	-7NV1	640	90		
				498			426	8170	1230	-2XV1	640	91		
					565		482	8150	1230	-2YV1	640	92		
314							268	8150	945	1 7 355-5NB -1VV1	725	86	62.9	0.88
	355						302	8120	1070	-1WV1	720	88		
		398					338	8110	1200	-7MV1	720	89		
			465				395	8110	1210	-7NV1	720	90		
				570			482	8080	1210	-2XV1	720	91		
					645		545	8070	1210	-2YV1	720	92		
350							302	8240	1050	1 7 355-5NC -1VV1	800	88	49.7	0.85
	398						342	8210	1200	-1WV1	800	89		
		442					380	8210	1200	-7MV1	800	90		
			520				446	8190	1200	-7NV1	805	91		
				630			540	8190	1200	-2XV1	805	92		
					715		610	8150	1210	-2YV1	800	93		
400							346	8260	1170	1 7 355-5ND -1VV1	915	89	40.7	0.57
	452						392	8280	1170	-1WV1	915	90		
		505					435	8230	1170	-7MV1	910	90		
			590				505	8190	1180	-7NV1	910	92		
				715			610	8150	1180	-2XV1	905	93		
					810		690	8150	1180	1 7 355-5ND -2YV1	905	93		
Separate ventilation		Fan unit, radially mounted — GG												
		Fan unit, separately-mounted — GH												
		Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 355

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V												Resistance at 120 °C R_a mΩ	Inductance L_a mH
462						395	8170	1140	1 7 355-5NE -1VV1	1030	90	30	0.53
	520					446	8190	1140	-1WV1	1030	91		
		580				495	8150	1140	-7MV1	1020	92		
			675			575	8140	1140	-7NV1	1030	93		
				820		700	8150	1130	-2XV1	1030	94		
510						440	8240	1150	1 7 355-5NF -1VV1	1140	91	24.8	0.4
	575					495	8220	1140	-1WV1	1150	92		
		640				550	8210	1140	-7MV1	1130	92		
			745			640	8190	1140	-7NV1	1140	93		
				905		770	8130	1150	-2XV1	1130	94		
585						500	8160	1150	1 7 355-5NG -1VV1	1290	92	17.8	0.31
	660					565	8180	1150	-1WV1	1280	93		
		735				620	8060	1150	-7MV1	1260	93		
			855			725	8100	1150	-7NV1	1270	94		
665						550	7900	1170	1 7 355-5NH -1VV1	1400	93	15.1	0.23
	745					620	7940	1160	-1WV1	1400	93		
		830				690	7940	1160	-7MV1	1400	94		
775						625	7700	1340	1 7 355-5NJ -1VV1	1580	93	11.9	0.19
	870					705	7740	1340	1 7 355-5NJ -1VV1	1590	94		
Separate ventilation						Fan unit, radially mounted — GG			↑↑				
						Fan unit, separately-mounted — GH			↑↑				
						Mounted air-to-water heat exchanger — HS			↑↑				
Rated field voltage						310 V — 4			↑↑				
Type of construction						IM B 3 — 0			↑↑				

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG7 351	3.8	17	2200	2400
1GH7 351	3.8	17	2200	2200
1HS7 351	3.8	17	2200	2700
1GG7 352	4.1	20	2200	2600
1GH7 352	4.1	20	2200	2400
1HS7 352	4.1	20	2200	2900
1GG7 353	4.5	22	2200	2800
1GH7 353	4.5	22	2200	2600
1HS7 353	4.5	22	2200	3100
1GG7 354	5.1	25	2200	3000
1GH7 354	5.1	25	2200	2800
1HS7 354	5.1	25	2200	3300
1GG7 355	5.7	29	2200	3300
1GH7 355	5.7	29	2200	3100
1HS7 355	5.7	29	2200	3600

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	at rated armature voltage					Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Armature circuit inductance L_a mH
	420 V	470 V	520 V	600 V	720 V								
Overall length 1													
412						242	5600	1240	1 7 401-5NA -1VV1	640	88	59.2	1.13
	466					272	5600	1400	-1WV1	635	89		
		520				304	5600	1560	-7MV1	635	90		
			610			355	5550	1650	-7NV1	640	91		
				740		430	5550	1660	-2XV1	640	92		
					835	485	5550	1660	-2YV1	635	93		
468						274	5600	1400	1 7 401-5NB -1VV1	715	89	46.3	0.73
	530					308	5550	1590	-1WV1	715	90		
		590				345	5600	1630	-7MV1	720	91		
			685			402	5600	1620	-7NV1	720	92		
				830		472	5450	1660	-2XV1	695	93		
					940	530	5400	1670	-2YV1	690	94		
530						310	5600	1600	1 7 401-5NC -1VV1	805	90	37.5	0.54
	600					350	5550	1600	-1WV1	805	91		
		665				390	5600	1600	-7MV1	805	92		
			775			454	5600	1610	-7NV1	810	92		
				940		530	5400	1660	-2XV1	780	93		
					1060	600	5400	1650	-2YV1	780	94		
590						350	5650	1600	1 7 401-5ND -1VV1	900	91	28.8	0.53
	665					394	5650	1600	-1WV1	900	92		
		745				434	5550	1630	-7MV1	890	93		
			865			505	5600	1630	-7NV1	890	93		
				1050		575	5250	1700	-2XV1	840	94		
					1180	645	5200	1710	1 7 401-5ND -2YV1	835	95		
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage	310 V — 4												
Type of construction	IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 400

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
675						375	5300	1640	1 7 401-5NE -1VV1	960	92	24.5	0.34
	760					422	5300	1640	-1WV1	960	92		
		850				455	5100	1680	-7MV1	930	93		
			985			525	5100	1680	-7NV1	925	94		
				1190		585	4700	1780	-2XV1	855	94		
					1350	650	4600	1800	-2YV1	840	95		
765						448	5600	1570	1 7 401-5NF -1VV1	1140	92	19	0.27
	860					505	5600	1570	-1WV1	1140	93		
		955				540	5400	1610	-7MV1	1100	93		
			1110			625	5400	1610	-7NV1	1100	94		
				1350		675	4780	1750	-2XV1	985	95		
					1520	750	4700	1760	-2YV1	970	95		
870						492	5400	1610	1 7 401-5NG -1VV1	1240	93	14.1	0.28
	980					545	5300	1630	-1WV1	1230	94		
		1090				585	5150	1670	-7MV1	1190	94		
			1260			665	5050	1690	-7NV1	1160	94		
				1530		705	4400	1800	-2XV1	1020	95		
975						555	5450	1550	1 7 401-5NH -1VV1	1400	94	11.3	0.18
	1100					615	5350	1570	-1WV1	1380	94		
		1220				645	5050	1640	-7MV1	1300	94		
			1410			730	4950	1660	-7NV1	1270	95		
1190						630	5050	1780	1 7 401-5NJ -1VV1	1580	94	8.3	0.12
	1340					700	4980	1790	-1WV1	1570	94		
		1490				695	4450	1800	1 7 401-5NJ -7MV1	1400	94		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

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Selection and ordering

1GG7, 1GH7, 1HS7
Size 400

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 2															
335						240	6850	1000	1 7 402-5NA	-1VV1	640	87	64.6	1.3	
	380					270	6800	1140		-1WV1	635	89			
		425				302	6800	1280		-7MV1	635	89			
			496			352	6800	1490		-7NV1	635	91			
				605		428	6750	1500		-2XV1	635	92			
					685	485	6750	1500		-2YV1	635	93			
380						272	6850	1140	1 7 402-5NB	-1VV1	715	89	50.4	0.82	
	430					306	6800	1290		-1WV1	710	90			
		482				342	6800	1450		-7MV1	715	91			
			560			398	6800	1470		-7NV1	715	92			
				680		482	6750	1480		-2XV1	715	93			
					770	545	6750	1480		-2YV1	715	93			
432						308	6800	1300	1 7 402-5NC	-1VV1	805	89	40.8	0.6	
	488					348	6800	1460		-1WV1	805	90			
		545				388	6800	1460		-7MV1	805	91			
			635			452	6800	1460		-7NV1	805	92			
				770		545	6750	1470		-2XV1	805	93			
					870	615	6750	1470		-2YV1	800	94			
484						348	6850	1460	1 7 402-5ND	-1VV1	900	91	31.4	0.6	
	545					392	6850	1450		-1WV1	900	91			
		610				436	6850	1470		-7MV1	900	92			
			705			508	6900	1460		-7NV1	900	93			
				855		600	6700	1500		-2XV1	880	94			
					970	670	6600	1510	1 7 402-5ND	-2YV1	870	94			
Separate ventilation		Fan unit, radially mounted — GG													
		Fan unit, separately-mounted — GH													
		Mounted air-to-water heat exchanger — HS													
Rated field voltage		310 V — 4													
Type of construction		IM B 3 — 0													

Selection and ordering

1GG7, 1GH7, 1HS7
Size 400

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
555							382	6850	1460	1 7 402-5NE -1VV1	985	91	26.6	0.39
	625						430	6850	1460	-1WV1	985	92		
		695					466	6400	1490	-7MV1	955	93		
			810				540	6350	1500	-7NV1	955	93		
				980			610	5950	1570	-2XV1	890	94		
					1110		690	5950	1570	-2YV1	890	95		
625							450	6900	1410	1 7 402-5NF -1VV1	1150	92	20.7	0.3
	705						505	6850	1410	-1WV1	1150	92		
		785					555	6750	1430	-7MV1	1135	93		
			910				645	6750	1430	-7NV1	1135	94		
				1100			720	6250	1520	-2XV1	1050	95		
					1250		805	6150	1530	-2YV1	1040	95		
715							505	6750	1430	1 7 402-5NG -1VV1	1280	93	15.4	0.33
	805						565	6700	1440	-1WV1	1270	93		
		895					610	6500	1470	-7MV1	1240	94		
			1040				695	6400	1490	-7NV1	1210	94		
				1250			765	5850	1590	-2XV1	1110	95		
800							565	6750	1390	1 7 402-5NH -1VV1	1430	93	12.3	0.21
	900						635	6750	1390	-1WV1	1430	94		
		1000					680	6500	1430	-7MV1	1370	94		
			1160				775	6400	1450	-7NV1	1350	95		
980							655	6400	1580	1 7 402-5NJ -1VV1	1640	94	9	0.13
	1100						735	6400	1580	-1WV1	1640	94		
		1220					755	5900	1680	1 7 402-5NJ -7MV1	1520	95		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

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Selection and ordering

1GG7, 1GH7, 1HS7
Size 400

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 3															
284						240	8100	850	1 7 403-5NA	-1VV1	645	86	70.4	1.48	
	322					270	8030	970		-1WV1	640	88			
		360				302	8030	1080		-7MV1	640	89			
			420			354	8070	1260		-7NV1	645	90			
				510		430	8070	1350		-2XV1	645	91			
					580	485	8030	1360		-2YV1	640	92			
320						270	8060	960	1 7 403-5NB	-1VV1	715	88	54.9	0.93	
	362					306	8070	1090		-1WV1	715	89			
		404				342	8080	1210		-7MV1	720	90			
			472			402	8150	1330		-7NV1	725	91			
				570		485	8100	1340		-2XV1	720	92			
					650	550	8120	1340		-2YV1	720	93			
364						310	8130	1090	1 7 403-5NC	-1VV1	815	89	44.4	0.67	
	412					350	8130	1240		-1WV1	815	90			
		458				390	8130	1320		-7MV1	815	91			
			535			452	8080	1330		-7NV1	810	92			
				650		550	8120	1330		-2XV1	815	93			
					730	625	8150	1320		-2YV1	815	93			
406						348	8190	1220	1 7 403-5ND	-1VV1	905	90	34.2	0.68	
	460					392	8160	1330		-1WV1	900	91			
		510				436	8150	1330		-7MV1	900	92			
			595			505	8110	1330		-7NV1	900	93			
				720		605	8030	1350		-2XV1	890	94			
					815	680	7980	1360	1 7 403-5ND	-2YV1	885	94			
Separate ventilation		Fan unit, radially mounted — GG													
		Fan unit, separately-mounted — GH													
		Mounted air-to-water heat exchanger — HS													
Rated field voltage		310 V — 4													
Type of construction		IM B 3 — 0													

Selection and ordering

1GG7, 1GH7, 1HS7
Size 400

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
464						382	7860	1330	1 7 403-5NE -1VV1	990	91	29	0.43
	525					432	7890	1320	-1WV1	990	91		
		585				470	7690	1350	-7MV1	970	92		
			680			545	7670	1350	-7NV1	970	93		
				825		625	7250	1410	-2XV1	915	94		
					930	705	7240	1410	-2YV1	915	94		
525						450	8200	1280	1 7 403-5NF -1VV1	1160	91	22.5	0.33
	590					510	8240	1270	-1WV1	1160	92		
		660				565	8210	1280	-7MV1	1160	93		
			765			655	8190	1280	-7NV1	1160	93		
				930		740	7620	1350	-2XV1	1080	94		
					1050	835	7620	1350	-2YV1	1080	95		
600						500	7970	1310	1 7 403-5NG -1VV1	1270	92	16.8	0.37
	675					570	8080	1290	-1WV1	1290	93		
		750				620	7900	1320	-7MV1	1260	93		
			870			710	7790	1330	-7NV1	1250	94		
				1050		800	7260	1400	-2XV1	1160	95		
670						570	8100	1250	1 7 403-5NH -1VV1	1440	93	13.4	0.23
	755					640	8090	1250	-1WV1	1440	93		
		840				695	7900	1270	-7MV1	1410	94		
			975			800	7840	1280	-7NV1	1400	95		
820						670	7780	1430	1 7 403-5NJ -1VV1	1690	94	9.8	0.15
	925					750	7750	1430	-1WV1	1680	94		
		1030				785	7290	1500	1 7 403-5NJ -7MV1	1580	94		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

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Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 4														
225							235	9970	680	1 7 404-5NA -1VV1	640	85	78.5	1.74
	256						266	9930	770	-1WV1	640	87		
		286					298	9950	860	-7MV1	640	88		
			336				348	9900	1010	-7NV1	640	89		
				410			425	9900	1220	-2XV1	640	91		
					466		470	9840	1220	-2YV1	640	92		
256							266	9930	770	1 7 404-5NB -1VV1	715	87	61.2	1.07
	292						302	9880	880	-1WV1	715	88		
		326					338	9900	980	-7MV1	715	89		
			380				394	9900	1140	-7NV1	715	90		
				464			480	9880	1190	-2XV1	720	92		
					525		545	9910	1190	-2YV1	720	92		
292							304	9950	880	1 7 404-5NC -1VV1	805	88	49.3	0.77
	330						344	9950	990	-1WV1	805	89		
		370					384	9910	1110	-7MV1	810	90		
			432				448	9910	1180	-7NV1	810	91		
				525			545	9910	1180	-2XV1	810	92		
					595		615	9880	1180	-2YV1	810	93		
328							345	10050	980	1 7 404-5ND -1VV1	905	89	38.2	0.8
	370						385	9950	1110	-1WV1	895	90		
		414					430	9930	1190	-7MV1	895	91		
			482				505	10010	1190	-7NV1	905	92		
				585			615	10040	1180	-2XV1	910	93		
					660	690	690	9980	1190	1 7 404-5ND -2YV1	900	94		
Separate ventilation		Fan unit, radially mounted — GG												
		Fan unit, separately-mounted — GH												
		Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 400

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
375						384	9780	1130	1 7 404-5NE -1VV1	1010	90	32.3	0.5
	424					432	9740	1170	-1WV1	1000	91		
		474				475	9570	1180	-7MV1	985	91		
			550			555	9640	1180	-7NV1	990	92		
				670		640	9120	1230	-2XV1	940	93		
					755	725	9170	1220	-2YV1	945	94		
424						445	10030	1140	1 7 404-5NF -1VV1	1150	91	25	0.38
	478					500	9990	1150	-1WV1	1150	91		
		535				560	10000	1140	-7MV1	1150	92		
			620			650	10010	1150	-7NV1	1150	93		
				755		760	9620	1170	-2XV1	1120	94		
					850	860	9670	1170	-2YV1	1120	94		
485						498	9810	1170	1 7 404-5NG -1VV1	1280	92	18.8	0.44
	545					560	9820	1170	-1WV1	1280	92		
		610				625	9790	1160	-7MV1	1280	93		
			710			720	9690	1170	-7NV1	1270	94		
				855		830	9280	1210	-2XV1	1210	95		
545						565	9910	1120	1 7 404-5NH -1VV1	1440	92	15	0.27
	615					635	9870	1110	-1WV1	1440	93		
		685				710	9900	1110	-7MV1	1450	94		
			795			820	9850	1110	-7NV1	1440	94		
670						675	9620	1270	1 7 404-5NJ -1VV1	1710	93	10.9	0.17
	750					760	9680	1270	-1WV1	1710	94		
		835				810	9270	1310	1 7 404-5NJ -7MV1	1640	94		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

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Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 5														
171							230	12850	510	1 7 405-5NA -1VV1	640	83	91.7	2.16
	195						260	12730	590	-1WV1	635	85		
		220					292	12680	660	-7MV1	635	86		
			258				342	12670	770	-7NV1	635	88		
				316			420	12700	950	-2XV1	640	90		
					360		475	12600	1050	-2YV1	640	91		
196							262	12770	590	1 7 405-5NB -1VV1	715	85	71.3	1.31
	224						300	12790	670	-1WV1	720	86		
		250					335	12800	750	-7MV1	720	88		
			294				390	12680	880	-7NV1	715	89		
				358			475	12680	1010	-2XV1	715	91		
					406		540	12700	1010	-2YV1	720	92		
224							300	12790	670	1 7 405-5NC -1VV1	810	86	57.4	0.92
	254						338	12710	760	-1WV1	805	88		
		284					380	12780	850	-7MV1	810	89		
			332				445	12800	990	-7NV1	810	90		
				405			540	12730	1000	-2XV1	810	91		
					460		610	12670	1000	-2YV1	805	92		
252							340	12890	760	1 7 405-5ND -1VV1	905	88	44.6	0.98
	285						385	12900	860	-1WV1	905	89		
		318					425	12760	950	-7MV1	895	90		
			372				498	12790	1010	-7NV1	900	91		
				452			605	12780	1010	-2XV1	900	92		
					515		685	12700	1010	1 7 405-5ND -2YV1	900	93		
Separate ventilation		Fan unit, radially mounted — GG												
		Fan unit, separately-mounted — GH												
		Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Selection and ordering

1GG7, 1GH7, 1HS7
Size 400

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V												Resistance at 120 °C R_a mΩ	Inductance L_a mH
288						382	12670	860	1 7 405-5NE -1VV1	1010	88	37.5	0.6
	326					432	12660	980	-1WV1	1010	89		
		365				476	12460	990	-7MV1	1000	90		
			426			555	12450	990	-7NV1	1000	91		
				520		655	12040	1010	-2XV1	970	93		
					585	740	12080	1020	-2YV1	970	93		
326						440	12900	960	1 7 405-5NF -1VV1	1150	90	29.1	0.46
	368					498	12920	960	-1WV1	1150	90		
		412				555	12870	960	-7MV1	1150	91		
			480			645	12840	970	-7NV1	1150	92		
				585		780	12730	965	-2XV1	1150	93		
					660	880	12730	970	-2YV1	1150	94		
375						495	12610	980	1 7 405-5NG -1VV1	1280	91	21.9	0.54
	424					555	12500	980	-1WV1	1270	92		
		472				620	12550	980	-7MV1	1280	92		
			550			720	12500	980	-7NV1	1270	93		
				665		855	12280	970	-2XV1	1250	94		
420						555	12620	940	1 7 405-5NH -1VV1	1420	92	17.4	0.33
	474					630	12700	940	-1WV1	1430	92		
		530				700	12620	940	-7MV1	1430	93		
			615			810	12580	940	-7NV1	1430	94		
520						670	12300	1090	1 7 405-5NJ -1VV1	1700	92	12.7	0.2
	585					755	12330	1080	-1WV1	1700	93		
		650				835	12270	1090	1 7 405-5NJ -7MV1	1700	94		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

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Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG7 401	4.3	23	2000	3000
1GH7 401	4.3	23	2000	2800
1HS7 401	4.3	23	2000	3300
1GG7 402	4.8	26	2000	3300
1GH7 402	4.8	26	2000	3100
1HS7 402	4.8	26	2000	3600
1GG7 403	5.2	30	2000	3700
1GH7 403	5.2	30	2000	3500
1HS7 403	5.2	30	2000	4000
1GG7 404	6.1	34	2000	4100
1GH7 404	6.1	34	2000	3900
1HS7 404	6.1	34	2000	4400
1GG7 405	6.6	41	2000	4800
1GH7 405	6.6	41	2000	4600
1HS7 405	6.6	41	2000	5100

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GG7, 1GH7, 1HS7
Size 450

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	Rated output					Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V						810 V	Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH
Overall length 1													
254						210	7900	1020	1 7 451-5NA -1VV1	580	85	93.1	1.53
	290					238	7870	1160	-1WV1	575	86		
		324				266	7840	1300	-7MV1	575	88		
			380			312	7840	1350	-7NV1	575	89		
				464		375	7720	1370	-2XV1	565	91		
					525	426	7740	1370	-2YV1	565	92		
288						238	7890	1150	1 7 451-5NB -1VV1	640	87	70.9	1.32
	326					268	7850	1300	-1WV1	635	88		
		365				300	7850	1340	-7MV1	635	89		
			426			350	7850	1340	-7NV1	635	91		
				520		420	7730	1360	-2XV1	625	92		
					590	476	7730	1350	-2YV1	625	93		
322						266	7870	1290	1 7 451-5NC -1VV1	710	88	58.5	0.93
	365					302	7900	1340	-1WV1	710	89		
		408				334	7820	1350	-7MV1	705	90		
			476			390	7810	1350	-7NV1	705	91		
				580		465	7660	1370	-2XV1	690	93		
					655	525	7630	1370	-2YV1	690	93		
364						304	8000	1310	1 7 451-5ND -1VV1	810	88	49.1	0.76
	412					344	8000	1310	-1WV1	810	90		
		460				380	7890	1320	-7MV1	800	91		
			535			444	7900	1320	-7NV1	800	92		
				655		525	7680	1350	-2XV1	780	93		
					740	595	7690	1340	1 7 451-5ND -2YV1	780	94		
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage	310 V — 4												
Type of construction	IM B 3 — 0												

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Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
418						350	8000	1320	1 7 451-5NE -1VV1	910	90	35.5	0.66
	472					394	7960	1320	-1WV1	910	91		
		525				435	7890	1330	-7MV1	900	92		
			615			505	7860	1330	-7NV1	900	93		
				745		595	7640	1360	-2XV1	875	94		
					840	670	7600	1360	-2YV1	870	94		
505						420	7960	1290	1 7 451-5NF -1VV1	1080	92	25	0.49
	570					472	7940	1290	-1WV1	1080	92		
		635				520	7850	1300	-7MV1	1070	93		
			735			600	7790	1310	-7NV1	1060	94		
				890		695	7440	1350	-2XV1	1010	95		
					1010	780	7390	1360	-2YV1	1010	95		
610						500	7800	1040	1 7 451-5NG -1VV1	1270	93	17.2	0.35
	690					560	7760	1170	-1WV1	1270	93		
		765				610	7600	1290	-7MV1	1240	94		
			890			705	7560	1300	-7NV1	1240	95		
				1080		795	7050	1370	-2XV1	1150	95		
					1220	885	6950	1380	-2YV1	1140	96		
765						605	7550	1270	1 7 451-5NH -1VV1	1530	93	12.3	0.19
	860					680	7540	1280	-1WV1	1530	94		
		960				725	7210	1320	-7MV1	1470	94		
			1110			830	7120	1330	-7NV1	1450	95		
880						680	7360	1290	1 7 451-5NJ -1VV1	1710	94	9	0.17
	985					760	7400	1290	-1WV1	1700	95		
		1100				800	6960	1350	-7MV1	1610	95		
			1270			910	6830	1360	1 7 451-5NJ -7NV1	1580	96		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

Selection and ordering

1GG7, 1GH7, 1HS7
Size 450

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V						Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH
Overall length 2													
210						208	9460	840	1 7 452-5NA -1VV1	580	84	101	1.7
	240					238	9510	960	-1WV1	585	85		
		268				265	9450	1070	-7MV1	580	87		
			315			310	9400	1240	-7NV1	575	88		
				385		376	9330	1250	-2XV1	570	90		
					438	428	9360	1240	-2YV1	575	91		
238						236	9470	950	1 7 452-5NB -1VV1	640	86	76.7	1.47
	270					268	9480	1080	-1WV1	640	87		
		302				300	9490	1210	-7MV1	645	88		
			354			350	9440	1220	-7NV1	640	90		
				432		422	9350	1230	-2XV1	635	91		
					490	478	9340	1230	-2YV1	635	92		
268						266	9520	1070	1 7 452-5NC -1VV1	715	87	63.1	1.03
	302					302	9520	1210	-1WV1	715	88		
		338				335	9440	1230	-7MV1	710	89		
			396			392	9460	1230	-7NV1	710	91		
				482		468	9280	1250	-2XV1	700	92		
					545	530	9260	1250	-2YV1	700	93		
302						304	9650	1190	1 7 452-5ND -1VV1	815	88	52.9	0.84
	342					344	9640	1190	-1WV1	815	89		
		382				382	9550	1200	-7MV1	810	90		
			446			446	9550	1200	-7NV1	810	91		
				545		530	9320	1220	-2XV1	790	92		
					615	600	9320	1220	1 7 452-5ND -2YV1	790	93		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS											
Rated field voltage		310 V — 4											
Type of construction		IM B 3 — 0											

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Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
348						350	9640	1200	1 7 452-5NE -1VV1	920	90	38.4	0.74
	392					395	9600	1200	-1WV1	920	91		
		438				438	9550	1210	-7MV1	910	91		
			510			510	9550	1210	-7NV1	910	92		
				620		605	9320	1230	-2XV1	890	93		
					700	680	9270	1240	-2YV1	890	94		
418						420	9580	1180	1 7 452-5NF -1VV1	1090	91	27	0.55
	472					475	9610	1180	-1WV1	1090	92		
		525				525	9530	1180	-7MV1	1080	92		
			615			605	9430	1190	-7NV1	1070	93		
				745		710	9130	1220	-2XV1	1040	94		
					840	795	9040	1230	-2YV1	1030	95		
510						505	9480	1150	1 7 452-5NG -1VV1	1290	92	18.6	0.39
	575					565	9400	1160	-1WV1	1280	92		
		640				620	9270	1170	-7MV1	1270	94		
			740			715	9200	1170	-7NV1	1260	94		
				900		820	8720	1220	-2XV1	1190	95		
					1010	915	8620	1230	-2YV1	1180	95		
640						615	9210	1150	1 7 452-5NH -1VV1	1560	93	13.3	0.21
	720					690	9180	1150	-1WV1	1560	94		
		800				740	8840	1190	-7MV1	1500	94		
			930			850	8740	1190	-7NV1	1490	95		
730						685	8940	1170	1 7 452-5NJ -1VV1	1730	94	9.74	0.19
	825					770	8940	1170	-1WV1	1730	94		
		915				825	8610	1200	-7MV1	1660	95		
			1060			945	8510	1220	1 7 452-5NJ -7NV1	1640	95		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

Selection and ordering

1GG7, 1GH7, 1HS7
Size 450

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V						Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 3														
173							206	11400	690	1 7 453-5NA -1VV1	585	83	110	1.92
197							236	11400	790	-1WV1	585	84		
	222						265	11400	890	-7MV1	585	86		
		260					310	11400	1040	-7NV1	580	87		
			318				378	11300	1110	-2XV1	580	89		
				362			430	11300	1110	-2YV1	580	90		
196							236	11500	785	1 7 453-5NB -1VV1	650	85	84.2	1.68
	224						268	11500	895	-1WV1	650	86		
		250					300	11500	1000	-7MV1	650	87		
			294				350	11400	1100	-7NV1	645	89		
				358			425	11300	1100	-2XV1	645	91		
					406		482	11300	1100	-2YV1	645	92		
220							266	11500	880	1 7 453-5NC -1VV1	725	86	69.1	1.16
	250						302	11500	1000	-1WV1	725	87		
		280					336	11400	1100	-7MV1	720	88		
			328				394	11500	1100	-7NV1	720	90		
				400			472	11300	1110	-2XV1	710	91		
					454		535	11300	1110	-2YV1	710	92		
248							304	11700	990	1 7 453-5ND -1VV1	825	87	57.8	0.93
	282						345	11700	1060	-1WV1	825	88		
		316					384	11600	1070	-7MV1	820	89		
			370				448	11600	1070	-7NV1	820	90		
				452			535	11300	1090	-2XV1	800	92		
					510	610	610	11400	1080	1 7 453-5ND -2YV1	805	93		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

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Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage	420 V	470 V	520 V	600 V	720 V							810 V	Resistance at 120 °C R_a mΩ
288						350	11600	1080	1 7 453-5NE -1VV1	925	89	42.1	0.83
	326					396	11600	1080	-1WV1	925	90		
		364				440	11500	1080	-7MV1	925	91		
			424			515	11600	1080	-7NV1	925	92		
				515		615	11400	1100	-2XV1	910	93		
					585	690	11300	1100	-2YV1	900	94		
348						420	11500	1050	1 7 453-5NF -1VV1	1100	90	29.6	0.63
	392					474	11500	1050	-1WV1	1100	91		
		438				525	11500	1060	-7MV1	1090	92		
			510			615	11500	1060	-7NV1	1100	93		
				620		725	11200	1080	-2XV1	1070	94		
					700	815	11100	1090	-2YV1	1060	94		
424						510	11500	1020	1 7 453-5NG -1VV1	1310	92	20.4	0.45
	478					575	11500	1020	-1WV1	1310	92		
		530				630	11300	1040	-7MV1	1290	93		
			620			730	11300	1040	-7NV1	1290	94		
				750		845	10800	1080	-2XV1	1230	95		
					845	950	10700	1080	-2YV1	1230	95		
530						625	11300	1020	1 7 453-5NH -1VV1	1600	93	14.5	0.23
	595					700	11200	1020	-1WV1	1590	93		
		665				760	10900	1040	-7MV1	1550	94		
			775			880	10900	1050	-7NV1	1550	94		
610						685	10700	1060	1 7 453-5NJ -1VV1	1730	94	10.7	0.21
	685					770	10700	1060	-1WV1	1730	94		
		765				855	10700	1060	-7MV1	1730	95		
			885			985	10600	1060	1 7 453-5NJ -7NV1	1720	95		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

Selection and ordering

1GG7, 1GH7, 1HS7
Size 450

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V						Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 4														
138							204	14100	550	1 7 454-5NA -1VV1	595	80	123	2.21
158							232	14000	630	-1WV1	585	83		
	178						262	14100	710	-7MV1	590	84		
		210					308	14000	840	-7NV1	590	86		
			258				376	13900	980	-2XV1	585	88		
				294			428	13900	980	-2YV1	585	89		
158							232	14000	630	1 7 454-5NB -1VV1	650	83	94.2	1.95
180							265	14100	720	-1WV1	655	85		
	202						298	14100	810	-7MV1	655	86		
		238					348	14000	950	-7NV1	650	88		
			290				424	13900	970	-2XV1	650	90		
				330			482	14000	970	-2YV1	650	91		
178							264	14200	710	1 7 454-5NC -1VV1	730	84	77	1.33
	202						300	14200	810	-1WV1	730	86		
		226					334	14100	905	-7MV1	725	87		
			266				392	14100	970	-7NV1	725	89		
				325			474	13900	975	-2XV1	720	91		
					370		540	14000	975	-2YV1	720	91		
200							298	14200	800	1 7 454-5ND -1VV1	820	85	64.4	1.06
	228						338	14100	910	-1WV1	820	87		
		256					380	14200	940	-7MV1	820	88		
			300				445	14200	940	-7NV1	820	89		
				366			540	14100	950	-2XV1	815	91		
					416	610	610	14000	955	1 7 454-5ND -2YV1	810	92		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

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Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
232							345	14100	930	1 7 454-5NE -1VV1	925	88	47.1	0.97	
	264						390	14100	950	-1WV1	920	89			
		295					436	14100	955	-7MV1	920	90			
			345				510	14100	950	-7NV1	925	91			
				420			615	14000	965	-2XV1	915	92			
					476		695	13900	970	-2YV1	915	93			
282							415	14000	935	1 7 454-5NF -1VV1	1090	89	33.1	0.73	
	318						470	14000	930	-1WV1	1100	90			
		356					525	14100	930	-7MV1	1100	91			
			415				610	14000	935	-7NV1	1090	92			
				505			735	13900	945	-2XV1	1090	93			
					570		825	13800	955	-2YV1	1080	94			
344							510	14200	900	1 7 454-5NG -1VV1	1320	91	22.8	0.53	
	388						575	14200	900	-1WV1	1320	92			
		432					635	14000	905	-7MV1	1310	92			
			505				735	13900	910	-7NV1	1300	93			
				610			865	13500	935	-2XV1	1260	94			
					690		970	13400	940	-2YV1	1250	95			
430							625	13900	895	1 7 454-5NH -1VV1	1600	92	16.2	0.27	
	486						705	13900	895	-1WV1	1600	93			
		540					770	13600	910	-7MV1	1580	93			
			630				895	13600	910	-7NV1	1570	94			
496							705	13600	905	1 7 454-5NJ -1VV1	1790	93	12	0.25	
	560						790	13500	910	-1WV1	1780	94			
		620					875	13500	915	-7MV1	1780	94			
			720				1010	13400	915	1 7 454-5NJ -7NV1	1770	95			
Separate ventilation		Fan unit, radially mounted		GG											
		Fan unit, separately-mounted		GH											
		Mounted air-to-water heat exchanger		HS											
Rated field voltage		310 V		4											
Type of construction		IM B 3		0											

Selection and ordering

1GG7, 1GH7, 1HS7
Size 450

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V						Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 5														
103							197	18300	412	1 7 455-5NA -1VV1	595	78	143	2.68
	119						226	18100	476	-1WV1	590	80		
		134					255	18200	535	-7MV1	590	82		
			159				302	18100	635	-7NV1	590	84		
				196			372	18100	785	-2XV1	590	86		
					224		424	18100	825	-2YV1	590	88		
119							226	18100	476	1 7 455-5NB -1VV1	655	81	110	2.38
	136						260	18300	545	-1WV1	660	82		
		153					292	18200	610	-7MV1	660	84		
			181				344	18200	725	-7NV1	655	86		
				222			420	18100	815	-2XV1	650	88		
					252		478	18100	815	-2YV1	650	89		
134							258	18400	535	1 7 455-5NC -1VV1	735	82	89.6	1.6
	153						294	18400	610	-1WV1	735	84		
		172					330	18300	690	-7MV1	730	85		
			202				388	18300	810	-7NV1	730	87		
				248			470	18100	825	-2XV1	725	89		
					282		535	18100	825	-2YV1	725	90		
151							290	18300	605	1 7 455-5ND -1VV1	815	83	74.8	1.27
	173						330	18200	690	-1WV1	815	85		
		194					370	18200	775	-7MV1	815	86		
			228				436	18200	800	-7NV1	815	88		
				280			530	18100	800	-2XV1	810	90		
					318		605	18100	800	1 7 455-5ND -2YV1	815	91		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

3

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
177						338	18200	720	1 7 455-5NE -1VV1	920	86	54.9	1.18
	202					384	18200	805	-1WV1	920	87		
		225				430	18300	805	-7MV1	925	88		
			264			505	18300	805	-7NV1	925	90		
				322		615	18200	815	-2XV1	925	91		
					365	695	18200	815	-2YV1	920	92		
215						408	18100	790	1 7 455-5NF -1VV1	1090	88	38.5	0.9
	244					464	18200	790	-1WV1	1090	89		
		272				515	18100	800	-7MV1	1090	90		
			318			605	18200	795	-7NV1	1090	91		
				388		735	18100	795	-2XV1	1090	92		
					440	835	18100	795	-2YV1	1100	93		
264						505	18300	755	1 7 455-5NG -1VV1	1330	90	26.6	0.64
	298					570	18300	760	-1WV1	1320	91		
		332				635	18300	760	-7MV1	1320	91		
			388			735	18100	765	-7NV1	1310	92		
				470		875	17800	775	-2XV1	1290	94		
					535	985	17600	780	-2YV1	1280	94		
330						625	18100	750	1 7 455-5NH -1VV1	1620	91	18.9	0.32
	372					710	18200	745	-1WV1	1640	92		
		416				775	17800	760	-7MV1	1600	92		
			484			905	17900	755	-7NV1	1610	93		
382						695	17400	770	1 7 455-5NJ -1VV1	1780	92	14	0.3
	430					785	17400	770	-1WV1	1780	93		
		478				875	17500	770	-7MV1	1790	93		
			555			1020	17600	770	1 7 455-5NJ -7NV1	1790	94		
Separate ventilation						Fan unit, radially mounted — GG							
						Fan unit, separately-mounted — GH							
						Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

Selection and ordering

1GG7, 1GH7, 1HS7 Size 450

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG7 451	2.9	39	1800	3800
1GH7 451	2.9	39	1800	3600
1HS7 451	2.9	39	1800	4100
1GG7 452	3.2	44	1800	4100
1GH7 452	3.2	44	1800	3900
1HS7 452	3.2	44	1800	4400
1GG7 453	3.3	50	1800	4600
1GH7 453	3.3	50	1800	4400
1HS7 453	3.3	50	1800	4900
1GG7 454	3.6	57	1800	5300
1GH7 454	3.6	57	1800	5100
1HS7 454	3.6	57	1800	5600
1GG7 455	4.2	70	1800	6200
1GH7 455	4.2	70	1800	6000
1HS7 455	4.2	70	1800	6500

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	at rated armature voltage					Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Inductance L_a mH
	420 V	470 V	520 V	600 V	720 V								
Overall length 0													
345						302	8350	1170	1 5 500-5EA -1VV5	805	88	49	0.7
	392					340	8300	1170	-1WV5	800	89		
		438				375	8200	1180	-7MV5	790	90		
			510			435	8150	1190	-7NV5	785	91		
				620		510	7850	1220	-2XV5	760	92		
					705	570	7700	1230	-2YV5	745	93		
382						335	8400	1150	1 5 500-5EC -1VV5	885	89	39.8	0.6
	432					378	8350	1160	-1WV5	880	90		
		482				418	8300	1160	-7MV5	875	91		
			565			484	8200	1170	-7NV5	865	92		
				685		560	7800	1210	-2XV5	825	93		
					775	625	7700	1220	-2YV5	815	93		
450						360	7650	1280	1 5 500-5EE -1VV5	935	90	31.6	0.48
	510					406	7600	1280	-1WV5	930	91		
		565				448	7550	1290	-7MV5	925	92		
			660			520	7500	1290	-7NV5	925	92		
				795		620	7450	1300	-2XV5	910	93		
					900	690	7300	1320	-2YV5	895	94		
470						398	8100	1380	1 5 500-5EG -1VV5	1030	91	26.5	0.43
	530					450	8100	1380	-1WV5	1030	91		
		590				496	8050	1390	-7MV5	1020	92		
			685			570	7950	1400	-7NV5	1010	93		
				835		645	7400	1470	-2XV5	940	94		
					940	725	7350	1470	-2YV5	940	94		
525						448	8150	1300	1 5 500-5EJ -1VV5	1150	91	21.8	0.32
	590					505	8150	1300	-1WV5	1150	92		
		660				540	7800	1340	-7MV5	1100	93		
			765			625	7800	1340	-7NV5	1100	93		
				930		685	7050	1440	-2XV5	995	94		
					1050	770	7000	1440	1 5 500-5EJ -2YV5	990	94		
Separate ventilation	Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage	310 V — 4												
Type of construction	IM B 3 — 0												

Selection and ordering

1GG5, 1GH5, 1HS5 Size 500

Rated speed n_N rpm							Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
at rated armature voltage													Resistance at 120 °C R_a mΩ	Inductance L_a mH	
420 V	470 V	520 V	600 V	720 V	810 V										
595						510	8200	1470	1 5 500-5EL	-1VV5	1300	92	16.8	0.27	
	670					570	8100	1480		-1WV5	1290	93			
		745				605	7750	1530		-7MV5	1230	93			
			865			695	7650	1540		-7NV5	1220	94			
				1050		750	6800	1650		-2XV5	1090	94			
					1190	835	6700	1670		-2YV5	1070	95			
700						565	7700	1490	1 5 500-5EN	-1VV5	1430	93	12.7	0.18	
	785					630	7650	1500		-1WV5	1420	93			
		875				660	7200	1560		-7MV5	1340	94			
			1020			760	7100	1560		-7NV5	1320	94			
				1230		755	5850	1700		-2XV5	1090	94			
					1390	850	5850	1700		-2YV5	1090	95			
765						620	7750	1470	1 5 500-5EQ	-1VV5	1560	93	10.5	0.17	
	860					685	7600	1490		-1WV5	1540	94			
		955				715	7150	1550		-7MV5	1440	94			
			1110			810	6950	1570		-7NV5	1410	94			
				1340		800	5700	1700		-2XV5	1160	94			
850						670	7550	1470	1 5 500-5ES	-1VV5	1690	93	8.6	0.13	
	960					745	7400	1480		-1WV5	1660	94			
		1070				750	6700	1580		-7MV5	1510	94			
			1240			865	6650	1580		-7NV5	1500	94			
995						735	7050	1510	1 5 500-5EV	-1VV5	1840	94	6.6	0.12	
	1120					810	6900	1520		-1WV5	1800	94			
		1240				815	6300	1620		-7MV5	1640	94			
			1440			925	6150	1640	1 5 500-5EV	-7NV5	1620	94			
Separate ventilation							Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS								
Rated field voltage							310 V — 4								
Type of construction							IM B 3 — 0								

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm	Rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 1														
256							300	11200	985	1 5 501-5EA -1VV5	810	86	56	0.84
	290						340	11200	985	-1WV5	810	88		
		325					380	11200	985	-7MV5	810	89		
			380				444	11200	985	-7NV5	810	90		
				464			530	10900	1000	-2XV5	795	91		
					525		600	10900	1000	-2YV5	795	92		
284							334	11200	970	1 5 501-5EC -1VV5	890	88	45.6	0.73
	322						378	11200	970	-1WV5	890	89		
		360					420	11100	975	-7MV5	885	90		
			420				490	11100	975	-7NV5	885	91		
				510			590	11000	980	-2XV5	880	92		
					580		665	10900	985	-2YV5	875	93		
335							360	10300	1090	1 5 501-5EE -1VV5	945	89	36	0.57
	380						406	10200	1090	-1WV5	940	90		
		422					450	10200	1090	-7MV5	935	91		
			492				525	10200	1090	-7NV5	940	92		
				595			625	10000	1110	-2XV5	925	93		
					675		710	10000	1100	-2YV5	925	93		
350							400	10900	1180	1 5 501-5EG -1VV5	1040	90	30.4	0.53
	396						450	10900	1190	-1WV5	1040	91		
		440					500	10900	1190	-7MV5	1040	91		
			515				580	10800	1190	-7NV5	1030	92		
				620			695	10700	1200	-2XV5	1020	93		
					705		780	10600	1200	-2YV5	1010	94		
390							464	11400	1080	1 5 501-5EJ -1VV5	1210	90	24.8	0.38
	440						525	11400	1070	-1WV5	1210	91		
		490					570	11100	1100	-7MV5	1180	92		
			570				660	11100	1100	-7NV5	1170	93		
				695			750	10300	1160	-2XV5	1100	94		
					785		840	10200	1160	1 5 501-5EJ -2YV5	1090	94		
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
448						525	11200	1260	1 5 501-5EL -1VV5	1350	91	19.3	0.33
	505					595	11300	1250	-1WV5	1360	92		
		565				645	10900	1280	-7MV5	1320	93		
			655			740	10800	1290	-7NV5	1300	93		
				795		830	9950	1360	-2XV5	1210	94		
					895	925	9850	1370	-2YV5	1190	95		
520						600	11000	1230	1 5 501-5EN -1VV5	1530	92	14.5	0.22
	590					670	10800	1240	-1WV5	1510	93		
		655				715	10400	1280	-7MV5	1450	93		
			760			825	10400	1290	-7NV5	1450	94		
				925		885	9150	1400	-2XV5	1280	95		
					1040	995	9150	1400	-2YV5	1280	95		
570						660	11100	1220	1 5 501-5EQ -1VV5	1680	93	12	0.21
	640					740	11000	1220	-1WV5	1670	93		
		715				785	10500	1260	-7MV5	1590	94		
			830			895	10300	1280	-7NV5	1560	94		
				1000		950	9050	1400	-2XV5	1380	95		
635						705	10600	1220	1 5 501-5ES -1VV5	1780	93	9.8	0.16
	715					790	10600	1230	-1WV5	1780	94		
		795				840	10100	1270	-7MV5	1700	94		
			925			970	10000	1270	-7NV5	1690	95		
745						755	9700	1290	1 5 501-5EV -1VV5	1890	94	7.6	0.15
	835					850	9700	1280	-1WV5	1900	94		
		930				925	9500	1300	-7MV5	1860	94		
			1080			1060	9350	1310	1 5 501-5EV -7NV5	1840	95		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V	P_N kW										Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 2													
199						296	14200	795	1 5 502-5EA -1VV5	810	85	63	0.98
	226					336	14200	855	-1WV5	810	86		
		254				376	14100	855	-7MV5	810	87		
			298			440	14100	855	-7NV5	810	89		
				362		535	14100	855	-2XV5	810	91		
					412	605	14000	855	-2YV5	805	91		
222						330	14200	840	1 5 502-5EC -1VV5	890	86	51.5	0.86
	252					374	14200	840	-1WV5	890	87		
		282				416	14100	845	-7MV5	885	89		
			330			486	14100	845	-7NV5	885	90		
				400		590	14100	845	-2XV5	885	91		
					454	665	14000	850	-2YV5	880	92		
262						356	13000	950	1 5 502-5EE -1VV5	940	88	40.5	0.67
	296					402	13000	955	-1WV5	940	89		
		332				448	12900	955	-7MV5	940	90		
			386			520	12900	955	-7NV5	935	91		
				468		625	12800	965	-2XV5	925	92		
					530	710	12800	960	-2YV5	930	93		
274						402	14000	1030	1 5 502-5EG -1VV5	1060	88	34.2	0.62
	310					454	14000	1030	-1WV5	1060	90		
		345				505	14000	1030	-7MV5	1060	90		
			402			585	13900	1030	-7NV5	1050	91		
				488		705	13800	1040	-2XV5	1040	93		
					555	795	13700	1040	-2YV5	1040	93		
305						460	14400	945	1 5 502-5EJ -1VV5	1210	89	28	0.45
	345					520	14400	940	-1WV5	1210	90		
		384				575	14300	950	-7MV5	1200	91		
			448			670	14300	950	-7NV5	1200	92		
				545		770	13500	990	-2XV5	1130	93		
					615	865	13400	995	1 5 502-5EJ -2YV5	1130	94		
Separate ventilation		Fan unit, radially mounted		GG									
		Fan unit, separately-mounted		GH									
		Mounted air-to-water heat exchanger		HS									
Rated field voltage		310 V		4									
Type of construction		IM B 3		0									

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm							Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V													Resistance at 120 °C R_a mΩ	Inductance L_a mH	
352							530	14400	1100	1 5 502-5EL -1VV5	1380	90	21.6	0.39	
	398						595	14300	1110	-1WV5	1370	91			
		442					655	14200	1120	-7MV5	1350	92			
			515				755	14000	1130	-7NV5	1340	93			
				625			855	13100	1190	-2XV5	1250	94			
					710		955	12800	1200	-2YV5	1230	94			
408							605	14200	1080	1 5 502-5EN -1VV5	1560	91	16.3	0.26	
	460						680	14100	1080	-1WV5	1550	92			
		515					730	13500	1110	-7MV5	1490	93			
			595				845	13600	1110	-7NV5	1490	93			
				725			930	12300	1200	-2XV5	1350	94			
					820		1050	12200	1200	-2YV5	1350	95			
446							670	14300	1060	1 5 502-5EQ -1VV5	1710	92	13.5	0.25	
	505						755	14300	1060	-1WV5	1710	93			
		560					810	13800	1090	-7MV5	1650	93			
			650				925	13600	1100	-7NV5	1620	94			
				790			1010	12200	1190	-2XV5	1460	95			
500							705	13500	1080	1 5 502-5ES -1VV5	1790	93	11	0.18	
	565						795	13400	1070	-1WV5	1790	93			
		625					870	13300	1090	-7MV5	1770	94			
			725				1010	13300	1090	-7NV5	1770	94			
585							765	12500	1120	1 5 502-5EV -1VV5	1920	93	8.5	0.17	
	660						860	12400	1120	-1WV5	1920	94			
		730					950	12400	1130	-7MV5	1920	94			
			845				1100	12400	1130	1 5 502-5EV -7NV5	1920	95			
Separate ventilation							Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS								
Rated field voltage							310 V — 4								
Type of construction							IM B 3 — 0								

3

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
	at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V	P_N kW										Resistance at 120 °C R_a mΩ	Inductance L_a mH		
Overall length 3															
164						292	17000	655	1 5 503-5EA	-1VV5	810	83	70	1.12	
	186					332	17000	745		-1WV5	810	85			
		208				372	17100	755		-7MV5	815	86			
			245			436	17000	755		-7NV5	810	88			
				300		530	16900	755		-2XV5	805	90			
					340	605	17000	750		-2YV5	810	91			
182						326	17100	730	1 5 503-5EC	-1VV5	895	85	57	0.98	
	208					370	17000	740		-1WV5	890	86			
		232				414	17000	740		-7MV5	890	87			
			272			485	17000	740		-7NV5	890	89			
				332		590	17000	740		-2XV5	890	91			
					376	665	16900	745		-2YV5	885	91			
216						354	15700	800	1 5 503-5EE	-1VV5	945	87	45	0.77	
	245					400	15600	800		-1WV5	945	88			
		274				446	15500	805		-7MV5	940	89			
			320			520	15500	805		-7NV5	940	90			
				388		630	15500	805		-2XV5	940	92			
					440	710	15400	810		-2YV5	935	92			
225						400	17000	900	1 5 503-5EG	-1VV5	1070	87	38.2	0.72	
	255					454	17000	910		-1WV5	1070	89			
		285				505	16900	910		-7MV5	1060	90			
			332			590	17000	910		-7NV5	1070	91			
				404		710	16800	915		-2XV5	1060	92			
					458	805	16800	915		-2YV5	1060	93			
252						458	17400	835	1 5 503-5EJ	-1VV5	1210	88	31	0.51	
	285					520	17400	830		-1WV5	1220	89			
		318				575	17300	840		-7MV5	1210	90			
			370			675	17400	830		-7NV5	1220	91			
				452		785	16600	865		-2XV5	1160	93			
					510	885	16600	865	1 5 503-5EJ	-2YV5	1160	93			
Separate ventilation		Fan unit, radially mounted		GG											
		Fan unit, separately-mounted		GH											
		Mounted air-to-water heat exchanger		HS											
Rated field voltage		310 V		4											
Type of construction		IM B 3		0											

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
290						530	17500	985	1 5 503-5EL -1VV5	1390	89	24.2	0.44
	328					600	17500	980	-1WV5	1390	90		
		366				660	17200	995	-7MV5	1370	91		
			426			765	17100	995	-7NV5	1370	92		
				520		880	16200	1040	-2XV5	1290	93		
					585	985	16100	1050	-2YV5	1280	94		
338						610	17200	955	1 5 503-5EN -1VV5	1580	91	18.2	0.3
	380					685	17200	955	-1WV5	1570	91		
		425				745	16700	975	-7MV5	1530	92		
			495			860	16600	980	-7NV5	1520	93		
				600		965	15400	1040	-2XV5	1410	94		
					680	1090	15300	1040	-2YV5	1410	94		
368						675	17500	935	1 5 503-5EQ -1VV5	1740	91	15	0.29
	416					760	17400	935	-1WV5	1740	92		
		464				825	17000	955	-7MV5	1690	93		
			540			945	16700	970	-7NV5	1660	93		
				655		1060	15500	1030	-2XV5	1540	94		
415						710	16300	955	1 5 503-5ES -1VV5	1810	92	12.2	0.21
	468					795	16200	960	-1WV5	1800	93		
		520				875	16100	965	-7MV5	1780	93		
			605			1020	16100	960	-7NV5	1790	94		
485						765	15100	1010	1 5 503-5EV -1VV5	1930	93	9.5	0.2
	545					860	15100	1010	-1WV5	1930	93		
		605				955	15100	1010	-7MV5	1930	94		
			705			1110	15000	1000	1 5 503-5EV -7NV5	1930	94		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V	P_N kW										Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 4													
137						288	20000	550	1 5 504-5EA -1VV5	815	82	76.5	1.26
	156					328	20000	625	-1WV5	815	83		
		175				368	20000	675	-7MV5	815	85		
			206			432	20000	675	-7NV5	810	87		
				252		525	19900	680	-2XV5	805	89		
					286	600	20000	675	-2YV5	810	90		
153						322	20000	610	1 5 504-5EC -1VV5	895	83	62.5	1.11
	174					366	20000	665	-1WV5	895	85		
		195				410	20000	665	-7MV5	890	86		
			228			480	20200	665	-7NV5	890	88		
				280		585	20000	665	-2XV5	890	90		
					318	665	20000	665	-2YV5	890	91		
182						350	18400	730	1 5 504-5EE -1VV5	945	86	49.4	0.87
	206					398	18500	755	-1WV5	950	87		
		230				444	18400	755	-7MV5	945	88		
			270			520	18400	755	-7NV5	945	89		
				328		625	18200	760	-2XV5	935	91		
					372	710	18200	760	-2YV5	940	92		
190						398	20000	760	1 5 504-5EG -1VV5	1070	86	42	0.81
	215					450	20000	820	-1WV5	1070	87		
		240				500	19900	825	-7MV5	1060	89		
			280			585	20000	825	-7NV5	1060	90		
				342		710	19800	825	-2XV5	1060	91		
					388	805	19800	825	-2YV5	1060	92		
212						455	20500	750	1 5 504-5EJ -1VV5	1220	87	34	0.57
	240					515	20500	750	-1WV5	1220	88		
		268				575	20500	750	-7MV5	1220	89		
			312			670	20500	750	-7NV5	1210	91		
				382		790	19800	770	-2XV5	1170	92		
					432	890	19700	775	1 5 504-5EJ -2YV5	1170	93		
Separate ventilation		Fan unit, radially mounted — GG							Fan unit, separately-mounted — GH		Mounted air-to-water heat exchanger — HS		
Rated field voltage		310 V — 4											
Type of construction		IM B 3 — 0											

Selection and ordering

1GG5, 1GH5, 1HS5
Size 500

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
244							525	20500	890	1 5 504-5EL -1VV5	1390	88	26.6	0.5	
	276						595	20600	890	-1WV5	1390	89			
		308					660	20500	895	-7MV5	1380	90			
			360				765	20200	900	-7NV5	1370	91			
				438			890	19400	930	-2XV5	1310	93			
					496		995	19200	940	-2YV5	1300	93			
285							610	20400	855	1 5 504-5EN -1VV5	1590	90	20	0.33	
	322						685	20400	860	-1WV5	1580	91			
		360					745	19800	880	-7MV5	1540	91			
			418				865	19800	880	-7NV5	1540	92			
				510			985	18400	925	-2XV5	1440	94			
					575		1110	18400	930	-2YV5	1440	94			
312							675	20600	840	1 5 504-5EQ -1VV5	1750	90	16.5	0.33	
	352						760	20600	845	-1WV5	1740	91			
		392					830	20200	860	-7MV5	1710	92			
			456				955	20000	865	-7NV5	1690	93			
				555			1080	18600	915	-2XV5	1570	94			
350							705	19200	865	1 5 504-5ES -1VV5	1810	91	13.4	0.23	
	395						795	19200	865	-1WV5	1810	92			
		440					880	19100	865	-7MV5	1800	93			
			510				1020	19100	870	-7NV5	1800	93			
410							760	17700	915	1 5 504-5EV -1VV5	1930	92	10.5	0.23	
	462						855	17700	915	-1WV5	1920	93			
		515					950	17600	915	-7MV5	1920	93			
			595				1100	17700	915	1 5 504-5EV -7NV5	1920	94			
Separate ventilation		Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS													
Rated field voltage		310 V — 4													
Type of construction		IM B 3 — 0													

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG5 500	5	55	1800	4150
1GH5 500	5	55	1800	3950
1HS5 500	5	55	1800	4550
1GG5 501	5.5	65	1800	4650
1GH5 501	5.5	65	1800	4450
1HS5 501	5.5	65	1800	5050
1GG5 502	6.8	75	1800	5100
1GH5 502	6.8	75	1800	4900
1HS5 502	6.8	75	1800	5500
1GG5 503	7.6	85	1700	5800
1GH5 503	7.6	85	1700	5600
1HS5 503	7.6	85	1700	6200
1GG5 504	9.3	94	1700	6300
1GH5 504	9.3	94	1700	6100
1HS5 504	9.3	94	1700	6700

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1GG5, 1GH5, 1HS5
Size 630

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
							Resistance at 120 °C R_a mΩ	Inductance L_a mH		
at rated armature voltage										
420 V	470 V	520 V	600 V	720 V	810 V					
Overall length 1										
186		358	18400	745	1 5 631-5EA	-1VV5	965	87	46.4	0.96
	210	405	18400	840		-1WV5	965	88		
		452	18300	925		-7MV5	960	89		
		530	18300	920		-7NV5	965	90		
		640	18200	925		-2XV5	955	92		
		725	18200	925		-2YV5	955	92		
206		418	19400	825	1 5 631-5EC	-1VV5	1120	88	36.8	0.72
	234	472	19300	880		-1WV5	1110	89		
		525	19100	880		-7MV5	1110	90		
		615	19300	880		-7NV5	1110	91		
		735	18900	890		-2XV5	1090	92		
		830	18900	890		-2YV5	1090	93		
230		462	19200	920	1 5 631-5EE	-1VV5	1220	89	30.8	0.58
	260	520	19100	965		-1WV5	1220	90		
		575	18900	975		-7MV5	1210	91		
		670	18800	975		-7NV5	1200	92		
		785	18200	1000		-2XV5	1160	93		
		885	18100	1000		-2YV5	1160	93		
252		492	18600	895	1 5 631-5EG	-1VV5	1290	89	26.5	0.5
	285	555	18600	895		-1WV5	1290	90		
		615	18500	900		-7MV5	1280	91		
		720	18600	895		-7NV5	1290	92		
		855	18200	910		-2XV5	1260	93		
		960	18000	915		-2YV5	1250	94		
284		575	19300	985	1 5 631-5EJ	-1VV5	1490	90	20.2	0.38
	320	645	19200	990		-1WV5	1480	91		
		705	18900	1010		-7MV5	1460	92		
		815	18800	1010		-7NV5	1450	93		
		945	17900	1040		-2XV5	1380	94		
		1060	17800	1050	1 5 631-5EJ	-2YV5	1370	94		
Separate ventilation		Fan unit, radially mounted		GG						
		Fan unit, separately-mounted		GH						
		Mounted air-to-water heat exchanger		HS						
Rated field voltage		310 V		4						
Type of construction		IM B 3		0						

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
306							605	18900	1010	1 5 631-5EL -1VV5	1570	91	17.9	0.31	
	346						685	18900	1010	-1WV5	1570	92			
		385					755	18700	1020	-7MV5	1550	92			
			448				870	18500	1020	-7NV5	1540	93			
				545			995	17400	1070	-2XV5	1450	94			
					615		1120	17400	1070	-2YV5	1450	95			
338							675	19100	980	1 5 631-5EN -1VV5	1730	92	14.4	0.3	
	382						760	19000	980	-1WV5	1730	92			
		425					830	18700	995	-7MV5	1700	93			
			494				955	18500	1000	-7NV5	1680	94			
				600			1080	17200	1050	-2XV5	1570	95			
					675		1210	17100	1060	-2YV5	1560	95			
374							725	18500	970	1 5 631-5EQ -1VV5	1850	92	12.5	0.23	
	422						815	18400	970	-1WV5	1850	93			
		470					880	17900	990	-7MV5	1790	93			
			545				1010	17700	1000	-7NV5	1770	94			
				660			1120	16200	1060	-2XV5	1620	95			
					745		1250	16000	1070	-2YV5	1610	95			
410							805	18800	980	1 5 631-5ES -1VV5	2050	92	10.5	0.21	
	462						900	18600	985	-1WV5	2040	93			
		515					965	17900	1010	-7MV5	1960	94			
			600				1110	17700	1020	-7NV5	1940	94			
				725			1220	16100	1090	-2XV5	1760	95			
464							890	18300	1060	1 5 631-5EV -1VV5	2250	93	8.2	0.15	
	520						995	18300	1060	-1WV5	2240	94			
		580					1060	17500	1090	-7MV5	2140	94			
			675				1220	17300	1100	1 5 631-5EV -7NV5	2120	95			
Separate ventilation		Fan unit, radially mounted		GG											
		Fan unit, separately-mounted		GH											
		Mounted air-to-water heat exchanger		HS											
Rated field voltage		310 V		4											
Type of construction		IM B 3		0											

Selection and ordering

1GG5, 1GH5, 1HS5
Size 630

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V						Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 2														
146						356	23200	585	1 5 632-5EA	-1VV5	970	85	51.5	1.11
	166					405	23200	665		-1WV5	970	87		
		185				452	23400	740		-7MV5	970	88		
			216			530	23400	810		-7NV5	975	89		
				264		640	23200	815		-2XV5	965	91		
					300	730	23200	810		-2YV5	970	92		
162						416	24500	650	1 5 632-5EC	-1VV5	1130	86	41.2	0.84
	184					472	24500	735		-1WV5	1130	88		
		205				530	24600	765		-7MV5	1130	89		
			240			615	24500	775		-7NV5	1120	90		
				292		750	24500	770		-2XV5	1130	91		
					332	850	24500	770		-2YV5	1120	92		
180						468	24800	720	1 5 632-5EE	-1VV5	1260	87	34.2	0.66
	204					530	24800	815		-1WV5	1260	88		
		228				585	24500	850		-7MV5	1240	89		
			266			680	24400	850		-7NV5	1230	91		
				325		810	23800	865		-2XV5	1210	92		
					368	915	23800	870		-2YV5	1200	93		
198						488	23500	790	1 5 632-5EG	-1VV5	1290	88	29.5	0.58
	224					550	23400	795		-1WV5	1290	89		
		250				615	23500	795		-7MV5	1290	90		
			292			715	23400	795		-7NV5	1290	91		
				355		865	23200	800		-2XV5	1280	93		
					402	975	23200	800		-2YV5	1280	93		
222						585	25200	865	1 5 632-5EJ	-1VV5	1540	89	22.5	0.43
	252					655	24800	870		-1WV5	1520	90		
		282				725	24600	875		-7MV5	1510	91		
			328			840	24500	880		-7NV5	1500	92		
				398		980	23500	905		-2XV5	1440	93		
					450	1100	23400	910	1 5 632-5EJ	-2YV5	1430	94		
Separate ventilation		Fan unit, radially mounted — GG												
		Fan unit, separately-mounted — GH												
		Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

3

Selection and ordering

1GG5, 1GH5, 1HS5
Size 630

Rated speed n_N rpm							Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage													R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V									
242						605	23800	900	1 5 632-5EL	-1VV5	1570	90	19.9	0.35
	274					685	23800	900		-1WV5	1580	91		
		304				755	23800	905		-7MV5	1560	92		
			354			880	23800	905		-7NV5	1570	93		
				430		1040	23000	925		-2XV5	1520	94		
					486	1170	23000	925		-2YV5	1520	94		
266						680	24400	865	1 5 632-5EN	-1VV5	1760	91	16.1	0.34
	302					770	24400	865		-1WV5	1760	92		
		335				855	24400	865		-7MV5	1760	92		
			390			985	24200	870		-7NV5	1740	93		
				474		1140	23000	900		-2XV5	1660	94		
					535	1270	22600	910		-2YV5	1640	95		
295						745	24200	840	1 5 632-5EQ	-1VV5	1920	91	13.9	0.26
	332					840	24200	840		-1WV5	1920	92		
		370				910	23500	860		-7MV5	1870	93		
			432			1050	23200	865		-7NV5	1850	93		
				525		1190	21600	910		-2XV5	1730	94		
					590	1330	21500	915		-2YV5	1710	95		
324						815	24000	865	1 5 632-5ES	-1VV5	2080	92	11.7	0.24
	365					920	24000	860		-1WV5	2100	92		
		406				1010	23800	870		-7MV5	2060	93		
			472			1160	23500	880		-7NV5	2040	94		
				575		1310	21800	925		-2XV5	1900	95		
365						920	24000	925	1 5 632-5EV	-1VV5	2340	93	9.1	0.18
	412					1030	23800	930		-1WV5	2320	93		
		458				1110	23200	950		-7MV5	2250	94		
			530			1280	23000	955		-7NV5	2240	94		
				645		1400	20800	670	1 5 632-5EV	-2XV5	2020	95		
Separate ventilation							Fan unit, radially mounted — GG							
							Fan unit, separately-mounted — GH							
							Mounted air-to-water heat exchanger — HS							
Rated field voltage							310 V — 4							
Type of construction							IM B 3 — 0							

Selection and ordering

1GG5, 1GH5, 1HS5
Size 630

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V						Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH	
Overall length 3														
121						356	28000	484	1 5 633-5EA	-1VV5	985	84	57	1.27
	137					404	28200	550		-1WV5	985	85		
		154				452	28000	615		-7MV5	980	87		
			180			530	28200	720		-7NV5	985	88		
				220		645	28000	725		-2XV5	980	90		
					250	735	28000	720		-2YV5	985	91		
134						416	29600	535	1 5 633-5EC	-1VV5	1140	85	45.4	0.95
	152					474	29800	610		-1WV5	1150	86		
		170				530	29800	680		-7MV5	1150	88		
			200			620	29600	685		-7NV5	1140	89		
				244		755	29600	685		-2XV5	1140	91		
					276	855	29600	685		-2YV5	1140	92		
149						470	30200	595	1 5 633-5EE	-1VV5	1280	86	37.6	0.75
	169					530	30000	675		-1WV5	1270	87		
		189				590	29800	755		-7MV5	1260	88		
			222			690	29600	755		-7NV5	1260	90		
				270		825	29200	765		-2XV5	1240	91		
					306	930	29000	770		-2YV5	1230	92		
165						484	28000	660	1 5 633-5EG	-1VV5	1290	87	32.4	0.65
	187					550	28000	710		-1WV5	1300	89		
		208				610	28000	715		-7MV5	1290	90		
			244			715	28000	710		-7NV5	1290	91		
				296		865	28000	715		-2XV5	1290	92		
					336	975	27800	715		-2YV5	1280	93		
185						585	30200	740	1 5 633-5EJ	-1VV5	1550	88	24.8	0.49
	210					665	30200	770		-1WV5	1560	89		
		234				735	30000	780		-7MV5	1540	90		
			272			850	29800	785		-7NV5	1530	92		
				332		1010	29000	800		-2XV5	1490	93		
					376	1130	28800	805	1 5 633-5EJ	-2YV5	1480	94		
Separate ventilation		Fan unit, radially mounted — GG												
		Fan unit, separately-mounted — GH												
		Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

Rated speed n_N rpm							Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage													R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V									
202						600	28400	810	1 5 633-5EL	-1VV5	1570	89	21.8	0.39
	228					680	28500	815		-1WV5	1580	90		
		254				755	28400	820		-7MV5	1570	91		
			296			880	28400	815		-7NV5	1570	92		
				358		1060	28200	820		-2XV5	1560	93		
					406	1200	28200	820		-2YV5	1560	94		
222						685	29500	775	1 5 633-5EN	-1VV5	1790	90	17.8	0.39
	250					775	29600	770		-1WV5	1790	91		
		280				860	29400	775		-7MV5	1780	92		
			325			1000	29400	775		-7NV5	1780	93		
				395		1180	28500	790		-2XV5	1730	94		
					446	1320	28200	800		-2YV5	1710	94		
246						745	29000	755	1 5 633-5EQ	-1VV5	1930	91	15.3	0.29
	278					840	28800	755		-1WV5	1930	91		
		308				930	28800	760		-7MV5	1920	92		
			360			1080	28600	760		-7NV5	1910	93		
				436		1240	27200	795		-2XV5	1810	94		
					494	1400	27000	795		-2YV5	1810	95		
272						815	28600	780	1 5 633-5ES	-1VV5	2100	91	12.4	0.22
	306					920	28800	780		-1WV5	2100	92		
		340				1020	28600	780		-7MV5	2080	93		
			395			1180	28500	785		-7NV5	2080	94		
				480		1340	26600	825		-2XV5	1950	95		
304						940	29500	820	1 5 633-5EV	-1VV5	2400	92	10	0.2
	344					1050	29200	825		-1WV5	2380	93		
		382				1140	28500	845		-7MV5	2320	93		
			445			1320	28400	845		-7NV5	2320	94		
				540		1480	26200	620	1 5 633-5EV	-2XV5	2140	95		
Separate ventilation							Fan unit, radially mounted — GG							
							Fan unit, separately-mounted — GH							
							Mounted air-to-water heat exchanger — HS							
Rated field voltage							310 V — 4							
Type of construction							IM B 3 — 0							

Selection and ordering

1GG5, 1GH5, 1HS5
Size 630

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V						Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH
Overall length 4													
102						350	32800	408	1 5 634-5EA -1VV5	985	83	62.5	1.43
117						398	32500	468	-1WV5	980	84		
	131					446	32500	525	-7MV5	980	86		
		154				525	32600	615	-7NV5	980	87		
			188			640	32500	655	-2XV5	980	89		
				214		725	32400	660	-2YV5	975	90		
114						410	34400	456	1 5 634-5EC -1VV5	1140	84	49.6	1.06
	130					466	34200	520	-1WV5	1140	85		
		145				525	34600	580	-7MV5	1140	87		
			171			615	34400	620	-7NV5	1140	88		
				208		745	34200	625	-2XV5	1130	90		
					236	850	34400	620	-2YV5	1140	91		
126						468	35500	505	1 5 634-5EE -1VV5	1290	85	41.2	0.84
	144					535	35500	575	-1WV5	1300	86		
		161				595	35200	645	-7MV5	1290	87		
			189			695	35200	675	-7NV5	1280	89		
				230		835	34600	685	-2XV5	1270	91		
					262	945	34400	690	-2YV5	1260	92		
141						480	32500	565	1 5 634-5EG -1VV5	1290	86	35.4	0.73
	159					545	32800	635	-1WV5	1300	88		
		178				610	32800	645	-7MV5	1300	89		
			208			710	32600	645	-7NV5	1290	90		
				254		860	32400	650	-2XV5	1290	92		
					288	975	32400	650	-2YV5	1290	92		
157						590	35800	630	1 5 634-5EJ -1VV5	1590	87	27.2	0.55
	178					670	36000	695	-1WV5	1590	89		
		199				740	35500	700	-7MV5	1570	90		
			232			865	35600	700	-7NV5	1570	91		
				284		1030	34600	715	-2XV5	1530	92		
					322	1160	34400	715	1 5 634-5EJ -2YV5	1520	93		
Separate ventilation		Fan unit, radially mounted		GG									
		Fan unit, separately-mounted		GH									
		Mounted air-to-water heat exchanger		HS									
Rated field voltage		310 V		4									
Type of construction		IM B 3		0									

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Selection and ordering

1GG5, 1GH5, 1HS5
Size 630

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
172						600	33400	690	1 5 634-5EL -1VV5	1590	89	23.8	0.43
	195					675	33000	745	-1WV5	1570	90		
		218				755	33000	745	-7MV5	1580	91		
			254			880	33000	745	-7NV5	1580	92		
				308		1060	32800	750	-2XV5	1570	93		
					348	1200	33000	750	-2YV5	1570	93		
190						680	34200	705	1 5 634-5EN -1VV5	1780	89	19.4	0.44
	215					765	34000	710	-1WV5	1770	90		
		240				855	34000	705	-7MV5	1780	91		
			278			995	34200	705	-7NV5	1780	92		
				338		1200	34000	710	-2XV5	1770	93		
					382	1360	34000	710	-2YV5	1770	94		
210						740	33600	690	1 5 634-5EQ -1VV5	1930	90	16.7	0.32
	238					840	33800	685	-1WV5	1940	91		
		264				930	33600	690	-7MV5	1930	92		
			308			1080	33500	690	-7NV5	1920	93		
				374		1290	33000	700	-2XV5	1890	94		
					422	1450	32800	705	-2YV5	1880	94		
232						810	33400	710	1 5 634-5ES -1VV5	2100	91	13.6	0.24
	262					915	33400	710	-1WV5	2100	92		
		292				1010	33000	715	-7MV5	2080	92		
			340			1180	33200	715	-7NV5	2080	93		
				410		1390	32400	730	-2XV5	2040	94		
					465	1580	32400	472	-2YV5	2040	95		
260						935	34400	750	1 5 634-5EV -1VV5	2400	91	11	0.22
	294					1060	34400	750	-1WV5	2420	92		
		328				1170	34000	755	-7MV5	2400	93		
			380			1360	34200	755	-7NV5	2400	94		
				462		1550	32000	735	1 5 634-5EV -2XV5	2250	95		
Separate ventilation						Fan unit, radially mounted — GG Fan unit, separately-mounted — GH Mounted air-to-water heat exchanger — HS							
Rated field voltage						310 V — 4							
Type of construction						IM B 3 — 0							

Selection and ordering

1GG5, 1GH5, 1HS5
Size 630

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 5														
81							344	40400	326	1 5 635-5EA -1VV5	985	80	70.5	1.66
	93						392	40000	374	-1WV5	980	82		
		105					442	40200	420	-7MV5	985	84		
			124				520	40000	496	-7NV5	985	86		
				151			635	40200	575	-2XV5	985	88		
					172		725	40200	575	-2YV5	985	89		
91							404	42400	364	1 5 635-5EC -1VV5	1140	82	56	1.23
	104						460	42200	416	-1WV5	1140	84		
		117					515	42000	468	-7MV5	1140	85		
			137				605	42200	545	-7NV5	1140	87		
				168			740	42000	545	-2XV5	1140	89		
					191		845	42200	540	-2YV5	1140	90		
101							460	43500	404	1 5 635-5EE -1VV5	1290	83	46.4	0.97
	115						525	43600	460	-1WV5	1300	85		
		129					590	43600	515	-7MV5	1300	86		
			152				690	43400	595	-7NV5	1290	88		
				186			845	43400	595	-2XV5	1290	90		
					212		955	43000	595	-2YV5	1280	91		
113							474	40000	452	1 5 635-5EG -1VV5	1300	85	39.8	0.84
	128						540	40200	510	-1WV5	1300	86		
		144					600	39800	570	-7MV5	1290	88		
			168				705	40000	565	-7NV5	1300	89		
				205			855	39800	570	-2XV5	1290	91		
					232		970	40000	570	-2YV5	1290	92		
126							585	44400	505	1 5 635-5EJ -1VV5	1600	86	30.6	0.63
	143						665	44400	570	-1WV5	1600	87		
		160					745	44500	610	-7MV5	1600	88		
			187				870	44400	610	-7NV5	1600	90		
				228			1040	43600	620	-2XV5	1570	91		
					260		1180	43400	620	1 5 635-5EJ -2YV5	1560	92		
Separate ventilation		Fan unit, radially mounted — GG												
		Fan unit, separately-mounted — GH												
		Mounted air-to-water heat exchanger — HS												
Rated field voltage		310 V — 4												
Type of construction		IM B 3 — 0												

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Rated speed n_N rpm							Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage													R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V									
139						595	40800	555	1 5 635-5EL -1VV5	1590	87	26.8	0.5	
	157					670	40800	630		-1WV5	1580	88		
		175				750	41000	655		-7MV5	1590	89		
			205			875	40800	660		-7NV5	1580	91		
				248		1060	40800	660		-2XV5	1580	92		
					282	1200	40600	660		-2YV5	1580	93		
153						675	42200	610	1 5 635-5EN -1VV5	1790	88	22	0.51	
	173					765	42200	620		-1WV5	1790	89		
		193				850	42000	625		-7MV5	1790	90		
			226			990	41800	625		-7NV5	1780	91		
				274		1200	41800	625		-2XV5	1780	93		
					310	1360	41800	625		-2YV5	1780	93		
169						735	41500	605	1 5 635-5EQ -1VV5	1940	89	18.7	0.37	
	192					835	41500	605		-1WV5	1940	90		
		214				925	41200	610		-7MV5	1930	91		
			250			1080	41200	605		-7NV5	1930	92		
				302		1300	41200	610		-2XV5	1920	93		
					342	1470	41000	610		-2YV5	1920	94		
187						805	41200	625	1 5 635-5ES -1VV5	2100	90	15.9	0.35	
	210					910	41400	625		-1WV5	2120	91		
		235				1010	41000	625		-7MV5	2100	91		
			274			1180	41200	625		-7NV5	2100	92		
				332		1420	40800	630		-2XV5	2080	93		
					376	1610	40800	500		-2YV5	2100	94		
210						930	42200	665	1 5 635-5EV -1VV5	2420	91	12.3	0.25	
	238					1050	42200	665		-1WV5	2420	91		
		265				1170	42200	665		-7MV5	2420	92		
			308			1360	42200	665		-7NV5	2420	93		
				374		1610	41200	680	1 5 635-5EV -2XV5	2350	94			

Separate ventilation	Fan unit, radially mounted	GG	↑
	Fan unit, separately-mounted	GH	↑
	Mounted air-to-water heat exchanger	HS	↑
Rated field voltage	310 V	4	↑
Type of construction	IM B 3	0	↑

Selection and ordering

1GG5, 1GH5, 1HS5 Size 630

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1GG5 631	5.6	174	1500	7450
1GH5 631	5.6	174	1500	7200
1HS5 631	5.6	174	1500	7950
1GG5 632	6.8	199	1500	8250
1GH5 632	6.8	199	1500	8000
1HS5 632	6.8	199	1500	8750
1GG5 633	7.1	226	1300	9350
1GH5 633	7.1	226	1300	9100
1HS5 633	7.1	226	1300	9850
1GG5 634	7.4	251	1300	10150
1GH5 634	7.4	251	1300	9900
1HS5 634	7.4	251	1300	10650
1GG5 635	9.2	289	1300	11500
1GH5 635	9.2	289	1300	11250
1HS5 635	9.2	289	1300	12000

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature resistance at 120 °C R_a Ω	Armature circuit inductance L_a mH	Series inductance mH
Overall length 4									
1060	8.4	75.5	2800	1HA5 164-0BC -6VE0	22.4	86	0.955	16	-
1200	9.7	77	2800	-6WE0	23	86			-
1320	10.9	79	2800	-7ME0	23.4	87			-
1540	13	80.5	2800	-7NE0	24	88			-
1490	12.4	79.5	2800	1HA5 164-0BE -6VE0	32.7	88	0.522	8.2	-
1660	14.2	81.5	2800	-6WE0	33.7	88			-
1840	15.7	81.5	2800	1HA5 164-0CE -7ME0	33.5	88			-
2130	18.1	81	2800	-7NE0	33.5	88			-
1790	15.3	81.5	2800	1HA5 164-0BF -6VE0	40.5	88	0.361	5.7	-
2000	17.1	81.5	2800	1HA5 164-0CF -6WE0	40.3	88			-
2220	18.4	79	2800	-7ME0	39.3	88			-
2560	21.2	79	2800	-7NE0	39.3	88			-
Overall length 6									
1030	9.3	86	2800	1HA5 166-0BC -6VE0	24.5	86	0.773	14	-
1150	10.7	89	2800	-6WE0	25.2	87			-
1280	12	89.5	2800	-7ME0	25.5	88			-
1470	14.3	93	2800	-7NE0	26.4	88			-
1290	12.1	89.5	2800	1HA5 166-0BD -6VE0	32	88	0.496	8.9	-
1440	13.9	92	2800	-6WE0	32.7	88			-
1590	15.5	93	2800	-7ME0	33	88			-
1840	18.4	95.5	2800	1HA5 166-0CD -7NE0	33.7	89			-
1580	15.4	93	2800	1HA5 166-0BE -6VE0	40.5	88	0.319	5.8	-
1780	17.7	95	2800	-6WE0	41.5	89			-
1960	19.1	93	2800	1HA5 166-0CE -7ME0	40.5	89			-
2260	22	93	2800	-7NE0	40.7	89			-
1860	18.4	94.5	2800	1HA5 166-0CF -6VE0	48.5	88	0.25	4.2	-
2090	20.5	93.5	2800	-6WE0	48.5	88			-
2310	21.8	90	2800	-7ME0	46.7	88			-
2660	25.2	90.5	2800	-7NE0	46.7	88			-
2060	19.8	92	2800	1HA5 166-0CG -6VE0	52.5	88	0.204	3.45	-
2300	22.2	92	2800	-6WE0	52.5	88			-
2540	23.6	88.5	2800	1HA5 166-0CG -7ME0	50.5	88			-
Rated field voltage	310 V ———— 4								
Type of construction	IM B 3 ———— 0								
	IM B 35 ———— 6								

Selection and ordering

1HA5 Size 160

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HA5 164	0.42	0.29	2800	265
1HA5 166	0.47	0.36	2800	310

Armature control

Speed can be coasted down 1:3 by armature control with falling motor torque.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a Ω	Series inductance L_a mH	Series inductance mH
Overall length 2									
1320	0.64	4.65	4200	1HC5 102-0CA -6VU1	2.02	72	36.9	150	-
1520	0.73	4.6	4450	-6WU1	2.02	74			-
1190	0.45	3.6	1450	1HC5 102-0CB -3UU1	1.92	70	25.3	100	105
1690	0.79	4.45	5000	1HC5 102-0DB -6VU1	2.4	75			-
1940	0.88	4.35	5000	-6WU1	2.35	77			-
1420	0.53	3.55	1750	1HC5 102-0CC -4TU1	2.42	73	15.7	61	190
1610	0.59	3.5	2000	-3UU1	2.42	74			105
2320	0.98	4.05	5000	1HC5 102-0DC -6VU1	2.88	78	15.7		-
2680	1.08	3.85	5000	1HC5 102-0EC -6WU1	2.82	79			-
1730	0.63	3.5	2200	1HC5 102-0DD -4TU1	2.8	75	10.7	45	175
1950	0.7	3.45	2450	-3UU1	2.78	77			100
2850	1.09	3.65	5000	1HC5 102-0ED -6VU1	3.15	80			-
2440	0.82	3.2	3100	1HC5 102-0DE -4TU1	3.63	78	6.41	25.5	145
2770	0.91	3.15	3550	1HC5 102-0EE -3UU1	3.6	79			92
Overall length 4									
1260	0.8	6.05	4050	1HC5 104-0CA -6VU1	2.4	75	24.9	105	-
1460	0.91	5.95	4500	-6WU1	2.38	77			-
1120	0.56	4.75	1400	1HC5 104-0CB -3UU1	2.3	73	18.2	72	100
1580	0.96	5.8	5000	-6VU1	2.82	77			-
1820	1.08	5.65	5000	1HC5 104-0DB -6WU1	2.8	78			-
1330	0.65	4.65	1650	1HC5 104-0CC -4TU1	2.88	75	10.3	44.5	170
1510	0.73	4.6	1900	-3UU1	2.86	77			95
2140	1.18	5.25	5000	1HC5 104-0DC -6VU1	3.37	80			-
2450	1.31	5.1	5000	-6WU1	3.3	81			-
1670	0.79	4.5	2100	1HC5 104-0DD -4TU1	3.45	78	7.45	30	145
1890	0.88	4.45	2400	-3UU1	3.43	78			86
2710	1.31	4.6	5000	1HC5 104-0ED -6VU1	3.73	81			-
Overall length 6									
1290	1.08	8	4150	1HC5 106-0CA -6VU1	3.13	78	15	66	-
1460	1.21	7.9	4550	-6WU1	3.1	79			-
1120	0.75	6.4	1400	1HC5 106-0CB -3UU1	2.98	75	11.2	45.5	88
1570	1.25	7.6	5000	-6VU1	3.57	80			-
1800	1.4	7.45	4550	1HC5 106-0DB -6WU1	3.53	81			-
1290	0.86	6.35	1650	1HC5 106-0CC -4TU1	3.73	78	7.03	29	135
1450	0.95	6.25	1850	-3UU1	3.67	78			79
2070	1.48	6.85	5000	1HC5 106-0DC -6VU1	4.13	82			-
2350	1.63	6.6	4600	-6WU1	4.05	83			-
1640	1.06	6.15	2100	1HC5 106-0DD -4TU1	4.53	79	4.53	19.5	115
1850	1.17	6.05	2350	-3UU1	4.47	80			70
2630	1.58	5.75	5000	1HC5 106-0ED -6VU1	4.4	83			-
Rated field voltage	310 V								
Type of construction	IM B 3								
	IM B 35								

Selection and ordering

1HC5 Size 100

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		Series inductance mH	
							Resistance at 120 °C R_a Ω	Inductance L_a mH		
at rated armature voltage 280 V 310 V 420 V 470 V										
Overall length δ										
1230	1.38	10.7	4000	1HC5 108-OCA -6VU1	3.93	79	10.9	46	-	
1400	1.56	10.6	4050	-6WU1	3.95	80			-	
1170	1.06	8.65	1450	1HC5 108-OCB -3UU1	4.07	78	6.76	28	70	
1640	1.71	9.95	4550	1HC5 108-ODB -6VU1	4.77	82			-	
1870	1.9	9.7	4100	-6WU1	4.7	83			-	
1240	1.12	8.65	1550	1HC5 108-OCC -4TU1	4.75	79	4.81	20.5	110	
1390	1.25	8.6	1750	-3UU1	4.77	80			64	
1970	1.89	9.15	4600	1HC5 108-ODC -6VU1	5.25	83			-	
2240	2.1	8.95	4100	-6WU1	5.1	84			-	
1520	1.35	8.5	1950	1HC5 108- OCD -4TU1	5.65	81	3.19	14.5	94	
1710	1.5	8.4	2200	1HC5 108- ODD -3UU1	5.65	82			57	
2430	1.99	7.8	4600	-6VU1	5.5	83			-	
2800	2.15	7.35	4150	1HC5 108- OED -6WU1	5.35	84			-	
Rated field voltage		310 V			4					
Type of construction		IM B 3			0					
		IM B 35			6					

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HC5 102	0.05	0.013	7000	34
1HC5 104	0.058	0.016	7000	42
1HC5 106	0.072	0.02	7000	53
1HC5 108	0.088	0.025	7000	68

Armature control

Speed can be coasted down by means of armature control to approx. 50 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		Series inductance mH	
							Resistance at 120 °C R_a Ω	Inductance L_a mH		
at rated armature voltage 280 V 310 V 420 V 470 V										
Overall length 4										
1170		1.24	10.1	1500	1HC5 114-0DB -4TU1	5.4	79	5.22	44.5	67
	1310	1.39	10.1	1650	1HC5 114-0EB -3UU1	5.4	80			28
	1840	2.5	13	4500	1HC5 114-0FB -6VU1	7.1	83			-
	2080	2.8	12.9	4500	-6WU1	7	84			-
1610		1.7	10.1	2050	1HC5 114-0ED -4TU1	7.2	83	2.83	25	59
	1800	1.89	10	2300	1HC5 114-0FD -3UU1	7.15	83			30
	2510	3.25	12.4	4500	-6VU1	8.95	85			-
	2820	3.45	11.7	4500	1HC5 114-0GD -6WU1	8.5	85			-
Overall length 6										
	1150	2.3	19.1	3550	1HC5 116-0DB -6VU1	6.6	81	7.66	72	-
	1300	2.6	19.1	3850	1HC5 116-0EB -6WU1	6.6	83			-
	1020	1.57	14.7	1300	1HC5 116-0DC -3UU1	6.15	81	5.22	47.5	17
	1440	2.85	18.9	4450	1HC5 116-0EC -6VU1	8.05	83			-
	1630	3.2	18.7	4500	-6WU1	8	84			-
1140		1.74	14.6	1450	1HC5 116-0DD -4TU1	7.45	82	3.41	32	50
	1280	1.94	14.5	1650	1HC5 116-0ED -3UU1	7.4	83			22
	1800	3.5	18.6	4500	1HC5 116-0FD -6VU1	9.7	85			-
	2030	3.9	18.3	4500	-6WU1	9.5	86			-
1400		2.1	14.3	1800	1HC5 116-0EE -4TU1	8.8	83	2.38	22	46
	1560	2.35	14.4	2000	-3UU1	8.8	84			23
	2190	4.1	17.9	4500	1HC5 116-0FE -6VU1	11.2	86			-
	2470	4.55	17.6	4500	1HC5 116-0FE -6WU1	11	87			-
Rated field voltage	310 V									
Type of construction	IM B 3									
	IM B 35									

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HC5 114	0.043	0.032	6000	86
1HC5 116	0.05	0.042	6000	110

Armature control

Speed can be coasted down by means of armature control to approx. 50 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1HC5
Size 132

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a Ω	Armature circuit inductance L_a mH	Series inductance mH	
										at rated armature voltage 280 V 310 V 420 V 470 V
Overall length 2										
1130	2.75	23.2	3150	1HC5 132-0DA -6VU1	7.65	83	4.29	62	-	
1290	3.1	23	3250	1HC5 132-0EA -6WU1	7.55	83			-	
955	2.05	20.5	1200	1HC5 132-0DB -3UU1	7.85	80	3.09	45	30	
1360	3.2	22.5	3600	1HC5 132-0EB -6VU1	8.8	84			-	
1590	3.6	21.6	3600	-6WU1	8.75	85			-	
990	1.87	18	1250	1HC5 132-0DC -4TU1	7.85	80	2.45	34.5	44	
1110	2.4	20.6	1400	-3UU1	8.95	82			32	
1640	3.65	21.2	3600	1HC5 132-0EC -6VU1	10	85			-	
1930	4.05	20	3600	1HC5 132-0FC -6WU1	9.9	85			-	
1180	2.2	17.8	1500	1HC5 132-0DD -4TU1	9.1	82	1.73	25.5	43	
1340	2.8	20	1700	1HC5 132-0ED -3UU1	10.4	83			34	
2080	4.2	19.3	3600	1HC5 132-0FD -6VU1	11.5	86			-	
2600	4.7	17.3	3600	-6WU1	11.6	86			-	
1370	2.45	17.1	1750	1HC5 132-0EE -4TU1	10.1	83	1.41	20.5	41	
1570	3.15	19.2	2000	-3UU1	11.8	84			35	
2610	4.7	17.2	3600	1HC5 132-0GE -6VU1	12.9	85			-	
1650	2.8	16.2	2100	1HC5 132-0EF -4TU1	11.5	84	1.05	16	38	
1900	3.65	18.3	2450	1HC5 132-0FF -3UU1	13.4	85			36	
1930	3.1	15.3	2500	1HC5 132-0FG -4TU1	12.8	84	0.827	13	36	
2310	4.1	16.9	3000	-3UU1	15.3	85			38	
2410	3.45	13.7	3100	1HC5 132-0FH -4TU1	14.5	84	0.691	10	33	
2910	4.35	14.3	3600	1HC5 132-0GH -3UU1	16.5	84			37	
Overall length 4										
1040	3.8	35	2900	1HC5 134-0DA -6VU1	10.4	83	3.03	47.5	-	
1190	4.2	33.7	3000	-6WU1	10.2	85			-	
875	2.9	31.7	1100	1HC5 134-0DB -3UU1	10.8	81	2.32	35	23	
1240	4.35	33.5	3350	1HC5 134-0EB -6VU1	11.8	85			-	
1450	4.85	32	3400	-6WU1	11.7	86			-	
955	2.7	27	1200	1HC5 134-0DC -4TU1	11	82	1.68	25	31	
1060	3.4	30.7	1350	-3UU1	12.6	83			26	
1570	5.15	31.3	3600	1HC5 134-0EC -6VU1	13.8	86			-	
1860	5.7	29.2	3600	1HC5 134-0FC -6WU1	13.7	87			-	
1110	3.05	26.2	1400	1HC5 134-0DD -4TU1	12.4	83	1.26	19	31	
1240	3.9	30	1600	1HC5 134-0ED -3UU1	14.3	84			27	
1900	5.7	28.6	3600	1HC5 134-0FD -6VU1	15.4	88			-	
2380	6.4	25.6	3600	-6WU1	15.4	88			-	
1330	3.45	24.8	1700	1HC5 134-0EE -4TU1	14.1	84	0.958	14	30	
1520	4.55	28.6	1950	-3UU1	16.7	86			27	
2620	6.6	24	3600	1HC5 134-0GE -6VU1	17.9	88			-	
Rated field voltage	310 V				4					
Type of construction	IM B 3				0					
	IM B 35				6					

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		Series inductance mH
							Resistance at 120 °C R_a Ω	Inductance L_a mH	
Overall length 6									
1020	4.9	45.7	2950	1HC5 136-0DA -6VU1	13.4	84	2.22	35	-
1170	5.5	45	3000	-6WU1	13.2	86			-
910	3.95	41.5	1150	1HC5 136-0DB -3UU1	14.7	83	1.51	24	20
1300	5.9	43.3	3500	1HC5 136-0EB -6VU1	15.7	86			-
1520	6.65	41.7	3550	-6WU1	15.9	88			-
965	3.55	35.3	1200	1HC5 136-0DC -4TU1	14.6	83	1.15	17.5	25
1090	4.6	40.3	1400	-3UU1	16.9	84			21
1620	6.85	40.5	3600	1HC5 136-0EC -6VU1	18.3	88			-
1930	7.6	37.5	3600	1HC5 136-0FC -6WU1	18.1	88			-
1190	4.2	33.7	1500	1HC5 136-0DD -4TU1	17	85	0.774	12	24
1360	5.5	38.5	1750	1HC5 136-0ED -3UU1	20	86			22
2240	8.1	34.5	3600	1HC5 136-0FD -6VU1	21.5	88			-
2790	8.55	29.2	3600	1HC5 136-0GD -6WU1	20.4	88			-
Rated field voltage	310 V 4								
Type of construction	IM B 3 0								
	IM B 35 6								

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HC5 132	0.135	0.09	5000	115
1HC5 134	0.175	0.11	5000	135
1HC5 136	0.21	0.14	5000	160

Armature control

Speed can be coasted down by means of armature control to approx. 50 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1HC5
Size 160

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm at rated armature voltage 420 V 470 V	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature resistance at 120 °C R_a Ω	Armature circuit inductance L_a mH	Series inductance mH
Overall length 4									
1140	6.3	53	3600	1HC5 164-0DC -6VU1	16.7	86	0.955	16	-
1290	7.05	52	3600	1HC5 164-0EC -6WU1	16.7	87			-
1390	7.4	51	3600	1HC5 164-0ED -6VU1	19.6	88	0.67	11.5	-
1580	8.25	49.7	3600	-6WU1	19.6	88			-
1670	8.5	48.5	3600	1HC5 164-0EE -6VU1	22.6	88	0.522	8.6	-
1930	9.45	46.7	3600	1HC5 164-0FE -6WU1	22.6	88			-
2120	9.75	44	3600	1HC5 164-0FF -6VU1	26	88	0.361	6.1	-
2510	10.6	40.3	3600	-6WU1	25.5	88			-
Overall length 6									
1090	7.85	69	3600	1HC5 166-0DC -6VU1	20.8	88	0.773	14.5	-
1240	8.85	68	3600	1HC5 166-0EC -6WU1	20.8	88			-
1420	9.85	66	3600	1HC5 166-0ED -6VU1	26	88	0.496	9.3	-
1640	11.2	65	3600	-6WU1	26.2	89			-
1850	12.2	63	3600	1HC5 166-0FE -6VU1	32.3	89	0.319	6.2	-
2160	13.6	60	3600	-6WU1	31.7	89			-
2340	14.1	57.5	3600	1HC5 166-0FF -6VU1	37.3	89	0.25	4.55	-
2820	15.3	52	3600	1HC5 166-0GF -6WU1	36.3	88			-
Rated field voltage	310 V								
Type of construction	IM B 3								
	IM B 35								

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HC5 164	0.26	0.29	4500	245
1HC5 166	0.29	0.36	4500	290

Armature control

Speed can be coasted down by means of armature control to approx. 50 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 6								
930	37.6	386	2540	1HQ6 186-0NA -1VV1	104	84	472	7.85
1060	42.8	386	2280	-1WV1	104	85		
1190	47.8	384	2020	-7MV1	103	86		
1390	56	385	1570	-7NV1	103	88		
1140	46.2	388	2180	1HQ6 186-0NB -1VV1	124	86	330	5.83
1290	52.5	388	1880	-1WV1	125	87		
1440	58	385	1570	-7MV1	123	88		
1390	53.5	368	3400	1HQ6 186-0NC -1VV1	141	87	242	3.89
1570	60.5	368	3400	-1WV1	141	88		
1750	66.5	362	3400	-7MV1	139	89		
2040	76.5	358	3400	-7NV1	137	90		
1730	62	342	3400	1HQ6 186-0ND -1VV1	159	90	156	2.72
1950	69	338	3400	-1WV1	157	90		
2180	75.5	330	3400	-7MV1	156	91		
2520	86	326	3400	-7NV1	153	92		
2000	75	358	3400	1HQ6 186-0NE -1VV1	192	90	118	1.96
2260	84.5	358	3400	-1WV1	194	91		
2520	93	352	3400	-7MV1	192	92		
2400	81.5	324	3400	1HQ6 186-0NF -1VV1	208	91	82.5	1.46
2700	91.5	324	3400	-1WV1	208	92		
2920	85.5	280	3400	1HQ6 186-0NG -1VV1	216	92	60.5	0.97
3280	96	280	3400	-1WV1	218	92		
3160	87.5	264	3400	1HQ6 186-0NH -1VV1	222	92	51.5	0.84
Rated field voltage	310 V ————— 4							
Type of construction	IM B 3 ————— 0							
	IM B 35 ————— 6							

Selection and ordering

1HQ6 Size 180

Rated speed n_N rpm at rated armature voltage 420 V 470 V 520 V 600 V	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 8								
745	37.6	482	2000	1HQ6 188-0NA -1VV1	106	82	535	9.65
850	42.8	480	1840	-1WV1	106	83		
955	47.8	478	1660	-7MV1	105	85		
1120	56	478	1290	-7NV1	105	87		
915	46.2	482	1760	1HQ6 188-0NB -1VV1	127	84	374	7.17
1040	52.5	482	1550	-1WV1	127	86		
1160	58.5	482	1290	-7MV1	126	87		
1120	54.5	465	3360	1HQ6 188-0NC -1VV1	146	86	275	4.78
1270	61.5	462	3400	-1WV1	146	87		
1420	68	458	3400	-7MV1	144	88		
1650	78.5	454	3400	-7NV1	142	90		
1400	64	436	3400	1HQ6 188-0ND -1VV1	167	89	177	3.34
1590	72	432	3400	-1WV1	165	90		
1770	79.5	428	3400	-7MV1	164	90		
2060	91.5	424	3400	-7NV1	164	91		
1620	76.5	450	3400	1HQ6 188-0NE -1VV1	197	90	134	2.41
1830	86	448	3400	-1WV1	197	90		
2040	95.5	448	3160	-7MV1	198	91		
1940	83.5	412	3400	1HQ6 188-0NF -1VV1	212	91	93.5	1.79
2180	94	412	3020	-1WV1	212	92		
2360	88	356	3400	1HQ6 188-0NG -1VV1	222	92	69	1.19
2660	98.5	354	3400	-1WV1	222	92		
2960	109	352	3400	-7MV1	222	92		
2580	92	340	3400	1HQ6 188-0NH -1VV1	234	92	58.5	1.03
2900	102	336	3400	-1WV1	230	92		
3220	110	326	3400	1HQ6 188-0NH -7MV1	224	92		
Rated field voltage	310 V			4				
Type of construction	IM B 3			0				
	IM B 35			6				

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ6 186	1.5	0.6	3800	540
1HQ6 188	1.6	0.7	3800	610

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit Resistance at 120 °C R_a mΩ	Armature circuit Inductance L_a mH
Overall length 6								
935	56.5	575	2800	1HQ6 206-0NA -1VV1	154	85	292	5.81
1060	64	575	3100	-1WV1	154	86		
1190	71.5	575	3100	-7MV1	153	88		
1390	83.5	575	3100	-7NV1	153	89		
1100	66	575	3100	1HQ6 206-0NB -1VV1	176	87	212	4.28
1250	75	575	3100	-1WV1	176	88		
1390	83.5	575	3100	-7MV1	176	89		
1630	97	570	3100	-7NV1	175	90		
1270	72	540	3100	1HQ6 206-0NC -1VV1	188	89	160	3.19
1440	80.5	535	3100	-1WV1	185	90		
1600	88.5	530	3100	-7MV1	183	90		
1860	102	525	3100	-7NV1	181	91		
1520	87.5	550	3100	1HQ6 206-0ND -1VV1	226	90	117	2.29
1710	98	545	3100	-1WV1	225	90		
1910	107	535	3100	-7MV1	222	91		
2220	122	525	2540	-7NV1	218	92		
1770	95.5	515	3100	1HQ6 206-0NE -1VV1	242	91	84.5	1.66
1990	106	510	3100	-1WV1	242	92		
2220	116	500	2600	-7MV1	238	92		
2100	102	464	3100	1HQ6 206-0NF -1VV1	260	92	63.5	1.2
2360	113	458	3100	-1WV1	256	92		
2620	122	445	3100	-7MV1	248	93		
3040	136	428	3100	-7NV1	240	93		
2280	116	486	3100	1HQ6 206-0NG -1VV1	295	92	54.5	1.04
2580	130	482	3100	-1WV1	294	92		
2860	144	480	3100	-7MV1	294	93		
2760	122	422	3100	1HQ6 206-0NH -1VV1	308	92	38.2	0.76
Rated field voltage	310 V ————— 4							
Type of construction	IM B 3 ————— 0							
	IM B 35 ————— 6							

Selection and ordering

1HQ6 Size 200

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
							Resistance at 120 °C R_a mΩ	Inductance L_a mH
at rated armature voltage 420 V 470 V 520 V 600 V								
Overall length δ								
745	55.5	710	2240	1HQ6 208-0NA -1VV1	154	84	334	7.18
850	63	710	2550	-1WV1	153	85		
950	70.5	710	2780	-7MV1	153	86		
1110	82.5	710	2780	-7NV1	153	88		
880	66	715	2640	1HQ6 208-0NB -1VV1	178	86	242	5.29
995	74.5	715	2800	-1WV1	178	87		
1120	83.5	710	2800	-7MV1	178	88		
1310	97.5	710	2800	-7NV1	177	89		
1020	72.5	680	3060	1HQ6 208-0NC -1VV1	191	88	183	3.95
1150	81.5	675	3100	-1WV1	190	89		
1290	90.5	670	3100	-7MV1	189	90		
1500	105	670	2700	-7NV1	188	91		
1220	89	695	2850	1HQ6 208-0ND -1VV1	232	89	134	2.84
1380	100	690	2860	-1WV1	232	90		
1540	110	680	2640	-7MV1	228	90		
1790	127	680	2060	-7NV1	226	91		
1420	97.5	655	2960	1HQ6 208-0NE -1VV1	250	90	96.5	2.05
1600	110	655	2520	-1WV1	250	91		
1790	121	645	2060	-7MV1	250	92		
1690	103	580	3100	1HQ6 208-0NF -1VV1	260	91	72.5	1.48
1900	116	585	3100	-1WV1	260	92		
2120	128	575	3100	-7MV1	262	92		
2450	146	570	3100	-7NV1	258	93		
1840	118	610	3100	1HQ6 208-0NG -1VV1	298	92	62	1.28
2080	132	605	3100	-1WV1	300	92		
2300	146	605	3100	-7MV1	298	93		
2680	169	600	3100	-7NV1	298	93		
2220	124	535	3100	1HQ6 208-0NH -1VV1	310	92	43.8	0.94
2500	139	530	3100	-1WV1	314	93		
2780	154	530	3100	1HQ6 208-0NH -7MV1	314	93		
Rated field voltage	310 V							
Type of construction	IM B 3							
	IM B 35							

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ6 206	1.7	1.2	3500	720
1HQ6 208	1.9	1.3	3500	810

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1HQ6
Size 225

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
							Resistance at 120 °C R_a mΩ	Inductance L_a mH		
at rated armature voltage										
420 V	470 V	520 V	600 V	720 V	810 V					
Overall length 6										
850		82.5	925	2320	1HQ6 226-0NA	-1VV1	220	87	180	4.71
	960	93	925	2320		-1WV1	220	88		
		104	930	2320		-7MV1	220	89		
		120	910	2340		-7NV1	216	90		
		143	895	2300		-2XV1	214	91		
		160	885	1970		-2YV1	212	92		
970		94.5	930	2320	1HQ6 226-0NB	-1VV1	250	88	139	3.56
	1100	106	920	2340		-1WV1	246	89		
		118	925	2340		-7MV1	248	90		
		136	910	2360		-7NV1	244	91		
		161	890	1850		-2XV1	238	92		
1150		111	920	2300	1HQ6 226-0NC	-1VV1	290	89	103	2.7
	1300	124	910	2320		-1WV1	286	90		
		137	900	2320		-7MV1	284	91		
		157	885	1890		-7NV1	282	92		
1420		127	855	2700	1HQ6 226-0ND	-1VV1	326	91	74	1.91
	1610	142	840	2700		-1WV1	326	91		
		156	830	2700		-7MV1	322	92		
		178	815	2700		-7NV1	316	93		
		208	795	2700		-2XV1	306	93		
1650		136	785	2700	1HQ6 226-0NE	-1VV1	344	92	55	1.49
	1860	153	785	2700		-1WV1	344	92		
		169	775	2700		-7MV1	345	93		
		195	775	2700		-7NV1	344	93		
1950		156	765	2700	1HQ6 226-0NF	-1VV1	395	93	38.8	1.03
	2200	175	760	2700		-1WV1	395	93		
		193	755	2700		-7MV1	392	93		
2320		164	675	2700	1HQ6 226-0NG	-1VV1	412	93	26	0.67
	2600	184	675	2700		-1WV1	412	94		
2540		167	630	2700	1HQ6 226-0NH	-1VV1	420	93	22	0.61
Rated field voltage		310 V			4					
Type of construction		IM B 3			0					
		IM B 35			6					

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
	420 V	470 V	520 V	600 V	720 V	810 V						Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH		
Overall length 8															
665						82	1180	1990	1HQ6 228-0NA -1VV1	224	85	206	5.83		
	755					93	1180	1990	-1WV1	222	87				
		845				103	1160	2000	-7MV1	220	88				
			985			120	1160	2020	-7NV1	220	89				
				1200		144	1150	1860	-2XV1	216	91				
					1360	162	1140	1580	-2YV1	214	91				
760						94	1180	1990	1HQ6 228-0NB -1VV1	252	87	160	4.4		
	860					106	1180	2000	-1WV1	250	88				
		960				118	1170	2000	-7MV1	250	89				
			1120			136	1160	1920	-7NV1	246	90				
				1370		162	1130	1480	-2XV1	240	92				
905						111	1170	1960	1HQ6 228-0NC -1VV1	292	88	118	3.34		
	1020					125	1170	1970	-1WV1	292	89				
		1140				138	1160	1890	-7MV1	288	90				
			1330			159	1140	1540	-7NV1	284	91				
1120						129	1100	2480	1HQ6 228-0ND -1VV1	335	90	85	2.37		
	1270					145	1090	2500	-1WV1	332	91				
		1410				161	1090	2500	-7MV1	332	91				
			1640			185	1080	2520	-7NV1	328	92				
				1990		215	1030	2600	-2XV1	316	93				
					2240	236	1010	2660	-2YV1	308	93				
1300						137	1010	2700	1HQ6 228-0NE -1VV1	350	91	63.5	1.84		
	1470					154	1000	2700	-1WV1	348	92				
		1640				171	995	2700	-7MV1	350	92				
			1900			198	995	2700	-7NV1	346	93				
				2300		238	990	2700	-2XV1	348	94				
					2600	264	970	2700	-2YV1	344	94				
1540						158	980	2700	1HQ6 228-0NF -1VV1	398	92	44.5	1.28		
	1730					177	975	2700	-1WV1	396	93				
		1930				196	970	2700	-7MV1	398	93				
			2240			226	965	2700	-7NV1	398	94				
1830						167	870	2700	1HQ6 228-0NG -1VV1	415	93	29.8	0.83		
	2060					187	865	2700	-1WV1	418	93				
		2280				206	865	2700	-7MV1	416	94				
			2660			238	855	2700	-7NV1	416	94				
2000						168	800	2700	1HQ6 228-0NH -1VV1	416	93	25.2	0.75		
	2260					189	800	2700	-1WV1	422	94				
		2500				208	795	2700	1HQ6 228-0NH -7MV1	420	94				
Rated field voltage		310 V													
Type of construction		IM B 3													
		IM B 35													

Selection and ordering

1HQ6 Size 225

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ6 226	1.9	2.2	3000	1020
1HQ6 228	2.3	2.5	3000	1030

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Inductance L_a mH	at rated armature voltage											
									420 V	470 V	520 V	600 V	720 V	810 V						
Overall length 6																				
765		107	1340	1990	1HQ6 256-0NA	-1VV1	282	88	120	4.03										
	865	121	1340	1990		-1WV1	282	89												
		134	1330	2000		-7MV1	280	90												
		156	1320	1860		-7NV1	278	91												
870		123	1350	2000	1HQ6 256-0NB	-1VV1	320	89	93.5	3.04										
	985	138	1340	2020		-1WV1	318	90												
		153	1330	1910		-7MV1	315	91												
		178	1330	1520		-7NV1	315	92												
1020		143	1340	2050	1HQ6 256-0NC	-1VV1	368	90	69	2.32										
	1150	161	1340	1800		-1WV1	366	91												
		178	1330	1530		-7MV1	364	92												
1240		168	1290	2300	1HQ6 256-0ND	-1VV1	428	91	50.5	1.72										
	1400	189	1290	2300		-1WV1	428	92												
		208	1270	2300		-7MV1	426	92												
		240	1270	2300		-7NV1	425	93												
		285	1250	2300		-2XV1	418	94												
1420		191	1280	2300	1HQ6 256-0NE	-1VV1	484	92	38.2	1.28										
	1600	214	1280	2300		-1WV1	480	93												
		236	1270	2300		-7MV1	482	93												
		270	1250	2300		-7NV1	476	93												
1640		230	1340	2300	1HQ6 256-0NF	-1VV1	585	93	27.5	0.92										
	1840	252	1310	2300		-1WV1	570	93												
		270	1260	2300		-7MV1	550	94												
1900		240	1210	2300	1HQ6 256-0NG	-1VV1	605	93	21.2	0.69										
	2120	262	1180	2300		-1WV1	590	94												
2160		265	1170	2300	1HQ6 256-0NH	-1VV1	665	94	16.1	0.55										
Rated field voltage	310 V										4									
Type of construction	IM B 3										0									
	IM B 35										6									

Selection and ordering

1HQ6 Size 250

Rated speed n_N rpm at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length δ													
600						107	1700	1700	1HQ6 258-0NA -1VV1	285	87	138	5
	675					121	1710	1700	-1WV1	285	88		
		755				135	1710	1700	-7MV1	285	89		
			885			157	1690	1480	-7NV1	284	90		
				1070		189	1690	1110	-2XV1	282	91		
680						123	1730	1710	1HQ6 258-0NB -1VV1	324	88	107	3.77
	770					139	1720	1690	-1WV1	324	89		
		860				154	1710	1530	-7MV1	322	90		
			1000			179	1710	1240	-7NV1	320	91		
795						144	1730	1640	1HQ6 258-0NC -1VV1	375	89	79.5	2.87
	900					162	1720	1450	-1WV1	374	90		
		1000				180	1720	1230	-7MV1	372	91		
975						170	1670	2140	1HQ6 258-0ND -1VV1	438	90	58.5	2.13
	1100					191	1660	2140	-1WV1	435	91		
		1220				212	1660	2150	-7MV1	435	92		
			1420			245	1650	2150	-7NV1	432	93		
				1720		292	1620	2180	-2XV1	425	93		
					1950	328	1610	2180	-2YV1	428	94		
1120						193	1650	2160	1HQ6 258-0NE -1VV1	490	91	44	1.59
	1260					218	1650	2150	-1WV1	492	92		
		1400				240	1640	2160	-7MV1	488	92		
			1630			276	1620	2180	-7NV1	488	93		
				1970		330	1600	2200	-2XV1	484	94		
1290						240	1780	1950	1HQ6 258-0NF -1VV1	610	92	31.6	1.15
	1450					266	1750	1980	-1WV1	600	93		
		1610				290	1720	2000	-7MV1	585	93		
			1870			326	1660	2060	-7NV1	575	94		
1500						256	1630	2300	1HQ6 258-0NG -1VV1	640	93	24.4	0.85
	1690					282	1590	2300	-1WV1	635	93		
		1870				305	1560	2300	-7MV1	620	94		
			2160			340	1500	2300	-7NV1	595	94		
1700						268	1510	2300	1HQ6 258-0NH -1VV1	675	93	18.6	0.68
	1910					294	1470	2300	-1WV1	660	94		
		2120				315	1420	2300	1HQ6 258-0NH -7MV1	635	94		
Rated field voltage						310 V	4						
Type of construction						IM B 3	0						
						IM B 35	6						

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ6 256	2.6	3.6	2600	1340
1HQ6 258	3.2	4.2	2600	1520

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering

1HQ6
Size 280

Selection and ordering data

These motors are uncompensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
							Resistance at 120 °C R_a mΩ	Inductance L_a mH		
at rated armature voltage										
420 V	470 V	520 V	600 V	720 V	810 V					
Overall length 6										
665		151	2160	1490	1HQ6 286-0NA	-1VV1	394	89	80	3.44
	750	170	2160	1490		-1WV1	394	90		
		189	2150	1390		-7MV1	392	91		
		220	2140	1150		-7NV1	390	92		
785		173	2100	1520	1HQ6 286-0NB	-1VV1	445	90	59.5	2.59
	885	195	2100	1340		-1WV1	445	91		
		216	2100	1160		-7MV1	444	92		
890		192	2060	1850	1HQ6 286-0NC	-1VV1	492	91	49.4	2.19
	1010	216	2040	1850		-1WV1	490	92		
		238	2020	1860		-7MV1	485	92		
		276	2020	1860		-7NV1	485	93		
		330	1990	1880		-2XV1	484	94		
		370	1990	1890		-2YV1	480	94		
1000		212	2020	2100	1HQ6 286-0ND	-1VV1	540	91	39.6	1.66
	1130	238	2020	2100		-1WV1	535	92		
		264	2000	2100		-7MV1	535	93		
		305	2000	2100		-7NV1	535	93		
		364	1960	2120		-2XV1	530	94		
		406	1940	2140		-2YV1	525	94		
1150		252	2100	1970	1HQ6 286-0NE	-1VV1	635	92	29.6	1.31
	1290	282	2080	1970		-1WV1	635	93		
		312	2060	1980		-7MV1	635	93		
		356	2040	2000		-7NV1	625	94		
		400	1910	2120		-2XV1	585	94		
1370		282	1970	2040	1HQ6 286-0NF	-1VV1	710	93	21	1.01
	1540	308	1910	2080		-1WV1	690	93		
		332	1870	2140		-7MV1	670	94		
		364	1770	2200		-7NV1	635	94		
1540		328	2040	1970	1HQ6 286-0NG	-1VV1	820	93	16.3	0.74
	1730	358	1980	2020		-1WV1	805	94		
		384	1910	2060		-7MV1	775	94		
1740		335	1840	2050	1HQ6 286-0NH	-1VV1	840	94	13	0.58
	1950	364	1780	2100	1HQ6 286-0NH	-1WV1	815	94		
Rated field voltage		310 V			4					
Type of construction		IM B 3			0					
		IM B 35			6					

Rated speed n_N rpm	Rated speed						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 8														
525							151	2750	1270	1HQ6 288-0NA -1VV1	400	88	91.5	4.24
	595						170	2720	1210	-1WV1	398	89		
		665					190	2720	1110	-7MV1	398	90		
			775				220	2720	925	-7NV1	395	91		
620							174	2680	1220	1HQ6 288-0NB -1VV1	454	89	68.5	3.19
	705						196	2660	1080	-1WV1	452	90		
		785					218	2650	950	-7MV1	450	91		
710							193	2600	1580	1HQ6 288-0NC -1VV1	498	90	56.5	2.7
	800						216	2580	1590	-1WV1	494	91		
		890					240	2580	1600	-7MV1	494	91		
			1040				280	2580	1590	-7NV1	494	92		
				1260			335	2540	1610	-2XV1	492	93		
					1420		378	2540	1610	-2YV1	488	94		
795							214	2580	1800	1HQ6 288-0ND -1VV1	550	91	45.5	2.04
	900						240	2550	1810	-1WV1	545	91		
		1000					268	2560	1800	-7MV1	550	92		
			1160				310	2550	1810	-7NV1	545	93		
				1410			370	2500	1830	-2XV1	540	94		
					1590		416	2500	1830	-2YV1	540	94		
915							255	2660	1690	1HQ6 288-0NE -1VV1	650	91	34	1.62
	1030						286	2650	1690	-1WV1	645	92		
		1150					316	2620	1700	-7MV1	640	93		
			1330				366	2620	1700	-7NV1	640	93		
				1610			436	2580	1720	-2XV1	640	94		
1090							296	2600	1710	1HQ6 288-0NF -1VV1	745	92	24	1.24
	1230						328	2550	1730	-1WV1	735	93		
		1360					356	2500	1760	-7MV1	715	93		
			1580				400	2420	1810	-7NV1	700	94		
1230							338	2620	1670	1HQ6 288-0NG -1VV1	850	93	18.7	0.91
	1390						380	2620	1670	-1WV1	855	93		
		1540					414	2560	1700	-7MV1	840	94		
1390							356	2450	1700	1HQ6 288-0NH -1VV1	885	94	15	0.72
	1560						392	2400	1730	1HQ6 288-0NH -1VV1	875	94		
Rated field voltage							310 V	4						
Type of construction							IM B 3	0						
							IM B 35	6						

Selection and ordering

1HQ6 Size 280

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ6 286	3.3	6.4	2500	1800
1HQ6 288	3.9	7.5	2500	2040

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Armature circuit inductance L_a mH
Overall length 1								
590		222	3590	1970	1HQ7 351-5NA -1VV1	580	90	50.9 0.74
	670	250	3560	1970	-1WV1	580	91	
		274	3510	2000	-7MV1	570	91	
		316	3470	2000	-7NV1	565	92	
		362	3290	2080	-2XV1	535	93	
		405	3250	2100	-2YV1	530	94	
675		244	3450	1980	1HQ7 351-5NB -1VV1	635	90	43.6 0.54
	765	275	3430	1990	-1WV1	635	91	
		298	3350	2020	-7MV1	620	92	
		345	3330	2040	-7NV1	615	93	
		384	3030	2100	-2XV1	565	93	
		428	3000	2100	-2YV1	560	94	
755		276	3490	1980	1HQ7 351-5NC -1VV1	710	91	34.4 0.5
	850	310	3480	1980	-1WV1	710	92	
		335	3380	2020	-7MV1	690	93	
		384	3330	2040	-7NV1	680	93	
		422	3030	2100	-2XV1	620	94	
		464	2930	2100	-2YV1	605	94	
860		302	3350	1970	1HQ7 351-5ND -1VV1	775	92	28.4 0.35
	965	338	3340	1980	-1WV1	770	92	
		358	3170	2050	-7MV1	735	93	
		410	3130	2060	-7NV1	725	94	
		424	2660	2100	-2XV1	620	94	
		466	2590	2100	-2YV1	605	94	
980		335	3260	1970	1HQ7 351-5NE -1VV1	850	93	20.7 0.31
	1100	376	3250	1970	-1WV1	850	93	
		396	3080	2050	-7MV1	805	94	
		446	2980	2080	-7NV1	785	94	
		442	2440	2100	-2XV1	645	94	
		470	2300	2100	-2YV1	610	94	
1090		368	3220	1960	1HQ7 351-5NF -1VV1	930	93	17.2 0.24
	1230	408	3170	1980	-1WV1	920	94	
		418	2910	2100	-7MV1	850	94	
		470	2820	2100	-7NV1	825	94	
1240		402	3100	2040	1HQ7 351-5NG -1VV1	1010	94	12.3 0.19
	1390	445	3050	2060	-1WV1	1000	94	
		440	2710	2100	-7MV1	890	94	
		484	2570	2100	-7NV1	850	94	
1400		415	2830	2100	1HQ7 351-5NH -1VV1	1040	94	10.5 0.14
	1580	456	2760	2100	-1WV1	1020	94	
1640		440	2560	2100	1HQ7 351-5NJ -1VV1	1100	94	8.26 0.11
	1840	472	2450	2100	1HQ7 351-5NJ -1VV1	1060	94	
Rated field voltage		310 V						
Type of construction		IM B 3						

Selection and ordering

1HQ7
Size 355

Rated speed						Rated output	Rated torque	Maximum field weakening speed	Order No.	Rated current	Efficiency	Armature circuit		
n_N	at rated armature voltage											P_N	M_N	n_{Fmax}
rpm	420 V	470 V	520 V	600 V	720 V	810 V	kW	Nm	rpm	A	%	R_a	L_a	
Overall length 2														
505						224	4250	1800	1HQ7 352-5NA	-1VV1	590	89	54.5	0.82
	570					252	4220	1810		-1WV1	590	90		
		635				278	4180	1820		-7MV1	580	91		
			740			322	4150	1830		-7NV1	580	92		
				900		375	3980	1880		-2XV1	555	93		
					1020	420	3930	1900		-2YV1	550	94		
575						246	4080	1820	1HQ7 352-5NB	-1VV1	645	90	46.7	0.6
	650					278	4080	1820		-1WV1	645	90		
		725				305	4020	1840		-7MV1	635	91		
			845			354	4000	1840		-7NV1	630	92		
				1030		402	3720	1930		-2XV1	590	93		
					1170	450	3680	1940		-2YV1	585	94		
640						282	4200	1800	1HQ7 352-5NC	-1VV1	730	91	36.8	0.55
	725					316	4160	1800		-1WV1	725	92		
		810				344	4060	1830		-7MV1	710	92		
			940			396	4020	1850		-7NV1	700	93		
				1140		446	3730	1940		-2XV1	650	94		
					1290	496	3670	1960		-2YV1	645	94		
730						308	4030	1800	1HQ7 352-5ND	-1VV1	790	92	30.4	0.38
	825					346	4000	1800		-1WV1	790	92		
		920				372	3860	1840		-7MV1	760	93		
			1070			428	3820	1860		-7NV1	755	93		
				1300		462	3390	2020		-2XV1	675	94		
					1470	515	3340	2020		-2YV1	665	94		
840						335	3810	1820	1HQ7 352-5NE	-1VV1	850	93	22.2	0.35
	945					376	3800	1820		-1WV1	850	93		
		1050				415	3770	1830		-7MV1	845	94		
			1220			474	3710	1850		-7NV1	830	94		
				1480		498	3220	2040		-2XV1	725	95		
					1670	540	3090	2100		-2YV1	700	95		
935						382	3900	1760	1HQ7 352-5NF	-1VV1	970	93	18.5	0.26
	1050					426	3880	1780		-1WV1	960	93		
		1170				445	3630	1860		-7MV1	905	94		
			1360			505	3540	1880		-7NV1	885	94		
				1650		496	2870	2100		-2XV1	720	94		
1060						405	3650	1880	1HQ7 352-5NG	-1VV1	1020	94	13.2	0.21
	1190					454	3640	1880		-1WV1	1020	94		
		1320				482	3480	1940		-7MV1	975	94		
			1540			540	3350	1980		-7NV1	945	95		
1200						428	3410	1950	1HQ7 352-5NH	-1VV1	1080	94	11.2	0.15
	1350					480	3400	1950		-1WV1	1070	94		
		1500				480	3050	2080		-7MV1	970	94		
1400						485	3300	2100	1HQ7 352-5NJ	-1VV1	1210	94	8.85	0.12
	1570					530	3230	2100	1HQ7 352-5NJ	-1VV1	1190	94		
Rated field voltage						310 V			4					
Type of construction						IM B 3			0					

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 3														
426						225	5040	1640	1HQ7 353-5NA	-1VV1	600	88	58.9	0.92
	482					255	5050	1630		-1WV1	600	89		
		540				282	4980	1640		-7MV1	595	90		
			630			328	4970	1650		-7NV1	590	91		
				765		385	4800	1690		-2XV1	570	93		
					870	434	4770	1700		-2YV1	570	93		
490						244	4750	1670	1HQ7 353-5NB	-1VV1	645	89	50.5	0.66
	555					275	4730	1680		-1WV1	640	90		
		620				304	4680	1690		-7MV1	635	91		
			720			354	4680	1690		-7NV1	635	92		
				875		416	4540	1730		-2XV1	615	93		
					990	468	4520	1730		-2YV1	610	93		
545						285	5000	1630	1HQ7 353-5NC	-1VV1	740	90	39.8	0.62
	615					322	5000	1630		-1WV1	740	91		
		685				352	4900	1650		-7MV1	730	92		
			800			406	4850	1660		-7NV1	720	93		
				970		466	4590	1730		-2XV1	685	94		
					1100	520	4510	1740		-2YV1	675	94		
620						312	4800	1620	1HQ7 353-5ND	-1VV1	805	91	32.8	0.43
	700					352	4800	1620		-1WV1	805	92		
		780				382	4680	1660		-7MV1	785	92		
			910			442	4640	1660		-7NV1	785	93		
				1110		492	4230	1770		-2XV1	720	94		
					1250	550	4200	1780		-2YV1	710	94		
715						332	4430	1680	1HQ7 353-5NE	-1VV1	845	92	24	0.39
	805					372	4410	1690		-1WV1	840	93		
		895				412	4400	1690		-7MV1	835	93		
			1040			476	4370	1690		-7NV1	835	94		
				1260		540	4100	1770		-2XV1	785	95		
					1420	595	4000	1800		-2YV1	770	95		
795						380	4560	1620	1HQ7 353-5NF	-1VV1	965	93	19.9	0.3
	895					428	4560	1620		-1WV1	965	93		
		995				468	4490	1640		-7MV1	950	94		
			1160			535	4400	1660		-7NV1	940	94		
				1400		560	3820	1840		-2XV1	815	95		
905						406	4290	1720	1HQ7 353-5NG	-1VV1	1020	93	14.3	0.23
	1020					456	4270	1720		-1WV1	1020	94		
		1130				500	4220	1740		-7MV1	1010	94		
			1310			580	4220	1730		-7NV1	1010	95		
1020						430	4020	1780	1HQ7 353-5NH	-1VV1	1080	94	12.1	0.17
	1150					484	4020	1780		-1WV1	1080	94		
		1280				525	3920	1810		-7MV1	1060	94		
1190						490	3930	2020	1HQ7 353-5NJ	-1VV1	1230	94	9.57	0.14
	1340					550	3920	2020	1HQ7 353-5NJ	-1VV1	1230	94		
Rated field voltage						310 V			4					
Type of construction						IM B 3			0					

Selection and ordering

1HQ7 Size 355

Rated speed n_N rpm	Rated output					Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V	P_N kW									Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 4												
354					225	6070	1420	1HQ7 354-5NA -1VV1	605	87	64.8	1.06
	402				255	6050	1460	-1WV1	605	89		
		450			282	6000	1470	-7MV1	600	90		
			525		330	6000	1470	-7NV1	600	91		
				640	390	5810	1500	-2XV1	580	92		
				725	440	5800	1510	-2YV1	580	93		
408					240	5620	1520	1HQ7 354-5NB -1VV1	640	88	55.4	0.75
	462				270	5580	1530	-1WV1	635	89		
		515			300	5560	1530	-7MV1	630	90		
			600		350	5560	1530	-7NV1	630	91		
				730	416	5430	1550	-2XV1	620	93		
				830	472	5430	1550	-2YV1	620	93		
455					282	5920	1470	1HQ7 354-5NC -1VV1	740	90	43.8	0.71
	515				318	5900	1470	-1WV1	740	91		
		575			354	5880	1470	-7MV1	735	91		
			670		412	5870	1470	-7NV1	735	92		
				810	478	5630	1530	-2XV1	705	93		
				920	535	5560	1540	-2YV1	700	94		
520					310	5700	1460	1HQ7 354-5ND -1VV1	805	90	36	0.49
	585				350	5700	1460	-1WV1	805	91		
		655			386	5640	1470	-7MV1	800	92		
			760		448	5630	1480	-7NV1	795	93		
				925	510	5260	1550	-2XV1	750	94		
				1040	575	5260	1550	-2YV1	745	94		
595					334	5350	1500	1HQ7 354-5NE -1VV1	855	92	26.4	0.45
	675				376	5320	1500	-1WV1	850	93		
		750			416	5300	1510	-7MV1	850	93		
			870		482	5290	1510	-7NV1	845	94		
				1050	570	5180	1530	-2XV1	830	94		
				1190	635	5100	1550	-2YV1	820	95		
665					384	5510	1440	1HQ7 354-5NF -1VV1	980	92	21.9	0.34
	750				432	5500	1440	-1WV1	980	93		
		835			476	5440	1450	-7MV1	970	93		
			965		550	5440	1460	-7NV1	965	94		
				1170	605	4930	1570	-2XV1	880	95		
755					406	5130	1550	1HQ7 354-5NG -1VV1	1020	93	15.7	0.26
	850				456	5120	1550	-1WV1	1020	94		
		v945			500	5050	1570	-7MV1	1010	94		
			1100		580	5050	1570	-7NV1	1010	95		
855					432	4820	1600	1HQ7 354-5NH -1VV1	1090	93	13.3	0.19
	960				485	4820	1600	-1WV1	1090	94		
		1070			530	4730	1620	-7MV1	1070	94		
995					492	4720	1830	1HQ7 354-5NJ -1VV1	1230	94	10.5	0.16
	1120				550	4690	1840	1HQ7 354-5NJ -1VV1	1230	94		
Rated field voltage					310 V			4				
Type of construction					IM B 3			0				

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 5														
282						220	7440	1130	1HQ7 355-5NA -1VV1	600	86	73.5	1.25	
	322					250	7410	1280	-1WV1	600	87			
		360				278	7370	1280	-7MV1	595	89			
			420			326	7400	1280	-7NV1	595	90			
				515		390	7250	1300	-2XV1	585	91			
					585	440	7180	1310	-2YV1	585	92			
326						232	6800	1300	1HQ7 355-5NB -1VV1	620	87	62.9	0.88	
	370					262	6760	1350	-1WV1	620	89			
		414				292	6730	1350	-7MV1	620	90			
			484			340	6700	1360	-7NV1	615	91			
				590		408	6600	1370	-2XV1	610	92			
					665	462	6620	1370	-2YV1	610	93			
365						275	7190	1300	1HQ7 355-5NC -1VV1	725	89	49.7	0.85	
	412					310	7180	1300	-1WV1	725	90			
		460				345	7160	1300	-7MV1	720	91			
			535			402	7160	1300	-7NV1	720	92			
				650		482	7080	1320	-2XV1	715	93			
					740	545	7030	1320	-2YV1	715	93			
416						302	6930	1290	1HQ7 355-5ND -1VV1	790	90	40.7	0.57	
	470					342	6940	1290	-1WV1	790	91			
		525				378	6880	1300	-7MV1	785	91			
			610			440	6880	1300	-7NV1	785	92			
				745		520	6670	1320	-2XV1	770	93			
					840	590	6700	1320	-2YV1	770	94			
480						330	6570	1310	1HQ7 355-5NE -1VV1	850	91	30	0.53	
	540					372	6560	1310	-1WV1	850	92			
		605				412	6500	1320	-7MV1	845	93			
			700			478	6520	1320	-7NV1	845	93			
				850		570	6410	1330	-2XV1	830	94			
					960	645	6420	1330	-2YV1	835	95			
535						378	6750	1260	1HQ7 355-5NF -1VV1	970	92	24.8	0.4	
	600					426	6750	1260	-1WV1	970	92			
		670				472	6720	1270	-7MV1	965	93			
			780			550	6740	1260	-7NV1	970	94			
				945		635	6420	1310	-2XV1	925	94			
610						402	6300	1360	1HQ7 355-5NG -1VV1	1020	93	17.8	0.31	
	685					452	6300	1360	-1WV1	1020	93			
		760				500	6280	1370	-7MV1	1010	94			
			885			580	6260	1360	-7NV1	1010	94			
690						430	5950	1400	1HQ7 355-5NH -1VV1	1090	93	15.1	0.23	
	775					482	5940	1410	-1WV1	1080	94			
		860				530	5880	1420	-7MV1	1070	94			
805						490	5820	1630	1HQ7 355-5NJ -1VV1	1230	94	11.9	0.19	
	905					550	5810	1630	1HQ7 355-5NJ -1VV1	1230	94			
Rated field voltage						310 V			4					
Type of construction						IM B 3			0					

Selection and ordering

1HQ7 Size 355

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ7 351	3.8	17	2200	2700
1HQ7 352	4.1	20	2200	2900
1HQ7 353	4.5	22	2200	3100
1HQ7 354	5.1	25	2200	3300
1HQ7 355	5.7	29	2200	3600

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed $n_{F\text{max}}$.

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	at rated armature voltage					Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit resistance at 120 °C R_a mΩ	Inductance L_a mH
	420 V	470 V	520 V	600 V	720 V								
Overall length 1													
426						230	5150	1700	1HQ7 401-5NA -1VV1	600	90	59.2	1.13
	482					260	5150	1730	-1WV1	600	91		
		540				288	5100	1740	-7MV1	595	91		
			625			334	5100	1740	-7NV1	595	92		
				760		394	4950	1780	-2XV1	580	93		
					860	440	4900	1790	-2YV1	570	94		
v478						258	5150	1710	1HQ7 401-5NB -1VV1	670	90	46.3	0.73
	540					292	5150	1700	-1WV1	670	91		
		605				320	5050	1720	-7MV1	660	92		
			700			370	5050	1730	-7NV1	655	93		
				850		430	4820	1780	-2XV1	630	94		
					960	482	4800	1790	-2YV1	625	94		
545						285	5000	1720	1HQ7 401-5NC -1VV1	735	91	37.5	0.54
	610					322	5050	1720	-1WV1	740	92		
		685				350	4880	1750	-7MV1	720	92		
			795			404	4850	1760	-7NV1	715	93		
				965		460	4560	1840	-2XV1	670	94		
					1090	515	4500	1850	-2YV1	665	94		
605						324	5100	1720	1HQ7 401-5ND -1VV1	830	92	28.8	0.53
	685					364	5100	1720	-1WV1	825	93		
		760				396	4980	1750	-7MV1	805	93		
			885			455	4920	1760	-7NV1	795	94		
				1070		515	4600	1840	-2XV1	745	95		
					1210	570	4500	1870	-2YV1	730	95		
695						358	4920	1700	1HQ7 401-5NE -1VV1	910	93	24.5	0.34
	780					400	4900	1710	-1WV1	900	93		
		870				428	4700	1760	-7MV1	860	94		
			1010			492	4650	1770	-7NV1	860	94		
				1220		530	4150	1900	-2XV1	765	95		
					1380	590	4080	1900	1HQ7 401-5NE -2YV1	755	95		
Rated field voltage						310 V 4							
Type of construction						IM B 3 0							

Selection and ordering

**1HQ7
Size 400**

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
at rated armature voltage												R_a m Ω	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
780						382	4680	1770	1HQ7 401-5NF -1VV1	965	93	19	0.27
	880					428	4650	1770	-1WV1	960	94		
		980				468	4560	1790	-7MV1	945	94		
			1140			535	4500	1810	-7NV1	930	95		
				1380		555	3840	1900	-2XV1	800	95		
					1550	615	3780	1900	-2YV1	790	95		
890						444	4760	1730	1HQ7 401-5NG -1VV1	1110	94	14.1	0.28
	1000					492	4700	1750	-1WV1	1100	94		
		1110				515	4420	1820	-7MV1	1030	95		
			1290			580	4290	1850	-7NV1	1000	95		
				1560		595	3640	1900	-2XV1	855	95		
1000						464	4440	1770	1HQ7 401-5NH -1VV1	1160	94	11.3	0.18
	1120					520	4420	1780	-1WV1	1160	95		
		1250				540	4120	1860	-7MV1	1080	95		
			1450			610	4020	1890	-7NV1	1060	95		
1220						515	4030	1900	1HQ7 401-5NJ -1VV1	1280	94	8.3	0.12
	1370					575	4000	1900	-1WV1	1280	95		
		1530				545	3400	1900	1HQ7 401-5NJ -7MV1	1090	95		
Rated field voltage						310 V			4				
Type of construction						IM B 3			0				

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Selection and ordering

1HQ7
Size 400

Rated speed n_N rpm	Rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 2														
350						234	6400	1400	1HQ7 402-5NA	-1VV1	615	89	64.6	1.3
	396					264	6350	1550		-1WV1	615	90		
		442				292	6300	1560		-7MV1	610	91		
			515			338	6250	1570		-7NV1	605	92		
				625		402	6140	1600		-2XV1	595	93		
					710	452	6100	1600		-2YV1	590	94		
394						260	6300	1530	1HQ7 402-5NB	-1VV1	680	90	50.4	0.82
	445					294	6300	1530		-1WV1	680	91		
		496				324	6250	1550		-7MV1	670	91		
			580			376	6200	1550		-7NV1	670	92		
				700		440	6000	1590		-2XV1	645	93		
					795	496	5950	1590		-2YV1	645	94		
446						288	6150	1550	1HQ7 402-5NC	-1VV1	750	90	40.8	0.6
	505					325	6150	1550		-1WV1	750	91		
		565				356	6000	1570		-7MV1	735	92		
			655			412	6000	1580		-7NV1	730	93		
				795		475	5700	1630		-2XV1	695	94		
					900	535	5700	1640		-2YV1	695	94		
500						322	6150	1570	1HQ7 402-5ND	-1VV1	825	92	31.4	0.6
	565					362	6120	1570		-1WV1	825	92		
		625				402	6120	1570		-7MV1	820	93		
			730			465	6080	1580		-7NV1	820	94		
				885		535	5800	1630		-2XV1	780	94		
					1000	595	5700	1650		-2YV1	765	95		
570						364	6100	1520	1HQ7 402-5NE	-1VV1	930	92	26.6	0.39
	645					408	6050	1530		-1WV1	925	93		
		715				440	5900	1570		-7MV1	895	93		
			830			510	5860	1570		-7NV1	895	94		
				1010		565	5350	1670		-2XV1	820	95		
						1140	630	5280	1HQ7 402-5NE	-2YV1	810	95		
Rated field voltage						310 V								
Type of construction						IM B 3								

Selection and ordering

**1HQ7
Size 400**

Rated speed n_N rpm	at rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
645							380	5620	1610	1HQ7 402-5NF -1VV1	965	93	20.7	0.3
	725						428	5620	1610	-1WV1	965	93		
		810					472	5580	1620	-7MV1	955	94		
			940				545	5550	1620	-7NV1	950	94		
				1140			600	5020	1730	-2XV1	865	95		
					1280		670	5000	1750	-2YV1	860	95		
735							444	5770	1580	1HQ7 402-5NG -1VV1	1120	94	15.4	0.33
	825						498	5750	1580	-1WV1	1110	94		
		920					545	5650	1600	-7MV1	1100	95		
			1070				620	5550	1620	-7NV1	1080	95		
				1290			670	4980	1750	-2XV1	965	95		
825							450	5200	1650	1HQ7 402-5NH -1VV1	1120	94	12.3	0.21
	930						505	5200	1580	-1WV1	1120	94		
		1030					555	5150	1660	-7MV1	1110	95		
			1190				640	5130	1670	-7NV1	1110	95		
1010							515	4880	1880	1HQ7 402-5NJ -1VV1	1280	94	9	0.13
	1130						580	4880	1880	-1WV1	1290	95		
		1260					615	4660	1900	1HQ7 402-5NJ -7MV1	1230	95		
Rated field voltage							310 V							
Type of construction							IM B 3							

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Selection and ordering

1HQ7
Size 400

Rated speed n_N rpm	Rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 3														
294						232	7540	1180	1HQ7 403-5NA	-1VV1	615	88	70.4	1.48
	332					262	7540	1330		-1WV1	615	89		
		372				292	7500	1420		-7MV1	615	90		
			434			338	7450	1430		-7NV1	610	91		
				525		404	7350	1450		-2XV1	600	93		
					595	455	7300	1450		-2YV1	595	93		
332						255	7340	1330	1HQ7 403-5NB	-1VV1	670	89	54.9	0.93
	375					290	7400	1390		-1WV1	675	90		
		418				320	7300	1400		-7MV1	665	91		
			488			372	7300	1410		-7NV1	665	92		
				590		442	7150	1430		-2XV1	650	93		
					670	498	7100	1440		-2YV1	650	94		
375						288	7340	1400	1HQ7 403-5NC	-1VV1	755	90	44.4	0.67
	424					324	7300	1410		-1WV1	750	91		
		474				356	7200	1430		-7MV1	740	91		
			550			414	7200	1430		-7NV1	740	92		
				670		482	6870	1470		-2XV1	710	93		
					760	545	6850	1470		-2YV1	710	94		
420						320	7260	1430	1HQ7 403-5ND	-1VV1	825	91	34.2	0.68
	475					362	7280	1430		-1WV1	825	92		
		530				400	7220	1440		-7MV1	820	93		
			615			466	7240	1430		-7NV1	825	93		
				745		545	7000	1470		-2XV1	795	94		
					840	610	6940	1480		-2YV1	790	95		
480						364	7250	1380	1HQ7 403-5NE	-1VV1	935	92	29	0.43
	540					410	7250	1380		-1WV1	935	92		
		600				446	7100	1410		-7MV1	910	93		
			700			515	7050	1420		-7NV1	905	94		
				850		585	6600	1480		-2XV1	850	95		
					960	655	6500	1490	1HQ7 403-5NE	-2YV1	845	95		
Rated field voltage						310 V								
Type of construction						IM B 3								

Selection and ordering

1HQ7 Size 400

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weaken- ing speed n_{Fmax} rpm	Order No.	Rated current I_N A	Effi- ciency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
545						384	6740	1460	1HQ7 403-5NF -1VV1	980	92	22.5	0.33
	610					432	6750	1460	-1WV1	980	93		
		680				478	6700	1460	-7MV1	975	93		
			790			555	6700	1460	-7NV1	975	94		
				955		630	6300	1530	-2XV1	915	95		
					1080	705	6230	1540	-2YV1	905	95		
620						455	7000	1410	1HQ7 403-5NG -1VV1	1150	93	16.8	0.37
	695					510	7000	1420	-1WV1	1150	94		
		775				560	6900	1430	-7MV1	1130	94		
			900			635	6750	1450	-7NV1	1110	95		
				1080		705	6250	1550	-2XV1	1020	95		
695						465	6400	1470	1HQ7 403-5NH -1VV1	1170	94	13.4	0.23
	780					520	6350	1480	-1WV1	1160	94		
		870				575	6300	1480	-7MV1	1160	95		
			1010			660	6250	1480	-7NV1	1150	95		
850						520	5850	1720	1HQ7 403-5NJ -1VV1	1300	94	9.8	0.15
	955					580	5800	1730	-1WV1	1290	95		
		1060				635	5720	1750	1HQ7 403-5NJ -7MV1	1280	95		
Rated field voltage						310 V			4				
Type of construction						IM B 3			0				

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Selection and ordering

1HQ7
Size 400

Rated speed n_N rpm	Rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH	
Overall length 4															
240							228	9100	950	1HQ7 404-5NA	-1VV1	615	87	78.5	1.74
	270						255	9000	1080		-1WV1	600	88		
		302					286	9000	1210		-7MV1	605	89		
			354				336	9050	1260		-7NV1	610	91		
				430			402	8900	1280		-2XV1	600	92		
					488		455	8900	1280		-2YV1	600	93		
268							255	9050	1270	1HQ7 404-5NB	-1VV1	680	88	61.2	1.07
	305						288	9000	1220		-1WV1	675	89		
		340					320	8950	1240		-7MV1	675	90		
			398				376	9000	1240		-7NV1	680	91		
				484			448	8850	1260		-2XV1	665	93		
					550		505	8800	1270		-2YV1	660	93		
306							285	8900	1220	1HQ7 404-5NC	-1VV1	755	89	49.3	0.77
	345						322	8900	1250		-1WV1	750	90		
		386					356	8800	1260		-7MV1	745	91		
			450				415	8800	1260		-7NV1	745	92		
				550			485	8450	1290		-2XV1	715	93		
					620		550	8450	1290		-2YV1	720	94		
344							310	8600	1270	1HQ7 404-5ND	-1VV1	800	90	38.2	0.8
	388						350	8600	1280		-1WV1	805	91		
		432					400	8800	1270		-7MV1	825	92		
			505				456	8620	1280		-7NV1	810	93		
				610			545	8520	1280		-2XV1	800	94		
					690		615	8500	1280		-2YV1	795	94		
392							365	8900	1220	1HQ7 404-5NE	-1VV1	945	91	32.3	0.5
	442						412	8900	1220		-1WV1	945	92		
		492					450	8750	1240		-7MV1	925	92		
			575				520	8650	1250		-7NV1	920	93		
				695			600	8250	1290		-2XV1	875	94		
					785		675	8200	1300	1HQ7 404-5NE	-2YV1	870	95		
Rated field voltage					310 V										
Type of construction					IM B 3										

Selection and ordering

1HQ7
Size 400

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
445						378	8100	1310	1HQ7 404-5NF -1VV1	965	92	25	0.38
	500					426	8100	1310	-1WV1	970	92		
		555				475	8150	1300	-7MV1	970	93		
			650			555	8150	1300	-7NV1	975	94		
				785		655	8000	1320	-2XV1	950	95		
					885	740	8000	1320	-2YV1	950	95		
505						454	8550	1260	1HQ7 404-5NG -1VV1	1150	93	18.8	0.44
	570					510	8550	1260	-1WV1	1150	93		
		635				565	8500	1260	-7MV1	1140	94		
			735			655	8500	1260	-7NV1	1140	94		
				890		740	7940	1260	-2XV1	1070	95		
570						465	7800	1310	1HQ7 404-5NH -1VV1	1170	93	15	0.27
	640					525	7800	1300	-1WV1	1170	94		
		715				575	7700	1320	-7MV1	1160	94		
			825			670	7750	1310	-7NV1	1170	95		
700						520	7100	1550	1HQ7 404-5NJ -1VV1	1300	94	10.9	0.17
	785					585	7100	1550	-1WV1	1300	94		
		870				640	7000	1570	1HQ7 404-5NJ -7MV1	1290	95		
Rated field voltage						310 V			4				
Type of construction						IM B 3			0				

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Selection and ordering

1HQ7
Size 400

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit			
	at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V	P_N kW										Resistance at 120 °C R_a mΩ	Inductance L_a mH		
Overall length 5															
183						225	11700	730	1HQ7 405-5NA	-1VV1	620	85	91.7	2.16	
	208					256	11700	830		-1WV1	620	87			
		234				285	11600	935		-7MV1	615	88			
			274			334	11600	1070		-7NV1	615	89			
				334		404	11500	1080		-2XV1	610	91			
					380	456	11500	1080		-2YV1	605	92			
206						250	11600	825	1HQ7 405-5NB	-1VV1	675	86	71.3	1.31	
	235					284	11500	940		-1WV1	680	88			
		262				316	11500	1050		-7MV1	675	89			
			308			370	11500	1050		-7NV1	675	90			
				375		448	11400	1060		-2XV1	670	92			
					425	505	11300	1070		-2YV1	670	92			
235						282	11500	940	1HQ7 405-5NC	-1VV1	760	87	57.4	0.92	
	266					320	11500	1050		-1WV1	760	88			
		298				354	11300	1060		-7MV1	750	89			
			348			414	11300	1060		-7NV1	750	91			
				424		492	11100	1090		-2XV1	735	92			
					480	555	11000	1090		-2YV1	730	93			
266						314	11300	1060	1HQ7 405-5ND	-1VV1	825	89	44.6	0.98	
	300					354	11200	1090		-1WV1	825	90			
		335				394	11200	1090		-7MV1	820	91			
			390			460	11200	1090		-7NV1	820	92			
				474		555	11200	1090		-2XV1	820	93			
					535	630	11200	1090		-2YV1	820	94			
302						360	11300	1040	1HQ7 405-5NE	-1VV1	940	90	37.5	0.6	
	342					408	11400	1030		-1WV1	945	91			
		382				450	11300	1040		-7MV1	935	92			
			444			525	11300	1040		-7NV1	935	92			
				540		615	11000	1070		-2XV1	900	94			
					610	695	10900	1070	1HQ7 405-5NE	-2YV1	900	94			
Rated field voltage		310 V													
Type of construction		IM B 3													

Selection and ordering

1HQ7 Size 400

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
344						386	10700	1080	1HQ7 405-5NF -1VV1	1000	91	29.1	0.46
	388					435	10700	1080	-1WV1	1000	92		
		432				482	10600	1090	-7MV1	995	92		
			500			560	10600	1090	-7NV1	995	93		
				610		670	10500	1100	-2XV1	980	94		
					685	760	10500	1100	-2YV1	985	95		
394						450	10900	1070	1HQ7 405-5NG -1VV1	1150	92	21.9	0.54
	444					505	10800	1070	-1WV1	1150	93		
		494				560	10800	1080	-7MV1	1140	93		
			575			655	10900	1070	-7NV1	1150	94		
				695		770	10600	995	-2XV1	1120	95		
444						460	9900	1110	1HQ7 405-5NH -1VV1	1160	93	17.4	0.33
	498					520	9950	1110	-1WV1	1170	93		
		555				575	9900	1120	-7MV1	1160	94		
			645			670	9900	1110	-7NV1	1170	94		
540						520	9200	1340	1HQ7 405-5NJ -1VV1	1310	93	12.7	0.2
	610					585	9200	1340	-1WV1	1310	94		
		675				645	9100	1340	1HQ7 405-5NJ -7MV1	1300	94		
Rated field voltage						310 V			4				
Type of construction						IM B 3			0				

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ7 401	4.3	23	2000	3300
1HQ7 402	4.8	26	2000	3600
1HQ7 403	5.2	30	2000	4000
1HQ7 404	6.1	34	2000	4400
1HQ7 405	6.6	41	2000	5100

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Selection and ordering data

These motors are compensated.

Rated speed n_N rpm	at rated armature voltage					Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit Resistance at 120 °C R_a mΩ	Inductance L_a mH
	420 V	470 V	520 V	600 V	720 V								
Overall length 1													
262						189	6890	1050	1HQ7 451-5NA -1VV1	515	86	93.1	1.53
	298					214	6860	1190	-1WV1	510	88		
		334				238	6800	1340	-7MV1	510	89		
			390			278	6810	1480	-7NV1	510	90		
				476		334	6700	1490	-2XV1	500	92		
					540	378	6680	1490	-2YV1	500	92		
296						214	6900	1180	1HQ7 451-5NB -1VV1	570	88	70.9	1.32
	336					242	6880	1340	-1WV1	570	89		
		375				268	6820	1460	-7MV1	565	90		
			438			314	6840	1460	-7NV1	565	91		
				530		374	6740	1480	-2XV1	555	93		
					605	422	6680	1480	-2YV1	555	93		
332						240	6900	1330	1HQ7 451-5NC -1VV1	635	89	58.5	0.93
	375					270	6880	1460	-1WV1	630	90		
		418				300	6840	1460	-7MV1	625	91		
			488			348	6800	1470	-7NV1	625	92		
				595		412	6610	1500	-2XV1	610	93		
					670	464	6610	1500	-2YV1	605	94		
375						270	6880	1440	1HQ7 451-5ND -1VV1	710	90	49.1	0.76
	424					305	6870	1440	-1WV1	710	91		
		474				336	6770	1450	-7MV1	700	91		
			550			392	6800	1450	-7NV1	700	92		
				670		460	6560	1480	-2XV1	680	93		
					760	515	6470	1500	-2YV1	670	94		
430						310	6890	1450	1HQ7 451-5NE -1VV1	800	91	35.5	0.66
	486					350	6880	1440	-1WV1	800	92		
		540				384	6790	1460	-7MV1	790	93		
			630			444	6730	1470	-7NV1	785	93		
				765		515	6430	1510	-2XV1	750	94		
					865	580	6410	1520	1HQ7 451-5NE -2YV1	750	95		
Rated field voltage						310 V 4							
Type of construction						IM B 3 0							

Selection and ordering



1HQ7 Size 450

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weaken- ing speed n_{Fmax} rpm	Order No.	Rated current I_N A	Effi- ciency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
520						370	6800	1420	1HQ7 451-5NF -1VV1	945	92	25	0.49
	585					415	6770	1430	-1WV1	940	93		
		650				454	6660	1440	-7MV1	925	94		
			755			520	6580	1460	-7NV1	915	94		
				915		595	6210	1520	-2XV1	865	95		
					1030	665	6160	1530	-2YV1	855	95		
630						432	6550	1420	1HQ7 451-5NG -1VV1	1090	93	17.2	0.35
	705					485	6570	1420	-1WV1	1090	94		
		785				530	6440	1440	-7MV1	1070	94		
			915			605	6310	1450	-7NV1	1050	95		
				1100		670	5810	1540	-2XV1	965	96		
					1240	740	5700	1570	-2YV1	945	96		
790						510	6170	1450	1HQ7 451-5NH -1VV1	1280	94	12.3	0.19
	885					575	6200	1450	-1WV1	1280	94		
		985				605	5860	1500	-7MV1	1220	95		
			1140			690	5770	1520	-7NV1	1200	95		
900						575	6100	1460	1HQ7 451-5NJ -1VV1	1430	95	9	0.17
	1010					645	6100	1460	-1WV1	1430	95		
		1130				665	5610	1540	1HQ7 451-5NJ -7MV1	1330	95		
Rated field voltage						310 V			4				
Type of construction						IM B 3			0				

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Selection and ordering

1HQ7
Size 450

Rated speed n_N rpm	Rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 2														
216						187	8270	865	1HQ7 452-5NA	-1VV1	515	85	101	1.7
	246					212	8230	985		-1WV1	510	87		
		276				238	8230	1100		-7MV1	515	88		
			324			278	8190	1300		-7NV1	510	89		
				395		334	8080	1370		-2XV1	505	91		
					448	378	8060	1370		-2YV1	500	92		
245						212	8260	980	1HQ7 452-5NB	-1VV1	570	87	76.7	1.47
	278					240	8240	1110		-1WV1	570	88		
		310				268	8260	1240		-7MV1	570	89		
			362			312	8230	1340		-7NV1	565	91		
				442		375	8100	1350		-2XV1	560	92		
					500	424	8100	1350		-2YV1	560	93		
274						238	8300	1100	1HQ7 452-5NC	-1VV1	635	88	63.1	1.03
	310					270	8300	1240		-1WV1	635	89		
		348				298	8180	1350		-7MV1	630	90		
			405			348	8200	1350		-7NV1	625	91		
				494		414	8000	1370		-2XV1	615	93		
					560	468	7980	1370		-2YV1	615	93		
310						270	8320	1240	1HQ7 452-5ND	-1VV1	715	89	52.9	0.84
	352					305	8270	1310		-1WV1	715	90		
		392				336	8180	1330		-7MV1	705	91		
			458			392	8170	1330		-7NV1	705	92		
				555		462	7950	1360		-2XV1	685	93		
					630	520	7880	1360		-2YV1	680	94		
356						310	8320	1320	1HQ7 452-5NE	-1VV1	805	90	38.4	0.74
	402					350	8320	1320		-1WV1	805	91		
		448				385	8200	1340		-7MV1	795	92		
			525			446	8120	1340		-7NV1	790	93		
				635		525	7900	1370		-2XV1	770	94		
					715	590	7880	1380	1HQ7 452-5NE	-2YV1	765	94		
Rated field voltage					310 V 									
Type of construction					IM B 3 									

Selection and ordering

1HQ7 Size 450

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weaken- ing speed n_{Fmax} rpm	Order No.	Rated current I_N A	Effi- ciency η %	Armature circuit	
at rated armature voltage												Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
430						370	8210	1300	1HQ7 452-5NF -1VV1	950	92	27	0.55
	484					416	8210	1310	-1WV1	950	92		
		540				456	8060	1320	-7MV1	935	93		
			625			525	8020	1330	-7NV1	925	94		
				760		610	7670	1370	-2XV1	885	95		
					860	680	7560	1380	-2YV1	875	95		
520						440	8080	1280	1HQ7 452-5NG -1VV1	1120	93	18.6	0.39
	585					494	8060	1280	-1WV1	1110	94		
		655				535	7800	1310	-7MV1	1090	94		
			760			615	7720	1320	-7NV1	1070	95		
				915		695	7260	1380	-2XV1	1000	95		
					1040	770	7070	1400	-2YV1	985	96		
655						525	7660	1300	1HQ7 452-5NH -1VV1	1320	94	13.3	0.21
	735					585	7600	1310	-1WV1	1310	94		
		820				620	7220	1360	-7MV1	1250	95		
			950			715	7190	1360	-7NV1	1240	95		
750						570	7260	1350	1HQ7 452-5NJ -1VV1	1420	94	9.74	0.19
	840					640	7270	1350	-1WV1	1420	95		
		935				690	7050	1380	1HQ7 452-5NJ -7MV1	1380	95		
Rated field voltage						310 V			4				
Type of construction						IM B 3			0				

Selection and ordering

1HQ7
Size 450

Rated speed n_N rpm	Rated output						Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit		
	420 V	470 V	520 V	600 V	720 V	810 V						Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH	
Overall length 3														
179						186	9920	715	1HQ7 453-5NA	-1VV1	520	84	110	1.92
	204					212	9920	815		-1WV1	520	86		
		228				236	9880	910		-7MV1	515	87		
			268			276	9840	1070		-7NV1	510	89		
				328		335	9750	1230		-2XV1	510	90		
					372	380	9760	1230		-2YV1	510	91		
202						212	10000	810	1HQ7 453-5NB	-1VV1	580	86	84.2	1.68
	230					240	9960	920		-1WV1	575	87		
		258				268	9920	1030		-7MV1	575	89		
			302			312	9870	1210		-7NV1	570	90		
				368		376	9760	1220		-2XV1	565	92		
					418	426	9730	1220		-2YV1	565	92		
228						238	9970	910	1HQ7 453-5NC	-1VV1	640	87	69.1	1.16
	258					270	9990	1030		-1WV1	640	88		
		288				298	9880	1150		-7MV1	635	90		
			338			348	9840	1210		-7NV1	630	91		
				410		418	9740	1230		-2XV1	625	92		
					465	472	9690	1230		-2YV1	620	93		
258						268	9920	1030	1HQ7 453-5ND	-1VV1	720	88	57.8	0.93
	292					304	9940	1170		-1WV1	720	89		
		326				338	9900	1190		-7MV1	715	90		
			382			394	9850	1190		-7NV1	710	91		
				464		468	9630	1210		-2XV1	695	93		
					525	530	9640	1210		-2YV1	695	93		
296						312	11000	1180	1HQ7 453-5NE	-1VV1	820	90	42.1	0.83
	335					352	10000	1190		-1WV1	815	91		
		374				388	9900	1200		-7MV1	805	91		
			436			450	9860	1210		-7NV1	805	92		
				530		535	9640	1220		-2XV1	785	94		
					600	600	9550	1230	1HQ7 453-5NE	-2YV1	780	94		
Rated field voltage					310 V									
Type of construction					IM B 3									

Selection and ordering

1HQ7 Size 450

Rated speed n_N rpm							Rated output P_N kW	Rated torque M_N Nm	Maximum field weaken- ing speed n_{Fmax} rpm	Order No.	Rated current I_N A	Effi- ciency η %	Armature circuit	
at rated armature voltage													Resis- tance at 120 °C R_a mΩ	Induc- tance L_a mH
420 V	470 V	520 V	600 V	720 V	810 V									
358						372	9920	1170	1HQ7 453-5NF	-1VV1	960	91	29.6	0.63
	404					420	9920	1170		-1WV1	960	92		
		450				462	9800	1180		-7MV1	950	93		
			525			535	9730	1190		-7NV1	945	93		
				635		625	9400	1220		-2XV1	910	94		
					715	700	9350	1230		-2YV1	905	95		
435						446	9790	1140	1HQ7 453-5NG	-1VV1	1140	92	20.4	0.45
	490					500	9740	1150		-1WV1	1130	93		
		545				545	9550	1170		-7MV1	1110	94		
			635			630	9470	1170		-7NV1	1100	94		
				765		725	9050	1220		-2XV1	1050	95		
					865	805	8890	1230		-2YV1	1030	95		
545						535	9370	1160	1HQ7 453-5NH	-1VV1	1350	93	14.5	0.23
	615					600	9320	1160		-1WV1	1350	94		
		685				645	9000	1190		-7MV1	1300	94		
			795			740	8900	1200		-7NV1	1290	95		
625						590	9010	1190	1HQ7 453-5NJ	-1VV1	1480	94	10.7	0.21
	705					665	9000	1190		-1WV1	1480	95		
		780				720	8810	1210		-7MV1	1450	95		
Rated field voltage						310 V				4				
Type of construction						IM B 3				0				

Selection and ordering

1HQ7
Size 450

Rated speed n_N rpm	Rated speed						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 4														
144						183	12100	575	1HQ7 454-5NA	-1VV1	520	82	123	2.21
	164					208	12100	655		-1WV1	520	84		
		185				234	12100	740		-7MV1	520	86		
			218			274	12000	870		-7NV1	515	87		
				266		334	12000	1060		-2XV1	515	89		
					302	378	12000	1090		-2YV1	510	90		
164						208	12100	655	1HQ7 454-5NB	-1VV1	575	85	94.2	1.95
	186					238	12200	745		-1WV1	580	86		
		208				265	12200	830		-7MV1	575	87		
			245			310	12100	980		-7NV1	575	89		
				298		376	12100	1070		-2XV1	570	91		
					340	426	12000	1080		-2YV1	570	92		
184						235	12200	735	1HQ7 454-5NC	-1VV1	640	86	77	1.33
	208					266	12200	830		-1WV1	640	87		
		234				298	12200	935		-7MV1	640	88		
			274			348	12100	1070		-7NV1	640	90		
				334		418	12000	1090		-2XV1	630	91		
					378	474	12000	1090		-2YV1	630	92		
208						266	12200	830	1HQ7 454-5ND	-1VV1	720	87	64.4	1.06
	236					302	12200	945		-1WV1	720	88		
		265				336	12100	1050		-7MV1	720	89		
			310			392	12100	1060		-7NV1	715	90		
				378		470	11900	1070		-2XV1	705	92		
					428	530	11800	1070		-2YV1	700	93		
240						308	12300	960	1HQ7 454-5NE	-1VV1	815	89	47.1	0.97
	272					348	12200	1060		-1WV1	815	90		
		304				386	12100	1070		-7MV1	810	91		
			354			450	12100	1070		-7NV1	810	92		
				430		535	11900	1090		-2XV1	790	93		
					488	605	11800	1090	1HQ7 454-5NE	-2YV1	790	94		
Rated field voltage						310 V								
Type of construction						IM B 3								

Selection and ordering

1HQ7 Size 450

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weaken- ing speed n_{Fmax} rpm	Order No.	Rated current I_N A	Effi- ciency η %	Armature circuit	
at rated armature voltage												R_a mΩ	L_a mH
420 V	470 V	520 V	600 V	720 V	810 V								
290						372	12300	1030	1HQ7 454-5NF -1VV1	970	90	33.1	0.73
	328					420	12200	1030	-1WV1	970	91		
		366				462	12100	1050	-7MV1	955	92		
			426			535	12000	1050	-7NV1	950	93		
				520		635	11700	1070	-2XV1	930	94		
					585	715	11700	1070	-2YV1	925	94		
354						446	12000	1010	1HQ7 454-5NG -1VV1	1150	92	22.8	0.53
	400					500	11900	1010	-1WV1	1140	93		
		445				550	11800	1020	-7MV1	1130	93		
			515			635	11800	1030	-7NV1	1120	94		
				625		740	11300	1060	-2XV1	1080	95		
					705	830	11200	1010	-2YV1	1070	95		
444						535	11500	1020	1HQ7 454-5NH -1VV1	1360	93	16.2	0.27
	500					605	11600	1020	-1WV1	1370	93		
		555				655	11300	1040	-7MV1	1330	94		
			645			760	11300	1040	-7NV1	1330	95		
510						590	11100	1050	1HQ7 454-5NJ -1VV1	1490	94	12	0.25
	575					660	11000	1060	-1WV1	1480	94		
		640				730	10900	1060	1HQ7 454-5NJ -7MV1	1470	95		
Rated field voltage						310 V			4				
Type of construction						IM B 3			0				

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Selection and ordering

1HQ7
Size 450

Rated speed n_N rpm	Rated armature voltage						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
	420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
Overall length 5														
108						176	15600	432	1HQ7 455-5NA	-1VV1	515	80	143	2.68
	124					202	15600	496		-1WV1	515	82		
		140				228	15600	560		-7MV1	515	84		
			165			268	15500	660		-7NV1	515	86		
				204		328	15400	815		-2XV1	510	88		
					232	372	15300	930		-2YV1	510	89		
124						202	15600	496	1HQ7 455-5NB	-1VV1	575	83	110	2.38
	141					232	15700	565		-1WV1	575	84		
		159				260	15600	635		-7MV1	575	86		
			187			305	15600	750		-7NV1	575	87		
				230		370	15400	915		-2XV1	570	89		
					260	420	15400	915		-2YV1	565	90		
139						230	15800	555	1HQ7 455-5NC	-1VV1	645	84	89.6	1.6
	159					260	15600	635		-1WV1	640	86		
		178				292	15700	710		-7MV1	640	87		
			210			342	15600	840		-7NV1	635	88		
				256		414	15400	920		-2XV1	630	90		
					290	470	15500	920		-2YV1	630	91		
158						260	15700	630	1HQ7 455-5ND	-1VV1	720	85	74.8	1.27
	180					295	15700	720		-1WV1	720	86		
		202				330	15600	810		-7MV1	715	88		
			236			386	15600	900		-7NV1	715	89		
				290		466	15400	910		-2XV1	705	91		
					328	530	15400	905		-2YV1	705	92		
183						302	15800	730	1HQ7 455-5NE	-1VV1	815	87	54.9	1.18
	208					344	15800	830		-1WV1	820	88		
		232				382	15700	905		-7MV1	815	89		
			272			446	15700	905		-7NV1	810	91		
				332		535	15400	920		-2XV1	800	92		
					376	605	15400	920	1HQ7 455-5NE	-2YV1	800	93		
Rated field voltage						310 V								
Type of construction						IM B 3								

Selection and ordering

1HQ7 Size 450

Rated speed n_N rpm						Rated output P_N kW	Rated torque M_N Nm	Maximum field weakening speed n_{Fmax} rpm	Order No.	Rated current I_N A	Efficiency η %	Armature circuit	
420 V	470 V	520 V	600 V	720 V	810 V							Resistance at 120 °C R_a mΩ	Inductance L_a mH
222						366	15800	880	1HQ7 455-5NF -1VV1	970	89	38.5	0.9
	252					414	15700	880	-1WV1	970	90		
		282				460	15600	885	-7MV1	965	91		
			328			535	15600	890	-7NV1	960	92		
				398		635	15200	905	-2XV1	940	93		
					452	720	15200	905	-2YV1	940	94		
272						442	15500	855	1HQ7 455-5NG -1VV1	1150	91	26.6	0.64
	306					498	15500	855	-1WV1	1150	92		
		342				550	15400	865	-7MV1	1140	92		
			398			640	15400	865	-7NV1	1140	93		
				484		750	14800	890	-2XV1	1100	94		
					545	845	14800	810	-2YV1	1090	95		
342						530	14800	870	1HQ7 455-5NH -1VV1	1360	92	18.9	0.32
	385					595	14800	870	-1WV1	1360	93		
		430				660	14700	875	-7MV1	1350	93		
			500			770	14700	870	-7NV1	1350	94		
394						580	14100	905	1HQ7 455-5NJ -1VV1	1470	93	14	0.3
	442					655	14200	900	-1WV1	1470	94		
		492				725	14100	905	1HQ7 455-5NJ -7MV1	1470	94		
Rated field voltage						310 V							
Type of construction						IM B 3							

Motor type	Field power approx. P_{field} kW	Moment of inertia J kgm ²	Mechanical limit speed n_{mech} rpm	Weight, net approx. kg
1HQ7 451	2.9	39	1800	4200
1HQ7 452	3.2	44	1800	4500
1HQ7 453	3.3	50	1800	5000
1HQ7 454	3.6	57	1800	5700
1HQ7 455	4.2	70	1800	6600

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds n_F up to $1.15 \cdot n_N$. At higher field weakening speeds supplementary short codes are required: "C05" for $n_F > 1.15 \cdot n_N$ to $1.7 \cdot n_N$ and "C06" for $n_F > 1.7 \cdot n_N$ (short codes: from Page 3/137)

The motors can be operated at rated output P_N up to the field weakening speed n_{Fmax} .

For higher speeds, the output must be reduced.

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.


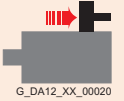
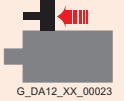

Selection and ordering data

When ordering, the Order No. must be supplemented with "-Z" and with one or more 3-character short codes.

Ordering example:

1GG7 352-5NA40-1WV1-Z
K10 + K55

Mounted equipment

	Option Description	Short code
Terminal box	Terminal box position ¹⁾ when viewing DE	• Right K09
		• Left K10
		• Top K11 ²⁾
Cable infeed into terminal box	Cable infeed into terminal box for horizontal type of constructions: From below (with terminal box on left or right)	•
	From the right (terminal box at top and viewing at DE)	•
	For vertical type of constructions: From the right	•
	From DE (terminal box rotated by 90°)	K83
	From NDE (terminal box rotated by 90°)	K84
	Terminal box rotated by 180°	K85
	Cable entry plate drilled for maximum number of components (see Part 2 "Terminal boxes")	With heavy-gauge threaded joints to DIN 46320 With metric glands to DIN 89280
Fan unit mounting and air intake for 1GG ¹⁾	Fan unit at NDE and air entry into the fan unit from NDE Mounting of fan unit  G_DA12_XX_00021	• Top G04 ⁵⁾
		• Right G02
		• Left G00
	Fan unit at NDE and air entry into the fan unit from DE Mounting of fan unit  G_DA12_XX_00020	• Top G05 ⁶⁾
		• Right G03
		• Left G01
	Fan unit at DE and air entry into the fan unit from NDE Mounting of fan unit  G_DA12_XX_00023	• Top G10+K64 ⁴⁾
		• Right G08+K64 ⁴⁾
		• Left G06+K64 ⁴⁾
	Fan unit at DE and air entry into the fan unit from DE Mounting of fan unit  G_DA12_XX_00022	• Top G11+K64 ⁴⁾
		• Right G09+K64 ⁴⁾
		• Left G07+K64 ⁴⁾
	Intermediate socket required when terminal box and mounted fan are located in the same position	L50 ³⁾
Air filter/silencer for 1GG	Dry-type filter	G14 ⁷⁾
	Silencer	G15 ^{3),8)}
	Combined silencer and filter assembly (for 1G.6 Sizes 180 to 280 only)	H42

- Standard version
- 1) Must be specified on ordering.
- 2) Not possible for 1H.. motors.
- 3) From Size 180 upwards.
- 4) Up to Size 160.
- 5) Standard up to Size 450.

- 6) Standard with 1GG5 50. and 63..
- 7) Not possible for 1GG5 100 to 166 when fan and terminal box are located in the same position.
- 8) For arrangement above motor casing only.

Selection and ordering

Options

	Option Description	Short code	
Duct connection for 1GH	On one end (IP23/IC17 degree of protection)	•	
	Both ends (IP54/IC37 degree of protection)	K48	
	Air flow from DE to NDE	K64	
	Duct connection at NDE	• Top	K71
		• Right	K69
		• Left	K70
	Duct connection at DE	• Top	K67
• Right		K65	
• Left		K66	
Degree of protection	IP55	K49	
Paint finish	Standard paint finish in RAL 7016	•	
	Primer only	K24	
	Non-standard paint finish in RAL 7016	L53	
	Standard paint finish in RAL	Y53 ¹⁾	
	Non-standard paint finish in RAL	Y54 ¹⁾	
Bearings	Bearing for high lateral forces	K20 ²⁾	
	Bearing with regreasing device	K40 ³⁾	
Shafts	Second standard shaft end	K16	
	Non-standard shaft end on DE diameter less than or equal to standard, perm. length max. 2 x l	Y55 ¹⁾	
	Standard shaft end without keyway	K42	
	Shaft constructed from high-grade steel	L72 ⁴⁾	

• Standard version

1) Plain text is necessary.

2) Cannot be used with 1HA5/1HC5 and Sizes 355 to 630.

3) Not possible for Sizes 100 and 112, from Size 225 upwards standard version.

4) Only possible for Sizes 180 to 280.

Operation and diagnostics

	Option Description	Short code
Extended field control range	$n_F > 1.15n_N$ to $1.7n_N$ (to max. n_{Fmax})	C05
	$n_F > 1.7n_N = n_{Fmax}$	C06
Sector-specific applications	Paper machine drives	C34
	Extruder drives	C35
	Pump motors for water treatment plants	C36
	Press motors	C37
	Motors for lifts and cable railways	C38
	Printing machine drives	C40
	Rolling mill drives	C41
	Hoisting equipment	C42
Direction of rotation	Both directions of rotation for motors of Sizes 100 to 450	•
	Both directions of rotation for motors of Sizes 500 to 630	K99
Anti-condensation heating	230 V AC	K45
	115 V AC	K46 ¹⁾
Visual brush inspection	Servicing covers with inspection window	L73
Brush length limit value	Microswitch, floating signal (for motors up to Size 450)	A06
	Signaling brushes (for motors from Size 500 upwards)	A00
Overtemperature limit value	Thermistor motor protection with PTC thermistor	
	• for tripping	A11
	• for warning and tripping	A12
Overtemperature, continuous	Bimetal strip temperature monitor for tripping	A31
	Measurement with KTY84-130 temperature sensor	A23
Air flow for 1GG/1HS/1HQ	Measurement with PT100 resistance thermometer	A62
	Vent captor air-flow monitoring	
Cooling air temperature for 1HS/1HQ	• $U_B = AC$ 230 V relay output	A09
	• $U_B = DC$ 24 V transistor output	A97
Leak warning for 1HS	Resistance thermometer in cooling air circuit	A45
Bearing monitoring	Humidity sensor in cooler unit	H08
Bearing monitoring	2 PT100 resistance thermometers	A76 ¹⁾
	Measuring fitting Type 32000 at DE and NDE for shock pulse measurement with mobile units	G50 ¹⁾
	Measuring fitting Type 40000 at DE and NDE for fixed connection of an SPM alarm box	H60 ¹⁾
Rating plate	Deviating rating plate data	Y80 ²⁾
	Supply 2nd rating plate loose	K31
	Additional rating plate	Y82 ²⁾
Balancing	Half-key balancing	L69 ³⁾
	Full-key balancing	L68 ⁴⁾
Vibration severity	acc. to DIN ISO 2373	• Grade N •
		• Grade R K01 ⁵⁾
		• Grade S K02
	Flange accuracy R acc. to DIN 42 955 (for flange motors with vibration class R only)	K04

• Standard version

1) From Size 180 upwards.

2) Plain text is necessary.

3) Standard with 1G.7/1H.7.

4) Standard with 1G.5/1H.5/1G.6/1H.6.

5) Standard up to Size 160.

Selection and ordering

Options

Mounted equipment

	Option Description	Short code
Fan unit	Non-standard voltage and/or frequency of the fan unit	Y81 ⁴⁾
Brakes	Mounting of a DC spring-operated brake	G40 ¹⁾
	• Supply voltage 230 V, 50 Hz	C00 ²⁾
	• Supply voltage 24 V DC	K82 ³⁾
	Manual release	K82 ³⁾
	Combined mounting of brake and tachometer/pulse encoder	G92
Tachometers	TD 3 AE 4 KAEM (Thalheim) 0.075 W, 30 V DC, non-standard type of construction (for single-quadrant drives only)	G20
	TDP 0.09 LT-3 (Hübner, Berlin) 0.4 W, 40 V DC, IM B 10	G30
	REO 444 R (Radio Energie) 4 W, DC 60 V, IM B 5	G39
	GMP 1.0 LT-4 (Hübner, Berlin) 30 W, DC 100 V, IM B 5 n, IP55	G37
	GTB 9.06 L/420 (Hübner, Berlin) 0.06 W, 20 V DC, hollow shaft type of construction	G28
	TDP 0.2 LT-4 (Hübner, Berlin) 4 W, 60 V DC, IM B 10, IP55	H14
Pulse encoders	POG 9 D 500 (Hübner, Berlin) 2 x 500 pulses per revolution, offset by 90°	G16
	POG 9 D 600 (Hübner, Berlin) 2 x 600 pulses per revolution, offset by 90°	H48
	POG 9 D 1024 (Hübner, Berlin) 2 x 1024 pulses per revolution, offset by 90°	H55
	POG 10 D 1024 (Hübner, Berlin) 2 x 1024 pulses per revolution, offset by 90°	H56
	ROD 436.001E (Heidenhain) 2 x 1024 pulses per revolution, offset by 90°	H54
Tacho or pulse encoder, non-standard versions	The device will be obtained by the factory to order. For further information, see Part 2 "Encoders"	Y70 ⁴⁾
Tacho or pulse encoder mounting prepared for	TDP 0.2 LT; OG 9; POG 9; POG 10; REO 444R; FG4; L&L 850	G75
	TDP 0.09	G76
	TDP 1.2; GMP 1.0 L (Type of construction B5n)	G77
	ROD 436	G78
Air/water cooler for 1HS	Non-standard heat exchanger, suitable for brackish water	M10

1) For 1GF/1GL/1HA: Brakes mounted on request, not possible for Sizes 355 to 630.

2) Only possible for Sizes 100 to 160.

3) From Size 180 upwards standard version.

4) Plain text is necessary.

Dimensions



	1G.5 series Sizes 112 to 160 4/2 1GF5 114 - 1GF5 166 4/4 1GG5 100 - 1GG5 118 4/6 1GG5 132 - 1GG5 166 4/8 1GH5 100 - 1GH5 118 4/10 1GH5 132 - 1GH5 166 4/12 Speed encoder assembly and foot niche dimensions for 1G.5 motors Sizes 100 to 160
	1HA5 series Size 160 4/14 1HA5 164 - 1HA5 166
	1HC5 series Sizes 100 to 160 4/16 1HC5 102 - 1HC5 166
	1G.6 series and 1H.6 Sizes 160 to 280 4/19 1GF6 162 - 1GF6 166 4/20 1GG6 162 - 1GG6 288 4/22 1GH6 162 - 1GH6 288 4/24 Types IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6 motors 4/26 1HS6 186 - 1HS6 288 4/28 1HQ6 186 - 1HQ6 288 4/30 Speed encoder assembly, foot niche dimensions and brake assembly for 1G.6 and 1H.6 motors
	1G.7 and 1H.7 series Sizes 355 to 450 4/32 1GG7 351 - 1GG7 355 4/33 1GG7 401 - 1GG7 405 4/34 1GG7 451 - 1GG7 455 4/35 1GH7 351 - 1GH7 355 4/36 1GH7 401 - 1GH7 405 4/37 1GH7 451 - 1GH7 455 4/38 1HS7 351 - 1HS7 355 4/39 1HS7 401 - 1HS7 405 4/40 1HS7 451 - 1HS7 455 4/41 1HQ7 351 - 1HQ7 355 4/42 1HQ7 401 - 1HQ7 405 4/43 1HQ7 451 - 1HQ7 455
	1G.5 and 1H.5 series Sizes 500 and 630 4/44 1GG5 500 - 1GG5 635 4/46 1GH5 500 - 1GH5 635 4/48 1HS5 500 - 1HS5 635



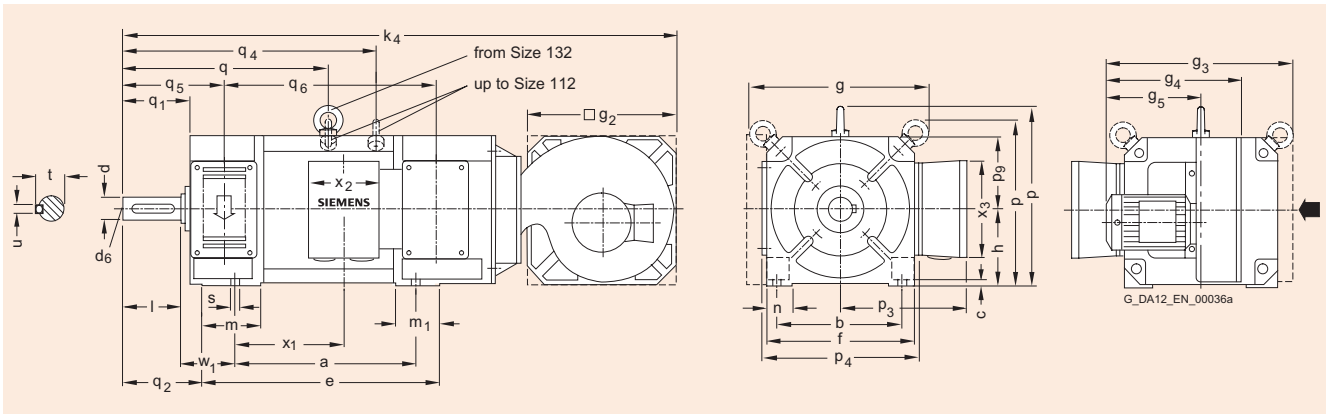
Dimensions

1GF5 114 - 1GF5 166

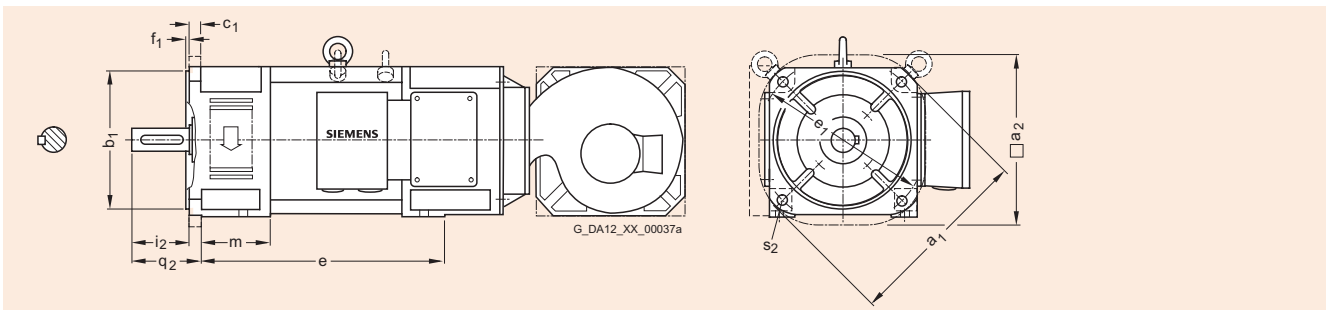
Dimension drawings

• Air inlet to the fan assembly from the left (standard version)

• Terminal box on right (standard version)



Type IM B 3



Types IM B 5, IM B 35, IM V 1 and IM V 15

For Type IM B 5/IM V 1, motors of Type IM B 35/IM V 15 will be supplied.

For the dimensions of the foot niches, see "Speed sensor assembly and foot niche dimensions for 1G.5 Sizes 100 to 160".

Type IM B 3

For motors		Dimensions acc. to																			
Size	Type 1GF5 ...	Terminal box type	DIN IEC B	a B	b A	c HA	e BB	f AB	g -	g ₂ -	g ₃ -	g ₄ -	g ₅ -	h H	m BA	m ₁ -	n AA	p -	p ₃ -	p ₄ -	p ₉ -
112	... 114	gk 330	340	190	10	419	220	262	220	283	243	125	112	103	60	40	243	217	238	110	
	... 116	gk 330	400	190	10	479	220	262	220	283	243	125	112	103	60	40	243	217	238	110	
132	... 132	gk 420 gk 427	320	216	11	425	258	-	255	376	297	203	132	126	75	45	318	269	280	129	
	... 134	gk 420 gk 427	370	216	11	475	258	-	255	376	297	203	132	126	75	45	318	269	280	129	
	... 136	gk 420 gk 427	430	216	11	535	258	-	255	376	297	203	132	126	75	45	318	269	280	129	
160	... 162	gk 420 gk 427 gk 527	390	254	12	517	314	-	310	425	324	208	160	149	80	55	374	289	336	157	
	... 164	gk 420 gk 427 gk 527	450	254	12	577	314	-	310	425	324	208	160	149	80	55	374	289	336	157	
	... 166	gk 420 gk 427 gk 527	530	254	12	657	314	-	310	425	324	208	160	149	80	55	374	289	336	157	

Type IM B 3 (continued)

For motors		Dimensions acc. to													Drive end shaft extension				
Size	Type 1GF5...	Terminal box type	DIN IEC	q -	q ₁ -	q ₂ -	q ₄ -	q ₅ -	q ₆ -	s K	w ₁ C	x ₁ -	x ₂ -	x ₃ -	d D	l E	t GA	u F	d ₆ -
112 114	gk 330		275	89	89	355	138	376	12	70	213	132	152	38	80	41	10	M 12
 116	gk 330		295	89	89	405	138	436	12	70	273	132	152	38	80	41	10	M 12
132 132	gk 420 gk 427		275	121	121	-	176	361	12	89	174	162 162	162 162	42	110	45	12	M 16
 134	gk 420 gk 427		310	121	121	-	176	411	12	89	224	162 162	162 162	42	110	45	12	M 16
 136	gk 420 gk 427		370	121	121	-	176	471	12	89	284	162 162	162 162	42	110	45	12	M 16
160 162	gk 420 gk 427 gk 527		342	120	120	-	185	457	14	108	246	162 162 270	162 162 186	55	110	59	16	M 20
 164	gk 420 gk 427 gk 527		402	120	120	-	185	517	14	108	306	162 162 270	162 162 186	55	110	59	16	M 20
 166	gk 420 gk 427 gk 527		482	120	120	-	185	597	14	108	386	162 162 270	162 162 186	55	110	59	16	M 20

Types IM B 5, IM B 35, IM V 1 and IM V 15

For motors		Dimensions acc. to											
Mounting flange to DIN 42 948													
Size	Type 1GF5...	DIN IEC	Size	a ₁ P	a ₂ ¹⁾ -	b ₁ N	c ₁ LA	e ₁ M	f ₁ T	i ₂ -	s ₂ S	e BB	q ₂ -
112 114	A 300		300	240	230	12	265	4	80	14	383	125
	443												
132 132	A 350		350	-	250	18	300	5	110	18	374	172
	424												
	484												
160 162	A 400		400	-	300	20	350	5	110	18	517	120
	577												
	657												

Motors with add-on units

For motors		Dimensions					
Size	Type 1GF5...	k ₄ without add-on units	k ₄ with tacho TD3 A4 KAEM GTB 9.06 L	k ₄ with tacho TDP 0.2 LT REO 444 R TDP 0.09 LT	k ₄ with tacho TDP 1.2 GMP 1.0 L	k ₄ with pulse encoder POG 9D POG 10D ROD 436	
112 114	910	910	1083	1160	999	
 116	970	970	1143	1220	1059	
132 132	1002	1002	1175	1245	1090	
 134	1052	1052	1225	1295	1140	
 136	1112	1112	1285	1355	1200	
160 162	1182	1182	1355	1425	1270	
 164	1242	1242	1415	1485	1330	
 166	1322	1322	1495	1565	1410	

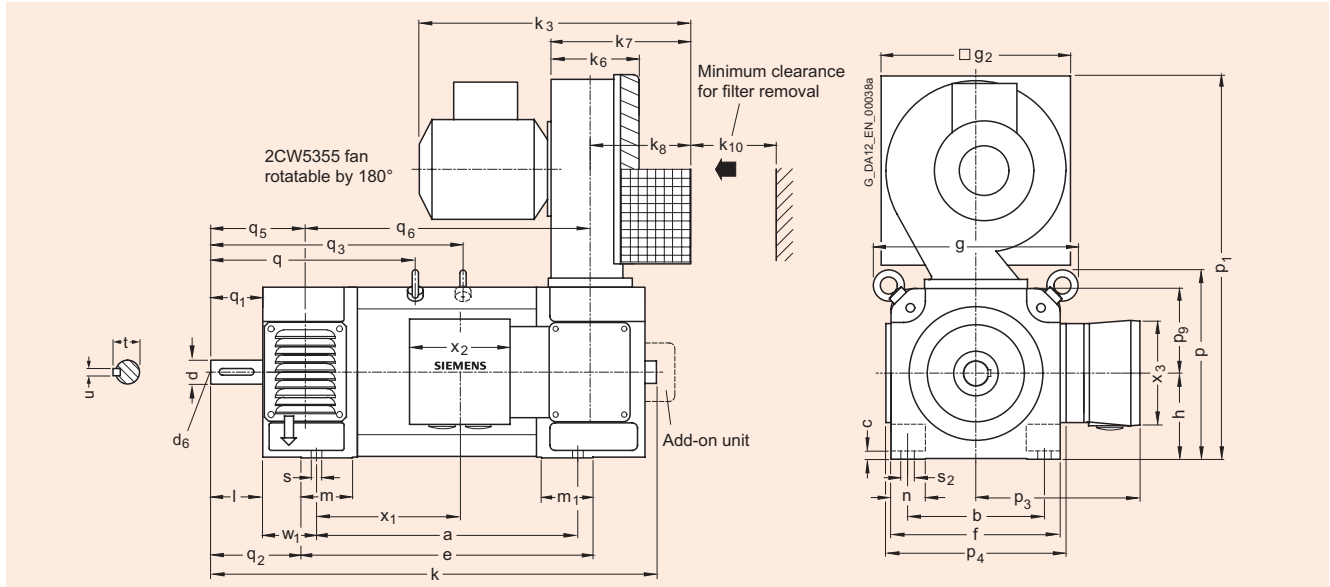
1) The mounting flange with flattened sides protrudes beyond the machine contour.

Dimensions

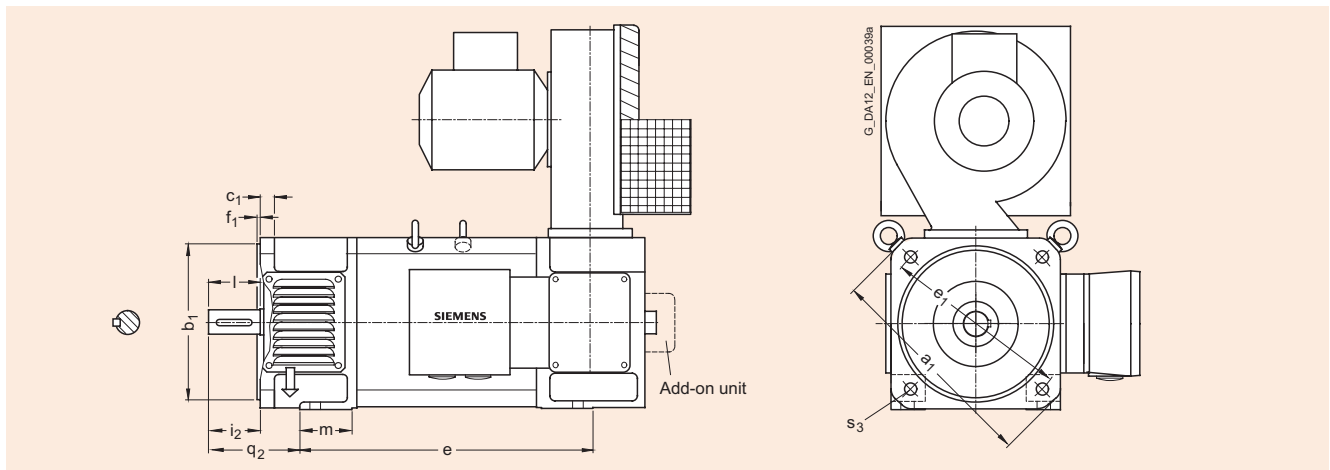
1GG5 100 - 1GG5 118

Dimension drawings

- Fan assembly on the non-drive end, top
- Air inlet to the fan assembly from the non-drive end
- Terminal box on right (standard version)



Type IM B 3



Types IM B 5, IM B 35, IM V 1 and IM V 15

For Type IM B 5/IM V 1, motors of Type IM B 35/IM V 15 will be supplied.

For the dimensions of the foot niches and device assemblies, see "Speed sensor assembly and foot niche dimensions for 1G.5 Sizes 100 to 160".

1GG5 100 - 1GG5 118

Type IM B 3

For motors		Dimensions acc. to																						
Size	Type 1GG5 ...	Terminal box type	DIN a IEC B	b A	c HA	e BB	f AB	g -	g ₂ -	h H	k L	k ₃ -	k ₆ -	k ₇ -	k ₈ -	k ₁₀ -	m BA	m ₁ -	n AA	p -	p ₁ HD	p ₃ -	p ₄ -	p ₉ -
100	... 100	gk 230	225	160	9	260	198	240	220	100	447	316	102	162	117	100	60	60	40	220	446	191	226	99
	... 102	gk 230	225	160	9	260	198	240	220	100	447	316	102	162	117	100	60	60	40	220	446	191	226	99
	... 104	gk 230	257	160	9	292	198	224	220	100	479	316	102	162	117	100	60	60	40	220	446	191	226	99
	... 106	gk 230	305	160	9	340	198	240	220	100	527	316	102	162	117	100	60	60	40	220	446	191	226	99
	... 108	gk 230	369	160	9	404	198	240	220	100	591	316	102	162	117	100	60	60	40	220	446	191	226	99
112	... 114	gk 330	340	190	10	419	220	262	220	112	600	316	102	162	117	100	103	60	40	243	469	217	238	110
	... 116	gk 330	400	190	10	479	220	262	220	112	660	316	102	162	117	100	103	60	40	243	469	217	238	110
	... 118	gk 330	426	190	10	505	220	262	255	112	686	367	102	182	144	100	103	60	40	243	526	217	238	110

For motors		Dimensions acc. to													Drive end shaft extension				
Size	Type 1GG5 ...	Terminal box type	DIN q IEC -	q ₁ -	q ₂ -	q ₃ -	q ₅ -	q ₆ -	s K	s ₂ -	w ₁ C	x ₁ -	x ₂ -	x ₃ -	d D	l E	t GA	u F	d ₆ -
100	... 100	gk 230	224	61	105	224	110	252	12	16	63	87	117	122	28	60	31	8	M 10
	... 102	gk 230	224	61	105	224	110	252	12	16	63	87	117	122	28	60	31	8	M 10
	... 104	gk 230	256	61	105	256	110	284	12	16	63	119	117	122	28	60	31	8	M 10
	... 106	gk 230	239	61	105	299	110	332	12	16	63	167	117	122	28	60	31	8	M 10
	... 108	gk 230	256	61	105	369	110	396	12	16	63	231	117	122	28	60	31	8	M 10
112	... 114	gk 330	275	89	89	355	138	376	12	12	70	213	132	152	38	80	41	10	M 12
	... 116	gk 330	295	89	89	405	138	436	12	12	70	273	132	152	38	80	41	10	M 12
	... 118	gk 330	295	89	89	420	138	462	12	12	70	299	132	152	38	80	41	10	M 12

Types IM B 5, IM B 35, IM V 1 and IM V 15

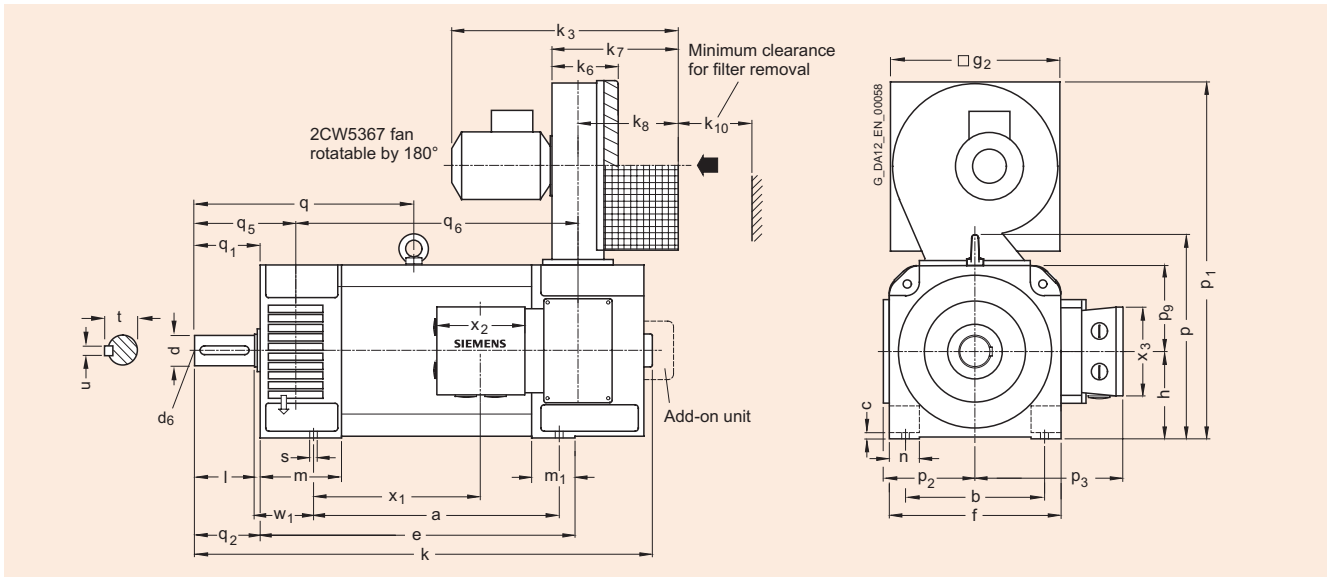
For motors		Dimensions acc. to											
Mounting flange to DIN 42 948													
Size	Type 1GG5 ...	DIN Size IEC	a ₁ P	b ₁ N	c ₁ LA	e BB	e ₁ M	f ₁ T	i ₂ -	l E	m BA	s ₃ S	q ₂ -
100	... 100	A 250	250	180	16	260	215	4	60	60	60	14	105
	260												
	292												
	340												
	404												
112	... 114	A 300	300	230	12	383	265	4	80	80	67	14	125
	443												
	469												

Dimensions

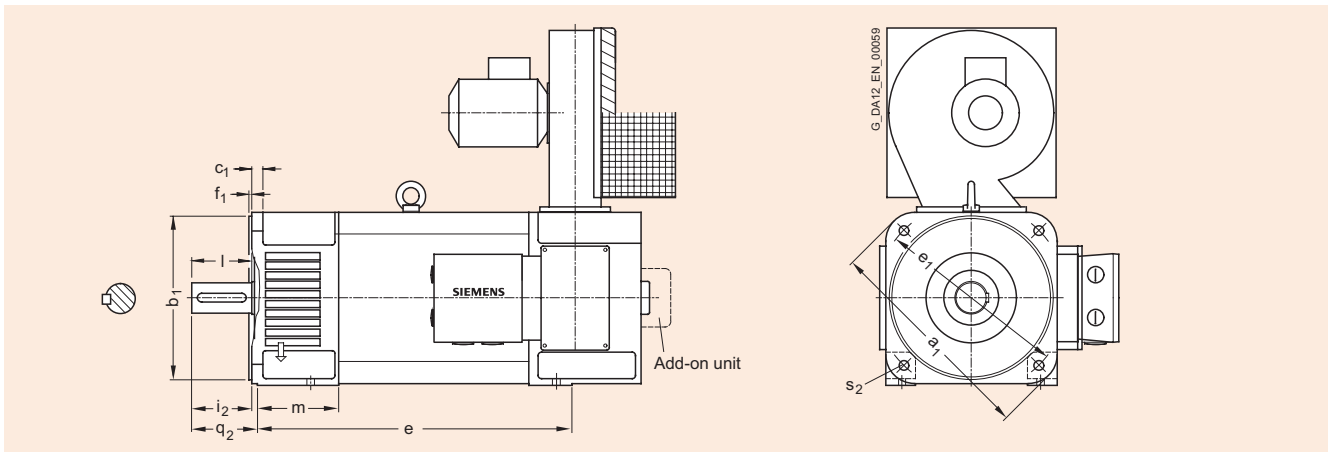
1GG5 132 - 1GG5 166

Dimension drawings

- Fan assembly on the non-drive end, top
- Air inlet to the fan assembly from the non-drive end
- Terminal box on right (standard version)



Type IM B 3



Types IM B 5, IM B 35, IM V 1 and IM V 15

For Type IM B 5/IM V 1, motors of Type IM B 35/IM V 15 will be supplied.

For the dimensions of the foot niches and device assemblies, see "Speed encoder assembly and foot niche dimensions for 1G.5 Sizes 100 to 160".

1GG5 132 - 1GG5 166

Type IM B 3

For motors			Dimensions acc. to																						
Size	Type 1GG5 ...	Terminal box type	DIN IEC	a B	b A	c HA	e BB	f AB	g ₂ -	h H	k L	k ₃ -	k ₆ -	k ₇ -	k ₈ -	k ₁₀ -	m BA	m ₁ -	n AA	p -	p ₁ HD	p ₂ -	p ₃ -	p ₉ -	
132 132	gk 420 gk 427	320	216	11	425	258	255	132	653	367	102	182	144	100	126	75	45	318	543	140	241	129		
 134	gk 420 gk 427	370	216	11	475	258	255	132	703	367	102	182	144	100	126	75	45	318	543	140	241	129		
 136	gk 420 gk 427	430	216	11	535	258	255	132	763	367	102	182	144	100	126	75	45	318	543	140	241	129		
160 162	gk 420 gk 427 gk 527	390	254	12	517	314	310	160	778	415	121	232	184	135	149	80	55	374	654	168	270 270 298	157		
 164	gk 420 gk 427 gk 527	450	254	12	577	314	310	160	838	415	121	232	184	135	149	80	55	374	654	168	270 270 298	157		
 166	gk 420 gk 427 gk 527	530	254	12	657	314	310	160	918	415	121	232	184	135	149	80	55	374	654	168	270 270 298	157		

For motors			Dimensions acc. to											Drive end shaft extension				
Size	Type 1GG5 ...	Terminal box type	DIN IEC	q -	q ₁ -	q ₂ -	q ₅ -	q ₆ -	s K	w ₁ C	x ₁ -	x ₂ -	x ₃ -	d D	l E	t GA	u F	d ₆ -
132 132	gk 420 gk 427	275	121	121	176	361	12	89	174	162	162	42	110	45	12	M 16	
 134	gk 420 gk 427	310	121	121	176	411	12	89	224	162	162	42	110	45	12	M 16	
 136	gk 420 gk 427	370	121	121	176	471	12	89	284	162	162	42	110	45	12	M 16	
160 162	gk 420 gk 427 gk 527	342	120	120	185	457	14	108	246	162 162 270	162 162 186	55	110	59	16	M 20	
 164	gk 420 gk 427 gk 527	402	120	120	185	517	14	108	306	162 162 270	162 162 186	55	110	59	16	M 20	
 166	gk 420 gk 427 gk 527	482	120	120	185	597	14	108	386	162 162 270	162 162 186	55	110	59	16	M 20	

Types IM B 5, IM B 35, IM V 1 and IM V 15

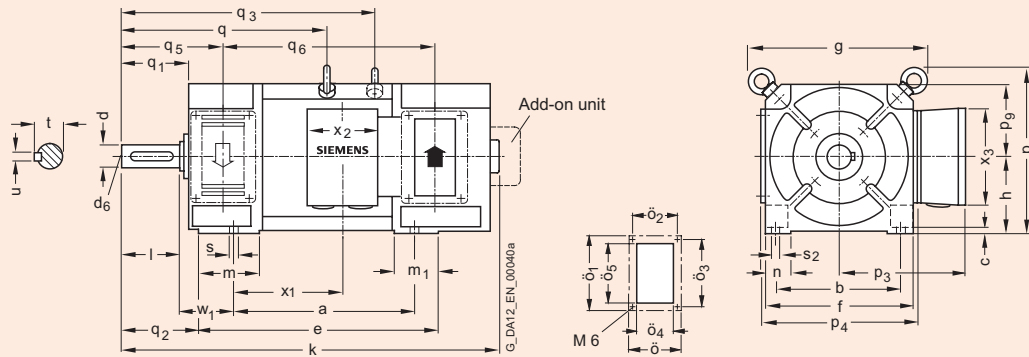
For motors			Dimensions acc. to										
			Mounting flange to DIN 42 948										
Size	Type 1GG5 ...	DIN IEC	Size P	a ₁ N	c ₁ LA	e BB	e ₁ M	f ₁ T	i ₂ -	l E	m BA	s ₂ S	q ₂ -
132 132	A 350	350	250	18	374 424 484	300	5	110	110	75	18	172
 134												
 136												
160 162	A 400	400	300	20	517 577 657	350	5	110	110	149	18	120
 164												
 166												

Dimensions

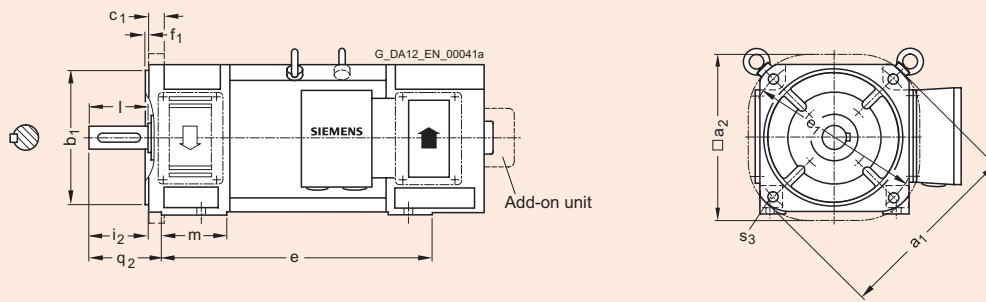
1GH5 100 - 1GH5 118

Dimension drawings

- Terminal box on right (standard version)



Type IM B 3



Types IM B 5, IM B 35, IM V 1 and IM V 15

For Type IM B 5/IM V 1, motors of Type IM B 35/IM V 15 will be supplied.

For single-sided duct connection at the drive end, the molded ribs of Size $\phi_5 \times \phi_4$ will be removed (corner radius 8 mm).

For the dimensions of the foot niches and device assemblies, see "Speed sensor assembly and foot niche dimensions for 1G.5 Sizes 100 to 160".

1GH5 100 - 1GH5 118

Type IM B 3

For motors		Dimensions acc. to																						
Size	Type 1GH5 ...	Terminal box type	DIN IEC	a B	b A	c HA	e BB	f AB	g -	h ¹⁾ H	k L	m BA	m ₁ -	n AA	ø -	ø ₁ -	ø ₂ -	ø ₃ -	ø ₄ -	ø ₅ -	p -	p ₃ -	p ₄ -	p ₉ -
100	... 100	gk 230	225	160	9	260	198	240	100	447	60	60	40	95	115	80	100	70	98	220	191	226	99	
	... 102	gk 230	225	160	9	260	198	240	100	447	60	60	40	95	115	80	100	70	98	220	191	226	99	
	... 104	gk 230	257	160	9	292	198	224	100	479	60	60	40	95	115	80	100	70	98	220	191	226	99	
	... 106	gk 230	305	160	9	340	198	240	100	527	60	60	40	95	115	80	100	70	98	220	191	226	99	
	... 108	gk 230	369	160	9	404	198	240	100	591	60	60	40	95	115	80	100	70	98	220	191	226	99	
112	... 114	gk 330	340	190	10	419	220	262	112	600	103	60	40	95	115	80	100	70	98	243	217	238	110	
	... 116	gk 330	400	190	10	479	220	262	112	660	103	60	40	95	115	80	100	70	98	243	217	238	110	
	... 118	gk 330	426	190	10	505	220	262	112	686	103	60	40	95	115	80	100	70	98	243	217	238	110	

For motors		Dimensions acc. to													Drive end shaft extension					
Size	Type 1GH5 ...	Terminal box type	DIN IEC	q -	q ₁ -	q ₂ -	q ₃ -	q ₅ -	q ₆ -	s K	s ₂ -	w ₁ C	x ₁ -	x ₂ -	x ₃ -	d D	l E	t GA	u F	d ₆ -
100	... 100	gk 230	224	61	105	224	110	252	12	16	63	87	117	122	28	60	31	8	M 10	
	... 102	gk 230	224	61	105	224	110	252	12	16	63	87	117	122	28	60	31	8	M 10	
	... 104	gk 230	256	61	105	256	110	284	12	16	63	119	117	122	28	60	31	8	M 10	
	... 106	gk 230	239	61	105	299	110	332	12	16	63	167	117	122	28	60	31	8	M 10	
	... 108	gk 230	256	61	105	369	110	396	12	16	63	231	117	122	28	60	31	8	M 10	
112	... 114	gk 330	275	89	89	355	138	376	12	12	70	213	132	152	38	80	41	10	M 12	
	... 116	gk 330	295	89	89	405	138	436	12	12	70	273	132	152	38	80	41	10	M 12	
	... 118	gk 330	295	89	89	420	138	462	12	12	70	299	132	152	38	80	41	10	M 12	

Types IM B 5, IM B 35, IM V 1 and IM V 15

For motors		Dimensions acc. to													
		Mounting flange to DIN 42 948													
Size	Type 1GH5 ...	DIN IEC	Size	a ₁ P	a ₂ -	b ₁ N	c ₁ LA	e BB	e ₁ M	f ₁ T	i ₂ -	l E	m BA	s ₃ S	q ₂ -
100	... 100	A 250	250	197	180	16	16	260	215	4	60	60	60	14	105
	260														
	292														
	340														
	404														
112	... 114	A 300	300	240 ²⁾	230	12	12	383	265	4	80	80	67	14	125
	443														
	469														

1) Duct connection from below, short codes K68 (drive end) and K72 (non-drive end): The openings must be sealed with metal covers and extend (including bolts) by about 5 mm beyond the foot rest surface. It is therefore not possible to position it with the cover attached on a level surface.

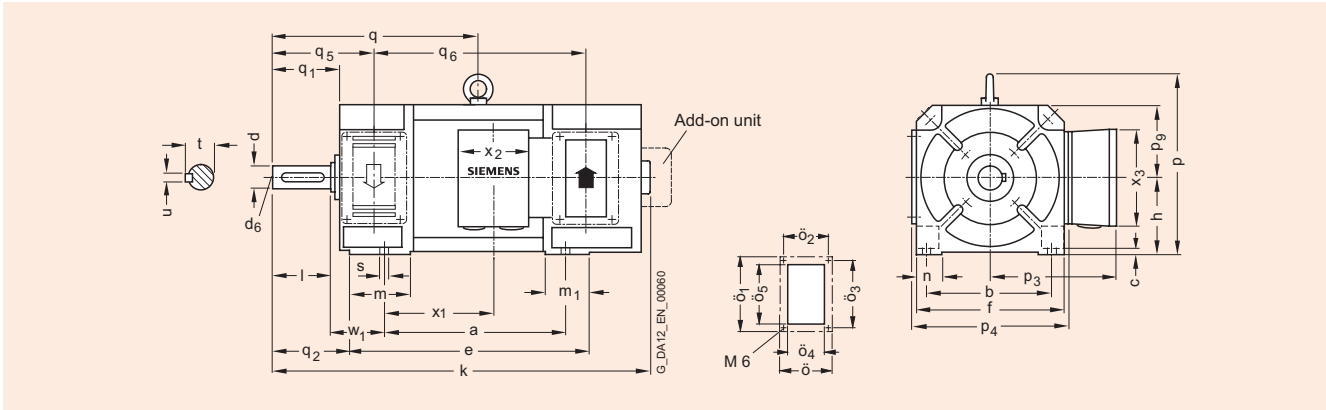
2) The mounting flange with flattened sides protrudes beyond the motor contour.

Dimensions

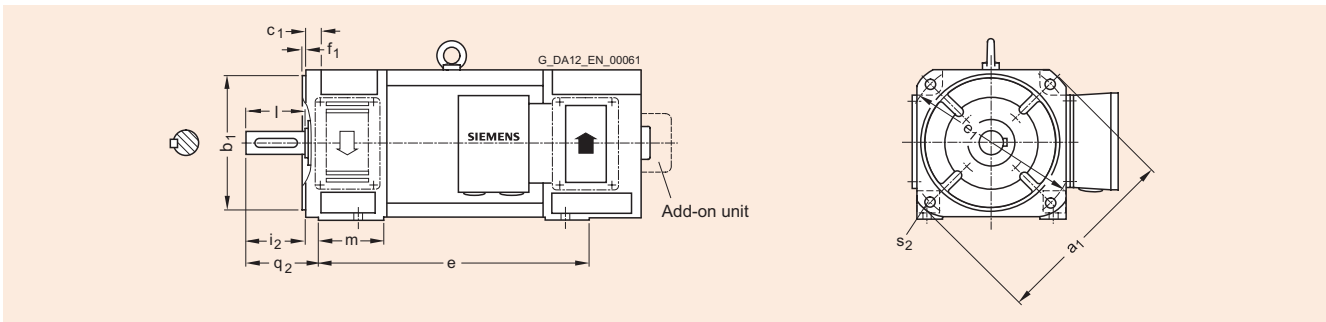
1GH5 132 - 1GH5 166

Dimension drawings

- Terminal box on right (standard version)



Type IM B 3



Types IM B 5, IM B 35, IM V 1 and IM V 15

4

For Type IM B 5/IM V 1, motors of Type IM B 35/IM V 15 will be supplied.

For single-sided duct connection at the drive end, the molded ribs of Size $\phi_5 \times \phi_4$ will be removed (corner radius 8 mm).

For the dimensions of the foot niches and device assemblies, see "Speed sensor assembly and foot niche dimensions for 1G.5 Sizes 100 to 160".

Type IM B 3

For motors			Dimensions acc. to																					
Size	Type 1GH5 ...	Terminal box type	DIN IEC	a B	b A	c HA	e BB	f AB	h ¹⁾ H	k L	m BA	m ₁ -	n AA	ø -	ø ₁ -	ø ₂ -	ø ₃ -	ø ₄ -	ø ₅ -	p -	p ₃ -	p ₄ -	p ₉ -	
132 132	gk 420 gk 427	320	216	11	425	258	132	653	126	75	45	105	157	90	142	80	140	318	269	280	129		
 134	gk 420 gk 427	370	216	11	475	258	132	703	126	75	45	105	157	90	142	80	140	318	269	280	129		
 136	gk 420 gk 427	430	216	11	535	258	132	763	126	75	45	105	157	90	142	80	140	318	269	280	129		
160 162	gk 420 gk 427 gk 527	390	254	12	517	314	160	778	149	80	55	125	190	110	175	100	170	374	289	336	157		
 164	gk 420 gk 427 gk 527	450	254	12	577	314	160	838	149	80	55	125	190	110	175	100	170	374	289	336	157		
 166	gk 420 gk 427 gk 527	530	254	12	657	314	160	918	149	80	55	125	190	110	175	100	170	374	289	336	157		

For motors			Dimensions acc. to											Drive end shaft extension				
Size	Type 1GH5 ...	Terminal box type	DIN IEC	q -	q ₁ -	q ₂ -	q ₅ -	q ₆ -	s K	w ₁ C	x ₁ -	x ₂ -	x ₃ -	d D	l E	t GA	u F	d ₆ -
132 132	gk 420 gk 427	275	121	121	176	361	12	89	174	162	162	42	110	45	12	M 16	
 134	gk 420 gk 427	310	121	121	176	411	12	89	224	162	162	42	110	45	12	M 16	
 136	gk 420 gk 427	370	121	121	176	471	12	89	284	162	162	42	110	45	12	M 16	
160 162	gk 420 gk 427 gk 527	342	120	120	185	457	14	108	246	162 162 270	162 162 186	55	110	59	16	M 20	
 164	gk 420 gk 427 gk 527	402	120	120	185	517	14	108	306	162 162 270	162 162 186	55	110	59	16	M 20	
 166	gk 420 gk 427 gk 527	482	120	120	185	597	14	108	386	162 162 270	162 162 186	55	110	59	16	M 20	

Types IM B 5, IM B 35, IM V 1 and IM V 15

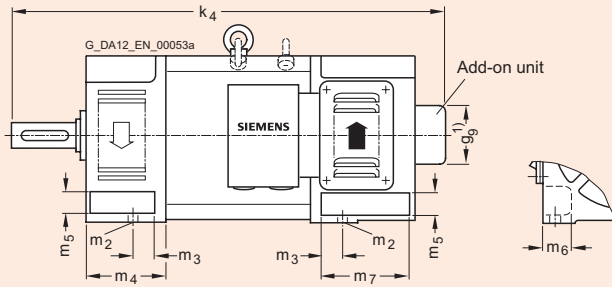
For motors		Dimensions acc. to												
Mounting flange to DIN 42 948														
Size	Type 1GH5 ...	DIN IEC	Size P	a ₁ P	b ₁ N	c ₁ LA	e BB	e ₁ M	f ₁ T	i ₂ -	l E	m BA	s ₂ S	q ₂ -
132 132 134 136	A 350	350	250	18	374 424 484	300	5	110	110	126	18	172	
 162 164 166	A 400	400	300	20	517 577 657	350	5	110	110	149	18	120	

1) Duct connection from below, short codes K68 (drive end) and K72 (non-drive end): The openings must be sealed with metal covers and extend (including bolts) by about 5 mm beyond the foot rest surface. It is therefore not possible to position it with the cover attached on a level surface.

Dimensions

Speed encoder assembly and foot niche dimensions for 1G.5 Sizes 100 to 160

Dimension drawings



1) without terminal box or projecting connector

Speed encoder assembly and foot niche dimensions for 1G.5 Sizes 100 to 160

1GG5 and 1GH5 motors with add-on units

For motors		Tacho assembly with														Pulse encoder assembly											
Size	Type 1GG5 ... 1GH5 ...	TD3 A4 K		TDP 0.09LT		REO 444R		GTB 9.06L		TDP 0.2LT		GMP 1.0L		TDP 1.2		TDP 1.2 +TDP 1.2		KPG 503		KPG 506		POG 9D		POG 10D		ROD 436	
		g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄
100	... 100	56	503	82	592	96	629	94	474	102	635	110	700	135	720	135	813	127	671	127	711	85	597	103	589	58	525
	... 102		503		592		629		474		635		700		720		813		671		711		597		589		525
	... 104		535		624		661		506		667		732		752		845		703		743		629		621		557
	... 106		583		672		709		554		715		780		800		893		751		791		677		669		605
	... 108		647		736		773		618		779		844		864		957		815		855		741		733		669
112	... 114		656		745		782		627		788		853		873		966		824		864		750		742		678
	... 116		716		805		842		687		848		913		933		1026		884		924		810		802		738
	... 118		742		831		868		713		874		939		959		1052		910		950		836		828		764
132	... 132	56	709	82	798	96	835	94	680	102	841	110	906	135	926	135	1019	127	877	127	917	85	803	103	795	58	732
	... 134		759		848		885		730		891		956		976		1069		927		967		853		845		782
	... 136		819		908		945		790		951		1016		1036		1129		987		1027		913		905		842
160	... 162		834		923		960		805		966		1031		1051		1144		1002		1042		928		920		857
	... 164		894		983		1020		865		1026		1091		1111		1204		1062		1102		988		980		917
	... 166		974		1063		1100		945		1106		1171		1191		1284		1142		1182		1068		1060		997

Foot niches

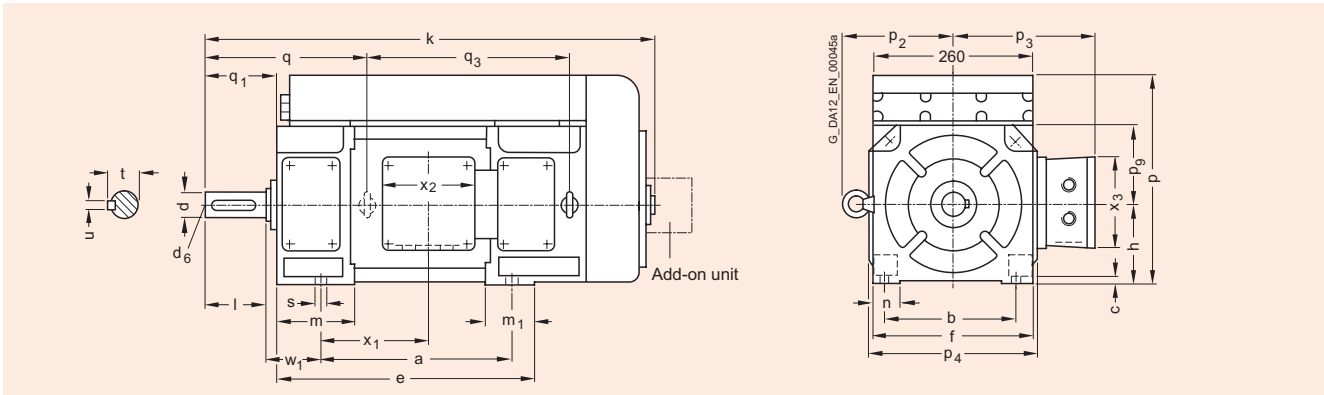
For motors		Dimensions acc. to										
Size	Type 1G.5 ...	Largest machine foot screw that can be used										
		DIN IEC	m ₂	m ₃	m ₄	m ₅	m ₆	m ₇				
100	... 100	M 10 x 30		32		94		32		40		–
	... 102											
	... 104											
	... 106											
	... 108											
112	... 114	M 10 x 30		27		88		35		40		108
	... 116											
	... 118											
132	... 132	M 10 x 30		32		110		38		45		141
	... 134											
	... 136											
160	... 162	M 12 x 40		34		132		48		58		179
	... 164											
	... 166											

Dimensions

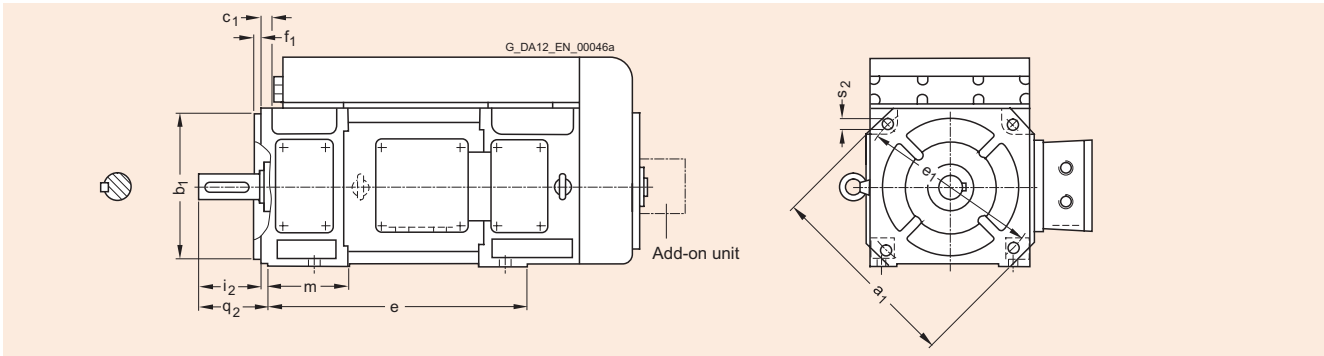
1HA5 164 - 1HA5 166

Dimension drawings

- Terminal box on right (standard version)

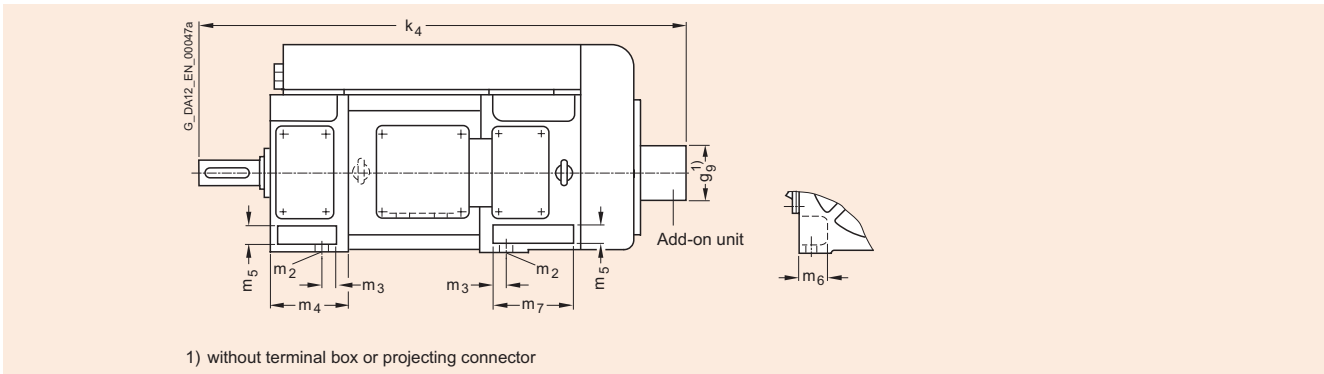


Type IM B 3



Types IM B 5, IM B 35, IM V 1 and IM V 15

4



Foot niches and tachometer/encoder assembly
 For 1H.513. with brake (dimension drawing 510.34335), dimension k_4 is lengthened by 126 mm.
 For 1H.516. with brake (dimension drawing 510.34335) dimension k_4 is lengthened by 140 mm.

Type IM B 3

For motors		Dimensions acc. to															
Size	Type 1HA5 ...	Terminal box type	DIN a IEC B	b A	c HA	e BB	f AB	h H	k L	m BA	m ₁ -	n AA	p -	p ₂ -	p ₃ -	p ₄ -	p ₉ -
160 164	gk 420 gk 427 gk 527	450	254	12	577	314	160	937	149	80	55	430	213	269 269 294	336	157
 166	gk 420 gk 427 gk 527	530	254	12	657	314	160	1017	149	80	55	430	213	269 269 294	336	157

For motors		Dimensions acc. to										Drive end shaft extension			
Size	Type 1HA5 ...	Terminal box type	DIN q IEC -	q ₁ -	q ₃ -	s K	w ₁ -	x ₁ -	x ₂ -	x ₃ -	d D	l E	t GA	u F	d ₆ -
160 164	gk 420 gk 427 gk 527	299	120	500	14	108	306	162 162 270	162 162 186	55	110	59	16	M 20
 166	gk 420 gk 427 gk 527	299	120	580	14	108	386	162 162 270	162 162 186	55	110	59	16	M 20

Types IM B 5, IM B 35, IM V 1 and IM V 15

For motors		Dimensions acc. to												
Mounting flange to DIN 42 948														
Size	Type 1HA5 ...	DIN Size IEC	a ₁ P	b ₁ N	c ₁ LA	e BB	e ₁ M	f ₁ T	i ₂ -	s ₂ S	m -	q ₂ -		
160 164	A 400	400	300	20	577	350	5	110	18	149	120		
 166					657								

Motors with add-on units¹⁾

For motors		Tacho assembly with												Pulse encoder assembly													
		TD3 A4 KA GTB 9.06L TDP 0.09LT TDP 0.2LT REO 444R TDP 1.2 GMP 1.0L KPG 503 KPG 506 TDP 1.2+ TDP 1.2 EM (Minitacho)												POG 9D POG 10D ROD 436													
Size	Type 1HA5 ...	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄						
160 164	56	995	95	966	83	1084	88/	1130	96	1128	135	1212	110	1175	127	1163	127	1203	135	1305	85	1089	103	981	58	918
 166		1075		1046		1164	103	1210		1208		1292		1255		1243		1283		1385		1169		1061		998

Foot niches

For motors		Dimensions acc. to						
		Largest machine foot screw that can be used						
Size	Type 1HA5 ...	DIN m ₂ IEC -	m ₃ -	m ₄ -	m ₅ -	m ₆ -	m ₇ -	
160 164	M 12 x 40	34	132	48	58	179	
 166							

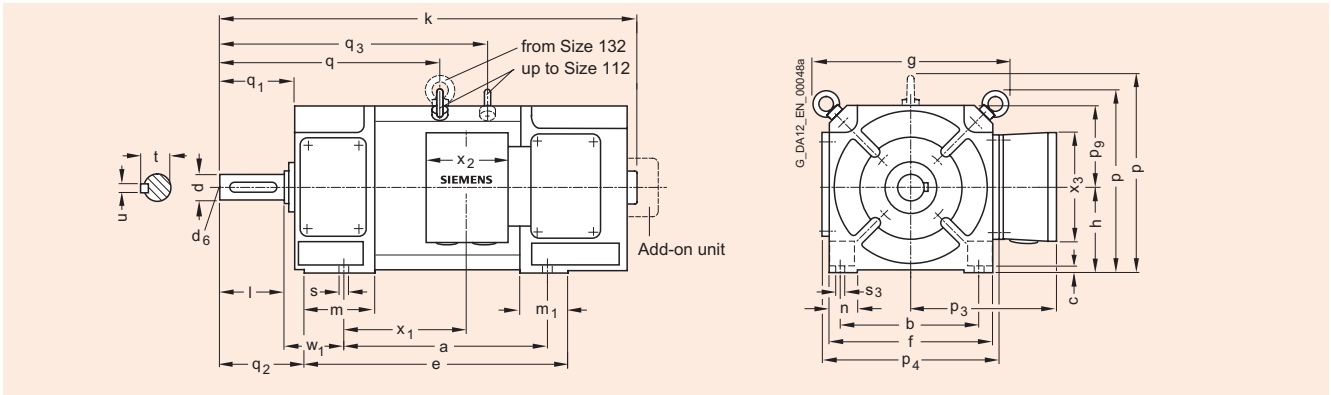
1) For 1HA5 16. motors with brake, dimension k₄ is lengthened by 140 mm.

Dimensions

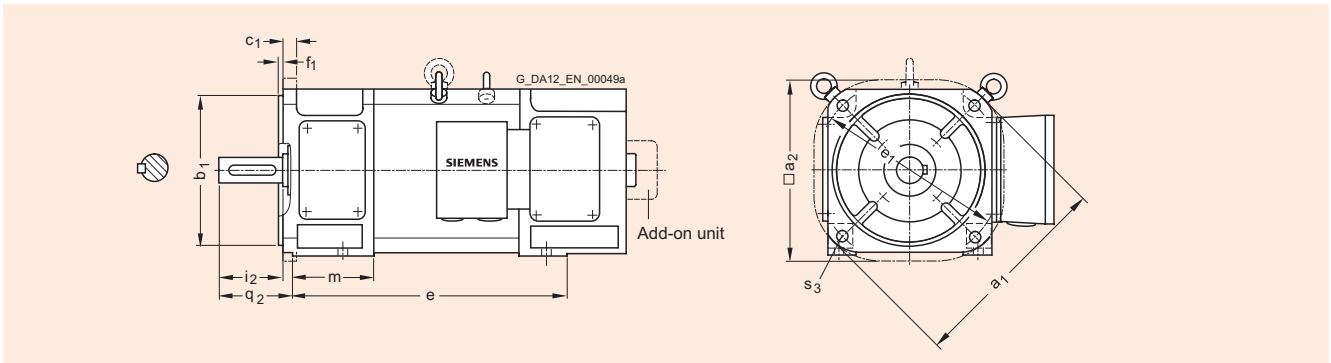
1HC5 102 - 1HC5 166

Dimension drawings

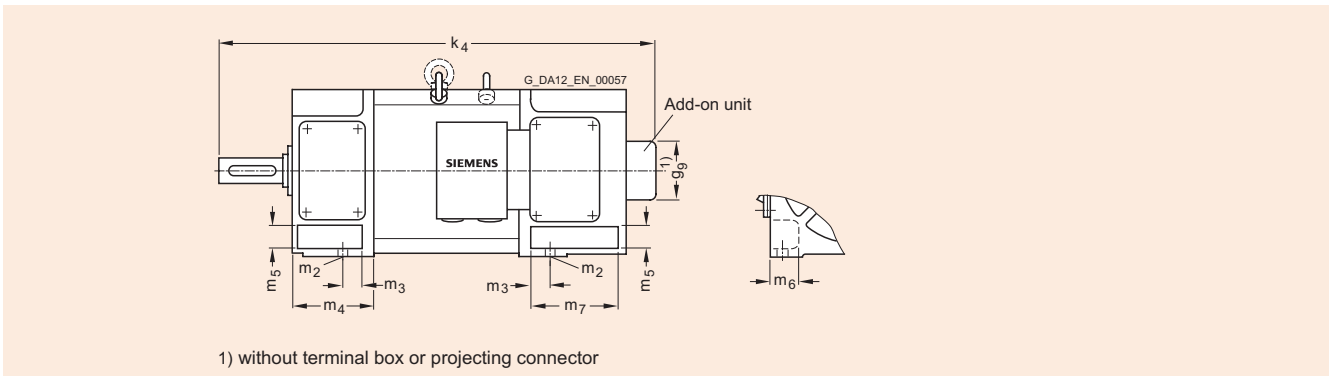
- Terminal box on right (standard version)



Type IM B 3



Types IM B 5, IM B 35, IM V 1 and IM V 15



Tacho/encoder assemblies and foot niches

Type IM B 3

For motors		Dimensions acc. to															
Size	Type 1HC5 ...	Terminal box type	DIN a IEC B	b A	c HA	e BB	f AB	g AC	h H	k L	m BA	m ₁ -	n AA	p -	p ₃ -	p ₄ -	p ₉ -
100	... 102	gk 230	225	160	9	260	198	240	100	447	60	60	40	220	191	226	99
	... 104	gk 230	257	160	9	292	198	240	100	479	60	60	40	220	191	226	99
	... 106	gk 230	305	160	9	340	198	240	100	527	60	60	40	220	191	226	99
	... 108	gk 230	369	160	9	404	198	240	100	591	60	60	40	220	191	226	99
112	... 114	gk 330	340	190	10	419	220	262	112	600	103	60	40	243	217	238	110
	... 116	gk 330	400	190	10	479	220	262	112	660	103	60	40	243	217	238	110
132	... 132	gk 420 gk 427	320	216	11	425	258	-	132	653	126	75	45	318	269	280	129
	... 134	gk 420 gk 427	370	216	11	475	258	-	132	703	126	75	45	318	269	280	129
	... 136	gk 420 gk 427	430	216	11	535	258	-	132	763	126	75	45	318	269	280	129
160	... 164	gk 420 gk 427 gk 527	450	254	12	577	314	-	160	838	149	80	55	374	289	336	157
	... 166	gk 420 gk 427 gk 527	530	254	12	657	314	-	160	918	149	80	55	374	289	336	157

For motors		Dimensions acc. to											Drive end shaft extension				
Size	Type 1HC5 ...	Terminal box type	DIN q IEC -	q ₁ -	q ₂ -	q ₃ -	s K	s ₂ -	w ₁ C	x ₁ -	x ₂ -	x ₃ -	d D	l E	t GA	u F	d ₆ -
100	... 102	gk 230	224	61	105	224	12	16	63	87	117	122	28	60	31	8	M 10
	... 104	gk 230	256	61	105	256	12	16	63	119	117	122	28	60	31	8	M 10
	... 106	gk 230	239	61	105	299	12	16	63	167	117	122	28	60	31	8	M 10
	... 108	gk 230	256	61	105	369	12	16	63	231	117	122	28	60	31	8	M 10
112	... 114	gk 330	275	89	89	355	12	12	70	213	132	152	38	80	41	10	M 12
	... 116	gk 330	295	89	89	405	12	12	70	273	132	152	38	80	41	10	M 12
132	... 132	gk 420 gk 427	275	121	121	-	12	12	89	174	162 162	162 162	42	110	45	12	M 16
	... 134	gk 420 gk 427	310	121	121	-	12	12	89	224	162 162	162 162	42	110	45	12	M 16
	... 136	gk 420 gk 427	370	121	121	-	12	12	89	284	162 162	162 162	42	110	45	12	M 16
160	... 164	gk 420 gk 427 gk 527	402	120	120	-	14	14	108	306	162 162 270	162 162 186	55	110	59	16	M 20
	... 166	gk 420 gk 427 gk 527	482	120	120	-	14	14	108	386	162 162 270	162 162 186	55	110	59	16	M 20

Types IM B 5, IM B 35, IM V 1 and IM V 15

For motors		Dimensions acc. to												
		Mounting flange to DIN 42 948												
Size	Type 1HC5 ...	DIN Size IEC	a ₁ P	a ₂ -	b ₁ N	c ₁ LA	e ₁ M	f ₁ T	i ₂ -	s ₃ S	e BB	m -	q ₂ -	
100	... 102	A 250	250	197	180	16	215	4	60	14	260 292 340 404	60	105	
	... 104													
	... 106													
	... 108													
112	... 114	A 300	300	240 ¹⁾	230	12	265	4	80	14	383 443	67	125	
	... 116													
132	... 132	A 350	350	-	250	18	300	5	110	18	374 424 484	95	172	
	... 134													
	... 136													
160	... 164	A 400	400	-	300	20	350	5	110	18	577 657	149	120	
	... 166													

Dimensions

1HC5 102 - 1HC5 166

Motors with add-on units

For motors		Tacho assembly with												Pulse encoder assembly													
Size	Type	TD3 A4 K AEM (Minitacho)	TDP 0.09LT	REO 444R	GTB 9.06 L	TDP 0.2LT	GMP 1.0L	TDP 1.2	TDP 1.2 +TDP 1.2	KPG 503	KPG 506	POG 9D	POG 10D	ROD 436													
	1HC5 ...	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄				
100 102	56	503	82	592	96	629	94	474	102	635	110	700	135	720	135	813	127	671	127	711	85	597	103	589	58	526
 104		535		624		661		506		667		732		752		845		703		743		629		621	558	
 106		583		672		709		554		715		780		800		893		751		791		677		669	606	
 108		647		736		773		618		779		844		864		957		815		855		741		733	670	
112 114		656		745		782		627		788		853		873		966		824		864		750		742	679	
 116		716		805		842		687		848		913		933		1026		884		924		810		802	739	
 132		709		798		835		680		841		906		926		1019		877		917		803		795	732	
132 134		759		848		885		730		891		956		976		1069		927		967		853		845	782	
 136		819		908		945		790		951		1016		1036		1129		987		1027		913		905	842	
 164		894		983		1020		865		1026		1091		1111		1204		1062		1102		988		980	917	
.... 166		974		1063		1100		945		1106		1171		1191		1284		1142		1182		1068		1060	997		

Foot niches

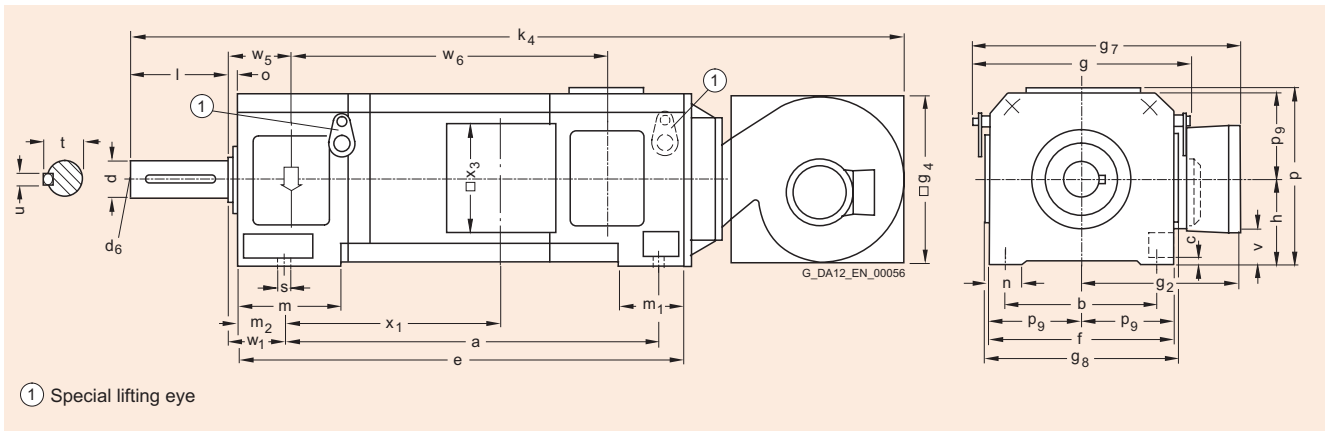
For motors		Dimensions acc. to										
Size	Type 1HC5 ...	Largest machine foot screw that can be used										
		DIN IEC	m ₂	m ₃	m ₄	m ₅	m ₆	m ₇				
100 102	M 10 x 30		32		94		32		40		-
 104											
 106											
 108											
112 112	M 10 x 30		27		88		35		40		108
 114											
 116											
132 132	M 10 x 30		32		110		38		45		141
 134											
 136											
160 162	M 12 x 40		34		132		48		58		179
 164											
 166											

1) The mounting flange with flattened sides protrudes beyond the motor contour.

Dimension drawings

• Air inlet to the fan assembly from the left

• Terminal box on right (standard version)



Type IM B 3

For dimensions of the foot niches, see "Speed encoder assembly, foot niche dimensions and brake assembly for 1G.6 and 1H.6 motors".

Type IM B 3

For motors		Dimensions acc. to													
Size	Type 1GF6...	DIN a IEC B	b A	c HA	e -	f AB	g AC	g ₂ AD	g ₄ -	g ₇ -	g ₈ -	h H	k ₄ -	m BA	m ₁ -
160	... 162	590	254	12	691	316	379	302	310	492	339	160	¹⁾	140	125
	... 164	660	254	12	761	316	379	302	310	492	339	160	¹⁾	140	125
	... 166	750	254	12	851	316	379	302	310	492	339	160	¹⁾	140	125

For motors		Dimensions acc. to													Drive end shaft extension				
Size	Type 1GF6...	DIN m ₂ IEC	n AA	o -	p -	p ₉ -	s K	v -	w ₁ C	w ₅ -	w ₆ -	x ₁ -	x ₃ -	d D	l E	d ₆ -	t GA	u F	
160	... 162	58	55	12	326	158	14	55	70	87	470	304	210	60	140	M 20	64	18	
	... 164	58	55	12	326	158	14	55	70	87	540	374	210	60	140	M 20	64	18	
	... 166	58	55	12	326	158	14	55	70	87	630	464	210	60	140	M 20	64	18	

Motors with add-on units

For motors		Tacho assembly, dimensions k ₄ without tacho and			with TD3 A4 KAEM GTB 9.06 L		with TDP 0.2LT REO 444R TDP 0.9LT		with TDP 1.2 GMP 1.0L KPG 503 KPG 506		Pulse encoder assembly, dimensions k ₄ with POG 9D POG 10D ROD 436	
Size	Type 1GF6...											
160	... 162				1270		1450		1520		1365	
	... 164				1340		1520		1590		1435	
	... 166				1430		1610		1680		1525	

1) For dimensions, see table below "Motors with add-on units".

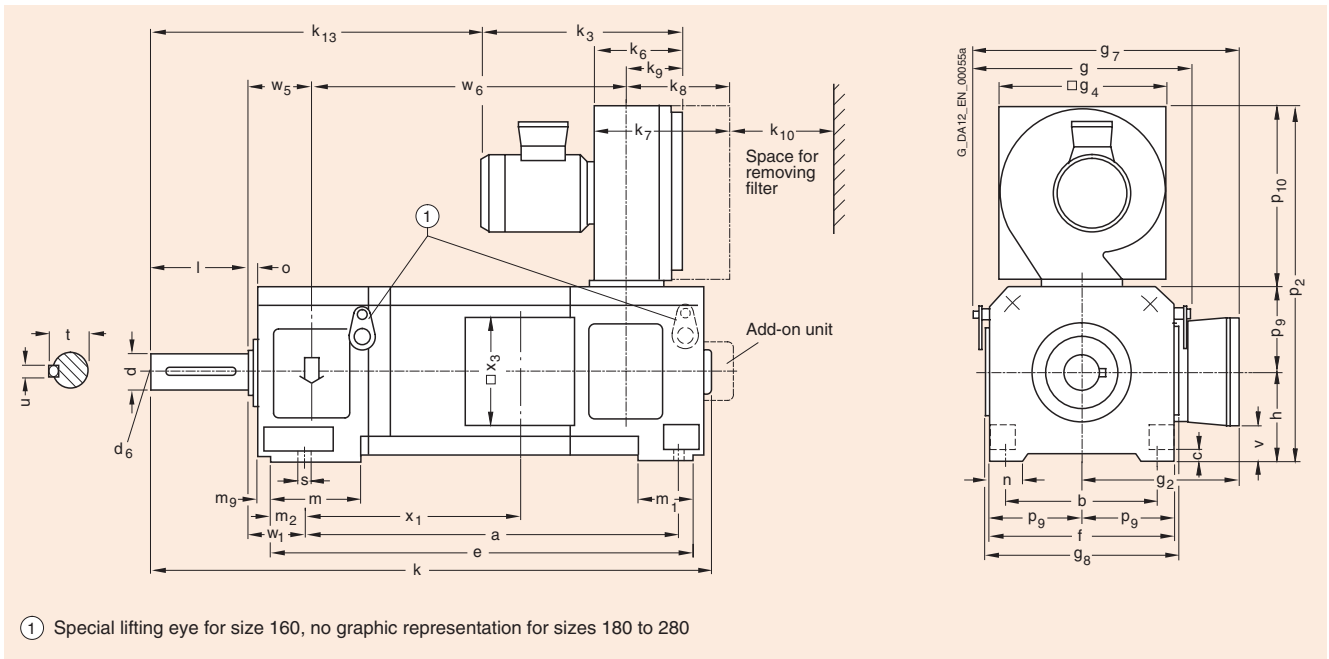
Dimensions

1GG6 162 - 1GG6 288

Dimension drawings

• Air inlet to the fan assembly from the non-drive end

• Terminal box on right (standard version)



Type IM B 3
IP23 degree of protection

For dimensions of foot niches and assemblies, see "Speed encoder assemblies, foot niche dimensions and brake assemblies for 1G.6 and 1H.6 motors", for flange dimensions, see "Types IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6 motors".

1GG6 162 - 1GG6 288

Type IM B 3

For motors		Dimensions acc. to																		
Size	Type 1GG6 ...	DIN a IEC B	b A	c HA	e -	f AB	g AC	g ₂ AD	g ₄ -	g ₇ -	g ₈ -	h H	k L	k ₃ -	k ₆ -	k ₇ -	k ₈ -	k ₉ -	k ₁₀ -	k ₁₃ -
160	... 162	590	254	12	691	316	379	302	310	492	339	160	858	334	121	232	184	74	135	436
	... 164	660	254	12	761	316	379	302	310	492	339	160	928	334	121	232	184	74	135	506
	... 166	750	254	12	851	316	379	302	310	492	339	160	1018	334	121	232	184	74	135	596
180	... 186	600	279	14	730	360	460	350	350	580	382	180	1020	470	185	310	250	130	130	522
	... 188	670	279	14	800	360	460	350	350	580	382	180	1090	470	185	310	250	130	130	592
200	... 206	645	318	18	815	400	500	370	350	620	422	200	1090	470	185	310	250	130	130	558
	... 208	725	318	18	895	400	500	370	350	620	422	200	1170	470	185	310	250	130	130	638
225	... 226	735	356	18	925	450	550	430	430	705	475	225	1290	530	215	380	305	140	170	675
	... 228	825	356	18	1015	450	550	430	430	705	475	225	1380	530	215	380	305	140	170	765
250	... 256	785	406	22	1015	500	620	455	430	765	525	250	1420	530	215	380	305	140	170	774
	... 258	885	406	22	1115	500	620	455	430	765	525	250	1520	530	215	380	305	140	170	874
280	... 286	850	457	22	1100	560	680	485	430	825	585	280	1500	530	215	380	305	140	170	846
	... 288	960	457	22	1210	560	680	485	430	825	585	280	1610	530	215	380	305	140	170	956

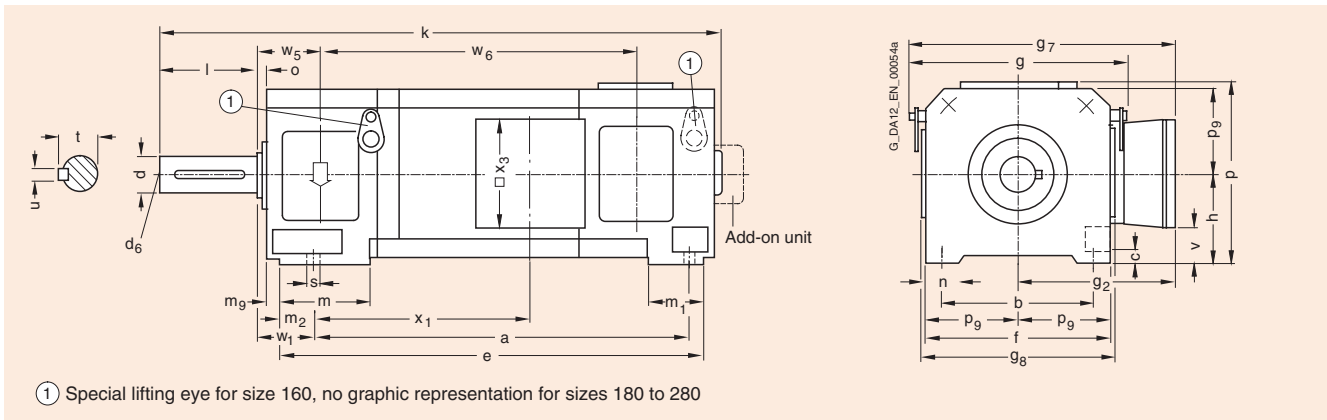
For motors		Dimensions acc. to															Drive end shaft extension					
Size	Type 1GG6 ...	DIN m IEC BA	m ₁ -	m ₂ -	m ₉ -	n AA	o -	p ₂ -	p ₉ -	p ₁₀ -	s K	v -	w ₁ C	w ₅ -	w ₆ -	x ₁ -	x ₃ -	d D	l E	d ₆ -	t GA	u F
160	... 162	140	125	58	-	55	12	655	158	337	14	55	70	87	470	304	210	60	140	M 20	64	18
	... 164	140	125	58	-	55	12	655	158	337	14	55	70	87	540	374	210	60	140	M 20	64	18
	... 166	140	125	58	-	55	12	655	158	337	14	55	70	87	630	464	210	60	140	M 20	64	18
180	... 186	110	130	50	51	70	20	740	180	380	15	30	121	130	592	370	310	65	140	M 20	69	18
	... 188	110	130	50	51	70	20	740	180	380	15	30	121	130	662	440	310	65	140	M 20	69	18
200	... 206	120	180	70	43	80	20	780	200	380	19	50	133	133	625	390	310	70	140	M 20	74.5	20
	... 208	120	180	70	43	80	20	780	200	380	19	50	133	133	705	470	310	70	140	M 20	74.5	20
225	... 226	140	200	50	49	85	50	965	225	515	19	50	149	175	720	475	360	80	170	M 20	85	22
	... 228	140	200	50	49	85	50	965	225	515	19	50	149	175	810	565	360	80	170	M 20	85	22
250	... 256	150	240	50	58	95	60	1030	250	530	24	75	168	183	811	530	360	90	170	M 24	95	25
	... 258	150	240	50	58	95	60	1030	250	530	24	75	168	183	911	630	360	90	170	M 24	95	25
280	... 286	160	230	80	50	100	60	1090	280	530	24	105	190	183	883	585	360	95	170	M 24	100	25
	... 288	160	230	80	50	100	60	1090	280	530	24	105	190	183	993	695	360	95	170	M 24	100	25

Dimensions

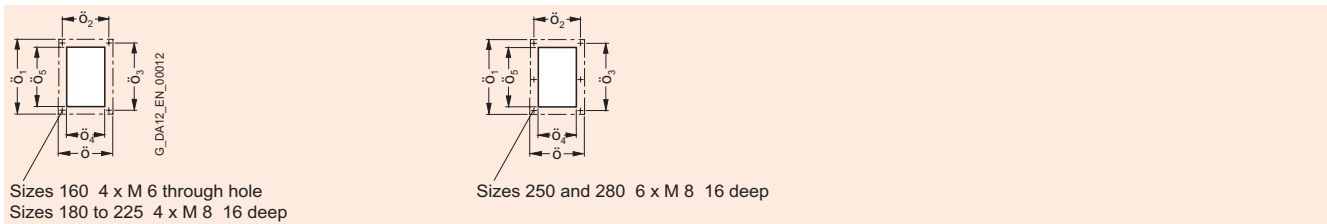
1GH6 162 - 1GH6 288

Dimension drawings

- Terminal box on right (standard version)



Type IM B 3
IP23 degree of protection



Flange for air inlet or outlet

For dimensions of foot niches and assemblies, see "Speed encoder assemblies, foot niche dimensions and brake assemblies for 1G.6 and 1H.6 motors", for flange dimensions, see "Types IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6 motors".

1GH6 162 - 1GH6 288

Type IM B 3

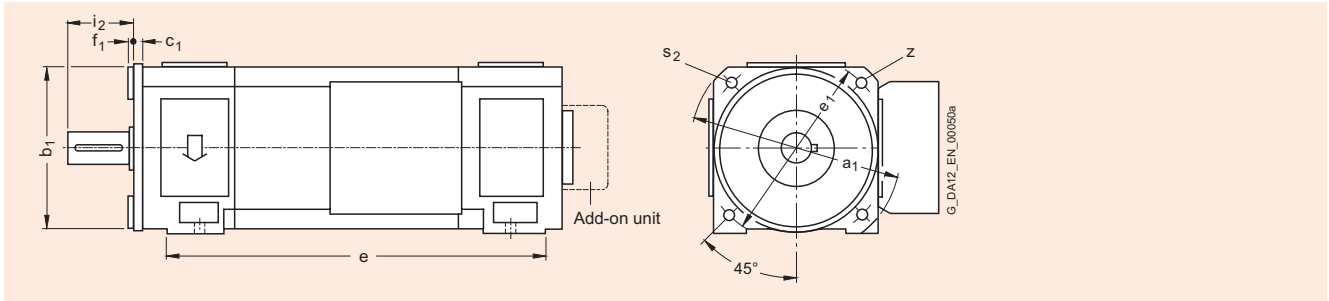
For motors		Dimensions acc. to																			
Size	Type 1GH6 ...	DIN a IEC B	b A	c HA	e -	f AB	g AC	g ₂ AD	g ₇ -	g ₈ -	h H	k L	m BA	m ₁ -	m ₂ -	m ₉ -	n AA	o -	p HD	p ₉ -	s K
160	... 162	590	254	12	691	316	379	302	492	339	160	858	140	125	58	-	55	12	326	158	14
	... 164	660	254	12	761	316	379	302	492	339	160	928	140	125	58	-	55	12	326	158	14
	... 166	750	254	12	851	316	379	302	492	339	160	1018	140	125	58	-	55	12	326	158	14
180	... 186	600	279	14	730	360	460	350	580	382	180	1020	110	130	50	51	70	20	370	180	15
	... 188	670	279	14	800	360	460	350	580	382	180	1090	110	130	50	51	70	20	370	180	15
200	... 206	645	318	18	815	400	500	370	620	422	200	1090	120	180	70	43	80	20	410	200	19
	... 208	725	318	18	895	400	500	370	620	422	200	1170	120	180	70	43	80	20	410	200	19
225	... 226	735	356	18	925	450	550	430	705	475	225	1290	140	200	50	49	85	50	460	225	19
	... 228	825	356	18	1015	450	550	430	705	475	225	1380	140	200	50	49	85	50	460	225	19
250	... 256	785	406	22	1015	500	620	455	765	525	250	1420	150	240	50	58	95	60	510	250	24
	... 258	885	406	22	1115	500	620	455	765	525	250	1520	150	240	50	58	95	60	510	250	24
280	... 286	850	457	22	1100	560	680	485	825	585	280	1500	160	230	80	50	100	60	570	280	24
	... 288	960	457	22	1210	560	680	485	825	585	280	1610	160	230	80	50	100	60	570	280	24

For motors		Dimensions acc. to													Drive end shaft extension				
Size	Type 1GH6 ...	DIN v IEC -	w ₁ C	w ₅ -	w ₆ -	x ₁ -	x ₃ -	ö -	ö ₁ -	ö ₂ -	ö ₃ -	ö ₄ -	ö ₅ -	d D	l E	d ₆ -	t GA	u F	
160	... 162	55	70	87	470	304	210	130	196	110	175	105	170	60	140	M 20	64	18	
	... 164	55	70	87	540	374	210	130	196	110	175	105	170	60	140	M 20	64	18	
	... 166	55	70	87	630	464	210	130	196	110	175	105	170	60	140	M 20	64	18	
180	... 186	30	121	130	592	370	310	155	220	135	200	115	190	65	140	M 20	69	18	
	... 188	30	121	130	662	440	310	155	220	135	200	115	190	65	140	M 20	69	18	
200	... 206	50	133	133	625	390	310	155	220	135	200	115	190	70	140	M 20	74.5	20	
	... 208	50	133	133	705	470	310	155	220	135	200	115	190	70	140	M 20	74.5	20	
225	... 226	50	149	175	720	475	360	185	265	165	245	135	230	80	170	M 20	85	22	
	... 228	50	149	175	810	565	360	185	265	165	245	135	230	80	170	M 20	85	22	
250	... 256	75	168	183	811	530	360	230	300	210	280	180	265	90	170	M 24	95	25	
	... 258	75	168	183	911	630	360	230	300	210	280	180	265	90	170	M 24	95	25	
280	... 286	105	190	183	883	585	360	230	300	210	280	180	265	95	170	M 24	100	25	
	... 288	105	190	183	993	695	360	230	300	210	280	180	265	95	170	M 24	100	25	

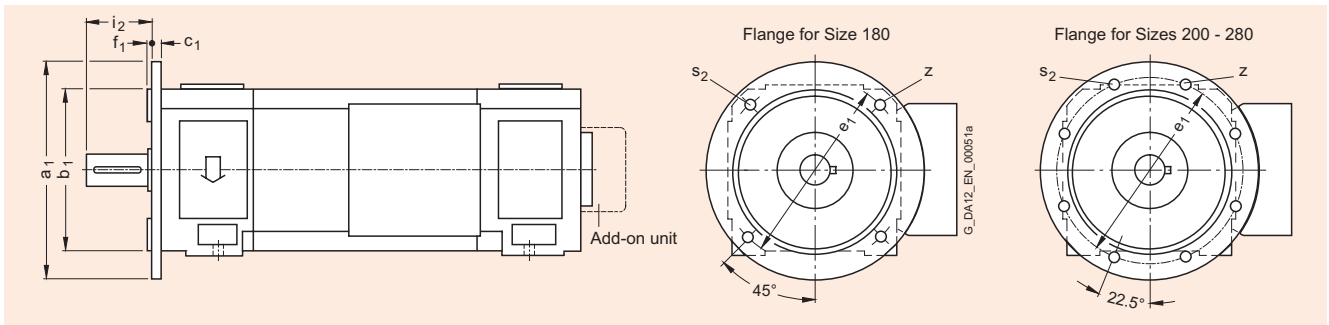
Dimensions

Types IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6

Dimension drawings



Types IM B 5, IM B 35, IM V 1 and IM V 15
Size 160



Types IM B 5, IM B 35, IM V 1 and IM V 15
Sizes 180 to 280

For Type IM B 5 or IM V 1, motors of Type IM B 35 or IM V 15 will be supplied.

Mounting flange acc. to DIN 42 948

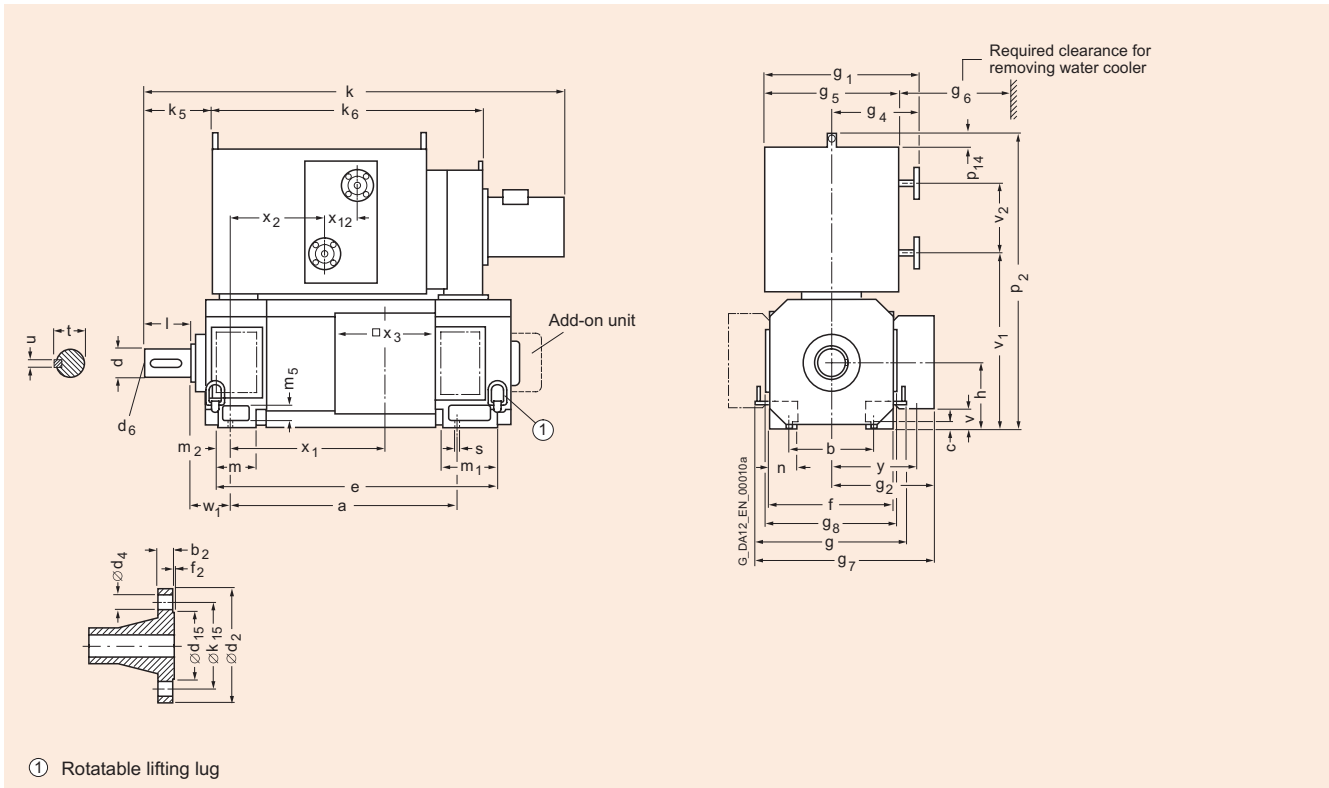
For motors		Dimensions acc. to								
Size	Type 1GF6... 1GG6... 1GH6...	DIN IEC Size	a ₁ P ¹⁾	b ₁ N ¹⁾	c ₁ LA	e ₁ M	f ₁ T	i ₂ -	s ₂ S ^c	z -
160	... 162 ... 164 ... 166	A 400	400 ¹⁾	300	21	350	5	140	18	4
180	... 186 ... 188	A 400	400	300	15	350	5	140	19	4
200	... 206 ... 208	A 450	450	350	16	400	5	140	19	8
225	... 226 ... 228	A 550	550	450	18	500	5	170	19	8
250	... 256 ... 258	A 660	660	550	22	600	6	170	24	8
280	... 286 ... 288	A 660	660	550	22	600	6	170	24	8

1) External flange contour matches casing. Diagonal edge-to-edge dimension only 395 mm.

Dimensions

1HS6 186 - 1HS6 288

Dimension drawings



Type IM B 3
IP54 degree of protection

For dimensions of the foot niches and device assemblies, see "Speed encoder assembly, foot niche dimensions and brake assembly for 1G.6 and 1H.6 motors".

4

Type IM B 3

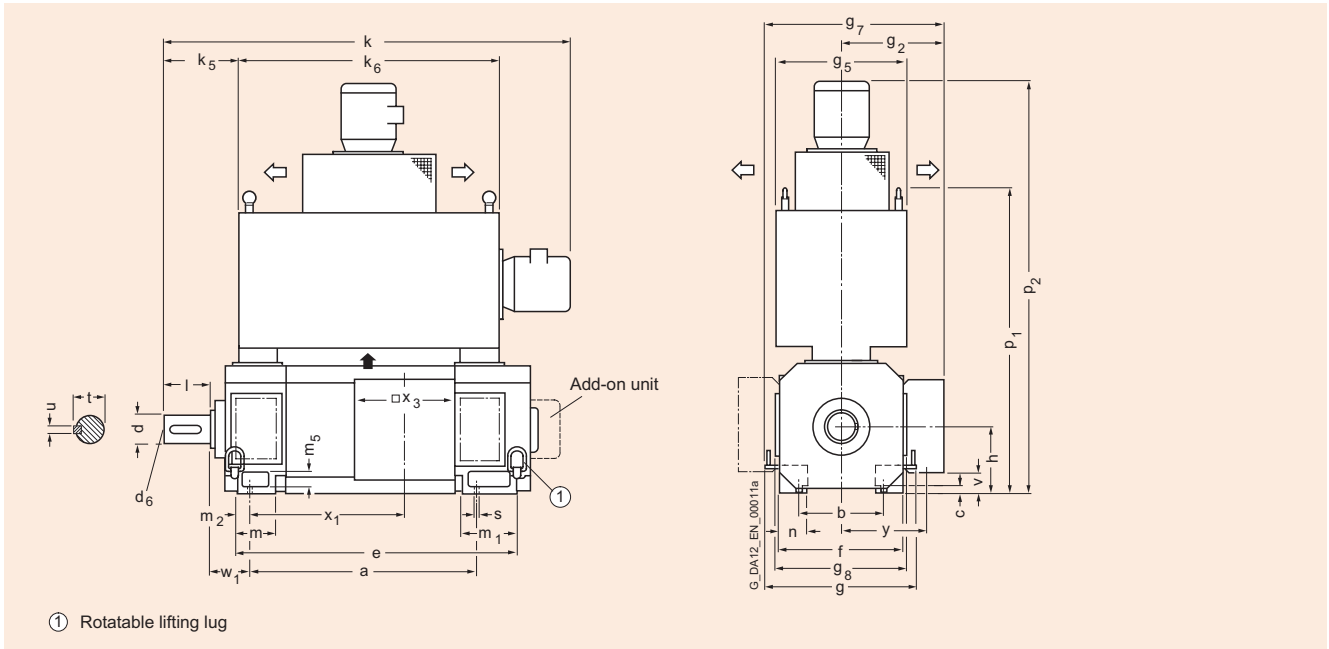
For motors		Dimensions acc. to																						
Size	Type 1HS6...	DIN IEC	a B	b A	c HA	e BB	f AB	g	g ₁	g ₂ AD	g ₄	g ₅	g ₆	g ₇	g ₈	h H	k L	k ₅	k ₆	m BA	m ₁	m ₂	m ₅	n AA
180	... 186	600	279	14	730	360	460	732	350	462	540	750	580	382	180	1202	150	770	110	130	50	55	70	
	... 188	670	279	14	800	360	460	732	350	462	540	750	580	382	180	1272	150	840	110	130	50	55	70	
200	... 206	645	318	18	815	400	500	732	370	462	540	750	620	422	200	1238	160	800	120	180	70	65	80	
	... 208	725	318	18	895	400	500	732	370	462	540	750	620	422	200	1318	160	880	120	180	70	65	80	
225	... 226	735	356	18	925	450	550	732	430	462	540	750	705	475	225	1455	230	910	140	200	50	65	85	
	... 228	825	356	18	1015	450	550	732	430	462	540	750	705	475	225	1545	230	1000	140	200	50	65	85	
250	... 256	785	406	22	1015	500	620	845	455	505	640	840	765	525	250	1554	240	1000	150	240	50	80	95	
	... 258	885	406	22	1115	500	620	845	455	505	640	840	765	525	250	1654	240	1100	150	240	50	80	95	
280	... 286	850	457	22	1100	560	680	845	485	505	640	840	825	585	280	1626	210	1100	160	230	80	85	100	
	... 288	960	457	22	1210	560	680	845	485	505	640	840	825	585	280	1736	210	1190	160	230	80	85	100	

For motors		Dimensions acc. to														Mounting flange acc. to DIN 2633						Drive end shaft extension				
Size	Type 1HS6...	DIN IEC	p ₂	p ₁₄	s K	v	v ₁	v ₂	w ₁ C	x ₁	x ₂	x ₃	x ₁₂	y	Size	b ₂	d ₂	d ₄	d ₁₅	f ₂	k ₁₅	d D	l E	t GA	u F	d ₆
180	... 186	980	60	15	30	505	270	121	370	250	310	56	260	DN 20	16	105	14	58	2	75	65	140	69	18	M 20	
	... 188	980	60	15	30	505	270	121	440	320	310	56	260	DN 20	16	105	14	58	2	75	65	140	69	18	M 20	
200	... 206	1020	60	19	50	545	270	133	390	273	310	56	280	DN 20	16	105	14	58	2	75	70	140	74.5	20	M 20	
	... 208	1020	60	19	50	545	270	133	470	353	310	56	280	DN 20	16	105	14	58	2	75	70	140	74.5	20	M 20	
225	... 226	1070	60	19	50	595	270	149	475	380	360	56	320	DN 20	16	105	14	58	2	75	80	170	85	22	M 20	
	... 228	1070	60	19	50	595	270	149	565	470	360	56	320	DN 20	16	105	14	58	2	75	80	170	85	22	M 20	
250	... 256	1240	60	24	75	655	370	168	530	460	360	56	350	DN 32	16	140	18	78	2	100	90	170	95	25	M 24	
	... 258	1240	60	24	75	655	370	168	630	560	360	56	350	DN 32	16	140	18	78	2	100	90	170	95	25	M 24	
280	... 286	1300	60	24	105	715	370	190	585	570	360	56	380	DN 32	16	140	18	78	2	100	95	170	100	25	M 24	
	... 288	1300	60	24	105	715	370	190	695	620	360	56	380	DN 32	16	140	18	78	2	100	95	170	100	25	M 24	

Dimensions

1HQ6 186 - 1HQ6 288

Dimension drawings



Type IM B 3
IP54 degree of protection

For dimensions of the foot niches and device assembly, see
"Speed encoder assembly, foot niche dimensions and brake
assembly for 1G.6 and 1H.6 motors".

1HQ6 186 - 1HQ6 288

Type IM B 3

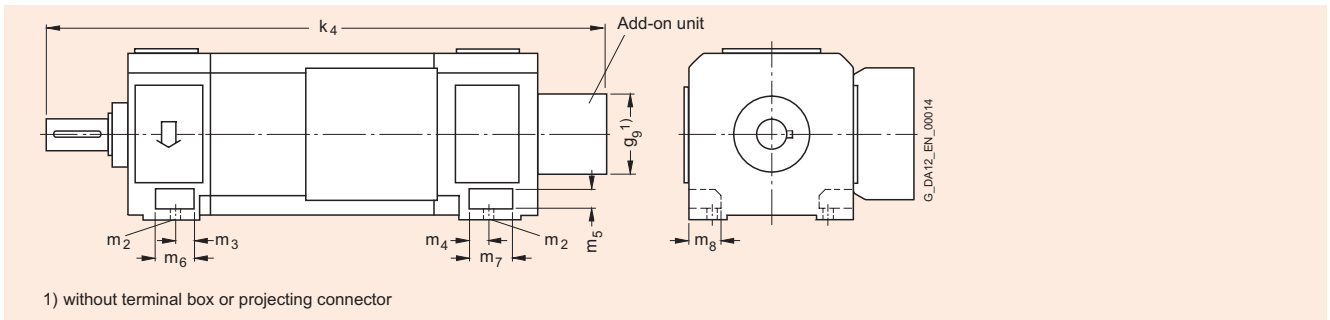
For motors		Dimensions acc. to																	
Size	Type 1HQ6 ...	DIN a IEC B	b A	c HA	e BB	f AB	g AC	g ₂ AD	g ₅ -	g ₇ -	g ₈ -	h H	k L	k ₅ -	k ₆ -	m BA	m ₁ -	m ₂ -	m ₅ -
180	... 186	600	279	14	730	360	460	350	440	580	382	180	1310	210	780	110	130	50	55
	... 188	670	279	14	800	360	460	350	440	580	382	180	1380	210	850	110	130	50	55
200	... 206	645	318	18	815	400	500	370	460	620	422	200	1330	210	800	120	180	70	65
	... 208	725	318	18	895	400	500	370	460	620	422	200	1410	210	880	120	180	70	65
225	... 226	735	356	18	925	450	550	430	500	705	475	225	1480	275	860	140	200	50	65
	... 228	825	356	18	1015	450	550	430	500	705	475	225	1560	275	950	140	200	50	65
250	... 256	785	406	22	1015	500	620	455	550	765	525	250	1640	260	1000	150	240	50	80
	... 258	885	406	22	1115	500	620	455	550	765	525	250	1740	260	1100	150	240	50	80
280	... 286	850	457	22	1100	560	680	485	600	825	585	280	1710	260	1070	160	230	80	85
	... 288	960	457	22	1210	560	680	485	600	825	585	280	1820	260	1180	160	230	80	85

For motors		Dimensions acc. to										Drive end shaft extension			
Size	Type 1HQ6 ...	DIN n IEC AA	p ₁ -	p ₂ -	s K	v -	w ₁ C	x ₁ -	x ₃ -	y -	d D	l E	t GA	u F	d ₆ -
180	... 186	70	950	1320	15	30	121	370	310	260	65	140	69	18	M 20
	... 188	70	950	1320	15	30	121	440	310	260	65	140	69	18	M 20
200	... 206	80	1020	1455	19	50	133	390	310	280	70	140	74.5	20	M 20
	... 208	80	1020	1455	19	50	133	470	310	280	70	140	74.5	20	M 20
225	... 226	85	1110	1545	19	50	149	475	360	320	80	170	85	22	M 20
	... 228	85	1110	1545	19	50	149	565	360	320	80	170	85	22	M 20
250	... 256	95	1210	1695	24	75	168	530	360	350	90	170	95	25	M 24
	... 258	95	1210	1695	24	75	168	630	360	350	90	170	95	25	M 24
280	... 286	100	1280	1765	24	105	190	585	360	380	95	170	100	25	M 24
	... 288	100	1280	1765	24	105	190	695	360	380	95	170	100	25	M 24

Dimensions

Speed encoder assembly, foot niche dimensions and brake assembly for 1G.6/1H.6 motors

Dimension drawings



Encoder and brake assembly and foot niches

Speed encoder assembly, foot niche dimensions and brake assembly for 1G.6/1H.6 motors

Speed encoder assembly

For motors		Tacho assembly with										Pulse encoder assembly													
Size	Type 1G.6 ...	GTB 9.06L		TD3 A4 KAEM		TDP 0.09LT		TDP 0.2LT		REO 444R		TDP 1.2		GMP 1.0L		KPG 503		KPG 506		POG 9D		POG 10 D		ROD 436	
		g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄	g ₉	k ₄
160	... 162	95	881	56	914	83	1022	103	1046	94	1040	135	1135	110	1120	127	1090	127	1134	103	1008	58	936		
	... 164		951		984		1092		1116		1110		1205		1190		1160		1204		1078		1006		
	... 166		1041		1074		1182		1206		1200		1295		1280		1250		1294		1168		1096		
1G.6 ... 1H.6 ...																									
180	... 186		1080		1080		1180		1205		1200		1290		1265		1245		1290		1165		1100		
	... 188		1150		1150		1250		1275		1270		1360		1335		1315		1360		1235		1170		
200	... 206		1155		1155		1255		1280		1275		1365		1340		1320		1365		1240		1175		
	... 208		1235		1235		1335		1360		1355		1445		1420		1400		1445		1320		1255		
225	... 226		1350		1350		1450		1475		1470		1560		1535		1515		1560		1435		1370		
	... 228		1440		1440		1540		1565		1560		1650		1625		1605		1650		1525		1460		
250	... 256		1485		1485		1585		1610		1605		1695		1670		1650		1695		1570		1505		
	... 258		1585		1585		1685		1710		1705		1795		1770		1750		1795		1670		1605		
280	... 286		1560		1560		1660		1685		1680		1770		1745		1725		1770		1645		1580		
	... 288		1670		1670		1770		1795		1790		1880		1885		1835		1880		1755		1690		

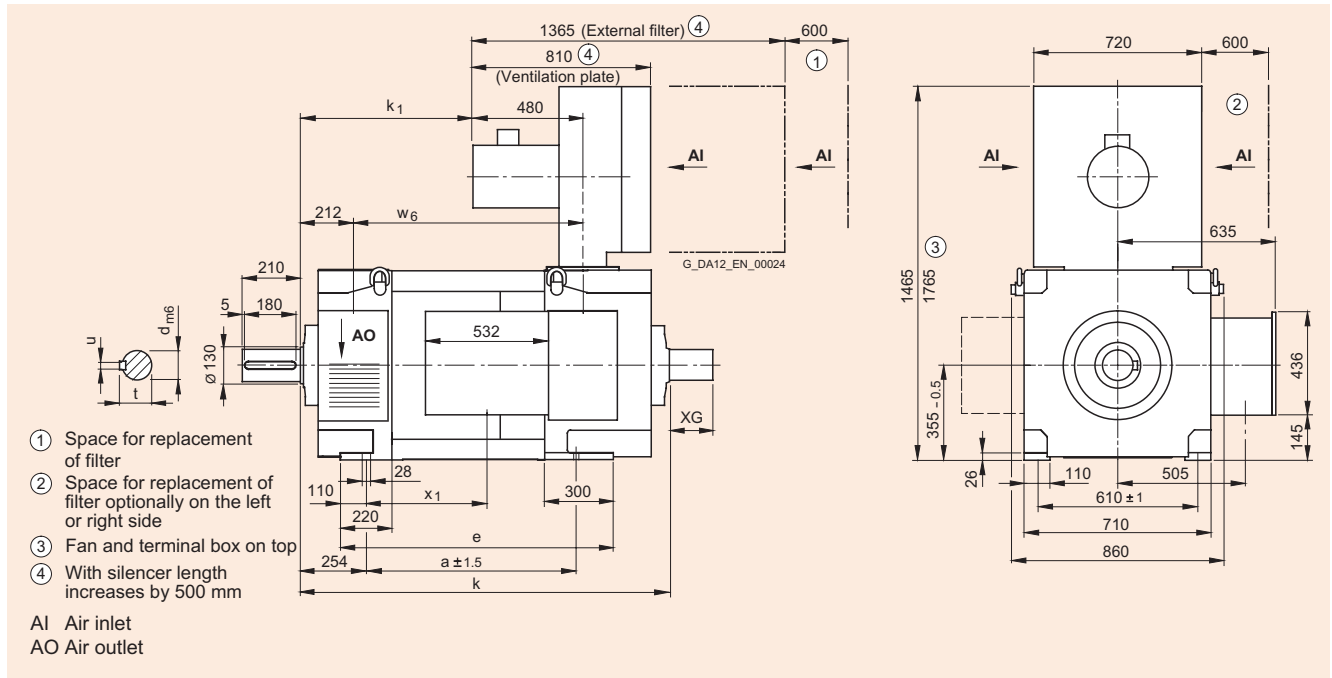
Foot niche dimensions and brake assembly

For motors		Dimensions acc. to										Dimensions for brake and speed encoder on request	
Size	Type 1G.6 ...	Foot niches									Brake assembly		
		Largest machine foot screws that can be used											
		DIN IEC	m ₂	m ₃	m ₄	m ₅	m ₆	m ₇	m ₈	g ₉	k ₄		
160	... 162	M12 x 35	39	38	46	88	72	56	258	997			
	... 164									1067			
	... 166									1157			
1G.6 ... 1H.6 ...													
180	... 186	M12 x 40	35	25	55	80	95	65	280	1180			
	... 188								320	1250			
200	... 206	M16 x 50	25	55	65	80	140	70	320	1260			
	... 208								320	1340			
225	... 226	M16 x 50	70	45	65	115	170	75	360	1470			
	... 228								360	1560			
250	... 256	M20 x 60	80	35	80	115	200	80	450	1620			
	... 258								450	1720			
280	... 286	M20 x 60	60	35	85	120	190	85	500	1710			
	... 288								500	1820			

Dimensions

1GG7 351 - 1GG7 355

Dimension drawings



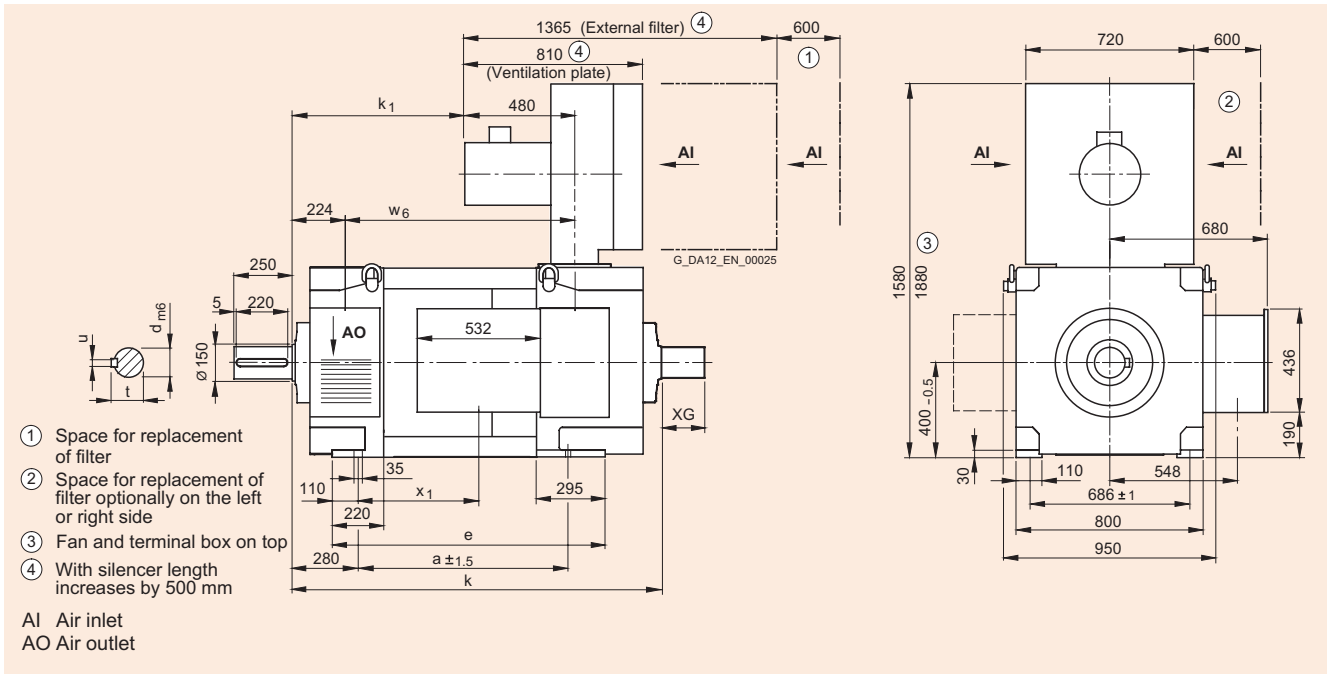
Type IM B 3

Type IM B 3

For motors		Dimensions acc. to						Drive end shaft extension			Tacho	Dimen- sions
Size	Type 1GG7 ...	DIN a IEC B	e	k L	k ₁ LC	w ₆	x ₁	d D	t GA	u F		- XG
355	... 351	770	1065	1450	582	850	415	110	116	28	ROD 436	85
	... 352	870	1115	1500	632	900	465	110	116	28	POG 9 D / POG 10 D	150
	... 353	930	1175	1560	692	960	525	120	127	32	REO 444 R	180
	... 354	1000	1255	1640	772	1040	605	120	127	32	TDP 0.09	195
	... 355	1120	1375	1760	992	1160	725	120	127	32	TDP 0.2 T	185

4

Dimension drawings



Type IM B 3

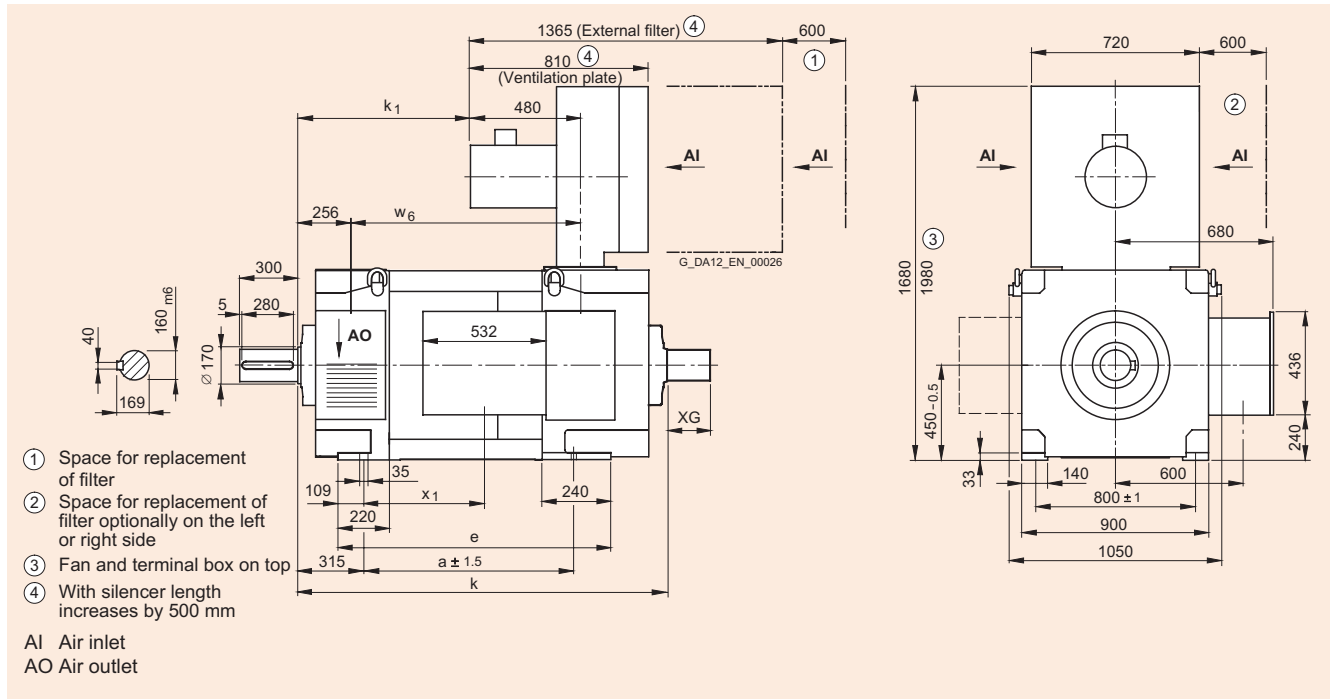
Type IM B 3

For motors		Dimensions acc. to						Drive end shaft extension			Tacho	Dimensions
Size	Type 1GG7 ...	DIN a IEC B	e	k L	k ₁ LC	w ₆	x ₁	d D	t GA	u F	- XG	
400	... 401	830	1100	1515	659	915	450	130	137	32	ROD 436	85
	... 402	900	1170	1585	729	985	520	130	137	32	POG 9 D / POG 10 D	150
	... 403	1000	1245	1660	804	1060	595	130	137	32	REO 444 R	180
	... 404	1105	1350	1765	909	1165	800	140	150	36	TDP 0.09	195
	... 405	1275	1520	1935	1079	1335	970	140	150	36	TDP 0.2 T	185

Dimensions

1GG7 451 - 1GG7 455

Dimension drawings

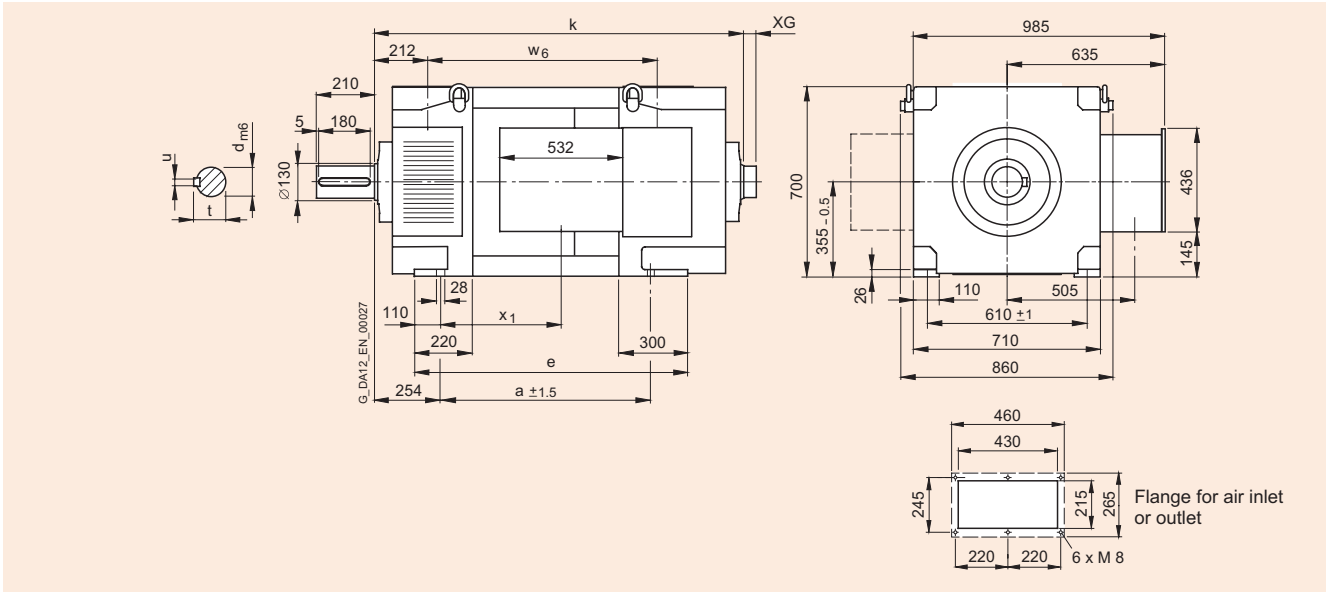


Type IM B 3

Type IM B 3

For motors		Dimensions acc. to							Tacho	Dimen- sions
Size	Type 1GG7 ...	DIN a IEC B	e	k L	k ₁ LC	w ₆	x ₁	-	XG	
450	... 451	930	1125	1660	781	1005	520	ROD 436	85	
	... 452	1000	1195	1730	851	1075	590	POG 9 D / POG 10 D	150	
	... 453	1090	1285	1820	941	1165	680	REO 444 R	180	
	... 454	1210	1405	1940	1061	1285	800	TDP 0.09	195	
	... 455	1400	1595	2130	1251	1475	990	TDP 0.2 T	185	

Dimension drawings



Type IM B 3

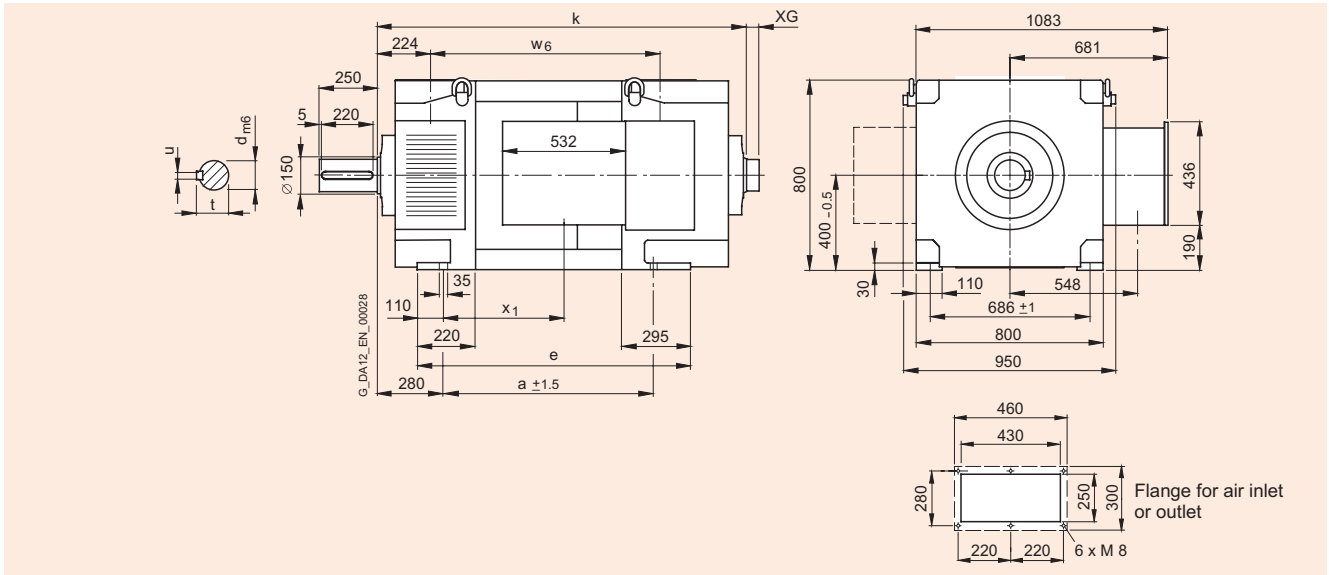
Type IM B 3

For motors		Dimensions acc. to					Drive end shaft extension			Tacho	Dimen- sions
Size	Type 1GH7 ...	DIN a IEC B	e	k L	w ₆	x ₁	d D	t GA	u F	- XG	
355	... 351	770	1065	1450	850	415	110	116	28	ROD 436	85
	... 352	870	1115	1500	900	465	110	116	28	POG 9 D / POG 10 D	150
	... 353	930	1175	1560	960	525	120	127	32	REO 444 R	180
	... 354	1000	1255	1640	1040	605	120	127	32	TDP 0.09	195
	... 355	1120	1375	1760	1160	725	120	127	32	TDP 0.2 T	185

Dimensions

1GH7 401 - 1GH7 405

Dimension drawings

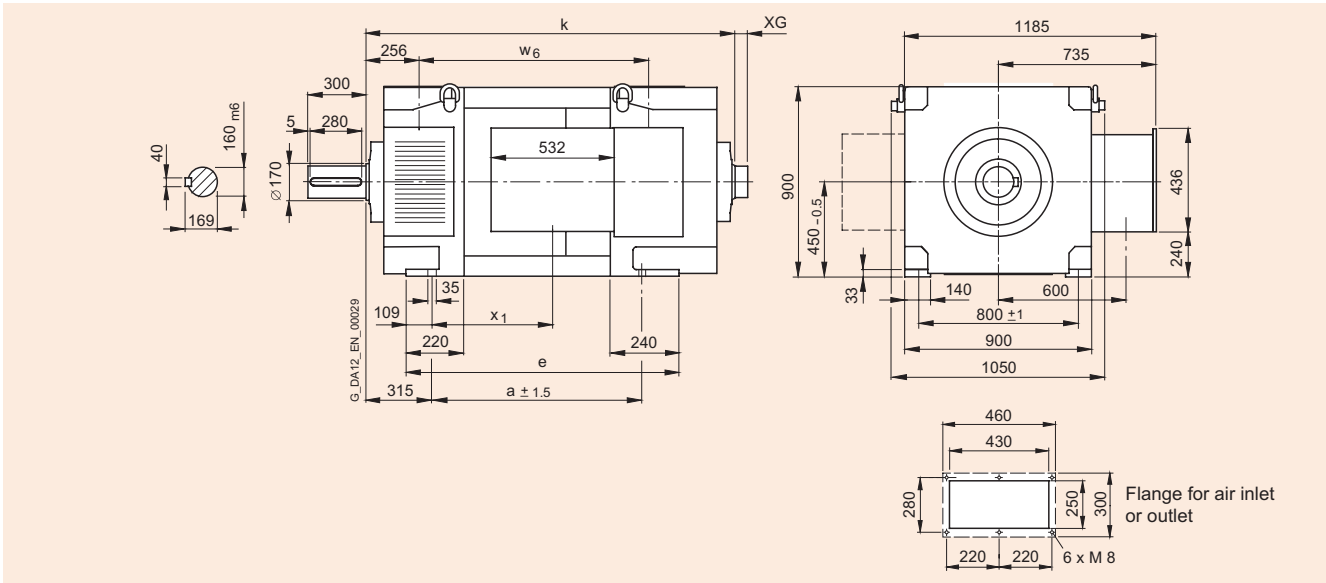


Type IM B 3

Type IM B 3

For motors		Dimensions acc. to					Drive end shaft extension			Tacho	Dimensions
Size	Type 1GH7 ...	DIN a IEC B	e	k L	w ₆	x ₁	d D	t GA	u F		- XG
400	... 401	830	1100	1515	915	450	130	137	32	ROD 436	85
	... 402	900	1170	1585	985	520	130	137	32	POG 9 D / POG 10 D	150
	... 403	1000	1245	1660	1060	595	130	137	32	REO 444 R	180
	... 404	1105	1350	1765	1165	800	140	150	36	TDP 0.09	195
	... 405	1275	1520	1935	1335	970	140	150	36	TDP 0.2 T	185

Dimension drawings



Type IM B 3

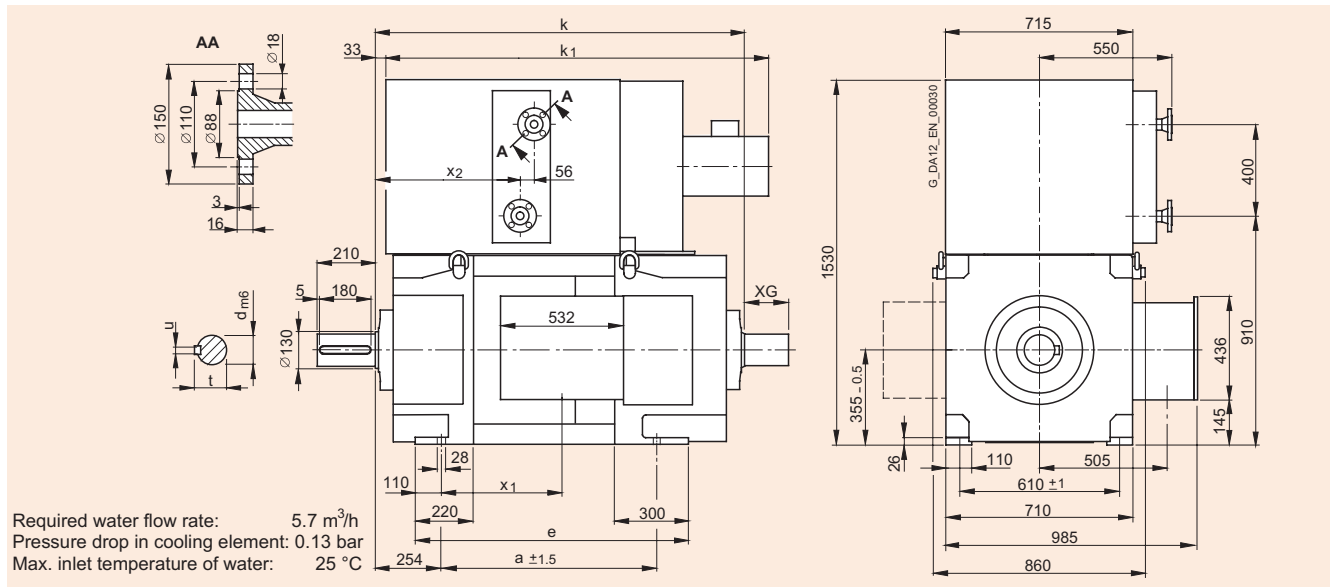
Type IM B 3

For motors		Dimensions acc. to					Tacho	Dimen- sions
Size	Type 1GH7 ...	DIN a IEC B	e -	k L	w ₆ -	x ₁ -	- XG	
450	... 451	930	1125	1660	1005	520	ROD 436 85	
	... 452	1000	1195	1730	1075	590	POG 9 D / POG 10 D	
	... 453	1090	1285	1820	1165	680	REO 444 R 180	
	... 454	1210	1405	1940	1285	800	TDP 0.09 195	
	... 455	1400	1595	2130	1475	990	TDP 0.2 T 185	

Dimensions

1HS7 351 - 1HS7 355

Dimension drawings

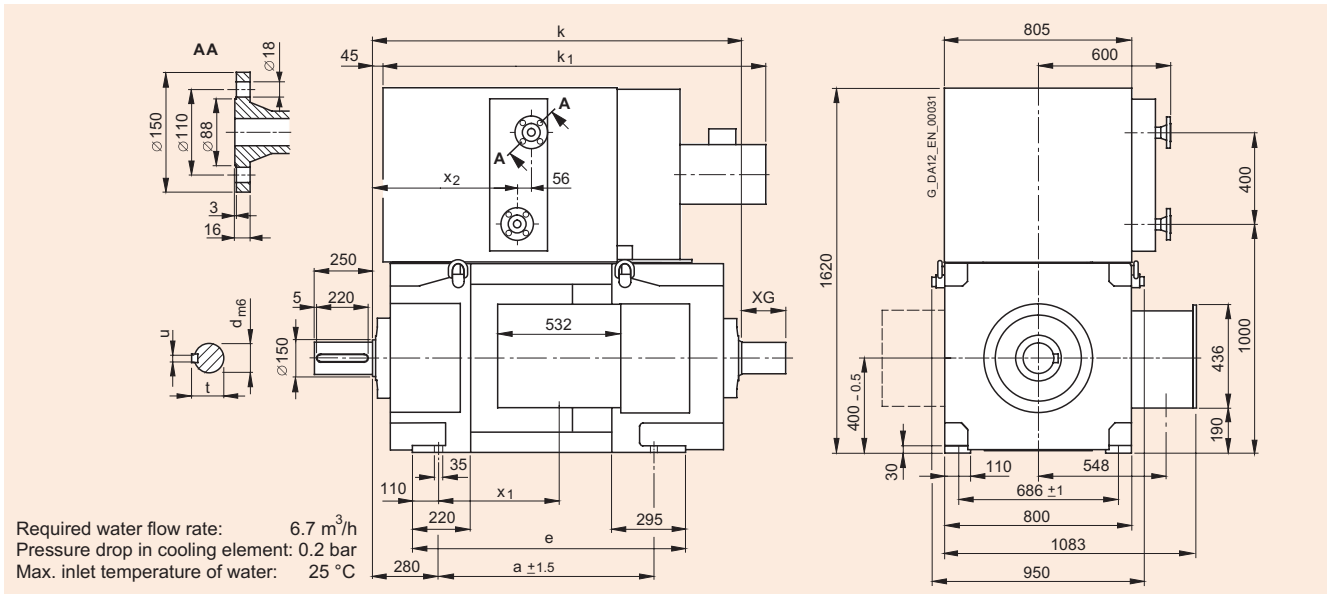


Type IM B 3

Type IM B 3

For motors		Dimensions acc. to						Drive end shaft extension			Tacho	Dimen- sions
Size	Type 1HS7...	DIN a IEC B	e	k L	k ₁ LC	x ₁	x ₂	d D	t GA	u F		XG
355	... 351	770	1065	1450	1520	415	550	110	116	28	ROD 436	85
	... 352	870	1115	1500	1570	465	600	110	116	28	POG 9 D / POG 10 D	150
	... 353	930	1175	1560	1630	525	660	120	127	32	REO 444 R	180
	... 354	1000	1255	1640	1710	605	740	120	127	32	TDP 0.09	195
	... 355	1120	1375	1760	1830	725	860	120	127	32	TDP 0.2 T	185

Dimension drawings



Type IM B 3

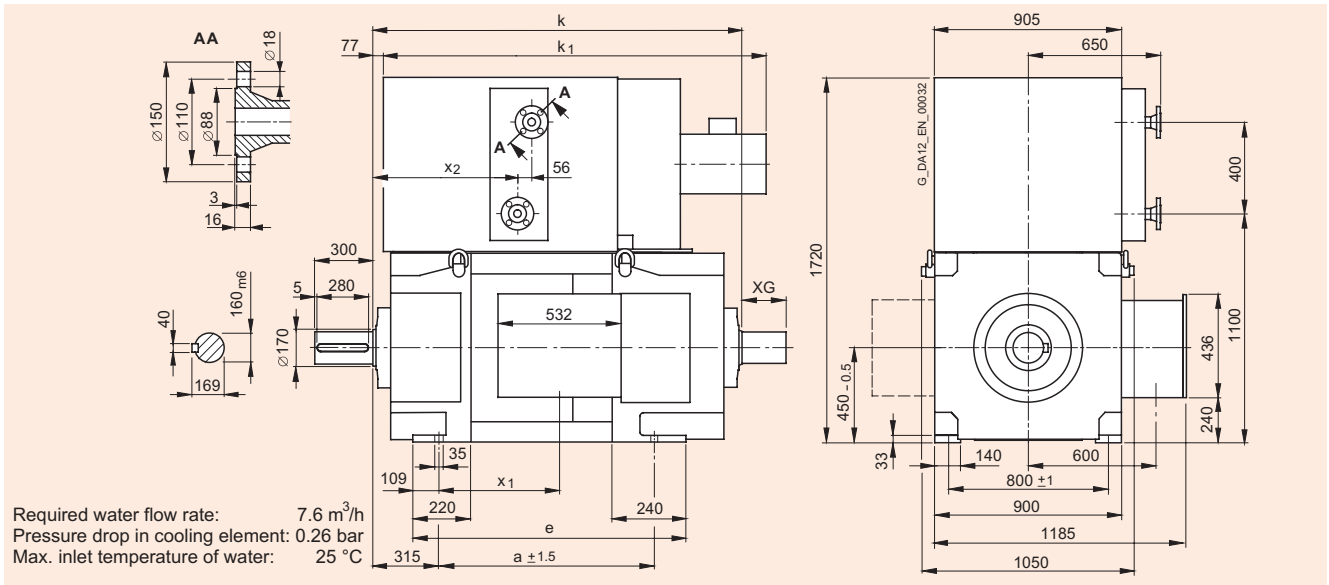
Type IM B 3

Size	Type 1HS7 ...	Dimensions acc. to						Drive end shaft extension			Tacho	Dimen- sions - XG
		DIN a IEC B	e	k L	k ₁ LC	x ₁	x ₂	d D	t GA	u F		
400	... 401	830	1100	1515	1580	450	630	130	137	32	ROD 436	85
	... 402	900	1170	1585	1650	520	700	130	137	32	POG 9 D / POG 10 D	150
	... 403	1000	1245	1660	1725	595	775	130	137	32	REO 444 R	180
	... 404	1105	1350	1765	1830	700	880	140	150	36	TDP 0.09	195
	... 405	1275	1520	1935	2000	870	1050	140	150	36	TDP 0.2 T	185

Dimensions

1HS7 451 - 1HS7 455

Dimension drawings

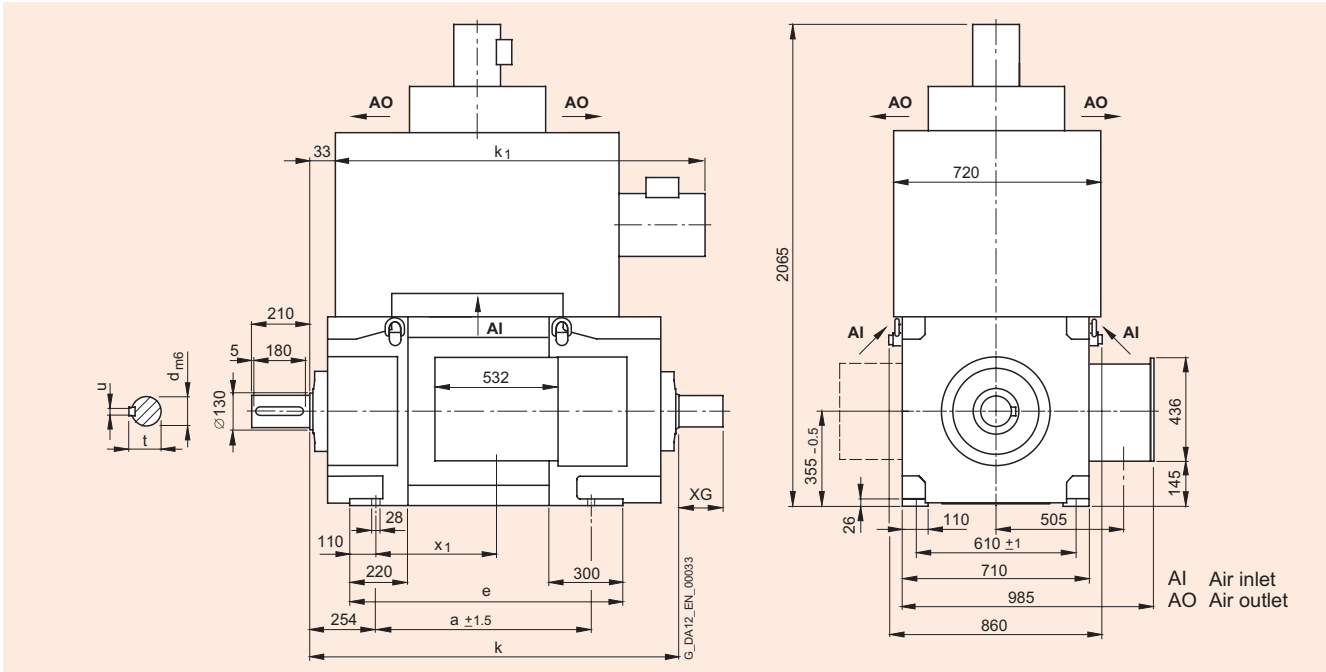


Type IM B 3

Type IM B 3

For motors		Dimensions acc. to						Tacho	Dimen- sions
Size	Type 1HS7...	DIN a IEC B	e	k L	k ₁ LC	x ₁	x ₂	-	XG
450	... 451	930	1125	1660	1670	520	750	ROD 436	85
	... 452	1000	1195	1730	1740	590	820	POG 9 D / POG 10 D	150
	... 453	1090	1285	1820	1830	680	910	REO 444 R	180
	... 454	1210	1405	1940	1950	800	1030	TDP 0.09	195
	... 455	1400	1595	2130	2140	990	1220	TDP 0.2 T	185

Dimension drawings



Type IM B 3

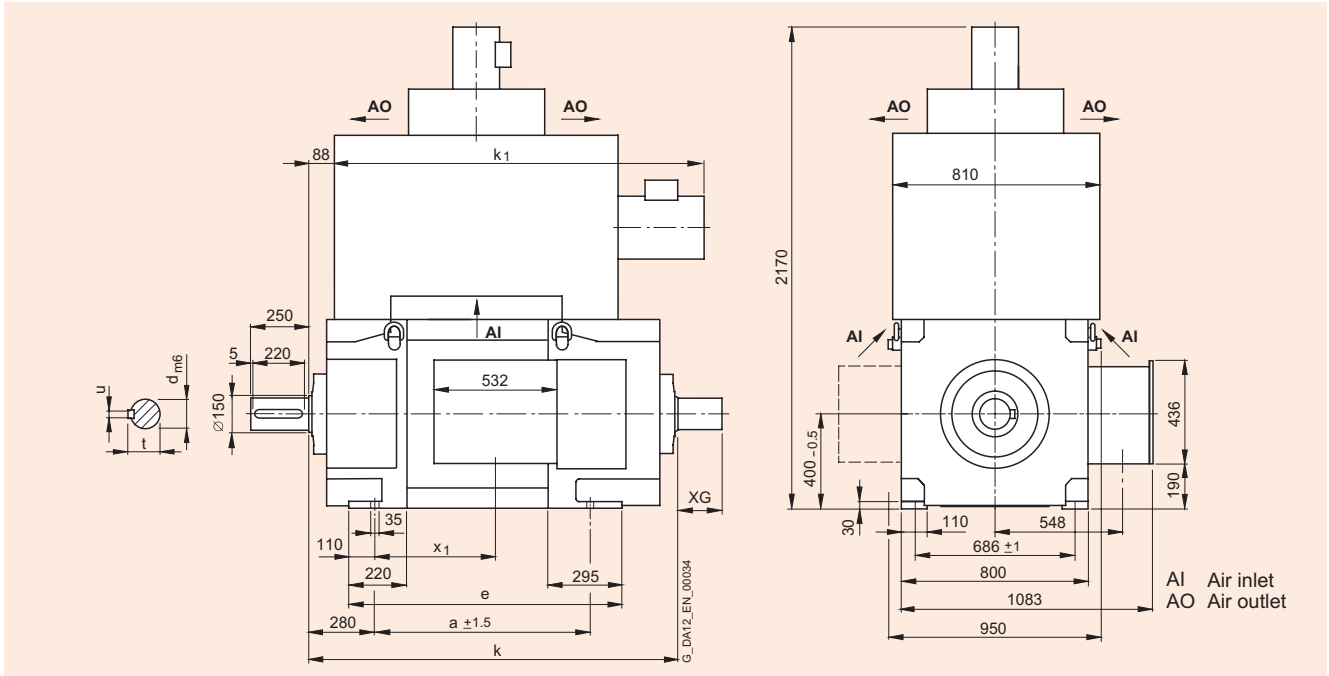
Type IM B 3

For motors		Dimensions acc. to					Drive end shaft extension			Tacho	Dimensions
Size	Type 1HQ7 ...	DIN a IEC B	e	k L	k ₁ LC	x ₁	d D	t GA	u F		- XG
355	... 351	770	1065	1450	1510	415	110	116	28	ROD 436	85
	... 352	870	1115	1500	1560	465	110	116	28	POG 9 D / POG 10 D	150
	... 353	930	1175	1560	1620	525	120	127	32	REO 444 R	180
	... 354	1000	1255	1640	1700	605	120	127	32	TDP 0.09	195
	... 355	1120	1375	1760	1820	725	120	127	32	TDP 0.2 T	185

Dimensions

1HQ7 401 - 1HQ7 405

Dimension drawings



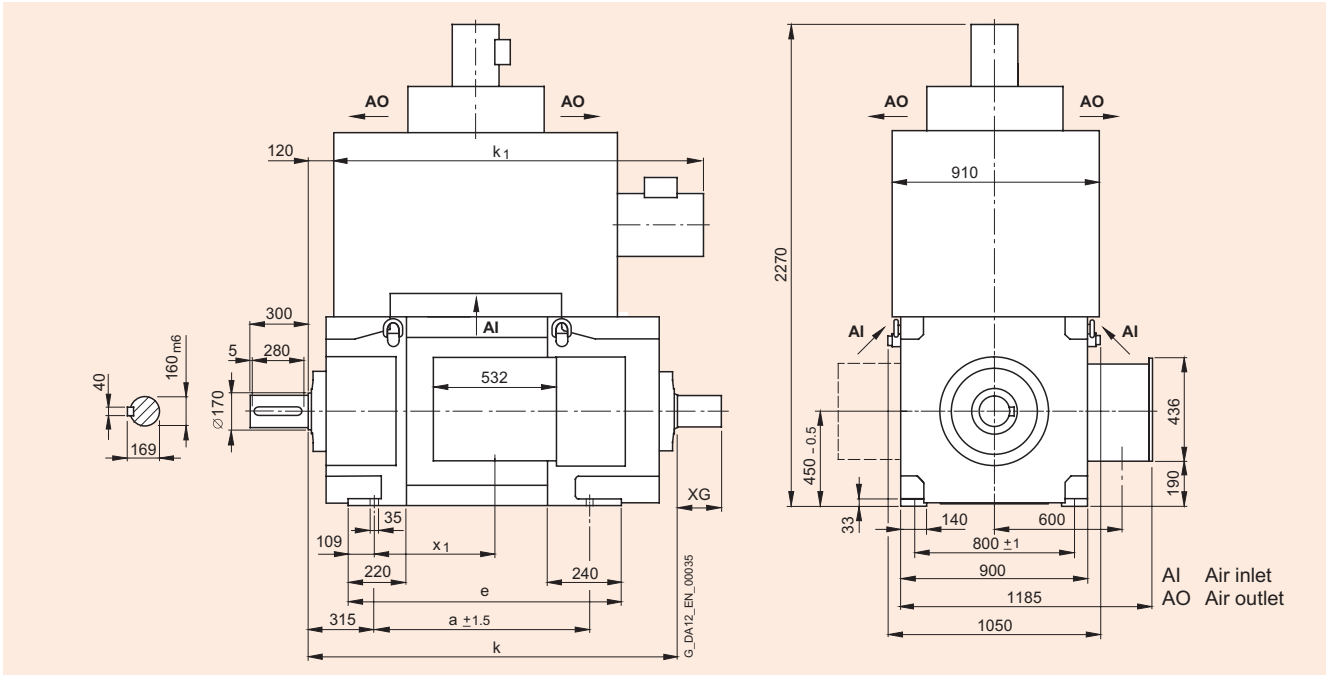
Type IM B 3

Type IM B 3

For motors		Dimensions acc. to					Drive end shaft extension			Tacho	Dimensions
Size	Type 1HQ7 ...	DIN a IEC B	e	k L	k ₁ LC	x ₁	d D	t GA	u F		- XG
400	... 401	830	1100	1515	1530	450	130	137	32	ROD 436	85
	... 402	900	1170	1585	1600	520	130	137	32	POG 9 D / POG 10 D	150
	... 403	1000	1245	1660	1675	595	130	137	32	REO 444 R	180
	... 404	1105	1350	1765	1780	800	140	150	36	TDP 0.09	195
	... 405	1275	1520	1935	1950	970	140	150	36	TDP 0.2 T	185

4

Dimension drawings



Type IM B 3

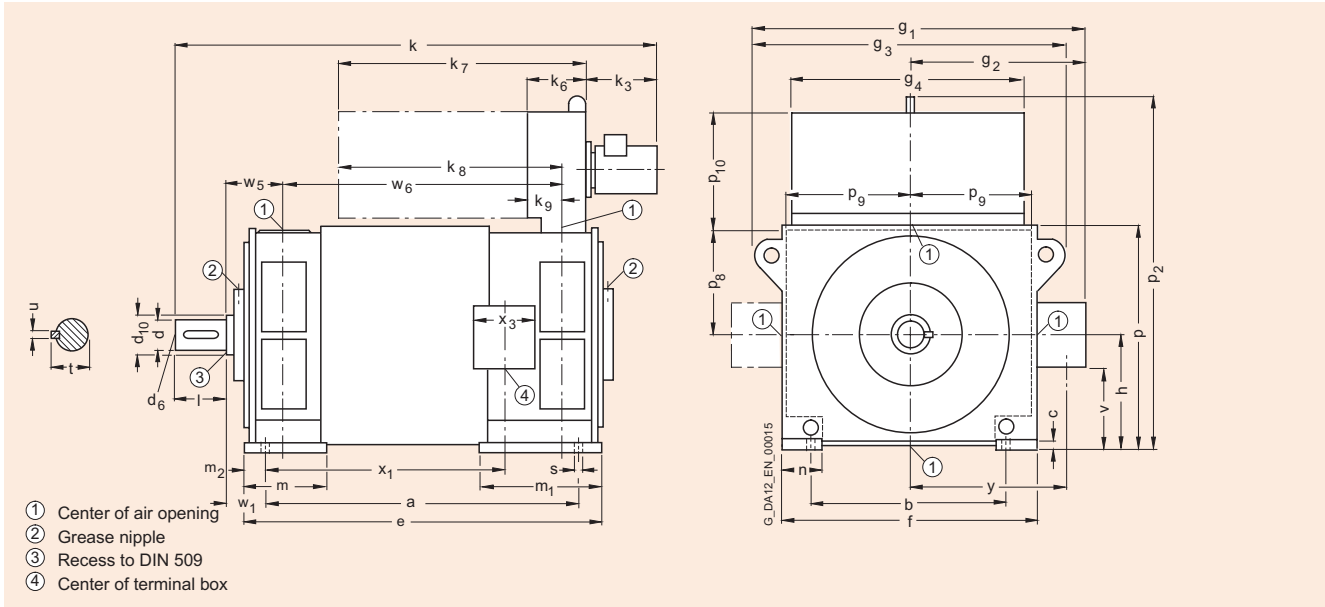
Type IM B 3

For motors		Dimensions acc. to					Tacho	Dimensions
Size	Type 1HQ7 ...	DIN a IEC B	e	k L	k ₁ LC	x ₁	-	XG
450	... 451	930	1125	1660	1620	520	ROD 436	85
	... 452	1000	1195	1730	1690	590	POG 9 D / POG 10 D	150
	... 453	1090	1285	1820	1780	680	REO 444 R	180
	... 454	1210	1405	1940	1900	800	TDP 0.09	195
	... 455	1400	1595	2130	2090	990	TDP 0.2 T	185

Dimensions

1GG5 500 - 1GG5 635

Dimension drawings



Type IM B 3

4

Type IM B 3

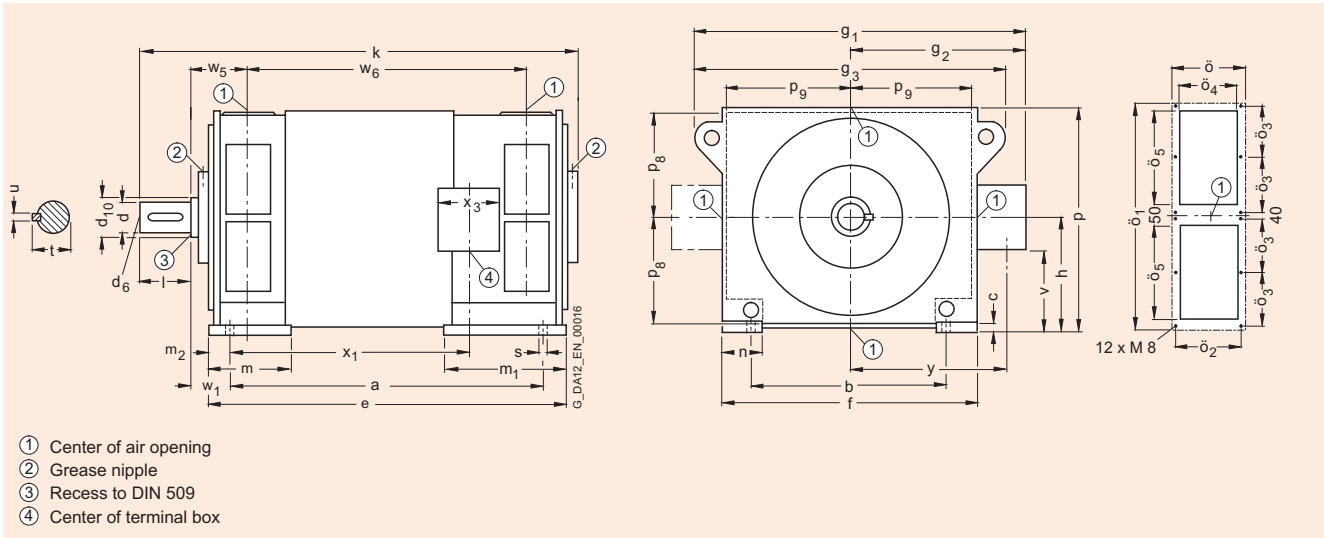
For motors			Dimensions acc. to																					
Size	Type 1GG5 ...	Terminal box type	DIN a IEC B	b A	c HA	e BB	f AB	g ₁	g ₂	g ₃	g ₄	h H	k L	k ₃	k ₆	k ₇	k ₈	k ₉	m BA	m ₁	m ₂	n AA	p	p ₂
500	... 500	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770 910	1300	940	500	2115	425	280	1000	905	185	560	635	125	170	1000	1680
	... 501	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770 910	1300	940	500	2115	425	280	1000	905	185	460	635	125	170	1000	1680
	... 502	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770 910	1300	940	500	2115	425	280	1000	905	185	360	635	125	170	1000	1680
	... 503	1XB7 710 1XB7 942	1410	850	30	1655	1072	1420 1560	770 910	1300	940	500	2365	425	280	1000	905	185	460	635	125	170	1000	1680
	... 504	1XB7 710 1XB7 942	1410	850	30	1655	1072	1420 1560	770 910	1300	940	500	2365	425	280	1000	905	185	360	635	125	170	1000	1680
630	... 631	1XB7 710 1XB7 942	1280	1060	34	1565	1354	1730 1870	910 1050	1640	1255	630	2270	425	330	1070	960	220	515	700	145	210	1260	1940
	... 632	1XB7 710 1XB7 942	1280	1060	34	1565	1354	1730 1870	910 1050	1640	1255	630	2270	425	330	1070	960	220	415	700	145	210	1260	1940
	... 633	1XB7 710 1XB7 942	1480	1060	34	1765	1354	1730 1870	910 1050	1640	1255	630	2520	425	330	1070	960	220	515	700	145	210	1260	1940
	... 634	1XB7 710 1XB7 942	1480	1060	34	1765	1354	1730 1870	910 1050	1640	1255	630	2520	425	330	1070	960	220	415	700	145	210	1260	1940
	... 635	1XB7 710 1XB7 942	1630	1060	34	1915	1354	1730 1870	910 1050	1640	1255	630	2670	425	330	1070	960	220	415	700	145	210	1260	1940

For motors			Dimensions acc. to													Drive end shaft extension				
Size	Type 1GG5 ...	Terminal box type	DIN IEC	p ₈	p ₉	p ₁₀	s K	v	w ₁ C	w ₅	w ₆	x ₁	x ₃	y	d D	l E	t GA	u F	d ₆	d ₁₀
500	... 500	1XB7 710 1XB7 942	485	526	645	35	320	200	255	1090	830 800	360 480	670 755	140	250	148	36	M 30	150	
	... 501	1XB7 710 1XB7 942	485	526	645	35	320	200	255	1090	830 800	360 480	670 755	140	250	148	36	M 30	150	
	... 502	1XB7 710 1XB7 942	485	526	645	35	320	200	255	1090	830 800	360 480	670 755	150	250	158	36	M 30	160	
	... 503	1XB7 710 1XB7 942	485	526	645	35	320	200	255	1290	1030 1000	360 480	670 755	160	300	169	40	M 30	170	
	... 504	1XB7 710 1XB7 942	485	526	645	35	320	200	255	1290	1030 1000	360 480	670 755	160	300	169	40	M 30	170	
630	... 631	1XB7 710 1XB7 942	615	667	645	42	450	224	286	1150	880 850	360 480	810 895	160	300	169	40	M 30	170	
	... 632	1XB7 710 1XB7 942	615	667	645	42	450	224	286	1150	880 850	360 480	810 895	170	300	179	40	M 30	180	
	... 633	1XB7 710 1XB7 942	615	667	645	42	450	224	286	1350	1080 1050	360 480	810 895	190	350	200	45	M 30	200	
	... 634	1XB7 710 1XB7 942	615	667	645	42	450	224	286	1350	1080 1050	360 480	810 895	190	350	200	45	M 30	200	
	... 635	1XB7 710 1XB7 942	615	667	645	42	450	224	286	1500	1230 1200	360 480	810 895	200	350	210	45	M 30	220	

Dimensions

1GH5 500 - 1GH5 635

Dimension drawings



Type IM B 3

4

Type IM B 3

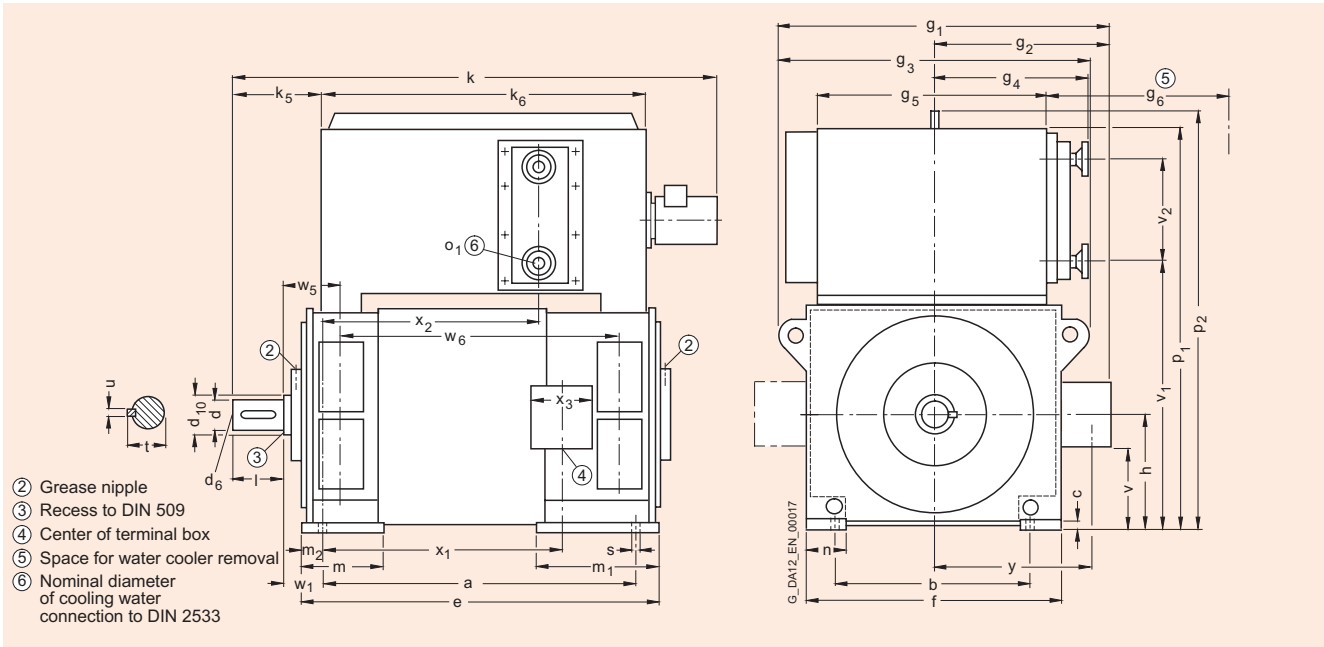
For motors		Dimensions acc. to																						
Size	Type 1GH5 ...	Terminal box type	DIN a IEC B	b A	c HA	e BB	f AB	g ₁ -	g ₂ -	g ₃ -	h H	k L	m BA	m ₁ -	m ₂ -	n AA	ø -	ø ₁ -	ø ₂ -	ø ₃ -	ø ₄ -	ø ₅ -	p -	p ₈ -
500	... 500	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770 910	1300	500	1850	560	635	125	170	230	620	210	140	180	270	1000	485
	... 501	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770 910	1300	500	1850	460	635	125	170	230	620	210	140	180	270	1000	485
	... 502	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770 910	1300	500	1850	360	635	125	170	230	620	210	140	180	270	1000	485
	... 503	1XB7 710 1XB7 942	1410	850	30	1655	1072	1420 1560	770 910	1300	500	2100	460	635	125	170	230	620	210	140	180	270	1000	485
	... 504	1XB7 710 1XB7 942	1410	850	30	1655	1072	1420 1560	770 910	1300	500	2100	360	635	125	170	230	620	210	140	180	270	1000	485
630	... 631	1XB7 710 1XB7 942	1280	1060	34	1565	1354	1730 1870	910 1050	1640	630	2010	515	700	145	210	265	840	245	195	215	380	1260	615
	... 632	1XB7 710 1XB7 942	1280	1060	34	1565	1354	1730 1870	910 1050	1640	630	2010	515	700	145	210	265	840	245	195	215	380	1260	615
	... 633	1XB7 710 1XB7 942	1480	1060	34	1765	1354	1730 1870	910 1050	1640	630	2260	515	700	145	210	265	840	245	195	215	380	1260	615
	... 634	1XB7 710 1XB7 942	1480	1060	34	1765	1354	1730 1870	910 1050	1640	630	2260	415	700	145	210	265	840	245	195	215	380	1260	615
	... 635	1XB7 710 1XB7 942	1630	1060	34	1915	1354	1730 1870	910 1050	1640	630	2410	415	700	145	210	265	840	245	195	215	380	1260	615

For motors		Dimensions acc. to												Drive end shaft extension					
Size	Type 1GH5 ...	Terminal box type	DIN IEC	p ₉ -	s K	v -	w ₁ C	w ₅ -	w ₆ -	x ₁ -	x ₃ -	y -	d D	l E	t GA	u F	d ₆ -	d ₁₀ -	
500	... 500	1XB7 710 1XB7 942	526	35	320	200	255	1090	830 800	360 480	670 755	140	250	148	36	M 30	150		
	... 501	1XB7 710 1XB7 942	526	35	320	200	255	1090	830 800	360 480	670 755	140	250	148	36	M 30	150		
	... 502	1XB7 710 1XB7 942	526	35	320	200	255	1090	830 800	360 480	670 755	150	250	158	36	M 30	160		
	... 503	1XB7 710 1XB7 942	526	35	320	200	255	1290	1030 1000	360 480	670 755	160	300	169	40	M 30	170		
	... 504	1XB7 710 1XB7 942	526	35	320	200	255	1290	1030 1000	360 480	670 755	160	300	169	40	M 30	170		
630	... 631	1XB7 710 1XB7 942	667	42	450	224	286	1150	880 850	360 480	810 895	160	300	169	40	M 30	170		
	... 632	1XB7 710 1XB7 942	667	42	450	224	286	1150	880 850	360 480	810 895	170	300	179	40	M 30	180		
	... 633	1XB7 710 1XB7 942	667	42	450	224	286	1350	1080 1050	360 480	810 895	190	350	200	45	M 30	200		
	... 634	1XB7 710 1XB7 942	667	42	450	224	286	1350	1080 1050	360 480	810 895	190	350	200	45	M 30	200		
	... 635	1XB7 710 1XB7 942	667	42	450	224	286	1500	1230 1200	360 480	810 895	200	350	210	45	M 30	220		

Dimensions

1HS5 500 - 1HS5 635

Dimension drawings



Type IM B 3

Type IM B 3¹⁾

For motors		Dimensions acc. to																				
Size	Type 1HS5 ...	Terminal box type	DIN IEC	a B	b A	c HA	e BB	f AB	g ₁ -	g ₂ -	g ₃ -	g ₄ -	g ₅ -	g ₆ -	h H	k L	k ₅ -	k ₆ -	m BA	m ₁ -	m ₂ -	n AA
500	... 500	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770	1300	666	995	1250	500	2115	410	1280	560	635	125	170	
	... 501	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770	1300	666	995	1250	500	2115	410	1280	460	635	125	170	
	... 502	1XB7 710 1XB7 942	1210	850	30	1455	1072	1420 1560	770	1300	666	995	1250	500	2115	410	1280	360	635	125	170	
	... 503	1XB7 710 1XB7 942	1410	850	30	1655	1072	1420 1560	770	1300	666	995	1250	500	2365	460	1480	460	635	125	170	
	... 504	1XB7 710 1XB7 942	1410	850	30	1655	1072	1420 1560	770	1300	666	995	1250	500	2365	460	1480	360	635	125	170	
630	... 631	1XB7 710 1XB7 942	1280	1060	34	1565	1354	1730 1870	910	1640	796	1255	1470	630	2270	475	1370	515	700	145	210	
	... 632	1XB7 710 1XB7 942	1280	1060	34	1565	1354	1730 1870	910	1640	796	1255	1470	630	2270	475	1370	415	700	145	210	
	... 633	1XB7 710 1XB7 942	1480	1060	34	1765	1354	1730 1870	910	1640	796	1255	1470	630	2520	525	1570	515	700	145	210	
	... 634	1XB7 710 1XB7 942	1480	1060	34	1765	1354	1730 1870	910	1640	796	1255	1470	630	2520	525	1570	415	700	145	210	
	... 635	1XB7 710 1XB7 942	1630	1060	34	1915	1354	1730 1870	910	1640	796	1255	1470	630	2670	525	1720	415	700	145	210	

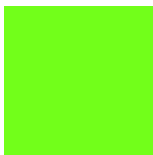
For motors		Dimensions acc. to														Drive end shaft extension					
Size	Type 1HS5 ...	Terminal box type	DIN IEC	o ₁ -	p ₁ -	p ₂ -	s K	v -	v ₁ -	v ₂ -	w ₁ C	x ₁ -	x ₂ -	x ₃ -	y -	d D	l E	t GA	u F	d ₆ -	d ₁₀ -
500	... 500	1XB7 710 1XB7 942	50	1800	1860	35	320	1226	440	200	830 800	715	360 480	670 755	140	250	148	36	M 30	150	
	... 501	1XB7 710 1XB7 942	50	1800	1860	35	320	1226	440	200	830 800	715	360 480	670 755	140	250	148	36	M 30	150	
	... 502	1XB7 710 1XB7 942	50	1800	1860	35	320	1226	440	200	830 800	715	360 480	670 755	150	250	158	36	M 30	160	
	... 503	1XB7 710 1XB7 942	50	1800	1860	35	320	1226	440	200	1030 1000	915	360 480	670 755	160	300	169	40	M 30	170	
	... 504	1XB7 710 1XB7 942	50	1800	1860	35	320	1226	440	200	1030 1000	915	360 480	670 755	160	300	169	40	M 30	170	
630	... 631	1XB7 710 1XB7 942	65	2200	2260	42	450	1505	540	224	880 850	762	360 480	810 895	160	300	169	40	M 30	170	
	... 632	1XB7 710 1XB7 942	65	2200	2260	42	450	1505	540	224	880 850	762	360 480	810 895	170	300	179	40	M 30	180	
	... 633	1XB7 710 1XB7 942	65	2200	2260	42	450	1505	540	224	1080 1050	962	360 480	810 895	190	350	200	45	M 30	200	
	... 634	1XB7 710 1XB7 942	65	2200	2260	42	450	1505	540	224	1080 1050	962	360 480	810 895	190	350	200	45	M 30	200	
	... 635	1XB7 710 1XB7 942	65	2200	2260	42	450	1505	540	224	1230 1200	1112	360 480	810 895	200	350	210	45	M 30	220	

1) The dimensions are valid for special version 1 and 2 of the heat exchanger. Please request dimensions of the standard heat exchanger.

Dimensions

Notes

4



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Appendix

Further information

Regulations, standards and specifications

The motors comply with the appropriate standards and regulations, see table below.

As a result of the fact that in many countries the national regulations have been completely harmonized with the international

IEC 60 034-1 recommendation, there are no longer any differences with respect to coolant temperatures, temperature classes and maximum temperature rises.

Title	DIN/EN	IEC
General specifications for rotating electrical machines	EN 60 034-1	IEC 60 034-1 IEC 60 085
Terminal designations and direction of rotation for electrical machines	DIN VDE 0530, Part 8	IEC 60 034-8
Types of construction and installation	EN 60 034-7	IEC 60 034-7
Built-in thermal protection	–	IEC 60 034-11
Cooling methods for rotating electrical machines	EN 60 034-6	IEC 60 034-6
Degrees of protection of rotating electrical machines	EN 60 034-5	IEC 60 034-5
Vibration severity of rotating electrical machines	EN 60 034-14	IEC 60 034-14
Cylindrical shaft ends for electrical machines	DIN 748-3	IEC 60 072
Noise limit values for rotating electrical machines	EN 60 034-9	IEC 60 034-9



At

<http://www.siemens.com/automation/partner>

you can find details of Siemens contact partners worldwide responsible for particular technologies.

You can obtain in most cases a contact partner for

- Technical Support,
- Spare parts/repairs,
- Service,
- Training,
- Sales or
- Consultation/engineering.

You start by selecting a

- Country,
- Product or
- Sector.

By further specifying the remaining criteria you will find exactly the right contact partner with his/her respective expertise.



Appendix A&D online services

Information and Ordering in the Internet and on CD-ROM

A&D in the WWW



A detailed knowledge of the range of products and services available is essential when planning and configuring automation systems. It goes without saying that this information must always be fully up-to-date.

The Siemens Automation and Drives Group (A&D) has therefore built up a comprehensive range of information in the World Wide Web, which offers quick and easy access to all data required.

Under the address

<http://www.siemens.com/automation>

you will find everything you need to know about products, systems and services.

Product Selection Using the Interactive Catalog



Detailed information together with convenient interactive functions:

The interactive catalog CA 01 covers more than 80,000 products and thus provides a full summary of the Siemens Automation and Drives product base.

Here you will find everything that you need to solve tasks in the fields of automation, switchgear, installation and drives. All information is linked into a user interface which is easy to work with and intuitive.

After selecting the product of your choice you can order at the press of a button, by fax or by online link.

Information on the interactive catalog can be found in the Internet under

<http://www.siemens.com/automation/ca01>

or on CD-ROM:

- Automation & Drives CA 01,
Order No.: E86060-D4001-A110-C2-7600

Easy shopping with the A&D Mall



The A&D Mall is the virtual department store of Siemens AG in the Internet. Here you have access to a huge range of products presented in electronic catalogs in an informative and attractive way.

Data transfer via EDIFACT allows the whole procedure from selection through ordering to tracking of the order to be carried out online via the Internet.

Numerous functions are available to support you.

For example, powerful search functions make it easy to find the required products, which can be immediately checked for availability. Customer-specific discounts and preparation of quotes can be carried out online as well as order tracking and tracing.

Please visit the A&D Mall on the Internet under:

<http://www.siemens.com/automation/mall>

Our Services for Every Phase of Your Project



In the face of harsh competition you need optimum conditions to keep ahead all the time:

A strong starting position. A sophisticated strategy and team for the necessary support - in every phase.

Service & Support from Siemens provides this support with a complete range of different services for automation and drives.

In every phase: from planning and startup to maintenance and upgrading.

Our specialists know when and where to act to keep the productivity and cost-effectiveness of your system running in top form.

Configuration and Software Engineering



Support in configuring and developing with customer-oriented services from actual configuration to implementation of the automation project. ¹⁾

Service On Site



With Service On Site we offer services for startup and maintenance, essential for ensuring system availability.

In Germany
0180 50 50 444 ¹⁾

Online Support



The comprehensive information system available round the clock via Internet ranging from Product Support and Service & Support services to Support Tools in the Shop.

<http://www.siemens.com/automation/service&support>

Repairs and Spare Parts



In the operating phase of a machine or automation system we provide a comprehensive repair and spare parts service ensuring the highest degree of operating safety and reliability.

In Germany
0180 50 50 448 ¹⁾

Technical Support



Competent consulting in technical questions covering a wide range of customer-oriented services for all our products and systems.

Tel.: +49 (0)180 50 50 222
Fax: +49 (0)180 50 50 223
E-Mail:
adsupport@siemens.com

Optimization and Upgrading



To enhance productivity and save costs in your project we offer high-quality services in optimization and upgrading. ¹⁾

Technical Consulting



Support in the planning and designing of your project from detailed actual-state analysis, target definition and consulting on product and system questions right to the creation of the automation solution. ¹⁾

¹⁾ For country-specific telephone numbers go to our Internet site at:
<http://www.siemens.com/automation/service&support>

Appendix Customer support

Knowledge Base and Automation Value Card

Knowledge Base on CD-ROM



For locations without online connections to the Internet there are excerpts of the free part of the information sources available on CD-ROM (Service & Support Knowledge Base). This CD-ROM contains all the latest product information at the time of production (FAQs, Downloads, Tips and Tricks, Updates) as well as general information on Service and Technical Support.

The CD-ROM also includes a full-text search and our Knowl-

edge Manager for targeted searches for solutions. The CD-ROM will be updated every 4 months.

Just the same as our online offer in the Internet, the Service & Support Knowledge Base on CD comes complete in 5 languages (German, English, French, Italian, Spanish).

You can order the **Service & Support Knowledge Base CD from your Siemens contact.**

Order no. **6ZB5310-0EP30-0BA2**

Orders via the Internet

(with Automation Value Card or credit card) at:

<http://www.siemens.com/automation/service&support>

in the Shop domain.

Automation Value Card



Small card - great support

The Automation Value Card is an integral component of the comprehensive service concept with which Siemens Automation and Drives will accompany you in each phase of your automation project.

It doesn't matter whether you want just specific services from our Technical Support or want to purchase high-quality Support Tools in our Online Shop, you can always pay with your Automation Value Card. No invoicing, transparent and safe. With your personal card number and associated PIN you can view the state of your account and all transactions at any time.

Services on card. This is how it's done.

Card number and PIN are on the back of the Automation Value Card. When delivered, the PIN is covered by a scratch field, guaranteeing that the full credit is on the card.

By entering the card number and PIN you have full access to the Service & Support services being offered. The charge for the services procured is debited from the credits on your Automation Value Card.

All the services offered are marked in currency-neutral credits, so you can use the Automation Value Card worldwide.

Automation Value Card order numbers

Credits	Order no.
200	6ES7 997-0BA00-0XA0
500	6ES7 997-0BB00-0XA0
1000	6ES7 997-0BC00-0XA0
10000	6ES7 997-0BG00-0XA0

Detailed information on the services offered is available on our Internet site at:

<http://www.siemens.com/automation/service&support>

Service & Support à la Card: Examples

Technical Support

"Priority"	Priority processing for urgent cases
"24 h"	Availability round the clock
"Extended"	Technical consulting for complex questions

Support Tools in the Support Shop

"System Utilities"	Tools that can be used directly for configuration, analysis and testing
"Applications"	Complete topic solutions including ready-tested software
"Functions & Samples"	Adaptable blocks for accelerating your developments

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